## recently patented inventions.

## Electrical Device

INSULATOR-L. Steinberger, New York, N. Y. The essential features of Mr. Steinvided with a body portion having a large su perficial insulating-surface, great strength, and improved and novel means for securing it position upon a switchboard, wall, floor, o
other supporting member. It relates to insula other supporting member. It relates to insula cially adapted for supporting conductors carry ing high-tension currents.
Electric motor. - D. Mendelson, Brooklyn, N. Y. The invention is in the nature of an electric motor of the vibrating type,
designed chiefly to be used in small installations for advertising purposes, but applicable also to other uses; and it consists in the
novel construction and arrangement of the novel construction and arrangement of the
motor parts, with special reference to securing a large effective power and freed
SELF-RESTORING TROLLEY.-J. T. AN
DREw, Montgomery, Ala. In this instance the Drew, Montgomery, Ala. In this instance the
invention pertains to trolleys, the more par invention pertains to trolleys, the more par-
ticular object being to enable the trolley-wheel ticular object being to enable the trolley-whee
or other analogous member to be readily re placed upon the conductor when dislodged therewardly so as to place the trolley-harp beneat the conductor and then releasing the pole, the operator is enabled to start the car unde conditions where he need pay no further at
tention to the trolley. tention to the trolley.
of Interest to Farmers.
MILK AND CREAM SEPARATOR.-F. H. in centrifugal separators in which a so-calle "liner," comprising a series of metal shells of approximately conical form, are arranged with
in a drum and the whole mounted upon a in a drum and the whole mounted upon a
rotatable shaft, the full-milk from which the cream is to be separated being admitted at the center of the cones and distributed radially
between them, the separation of cream being between them, the separation of cream being effected by centrifugal action and the two
liquids being drawn off from the drum a separate orifices or spouts.
of General Interest.
HAIR-WAVER.-A. Schärer, New York, N. Y. The purpose in this case is to provide a device for imparting a decided and uniform that it will not tend to break the hair and provide a construction which will be of a simple nature, the comb portion, or that which remains in place upon the head for a period of time being made very light.
BOOT AND SHOE.-C. RAdotinsky, Kirkwood, Mo. The purpose of the improvement is to provide a construction of welt boots and
shoes wherein they will not require lasting in shoes wherein they will not require lasting in
the assemblage and attachment of the upper to the welt and the welt to the outer sole and wherein no insole is employed, the welt being
attached directly to the upper and then to the sole.
vulcanizing process.-h. W. Morgan Cleveland, Ohio. The more particular object here is oo apply tiate vulcanizing material ordinarily be destroyed by the heat of vulcanization. The inventor desires especially to apply a plastic material to particles of wood,
paper, and the like, and so vulcanize the plaspaper, and the like, and so vulcanize the plas-
tic materials as to avoid injury upon the obic materials as to avoid injury upo
jects to which they are thus applied. TOOTH-BRUSH AND DENTIFRICE BRACK-Et.-L. W. McConnell and W. V. Gage,
McCook, Neb. The object of this invention is to provide a device which may be attached to any convenient support, and by means of
which the brush as well as the dentifrice may be supported in such manner that they are aways within easy reach of the user. Mea the brush after its use.
DISTILLING AND RECTIFYING APPA RATUS.-U. Lorentz, Cristobal, Canal Zone,
Canama. In carrying out his invention Mr Lorentz makes use of lightly-burnt clay diaphragms or partitions and also other media formed of the same material for distributing and diffusing the mash or mash liquor in the still-column, the porosity and rough surface of
these parts being highly effective in producing the desired separation of the aqueous and al coholic elements.
burial-Case.-E. a. Knodle, Springfiela, I1. In the present patent the object of the proved burial-case which is simple and durable in construction, cheap to manufacture, and arranged to permit hermetical sealing, and
thus prevent escape of all noxious or mephitte ases and germs of diseases.
STERILIZED ERECTEDPOLE.-H. P. Fol som and H. Jones, Circleville, Ohio. The in vention relates to the sterilizing of poles which from their erection in the ground become in
fected by bacteria and fungi and attacked by insects, resulting in the decay and destruction of a yortion of the poles. The invention aims
to obviate difficulties developed by antiseptic treatment and to secure and maintain a sterile condition of poles for long periods.
Combined needle and THread case
instance the invention has reference to cases,
and more particularly to those adapted to hold and more particularly to those adapted to hold The device combines in an extremely small The device combines in an extremely small
compass a holder for a needle, different kinds of thread, and a threading device for the needle.
BOTTLE AND BOTTLE-CLOSURE. - A. inger, New York, N. Y. Mr. Eimer's inven he rebjates to bottles and bottle-closures, and object of the improvement is the provision bottles, especially in connection with those containing chemicals. The means employed will overcome the defects arising from the use LABEL-PASTING BOARD.-G. N. ByL, ersey City, N. J. One purpose here is to aid in regular order to receive a coating of an adhesive material and to provide means whereby the labels in any row or series may be instantly raised at one of their ends from the
board without soiling the hands, the labels board without soiling the hands, the labels occupying the position at that time which enwith the least inconvenience and without nger of lacerating or soiling the labels.
HOSE-COUPLING.-J. H. Biery and J. H. ZWANGER, Alliance, Neb. The improvements
hade by these inventors are intended more especially for use in firmly connecting together for instance, as are employed between locomo-tive-engines and their tenders-although such improvements are equally adapted to analogous purposes in the arts.
MOISTLRE-PROOF JOINT.-W. I. AIMS, New York, N. Y. This invention relates to tunnels and like structures securing moistureproof joints at the sections; and its object is
to provide a new and improved joint arranged to provide a new and improved joint arranged
to render the abutting flanges of the sections to render the abutting flanges of the sections
moisture proof at the bolts connecting the Hanges with each other

