

THE CITY'S GIANT BRIDGES

Although the famous Brooklyn suspension bridge was built a quarter of a century ago, and, therefore, cannot legitimately be included in a review of the engineering work of the past decade, we have given it a place among our illustrations, first because of its great historical interest, and secondly because it forms such an important member of the quartette of giant bridges which span the broad waters of the East River, and afford the principal means of communication between New York and Brooklyn.

The wire suspension bridge is essentially an American production; for although chain suspension bridges, in which the main supporting members consisted of flat iron bars linked together by pins, had been built in some numbers in England and on the Continent, the use of wire cables is one of the original and distinguishing characteristics of American long-span bridges. When Col. Roebling first promulgated his plans for spanning the broad expanse of the East River with a wire cable suspension bridge of the enormous span of 1,595 feet, the scheme was regarded with no little apprehension. The longest existing bridges were of less than 1,000-foot span; and it was considered that there were insufficient reliable data available to guarantee an advance to proportions of the unusual magnitude proposed. Great honor, therefore, is due to Mr. Roebling for the courage with which he staked his reputation upon the venture, and the indomitable pluck with which he and his associates carried it through to successful completion. The foundations for the towers were prepared by sinking two huge timber caissons to the rock underlying the river mud and sand. Upon these were erected two massive masonry towers which were carried up to an extreme height of 272 feet above the river. Meanwhile the anchorages, consisting each of a mass of solid masonry, were constructed on either shore, at a distance of 930 feet from the towers, and deep within this masonry were imbedded the huge anchor plates and anchor bars to which the wire cables were attached. Originally it was planned to make these cables of iron wire; but by the time the bridge was ready for their erection, the advance in the manufacture of steel had been such that it was found possible to use steel in place of iron, and thus secure much stronger cables without any increase of weight. It is to the wisdom shown in the adoption of this stronger material that the city is indebted for the ability shown by the bridge, in the later years of its life, to carry loads greatly in excess of those for which it was originally designed. There is no foundation for the popular belief that the bridge is to-day "greatly overloaded." As a matter of fact, the steel wire cables are perfectly well able to carry their present burden. The so-called weakness of the bridge is due to the comparative weakness of the floor system, and particularly of the stiffening trusses, which on several occasions have been buckled or broken. Of late years, however, the bridge has been subjected to careful and continued scrutiny by competent engineers; and, so long as this is done, no fears need be entertained for the safety of the structure. Plans have been prepared by the Bridge Department, moreover, for the reconstruction and stiffening of the bridge, which include the erection of deeper and stronger stiffening trusses and a complete rebuilding of the floor system. This work will be undertaken as soon as the adjoining Manhattan Bridge has been completed, and when it is completed, the bridge will be good for many centuries of useful service, and will last just as long as it is safeguarded against rusting and decay by frequent painting and careful all-round maintenance.

THE WILLIAMSBURG SUSPENSION BRIDGE.

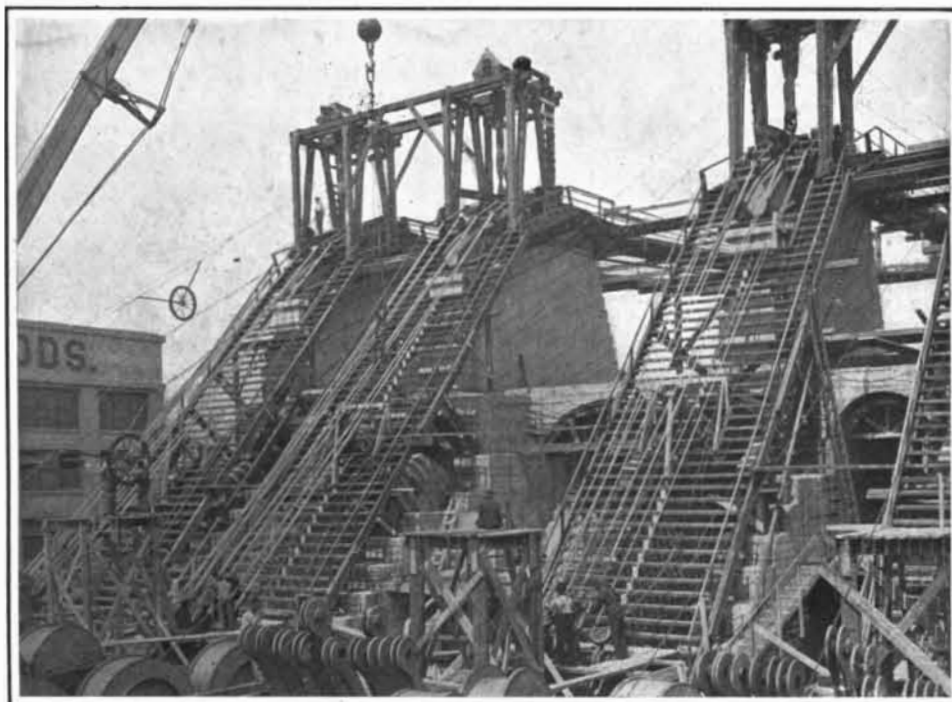
In the closing years of the last century the city undertook the construction of another wire cable suspension bridge. The location of the crossing was laid from Delancey Street, Manhattan, to Broadway, in Brooklyn. The main span is slightly longer than that of the Brooklyn Bridge, the clear width from tower to tower being 1,600 feet. The shore spans, however, are only 596½ feet, as against 930 feet, which is the length of the shore spans of the older structure. In point of weight and carrying capacity, the Williams-

