A SIX-CYLINDER 400-HORSE-POWER RACING GASOLINE POWER BOAT.

BY THE ENGLISH CORRESPONDENT OF THE SCIENTIFIC AMERICAN. Great interest is being manifested among naval and marine engineers in Great Britain in the gasoline motor racing boat built by the Brooke Motor Company, of Lowestoft. This craft, although primarily designed for racing purposes, is yet of substantial construction, so that it may be possible of utilization in a seaway. The boat, which is propelled by a 400-horse-power engine, is one of the most powerful craft of its type that has yet been constructed.

The boat is just under 40 feet long, with an extreme breadth of 5 feet 6 inches. The draft at the greatest immersed section of the hull is only 12 inches. In view of the enormous power this launch possesses, and with regard to other conditions, great attention has been devoted to the questions of strains due to propulsion, pounding in a seaway, etc., in the design of the hull.

The motor supports are of ample strength and extend the full length of the launch. In conjunction with the American elm keel they form a substantial backbone to the whole fabric, giving great longi-

tudinal strength and affording a solid foundation for the 400-horse-power motor. A bilge stringer of Oregon pine and two side stringers of slightly smaller scantling are fitted at each side, extending and tapering to the end of the boat. A heavy gunwale of American elm completes the longitudinal distribution of the wood construction. The transverse strength is attained by timbers of selected American elm, considerably augmented by grown oak floor frames, all well molded at their throats and all carried hard up to the bilge stringers at each side. Although the strength of the hull as described above is by no means inadequate, yet it has been increased by the addition of steel angle-bars. stringer plates, and tie angles. The fore

8 inches, and at the normal speed of 1,000 revolutions per minute the nominal 400 horse-power is developed.

The cylinders are water-cooled, the jackets being cast with the cylinders. Two entrances are provided in each jacket for the circulation of the cooling water, above the combustion chamber and the exhaust valve. The induction valves are arranged on the starboard side of the engine and are of large diameter with angular seats, and are set down below the main level of the water. The exhaust valves are placed on the opposite side of the engine, and are interchangeable with the inlet valves. By slightly sliding the camshaft operating the exhaust valves, the latter are caused to lift on the compression stroke to facilitate starting. The inlet and exhaust crankshafts are driven by large outside two-to-one gear wheels, and to insure perfect alignment are run in seven bearings each.

The crank chamber, which is made of cast steel, is formed of two sections, and is provided with six large inspection doors on each side. The crankshaft runs in five intermediate bearings on bored surfaces, and the bolts securing them to the bottom of the crank case extend up through the top of the same, in order

purposes where large horse-power, speed, and light hulls are required.

MICROPHOTOGRAPHY. INTERESTING MICROPHOTOGRAPHS OBTAINED WITHOUT COSTLY APPARATUS. BY D. R. WINSLOW.

Microphotography is a field into which apparently few amateurs care to venture, and yet, in this branch of photography, there will be found more to interest and instruct than in the prevailing habit of promiscuously "snapping" friends, acquaintances, and familiar scenes. The supposed expense of the thing is the foremost reason given by the amateur for letting this interesting branch of photography severely alone. The secondary reason is lack of confidence in his ability to make satisfactory pictures. All that he knows about the subject is the little he remembers having read in articles entirely too technical for his understanding. From these he has absorbed the erroneous idea that the work requires costly apparatus and at least a year of training. The outfit ordinarily considered absolutely indispensable for this branch would cost not less



The "Brooke I."-A 400-Horse-Power Motor Boat.



Lowering the 400-Horse-Power Motor Into the Hull of the "Brooke L"



The 400-Horse-Power Gasoline Motor of the "Brooke I."

A SIX-CYLINDER 400-HORSE-POWER RACING GASOLINE POWER BOAT.

part of the boat, as well as the rest of the hull, is to act as the holding-down bolts of the cylinder heads. fitted with steel frames supplemented with beams or Two types of ignition are available-low-tension magcross-tie angle bars. These frames are very necessary neto and the high-tension system with accumulators

than \$300, and to operate such an outfit would require many months of training.