## Hardware.

PIPE-CLTTER.-J. J. Delehant, Chicag IIl. The aim of this inventor is, primarily, to provide a tool by means of which the tool
may be held in engagement with the pipe durmay be held in engagement with the pipe dur-
ing the cutting operation and by means indeing the cutting operatle of the tool, and also pendent of the handle of the tool, and also
a tool in which the knife may be easily and widely adjusted adapting it to the particular work on hand, so as to increase the efficiency of the tool and the duration of its parts.

## Heating and Lighting.

AUTOMATIC IGNITING AND EXTIN ERS. - I Horowly France. The apparatus is constructed so a to control alternately and automatically from a point situated at a greater or less distance
the ignition and substantial extinction of any desired number of gas-burners, illuminating signals, advertisements, transparencies, and
generally speaking, signs of all kinds serving generally speaking, signs of all kinds serving
for advertising purposes or as luminous sigstations, theaters, cafes, etc.
boILER.-G. Kingsley, New York, N. Y wo water-walls are arranged, respectively, short inwardly-projecting water-tubes and hav ing an arrangement with respect to the walls and grate, so that the gases of combustion are caused to circulate between the walls and
around the tubes, thus producing a boiler having a great heating-surface and great stean gers of explosion will be reduced to a mini

FITTING FOR WATER-HEATING SYS present-J. O'Neill, New York, N. Y. Th present invention relates to a fitting in which parallel with the course of the water through the system. It relates to an improvement over
the heating systems set forth in Mr. O'Neill's formerly filed application for a patent on heating system.

## Household Utilities.

COFFEE-COOKER.-M. M. Herrera, Cara cas, Venezuela. The more particular object in
this case is to provide a vessel to be used in connection with a coffee-pot in such manner of steam and allowed to become softened and also to permit the hot water used to percolate hrough the ground coffee into the coffee-pot indicator. - H. S. Ellis, Greenville, having its edges provided with notches which are arranged opposite peripheral spaces bea ing the names of groceries or other articles and a series of knobs, buttons, or other de-
vices having shanks adapted to enter suc notches and wires or equivalent means for holding the said devices in such manner that
they may be turned over the edge of the plate, they may be turned over the edge of the plate,
and by their position on the front or back of the same to indicate particular articles to rder.

Machines and Mechanical Devices.
Grinding-machine.-G. Peiseler, Char lottenburg, Prussia, Germany. The machine known by the surfaces to be ground of the
tact with the grindstone by imparting a rolling motion to the article. This is attained by a
work-holder or holding-arm carrying the article being revolubly mounted on a pin and being of agsed against the grindstone under the action moved according to the nature of the object be ground.
YPRING-MOTOR.-H. S. Esch, New York, ide a motor capapable of running for a consider able length of time without requiring rewinding of the springs and arranged to permit storing and desired amount of power for future use by the employment of a plurality of springs
adapted to be thrown automatically and successively into action relative to the part
rotated at a uniform power and speed.