burg Bridge, as it is called, is a vastly greater structure; for whereas the floor of the Brooklyn Bridge is only 80 feet wide, with provision for two elevated tracks, two trolley tracks, two 18-foot roadways with two trolley tracks upon them, and a footwalk, the Williamsburg Bridge is 120 feet wide and carries two elevated tracks, four trolley tracks, two 18-foot passenger footwalks between the trusses and two 20-foot roadways on the outside of the trusses, carried on cantilever extensions of the floor beams. The lack of stiffness of the floor of the Brooklyn Bridge is due

and surface tracks, a 35-foot roadway, and two passenger footwalks, each 11 feet in width.

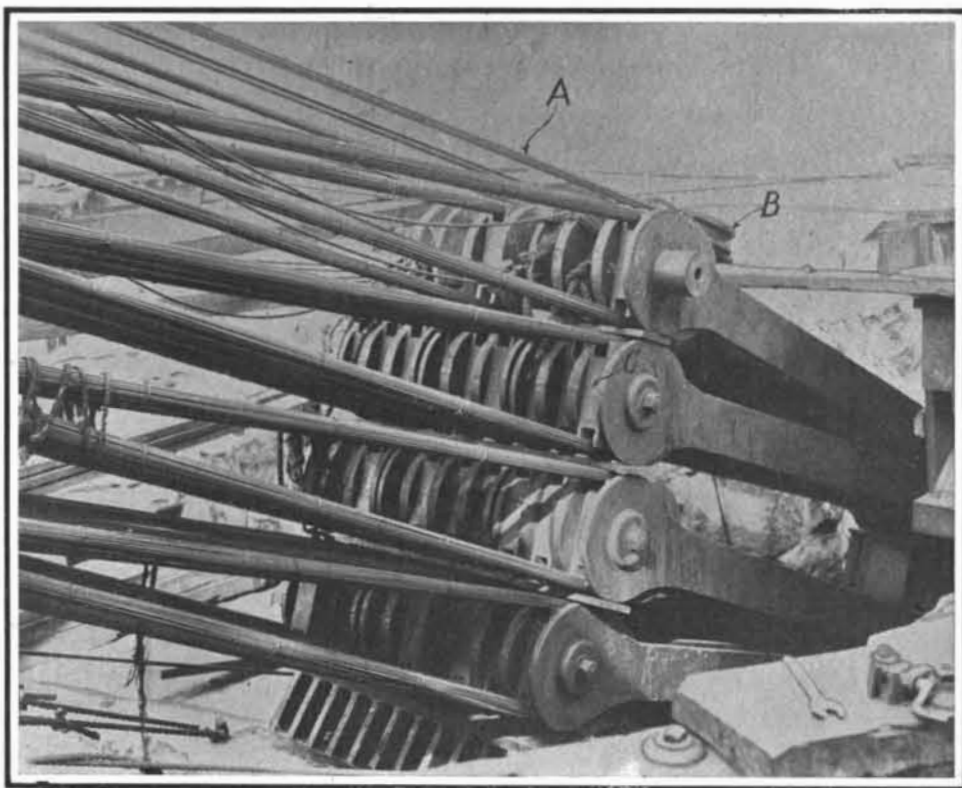
No small part of the cost of building a bridge of this character is due to the difficult nature of the foundations. The caissons for the Williamsburg Bridge were four in number, there being two for each tower; an arrangement which was necessitated by the rather steep slope of the underlying rock at the site of the towers on each side of the river. The borings for the Manhattan Bridge piers showed the surface of the underlying rock to be fairly level, and hence it was decided to construct a single huge caisson for the foundations of each tower. The dimensions of the caissons were necessarily large. They measured 78 feet in the direction of the axis of the bridge by 144 feet transversely to the axis. The caisson proper on the Brooklyn side was 55 feet 6 inches in depth and above this was built a temporary cofferdam, which was erected to prevent the water from flowing into the work during the process of sinking. The total depth of this huge box, when it finally reached bed-rock, was about 100 feet. The walls of the caisson were built of two layers of 12 x 12-inch timbers, the outer one laid horizontally, and the inner vertically; while on the outside of this was a double layer of 2-inch planking, the inner one laid diagonally, and the other vertically. Six feet from the bottom cutting edge, which was shod with steel, there was built over the whole caisson a solid roof of timber 2 feet 9 inches in thickness stiffened by heavy trusses. The space beneath this watertight roof, known as the working chamber, was divided into three longitudinal sections, and in this chamber the excavation was done by a large army of "ground hogs," as the men who perform the work of excavation are called.