## Prime Movers and Their Accessories

 LUBRICATOR.-F. W. Knott, Madison, wis. In this patent the improvement refersto force-feed lubricators ; and its object is to provide a lubricator arranged to automatically the lubricant to part or parts to be lubricated.

## Railways and Their Accessories.

RAILROAD-SIGNAL. - E. C. Lombard Peoria, Ill. A train may pass freely along
the track without affecting the signal in any way; but should two trains get within the same section the torpedo is immediately placed and when either train gets within a short distance of said torpedo it is exploded to warn the engineer of impending danger. The signal is automatic. Means are employed to enable
electric lights to operate simultaneously with electric lights to operate simultaneously with torpedo placing and explo.
SEAL-LOCK.-T. E. Van Derwerken are to provide $\mathbf{N}$. The principal objects here seal can be applied to a lock in such a manne that the opening of the lock will cause the destruction of the seal, to provide means whereby the car can be locked with an or
dinary wired seal either when the seals which are intended to go with the lock are absent or even when the door is not fully closed, also
to provide means for holding the seal and for to provide mea
destroying it.

## Pertaining to Recreation.

MECHANICAL TOY--H. C. Murray, Gulfport, Miss. One purpose of the invention is
the provision of a mechanical toy adapted to be pushed over a surface and wherein as the of the object carried by the toy will be autoof the object carried by the toy whined from side to side.
Note.-Copies of any of these patents will be furnished by Munn \& Co. for ten cents each Please state the name of the patentee,
the invention, and date of this paper.

Busimess and Personal KJants. READ THIS COLUMN CAREFULLY.-You wi, write ns at once and we will mend youre the name goods
address of the party desiring the informatione and
every case it is neressary to give the MUNN \& Co.

Inquiry No. 8534.-Wanted, a Crookes tube for For mining engines. J. s. Mundy, Newark, N J
Inquiry No. \&535. - Wanted, a slivering machine
or preparing hemp for spinning into bender twine.
Pattern Letters. Knight \& Son, Seneca Falis, N. Y. Inquiry No. 8536.-Wanted, manufacturers of
arge needles.
"U.S." Metal Polish. Indianapolis. Samples free. Inquiry No. 8537.-Wanted, manufacturers of
selenium cells.
Handle \& Spoke Mchy. Ober Mfg. Co., 10 Bell st. hagrin Falls, 0
 Sawmill machinery and outfts manufactured by the Inquiry No. 8.539.- Wanted, addrese of a manu-
facturer of a machine for making wooden meat skew-Wanted.-Copies of our "Manufacturers' Index" e eight years ag
way, New York.

## Inquiry No. S540.- Wanted, elastic bands for hose supporters.

Metal Novelty Works Co., manufacturers of all kin f light Metal Goods. Dies and Metal Stampings our pecialty. 43-47 S. Canal Street, Chicago.
 The celebrated " Hornsby-Akroyd" safety oil engine Koerting gas engine and producer. Ice machines. Buil Inquiry No. S54. - Wanted, the addresses of the
Birseland E. Y. . Pe Process.also the apparatus for the
artifial production of nitrates. Manufacturers of patent articles, dies, metal
st mmping , screw machine work, hardware specialties machine work and special size washers. Quadriga
Manufacturing Company, 18 South Canal St., Chicago. Inquiry No. 8543.-Wanted, machinery for card-
ing. pinining and making twine, rope and
from cotion, mobair and Angora goat hair. Inquiry No. 8544.-Wanted. rotary engine for oil
or alco hol. $\underset{\text { writer ribbons. }}{\text { Inquiry }}$ No. 8545.-Wanted, makers of typeInquiry No 8546. - Wanted. manufacturers of
devices controling valives by electricity.