From the working chamber there extended to the surface of the cofferdam nine steel shafts for material, and one elevator shaft. The material at the river bottom was found to be almost pure sand; and it proved possible to blow out the excavated material by means of compressed air which was forced into the working caisson for the workmen. This was done by means of fourteen 4-inch wrought-iron pipes, which extended from the roof of the working chamber to the surface. At the bottom of each of the 4-inch pipes was a length of hose, which reached from the roof of



This view shows the cables in course of construction. One end of the wire from a reel is passed around the sheave shown near left-hand corner of engraving, which is drawn across the bridge, thus stringing two lengths of wire at each journey.

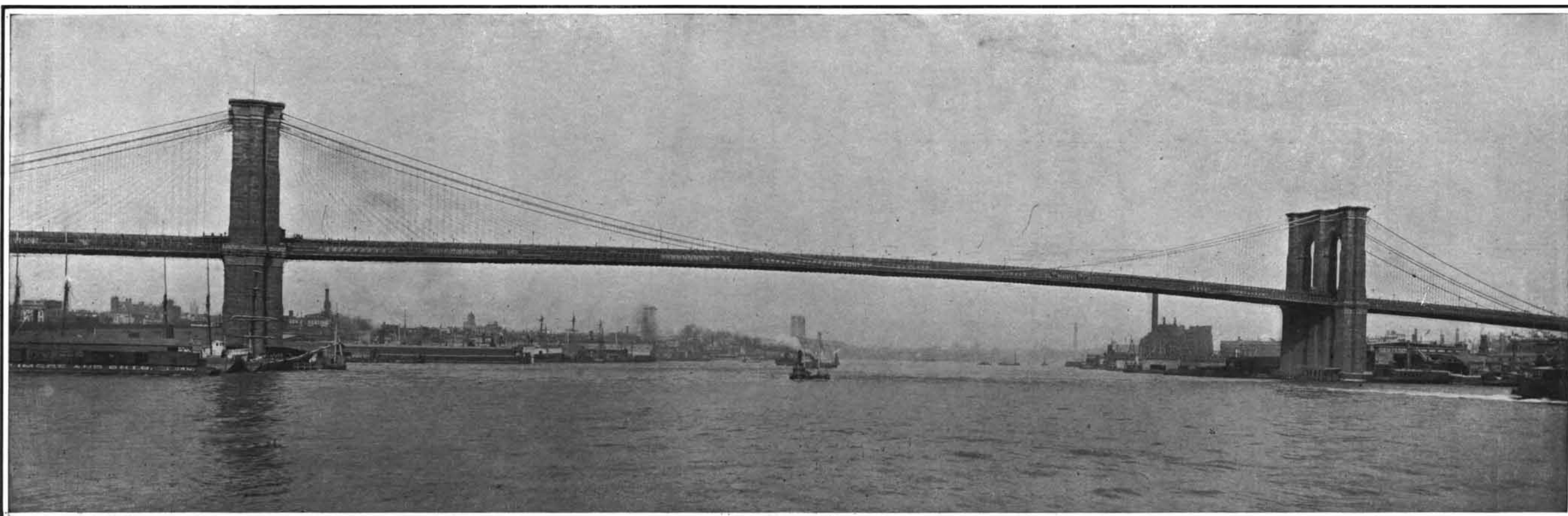
ONE OF THE MANHATTAN BRIDGE ANCHORAGES.