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some answers require not a itle research, and,
though we endeaver to reply to all either by
letter or in this department, each must take

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rather than general interest cannot be expected without remuneration.
ientific American Supplents referre to mas be
had at the office. Price 10 cents each. had at the oftice. Price 10 cents each.
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price.
(10254) G. L. M. asks: 1. Please give me the difference between Eastern, Central, and A. Eastern time has the 75th meridian west
of Greenwich as its central line and is 5 hours behind Greenwich time. Central time has the 90th, Mountain time the 105th, and Pacific time the 120th meridian as its center. Theoretically the meridians half way between hose above named are the lines where the change of time is made, and each is one hour earlier than the next to the east. Practically matter in the United States. Thus, the change of time is made at Ruffalo on roads starting from that place, east or west. It is made at Pittsburg for roads having that as a center This is better than changing the running time an hour at some small way station. The line north and south along which the time changes not a straight line. 2. Also the difference between Eastern, Central, and Western sun
time and where it is changed. A. Sun time is time and where it is changed. A. Sun time is
the time at the particular place. It is noon the time at the particular place. It is noon
by the sun when the sun is exactly south of one, and clocks which are set to sun time are said to keep local time. This is not called eastern or western. It is only. It is the same local time upon a line due north or south over the earth. For a change of one degree of longitude the local
time changes four minutes, being four mina change changes four minutes, being four min-
time
utes earlier for each degree to the west, and utes earlier for each degree to the west, and
later by the same amount for each degree to the east of any place. This is the time that was kept everywhere in the world before standard time was introduced. Now nearly based upon the meridian of Greenwich. (10255) B. C. B. asks: Can you furof an electric lignt plant that explains fully the testing of lines for breaks, that explains the are lamps, the incandescent lamps, the
transformers and everything about an electric light plant? A. There is no single book which covers the range of topics upon which you
desire information. We can furnish the foldesire information. We can furnish the fol-
lowing: Crocker's "Electric Lighting," Vol. 1, lowing: Crocker’s "Electric Lighting," Vol. 1,
"The Generating Plant," price $\$ 3$; Vol. ${ }^{2}$ "The Generating Plant," price $\$ 3$;
"Distributing System and Lamps," $\$ 3$
(10256) P. S. writes: 1. Can commercial calcium sulphide be used for phosphores cent paint or light? A. No. 2. If it cannot, what are its uses? A. It has some use in med icine. It may be used for the preparation of
sulphureted hydrogen. 3. What is the chemical action of a secondary battery made of copper, zinc, and lye? A. In general, zinc is taken from the solution while charging and deposite upon the zinc plate; oxygen is evolved, which upon the positive plate. In the discharge the opposite changes take place. 4. If two pieces of annunciator wire about ten or more feet in length are laid parallel with the insulations touching and with the terminals at one end not connected and those at the other end connected through a telephone receiver and sec
ondary of a medical coil in series, or one ter minal to the platinum-pointed screw of a buz zer through the receiver and the other ter minal at the same end connected to the vibrating contact, is the sound produced in the receiver caused by leakage, induction between (This also takes place to an extent when the ground is used instead of either wire.) A. We scarcely understand your arrangement from
the description, but, if there is a sound pro the description, but, if there is a sound pro-
duced upon an open circuit. it is by means of duced upon an open circuit. it is by means of
waves transmitted across the space separating the wires, as is frequently the case by inducthen in the working of the telephone. 5. Are the use of the magneto, the galvanometer and
similar instruments for leaks? A. For methods of testing wires and cables, see the book on that subject by Webb, price $\$ 1$; or Kempe's "Electrical Test-
ing," price $\$ 7.25$. Latest editions. 6. What is the average extremes of resistance i wood may have any is an insulator and we etness.
(10257) O. F. N. writes: In your anmoon rotates on its 10210 you state that the press my opinion that said rotation cannot be
axis to rotate on. It seems to me that it $\mid$ be the apparent size or diameter of our sun, $\mid$ tween a lens with $7 / 1 /$-inch
would be more correct to say that the moon if an observer viewed it with the unaided
rotates on the earth's axis. "'The moon rotates
on its a axis once while it on its axis once while it revolves around the
earth once." It might be true in one sense earth once." It might be true in one sense,
but not in the common way we have the idea of rotating bodies. We are all revolvin
around the earth, but it would not do $I$ sup pose, to state that we are all rotating on our own axes. We must, I think, have the
idea that we are all rotating and revolving on and round the axis of the earth. If we sup pose that the moon is a solid ring round the
earth, would it then be correct to state that every part in length, as the thickness of tha ring, were rotating on its axis? Certainly not The ring was rotating on its center, the com
mon center for all the parts of the ring. That mon center for all the parts of the ring. That
is to say, every part of the ring would rotate on the center of the ring. Consequently, there fore, as the moon can be considered as a par of the ring, the moon has no axis of ith Two knights are said to have disputed once whether a certain shield were silver or gola. After nearly killing each other they found
that both were right, because one side wa silver and the other was gold. So with the
discussion of our correspondent; he stands discussion of our correspondent; he stands
on the earth and sees the same face of the moon all the time, and declares that it does
not rotate at all, but has the same axis as the earth. Astronomers viewing the moon as if from some point of external space see the
moon present all sides of its orb to them every revolution, and say that it rotates once on its axis in every revolution around the earth, it
central planet. We agree with the astrono mers, but do not expect to convince any one
who takes the opposite view. One's opinion often depends upon one's point of view.
(10258) C. M. C. writes: May I trouble you with a request for information on the
following phenomenon, to me curious, to which so far I have been unable to find any
to explanation? An ordinary incandescent elec-
tric-light bulb after the current is cut off exhibits for some hours a peculiar phosphoressurface of the glass and quite strong enough close to the bulb This glow or phosphorescence becomes dimmer and stronger in pulsations of about three seconds. Gt become glass, say within half an inch, and concen-
trates at the point of the bulb nearest the hand. Perhaps I should say it becomes brighter at such point, as there is no diminution of the light in other parts of the glass.
The light is pale and green. It more nearly than any other kind of luminosity. It does not seem to be traceable to leakage of elecexhibits no light whatever. A. This phenomenon can be produced in most lamps by hold ing them near the pole of the secondary of an induction coil. We suspect that this is the
same thing and that the circuit is an alternating one, so that the alternations of the
E. M. F. produce the fluorescence in the bulb, which lasts long enough after the current is turned off to be visible in the dark. It may
be that the lamp, too is exhausted just to the be that the lamp, too, is exhausted just to the
degree that makes this possible. Another lamp
in the same place in the same place may not show the same (10259) E. K. asks: What is the difference in the meannge of the terms "mass
and "weight" as applied in physics? Text-
books are indefinite, some giving mass as the weight divided by gravity, others that they are used synonymously. A. Mass is the quan-
tity of matter a body contains; the weight of tity of matter a body contains; the weight of
that body is the measure of the attraction of the earth upon that mass. The mass o a body will be the same everywhere, so long
as the quantity of matter it contains does not change. Its weight changes as it may be moved about on, above, or down in the earth
If we divide the weight of a body at any place by the intensity of gravity at that place, the quotient is always the same for that the body, since as we have said the mass of a
body does not change. (10960) H A. M
$\underset{\text { largest }}{(10260) \underset{\text { engineering }}{\text { H. A. A. A. asks: }} \text { plants a }}$ been carried on for several months past, and been carried on for several months past, and
which is apparently likely to continue for
many months longer unless it is settled by a many months longer unless it is settled by a
recognized authority. The question is, "Does the inner rail or the outer rail support the
weight of a locomotive or car when it is passweight of a locomotive or car when it is pass-
ing around a curve?' Kindly settle the argument through the columns of Notes and
Queries. A. Each rail of the railway track Queries. A. Each rail of the railway track
usually bears a part of the weight of a loco
motive Wr have heard of loconotives a curve at so high a speed as to lift the inner wheels clear of the rail, but we never sew
such an occurrence. In building a track the outer rail is raised on a curve enough to
throw the locomotive toward the inside of the throw the locomotive toward the inside of the