Each cable consists of 37 strands in each of which is 250 wires.

THE CONNECTION OF THE WIRE STRANDS TO THE ANCHOR BARS.

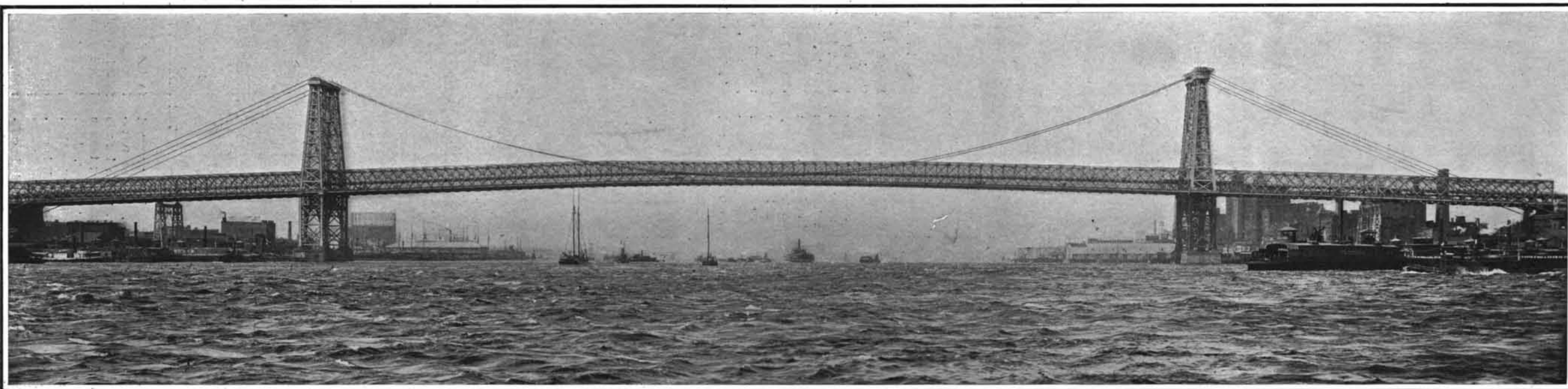
to the light construction and shallow depth of the trusses, two of which are 8 feet 9 inches and four 17 feet in depth. This was remedied in the Williamsburg Bridge by the provision of two unusually heavy trusses, each 40 feet in depth, extending continuously from anchorage to anchorage. The steel towers are erected upon heavy masonry piers beneath which are huge caissons which were sunk to the underlying bed-rock. The steel towers are carried to a total height of 335 feet above the river. The four cables, each of which is 18½ inches in diameter, are connected at



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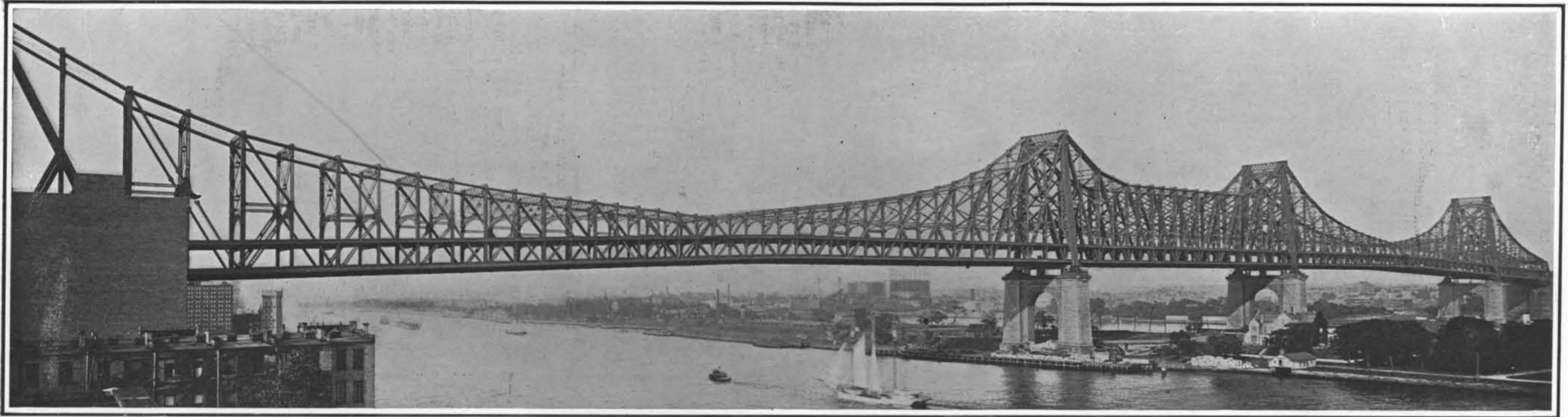
Length of main span, 1,595½ feet; side spans, 980 feet. Total length, including approaches, 6,016 feet. Width of bridge, 85 feet. Height of towers, 272 feet above the water. Diameter of cables, 15¾ inches. Capacity: Two rapid transit tracks; two surface tracks on two 18-foot roadways; one 15-foot footwalk. Total cost, \$16,000,000.