curve sufficiently to counterbalance the centri fugal force, which would throw the engine over outwar. In this case an engine going
at the calculated speed would round the curve in exactly the same way that it would run on a level, and half the weight would be bortne hy
the inner rail and half by the outer rail.
(10261) W. I. asks: Would you
from observer viewed it with the unaided eye
from the planet Jupiter? A. The apparent iameter of the sun as sen from the earth about 32 seconds of arc; as seen from the
planet Jupiter it would be reduced in the ratio of the distances of the earth and Jupiter, or $92,300,000$ to $483,300,000$ miles, approximately ne-fifth as large in diameter.
(10262) F. M. asks: Please describe In your Notes and Queries column the building of a spark coil suitable for electric gas light-
ing, the size of wire to be used, how to insulate it, and if the spark could be regulated by a movable core. How many sal-ammoniac nected on batteries used for bell work? A. For a gas-lighting coil make a core of No.
B. and S. iron wire, 10 inches long and 1 B. and S. iron wire, 10 inches long and $11 / 2$
inches in diameter. We see no advantage in having the core movable, still it may be made must be used for winding the coil upon, otherwise the coil may be wound directly upon the core, insulated with paper. Wind the coil 8
nches long and have 13 layers of No. 16 B and S. double cotton-covered copper magnet
wire. A battery of four sal-ammoniac cells wire. A battery of four sal-ammoniac cells
hould be sufficient for a line around a house; not, add more cells to the battery. The ame battery can be used for ringing bells, if
he wires for the two services are separate the wires for the two services are separate
and each has a separate connection to the battery; that is, the two wirings are to be in ultiple on the battery.
(10263) J. J. S. S. asks: Kindly inform me whether a Sprengel air pump is a
draw or force pump. Iight. I thought it a draw pump. A. The Sprengel pump acts by the expansion of the air in the reservoir, from which the air is where the air pressure is less than in the reservoir. In this way it may be called a
"draw" pump, although the term is not an exact one as applied to the action in ques-
(10264) W. T. R. asks: A floating vessel displaces its own weight of water---does
Well, suppose we take a plaster cast it? Well, suppose we take a plaster cast of
he vessel's bottom, and so arrange that she will have, say one-fourth of an inch of water 11 round her (below the water line, of course), won't she float? In that case she does not
displace her own weight? Question: Will the displace her own weight Question: Win traction overcome the thin layer of water, and cause the vessel to bump the bot
om of mold? A. The statement that a floating body displaces its own weight of wate means that if the space in the water which is
occupied by the vessel were filled with water, occupied by the vessel were filled with water,
that water would weigh the same as the ves that water would weigh the same as the ves-
shel weighs. This is not difficult of experimental proof, and has been known for many centuries. It was discovered by Archimedes.
If the mold you propose were filled full of water, the vessel when placed in the mold is just equal to that of the vessel. If the just the same. The volume of water equal to that of the vessel below the water line on
he mold weighs the same as the vessel weighs the mold weighs the same as the vessel weighs.
The earth cannot make such a vessel bump the he earth cannot make such a vessel bump the
bottom of the mold. The water sustains the weight of the vessel, even if it weigh many
tons. This is the case with a large ship in a drydock before the water is pumped out. It loats just clear of the bottom of the dock.
We confess we do not understand your difiWe co
culty.
(102
(10265) J. E. D. asks: 1. Please inorm me a complete formula of the conruction of an up-to-date dyry cell. A. You will
find complete instructions for making a dry cell as good as any in our SUPPLEMENT, Nos. alt or chemical can be added to a dry cell to ncrease the voltage, the solution used in same being sal-ammoniac and zinc chloride? A.
The voltage of a dry cell is 1.4 volts. This is The voltage of a dry cell is 1.4 volts. This
due to zinc, sal-ammoniac, and carbon. cannot be increased. 3. What is the direct
cause of sal-ammoniac crystals forming on the zinc element of a dry cell, the saturated soluion consisting of one to three parts?
cell, the solution has too much sal-ammoniac in it, and requires more water or less salften are to be seen on the zincs of sal-ammoniac cells, these are not sal-ammoniac, but very complicated compound, and are not soluble in water to any extent. They are soluble may have had reference to this in your second question. These crystals are a double chloride fernal resistance of a cell, and reduce the M. F. als').
(10266) F. W. G. asks: I have a camnch focus meniscus diameter 7 -inch or $71 / 2$, nch focus meniscus lenses, as illustrated on ant to place a plano-concave lens between
he meniscus lenses, same as Fig. 12. Of what -cus must the plano-concave lens be? A. To