BROOKLYN BRIDGE. CONSTRUCTION COMMENCED 1870. OPENED 1883.



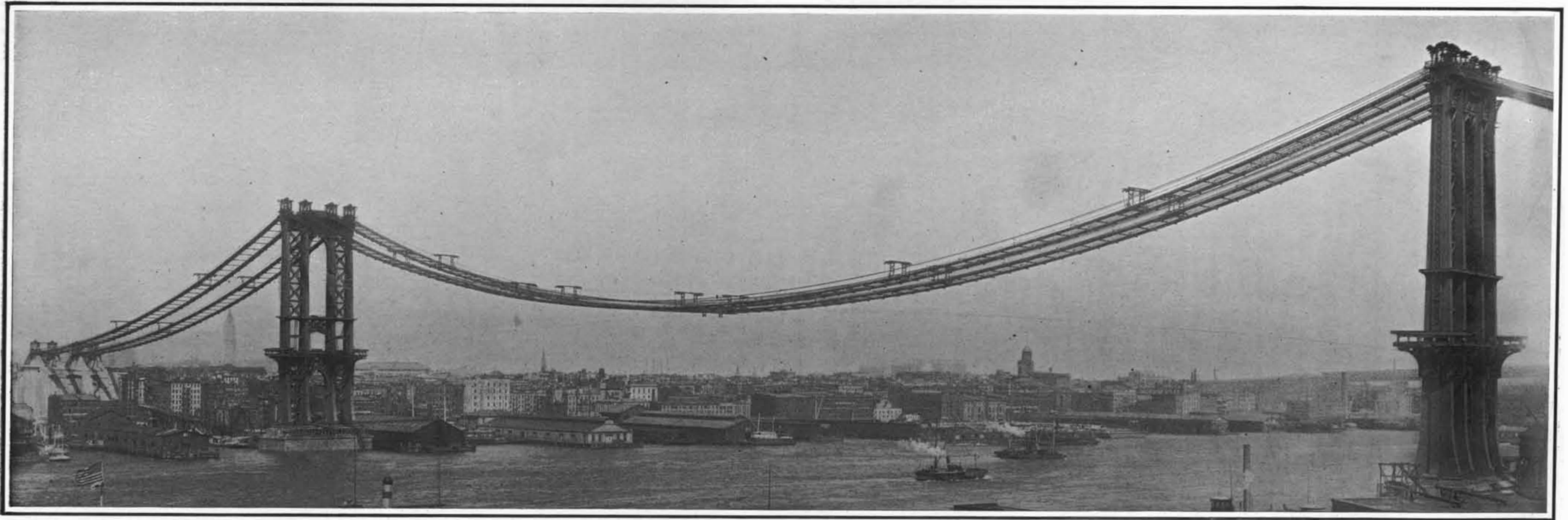
Length of main span, 1,600 feet. Side spans, 596½ feet. Total length, including approaches, 7,279 feet. Width, 114 feet. Height of towers above high water, 335 feet. Diameter of cables, 18¾ inches. Capacity: Two rapid transit tracks; four surface tracks; two 20-foot roadways; two 17½-foot footwalks. Total cost, \$22,000,000.

WILLIAMSBURG BRIDGE. CONSTRUCTION COMMENCED 1896. OPENED 1903.