adapt your lenses to portrait work after the nanner described in "Experimental Scicnce." page 334, Fig. 12, you will need a conca
ens slightly stronger than 16 inches focus. 4 -inch lens should enlarge the image suffi-
(10267) J. W. E. writes for instruc tions for tinning cast iron. A. To be successful in coating cast iron with tin the castings
must be absolutely clean and free from sand or oxide The greater the care in cleaning the outset the better the resulting work. Before the castings can receive a coating of tin
it is necessary to remove the coating of scale or oxide, so the clean metal will be exposed t
the tin. The castings are wsually partly cleaned by means of a "rattler," which removes much of the scale. They are then to be placed in a pickle of dilute muriatic acid until a clean surface is the result. If the pickle is warmed by means of a steam jet the operation will be sionally while in the pickle and any sand or black spots removed by means of a scraper or and if desired kept for a length of time b and if desired kept for a length of time by
being placed under clean water. As long as they are covered with water they are not subject to oxidation. Fror a flux the castings are saturated solution of sal ammoniac and 1 part of muriatic acid. "Boiled" acid, as that combined with zinc is sometimes called, is not to ou used. For tinning the best block tin is re
quired, and this should be melted in an iron pot, care being taken that it is not burnea o it can be cleaned of impurities by taking a piece of green or wet wood secured to a pointed be kept at the bottom of the pot of melted metal for one or two hours, depending on the amount of impurity in the metal. The sur-
face of the metal is to be skimmed occasionally by means of a perforated iron skimmer. To pro tect the surface of the metal from oxidation it
can be covered with sal ammoniac. There is nothing to be added to the tin. Another method is to cover the surface of the tin with tallow means of suitable tongs, dipped in the flux and then immersed in the melted tin and held for a sufficient time to allow the surface to be
tinned. The tin should not be so hot as to discolor when casting is removed. If desired the casting can be held for a time in another pot, which is to be partly filled with tallow or palm oil and kept at a temperature that will
melt tin. This bath of grease will allow the casting to retain an even coating of tin, and castiow any superfluous metal to drain off. The castings may be cleaned from the grease
first rubbing in sawdust and then in bran. (10268) E. B. C. asks for a good no corrosive, easy-flowing jet black ink. A. A1
exceedingly fine ink is said to be produced by the following recipe: 11 parts galls, 2 parts $\begin{array}{ll}\text { parts of water. } & \text { Here the relatively large }\end{array}$ quantity makes the gum unnecessary, while the indigo solution makes the brilliant black seem
still deeper. Writing executed with this ink still deeper. Writing executed with this ink
may, it is true, be removed by means of dilute chems, but it ma
(10269) M. E. H. writes: I would like formula for oil paint such as used for paintg photographic backgrounds, and would like eceipt. A. The following retains sufficient flexibility to enable the sheet to be rolled
Soft soap. 2 ounces. boiling water, 12 ounces. Dissolve and work well into usual oil paint, , pounds.
(10270) G. L. asks: I have an induc tion coil guaranteed to give a 1 -inch spark make the 1-inch spark, and what number of
1900 dry cells or Bunsen's batteries will oper ate it? A. Two or three Bunsen, or twice
as many dry cells will probably run the coil o its full efficiency. We should not advis the use of the Bunsen cells with nitric acia The fumes in the house will corrode all met
work. Better use chromic acid solution.
(10271) A. C. asks: A farmer in plowing around a square field, having plowed a
strip ten rods wide, finds that he has oneourth of his field plowed. How many acres an arithmetical problem, but requires for it solution an equation of the second degree in algebra. The solution is as follows:
Let $\begin{aligned} x & =\text { one side of the field, then will } \\ x-20 & =\text { the side of the square piece }\end{aligned}$ left after the strip is plowed around the outside. $x^{2}=$ the area of the field, and
$x^{2}-40 x+400=$ the area of the square piece
This area is three-quarters of the area This area is thre-quarters of
the entire field. Therefore,
$z / x^{2}=x^{2}-40 x+400$
Solving this equation, we obtain for the side the field, 139.3 acres.
(10272) J. M. L. asks: 1. Will you please give me the two laws of thermo-
dynamics? 1. The first law of thermodynamics is: "Whenever work is performed ap the agency of heat, an amount of heat dis-
appears equivalent to the work performed and whencver mechanical work is spent in gencrating heat, the heat generated is equiva-
lent to the work thus spent."
(Deschanel.) The formula is $W=J H . W$ is the work in foot-pounds, if English measures are used; ; $H$ the degrees which one pound of water wous