Two channel spans, 1,182 feet and 984 feet; one island span, 680 feet; two anchor spans, 469½ feet and 459 feet. Total length, including approaches, 8,600 feet. Maximum depth of trusses, 185 feet. Width of bridge, 88 feet. Capacity as planned: Four rapid transit tracks; four surface tracks; one 84-foot roadway; two 14-foot footwalks. Because this bridge is overstressed it is under consideration to remove all or part of the rapid transit tracks. Cost \$20,000,000.

QUEENSBOROUGH (BLACKWELL'S ISLAND) BRIDGE. CONSTRUCTION BEGUN 1901. TO BE OPENED 1909.



Length of main span, 1,470 feet. Side spans, 725 feet. Total length, including approaches, 6,855 feet. Width, 120 feet. Height of towers above high water, 322 feet. Diameter of cables, 21¼ inches. Capacity: Four rapid transit tracks; four surface tracks; one 35-foot roadway; two 11-foot footwalks. Total cost, \$26,000,000.

MANHATTAN BRIDGE. CONSTRUCTION COMMENCED 1901. TO BE OPENED 1909-1910.

the working chamber to the bottom of the excavation. A 4-inch water pipe also passed through the caissons, and supplied water at 100 pounds pressure to six jets. One of these jets was directed at the sand around the bottom of each blow-pipe, and served to loosen it so thoroughly that the air pressure in the caisson proved sufficient to blow the sand up through the pipe and out over the edge of the caisson. When the caisson reached solid rock, the whole interior of the working chamber was filled in with tightly rammed concrete, the interior of the caissons above the roof being also filled with the same material, thus providing a solid concrete and timber mass from the rock below the bed of the river to the top of the caisson, which stands at a level of 37 feet below mean high water. Above the caissons was built a solid masonry pier whose coping is 23 feet above mean high water, the total depth from coping to the caissons being 60 feet. The construction of the foundation and piers on the Manhattan side was practically identical, the only difference in dimensions being that due to the difference in depth to rock bottom.

Upon the top of each of the masonry piers were built four massive steel footings, and upon these were erected the plate-steel legs or columns of the steel towers. Each tower consists of four apparently slender but actually exceedingly heavy and stiff columns that rise 322 feet above the water level. Each pair of columns is braced together by a truss system, which extends continuously from base to top, except where it is omitted in two panels to provide for the passage of the lines of railway track. Each pair of columns, as thus connected, is braced together by transverse trusses, one below the floor of the bridge, another at the level of the upper deck and a third at the top of the tower.

In previous suspension bridges it was customary to cradle the main cables, but in the Manhattan Bridge the cables lie in the same vertical planes as the respective legs of the towers over which they pass. In respect of its carrying capacity, the Manhattan Bridge is the largest of the four great bridges across the East River. The suspended roadways are carried on two decks. Upon the lower deck provision is made for four surface tracks, a 35-foot roadway, and two 11-foot passenger walks; while upon the upper deck there will be four elevated railway tracks. To carry so great a load, the dimensions of the cables and anchorages are necessarily very large. The anchorages measure 175 feet in width by 225 feet in length, and the cables reach the unprecedented diameter of 21¼ inches, as compared with the diameter of 18¾ inches on the Williamsburg Bridge and 15¼ inches on the Brooklyn Bridge. The necessary stiffness will be given to the suspended roadway by four heavy riveted nickel-steel trusses, lying in the planes of the four cables and suspended from them.

For the construction of the cables four temporary cables, each consisting of four 1¾-inch diameter steel ropes, were strung from anchorage to anchorage over the towers. Upon them were laid four working platforms for the accommodation of the workmen. The stringing of the wires in each cable is accomplished by means of two traveling sheaves, carried on opposite legs of an endless steel rope reaching from anchorage to anchorage. Each sheave consists of a 3-foot grooved wheel, attached to the hauling rope by brackets. The hauling rope runs on heavy rollers supported on uprights on the temporary foot-bridges. The wire is delivered to the bridge on enormous reels weighing 3 tons each, half of them being placed on each anchorage. The end of the wire from a reel at each end of the bridge is put over the hauling sheave at that end and fastened to the anchorage, and each hauling rope is driven by a 50-horse-power, 220-volt Crocker-Wheeler form W motor. The hauling machinery is then started, and, as the sheaves move across the bridge, they unwind one wire from each reel, and two wires are thus strung by each sheave every time it makes the trip across the bridge. There are 256 wires in each strand, and as the strands are completed they are lifted from the temporary saddles in which they rest and placed in the permanent saddle. Each cable contains 37 strands of 256 wires each, so that there is a total of 9,472 wires in each cable. The total length of single wire in all four cables will be 23,100 miles. The wire has a breaking strength of 215,000 pounds to the square inch. The weight of the four cables in their completed condition will be 8,600 tons. The side spans of the bridge are 725 feet and the central span is 1,470 feet in length. When the bridge is completed the total weight of steel in the structure will be 42,000 tons.