Joule's equivalent, 772 foot-pounds, as deter-
mined by Joule, or 773 foot-pounds as remined by Joule, or 773 foot-pounds as re-
determined lately by Rowland. The second aw is variously stated by different authors. Perhaps the simplest form of the law is: "It is
impossible for a self-acting machine, unaided by any external agency, to convert heat from one body to another of a higher temperature."
(Clausius.) Another form is: "The efficiency of a completely reversible engine is independent of the nature of the working substance, nd depends only on the temperature at which the engine takes in and gives out heat; nd the efficiency of such an engine is the mit of possible eficiency for any engine. 0.03244 , what weight of it at 470 degs. C . will raise 1 kilogramme of water from 12.3 degs. to 15.7 degs. C.? A. The water is to 1,000 calories per degree of rise of temperaure, and for 3.4 deg. rise require 3,400 calories. The gold is to lose 470 deg . -15.7 deg., or 454.3 deg. One gramme of gold gives out 0.03244 calorie for each degree of loss of emperature, and for 454.3 deg. will give off rammes of gold will be required as 3,400 con is 230.7 grammes of gold.
(10273) T. A. says: The following method is given in "Cyclopedia of Receipts"
or deodorizing petroleum: Mix chloride of ime with petroleum in the proportion of three ounces to each gallon of the liquid to be purifed. It is then introduced into a cask Some muriatic acid is added and the mixture is well agitated, so as to bring the whole of the liquid into intimate contact with the chlorine gas.
Finally the petroleum is passed into another essel containing slaked lime, which absorbs he free chlorine and leaves the oil sufficiently eodorized and purified. Can you suggest the lime? Also if the cask should have one end pen or agitated with the bung in? Is there any danger attending this process? A. The uantities of muriatic acid and slaked lime
$o$ be used in deodorizing petroleum are not mportant. If an excess of acid were used, it would disappear when the liquid is passed
through the lime. Probably 3 fluid ounces per gallon will be sufficient to furnish enough hlorine for the process. Similarly, the bung may be in or out of the cask. There will not be excessive pressure in the operation; yet
if the cask is open, the escape of chlorine will not be very annoying in the open air. The only danger we can see in the work is the
inhaling of chlorine gas. This would be disagreeable, and if a large quantity were taken into the lungs, it would be dangerous.
(10274) E. J. asks: Does liquid bubbles which pass to the surface? If this is the case, why does mercury do so if this metal is always used to extract air from tubes, etc.? A. When a liquid is boiling it is giving off ts own vapor into the air, if it has been heated air. Even mercury contains air under ordinary conditions. Only after it has been heated is the air driven out. In filling a barometer tube the mercury is boiled to get rid of its con
tained air which would injure the vacuum.
(10275) W. C. P. asks: Some few years ago I saw on sale a self-lighting gas-tip which believe was referred to as a platinum sponge.
Have you any publications which treat on this subject, its principle and method of construction? A. Self-lighting gas jets are made the gas will strike it. The absorbing power of the sponge is very great, and the absorbed gas becomes so hot that the sponge is heated to
a red heat and ignites the gas. Platinum sponge can be obtained from dealers in chemiphilosopher's lamp as it was called, which was used for lighting lamps, etc., before the in-
vention of the friction match. The sponge for some reason soon loses its efficiency.
(10276) D. E. asks: Please let me know if there is a cheap and simple way to rent to a steady current? A. A rotary transformer is the only practical way to change
an alternating to a direct current. This is a motor run by the altenating current and having a winding leading to a commutator, by which the direct current is taken off
other end of the shaft of the machine.
(10277) J. D. S. asks for a stove blacking or varnish that will give a black gloss and
not burn off. Brunswick black gives the gloss not burn off. Brunswick black gives the gloss
but burns off when applied to top of stove. A. Take plumbago, make into a thin paste with excellent stove polish and should be brushed thoroughly.
(10278) H. B. says: 1. I have a closedircuit battery in which there are two plates be the solution I could use in this battery to best advantage? A. Use a bichromate soluthe field magnet and the armature core of an electric motor, is it absolutely necessary that he same gage wire be used? That is, must the wire on the field be the same size as the
wire on the core? A. No. The gage of wire s determined by calculation, and one may be the other.