THE QUEENSBOROUGH CANTILEVER BRIDGE.

The Queensborough cantilever bridge, formerly known as the Blackwell's Island Bridge, is the latest of the four great bridges across the East River. Commencing from the Manhattan shore, the dimensions and positions of the successive spans of the bridge are as follows: First there is an anchor span 469 feet long; then a channel span 1,182 feet long, followed by what is known as the Island span crossing Black-

well's Island, which is 630 feet long. Then comes a 984-foot span over the east channel of the river, and a 459-foot anchor span extending over the Long Island shore. The total length of the bridge, including the approaches, is 8,600 feet. The maximum depth of the trusses at the towers is 185 feet, and the extreme width of the bridge is 88 feet. As originally planned, the bridge was designed to carry a maximum congested live loading of 12,600 pounds per lineal foot, on four surface trolley tracks, two elevated railway tracks, a roadway, and two footwalks. Following a change of administration and engineers, it was decided to add two additional elevated railroad tracks on the upper deck of the structure, and a heavier congested loading was adopted of 16,000 pounds to the lineal foot. When the bridge was nearing completion, the engineering world was startled by the fall of that other great cantilever structure, the Quebec Bridge; and it was natural that considerable anxiety should be aroused regarding the Queensborough Bridge, since it was not only designed on the same general principles, but was a heavier structure in itself and was to be subjected to a heavier load than the bridge that went down. Two separate investigations of the strength of the bridge were made for the Bridge Department; and in both cases it was found that not only was the bridge over weight, but that if it were loaded according to the requirements of the specifications the stresses in some of the members would exceed the specified stresses by from 25 to 47 per cent. One of the consulting engineers recommends the taking of considerable dead load from the bridge and the removal of two of the elevated railway tracks. The other report advises the removal of all elevated tracks.

The fall of the Quebec Bridge and the conditions existing in the Queensborough Bridge cannot fail to raise a doubt in the minds of engineers as to the suitability of the cantilever system to the construction of heavily-loaded bridges of over 1,000 feet in length of span; and this, in spite of the fact that troubles in both cases were due chiefly to faulty design. The Queensborough Bridge is an enormously heavy structure, the weight of the whole mass from abutment to abutment of the cantilevers being 52,000 tons. The 630-foot span across the Island alone weighs 10,400 tons, or 16½ tons to the lineal foot. The trusses are built partly of a special nickel steel and partly of the ordinary commercial structural steel, the latter being used generally for the compression members and floor system and nickel steel for the eye-bars or tension members. In the structural steel the specifications called for an elastic limit of 28,000 pounds, and an ultimate strength of 56,000 pounds. The requirement of the nickel-steel eye-bars are an elastic limit of 48,000 pounds and an ultimate strength of 85,000 pounds, from which it will be seen that the nickel-steel bars are from 40 to 50 per cent stronger than ordinary structural bars of the same weight.

The erection of the bridge was done by the overhang method. First the anchor arms on the Manhattan and Long Island shores and the span across the island were erected on steel falsework. Then the four river arms of the cantilevers were built out by overhang to a junction in midstream by means of two massive travelers each 120 feet in height. This traveler was in itself a huge and costly affair weighing 500 tons and capable of handling a load of 70 tons. It is probable that the bridge will be opened during the year 1909. In closing our article on the long-span bridges of New York, mention should be made of the fact that the plans have been drawn for a massive 1,000-foot steel arch bridge which is to carry a four-track railroad across the East River at Hell Gate, and form part of an important link connecting tracks of the New Haven Railway with those of the Pennsylvania Railway on Long Island.

In a remarkable paper read at the meeting of the American Philosophical Society in Philadelphia, Dr. Alexis Carrel of the Rockefeller Institute showed how the kneejoint of a dead man has replaced the injured joint of a living person; how the arteries of husband and wife have been successfully joined, so that the wife might endure the shock of a surgical operation; how an infant's blood has been revitalized by the blood of its parent; how a human artery and jugular vein have been interchanged and are fulfilling each the other's function; how the kidneys of one cat were substituted for the corresponding organs of another, and how a living fox terrier now frisks about upon the leg of a dead companion. "In my experiments to preserve arteries," states Dr. Carrel, "I found that desiccation would not do, but produced a state of absolute death. Then I put the arteries in refrigerators and kept them inclosed in hermetically sealed tubes, at a temperature a little above freezing. I found that an artery could be kept alive for sixty days and substituted for the artery of a living animal." Clearly, the day is not far off when the perfect organs of a man who in life had been free from disease may be kept in cold storage after his death and used to replace diseased organs in living men.

TALL BUILDINGS OF NEW YORK

Although New York city was not the first to possess a mammoth office building of the modern "skyscraper" type, the growth of such buildings in number and size during the past few years has been so rapid as to render lower New York distinctively a city of towers. To the wonderful skyward growth of this city, several causes have contributed. Chief among these, and closely related, are the circumscribed limits of the site on which the city is built, and the high cost of the land. The high price of real estate and the restricted area of desirable sites, it is true, have served to promote the construction of lofty buildings in other cities besides New York; but nowhere have these proved such powerful and impelling motives as here. The desire on the part of large business interests to be located as closely as possible to the financial center, moreover, has helped to produce that huge pile of lofty buildings which makes lower New York, in the neighborhood of Wall Street, look from a distance as though it were a city built upon a hill. Below Chambers Street the prices of real estate will run from \$30 to \$40 per square foot, near the water, to \$200 and \$300 per square foot in the Wall Street district. The highest price ever realized was that paid for a small corner plot at the southeast corner of Wall Street and Broadway, which recently sold for \$700,000 or at the rate of \$600 per square foot. This is the highest price ever paid for real estate in any city of the world. It is not at all unusual for the cost of the site of a building in this city to exceed the cost of the structure itself. This was the case with the Fuller Building, popularly known as the Flatiron Building, whose triangular site cost \$2,500,000. Where such vast sums are paid for the building site, it becomes necessary to add story to story until sufficient rentable floor space has been secured to guarantee a reasonable profit upon the cost both of the site and the building.

The development of the lofty office building is one of those modern engineering achievements which were rendered possible by the introduction of Bessemer steel. The limit of height for an ordinary brick or stone building of the older kind, is reached when the thickness of the lower walls becomes such as to seriously encroach on the usable floor space of the building. The tallest structures of this kind have stopped at a height of twelve to fourteen stories; this last being the height of the Singer Building, before its recent reconstruction. The walls of this structure in the lower stories are nearly three feet in thickness. With the introduction of steel columns, girders, and stringers in building construction, it became possible to transfer the loads of each story of a building directly to vertical columns, by which they were carried direct to the foundations; and the intermediate spaces between the columns required only a sufficient thickness of wall to serve the purposes of inclosure. The introduction of steel thus served the double advantage of reducing the thickness and weight of the walls and of enabling the loads to be concentrated on a specified number of vertical members, whose supporting power it was possible accurately to determine. Not only was a great reduction made in the weight, but there was a corresponding increase in the elements of safety and durability. The stresses in a tall building can be calculated with accuracy; and by introducing the proper amount of wind bracing, these structures may be made absolutely secure against being overthrown by storm, and reasonably secure against earthquake. Furthermore, the skeleton steel building is a form of construction that lends itself admirably to fireproofing; and, if the columns and beams be thoroughly protected by good terra cotta or concrete, and metal be used for the construction of doors, window sashes, frames, and, as far as possible, for the furniture, a modern office building may be rendered practically proof against fire—so far proof, indeed, that if a fire starts among the contents of an office, it will be localized for want of any combustible material upon which to seize in the building itself. The San Francisco fire proved that, where the most modern methods of fireproofing were used, a tall building could go through even such a fierce conflagration as that, and yet remain so far intact as to be capable of speedy repair. The question has often been asked, particularly since the San Francisco disaster, as to how the tall buildings in this city would be affected by earthquake shock. Judging from the results at San Francisco, they would pass through an earthquake with surprisingly little damage. This is explained by the fact that the shock is taken care of by the elastic properties of the steel frame; and where the walls and panel work have been attached to the frame by the most approved methods, the worst that can happen is a slight cracking of the masonry.

The steady increase in height of tall buildings has raised the question in the minds of many people as to