The microphotographs used to illustrate this article

at this part of the hull, for racing launches of high speed and light draft are subject to severe panting stresses and thumping under the bows, as their enormous propelling power drives them into head seas, and they may, unless properly stiffened, bulge in the frames and planking at this locality.

While the diagonal lines of the boat are long and marrow, showing just a slight roundness as they extend from bow to stern, the underwater body has been made fairly flat, merging into a nicely rounded bilge. which in its turn is gradually lost as it approaches the transom. She has been given a very fair freeboard combined with a good fore turtle deck, insuring ample protection in any ordinary weather, and for negotiating bad weather, a light portable structure is fitted over the well, with a small aperture aft for the steersman. The engine is of the vertical, six-cylinder type, the

cylinders cast separately, thereby greatly facilitating their accessibility. The bore is 10 inches, the stroke

and coil.

Splash lubrication is adopted for the lower ends of the connecting rods and intermediate bearings. The gudgeon pins and pistons are provided with forced lubrication. The motor is fitted with a light flywheel carrying an expanding internal metal-to-metal clutch, which transmits the engine power through universal joints, reverse gear, and thrust block to the propeller.

The design of this boat, in which the aim has been to secure the maximum of strength consistent with the minimum of weight, and the high power of the motor, have provoked much discussion in marine engineering circles, and the behavior of the craft in varying weather conditions is being awaited with profound anticipation. It is conceded that this launch provides an interesting development of the application of gasoline engines of great horse-power to small light hulls, and the results of its trials will exercise a far-reaching effect upon the design of this class of craft for various

were made by an amateur, and the only piece of apparatus used, in addition to his camera, was a small microscope which cost one dollar. With the cheaper microscopes, the kind usually sold for twenty-five cents. pictures equally satisfactory, if not as highly magnified, can be made. No experience is required to make these pictures, and the only preliminary preparation necessary can be made with a sharp knife and a small saw. Any camera may be used, provided it has a ground glass for focusing. It should, however, be furnished with some sort of shutter, as the removal and replacement of a lens cap is impossible.

The microscope need not cost over twenty-five cents. It is the kind that has long been considered a mere toy and often sold as such; a short brass barrel fitted at one end with a magnifying glass mounted on a small stand which slides into the brass barrel, and at the other end with a rather powerful objective, an apparently cubical piece of glass polished on two opposite

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sides. The twenty-five-cent glass will give good results, but in the higher-priced glass the magnifying power is greater; therefore larger images will be secured. A mount for the microscope is made of a piece of wood about 2 inches wide, $\frac{3}{4}$ inch thick and 5 or 6 inches

long. At one end a hole is cut large enough to accommodate the barrel of the microscope, making a snug fit. There are various ways of making the hole: a sharp penknife or an auger and compass or bracket saw can be employed, or, in the absence of these, a red-hot stove poker will serve. After the hole has been made the barrel of the microscope is inserted, the edge being flush with one side of the board.

The support, if it has the dimensions given in the above description, will stand alone on its end, and therefore, requires no clamps or braces to attach it to the camera. In use it is merely set up on end on the bed of the camera and in front of the lens board. It is evident from the manner of using the support that its length should be such that when it is set on end on the camera bed the center of the microscope objective will be in line with the center of the camera lens. Unless the camera is provided with a rising and falling front, this length must be accurately measured. If, however, the camera has a rising and falling front the length may be guessed and the front adjusted to the length of the support.

For subjects to be microphotographed the photographer has an almost limitless variety from which to make a selection. Anything that can be seen in the microscope can be photographed, and any-

thing worth seeing in the microscope is worth photographing. The naked eye of the amateur, however, cannot be relied upon in making the selection of subjects; for quite often what to the naked eye appears

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to be a very unpromising subject is found, when viewed under the microscope, to contain much that is interesting. The insect world will supply subjects by the thousand and in the field of botany many thousand more subjects may be secured. Foodstuffs are worthy with the compound or professional microscope. Expensive mounting fluids, dyes, stains, etc., are not required, as the subjects are to be preserved on the photographic print and not on glass slides. To mount a subject it is only necessary to lay it on the objective.

There is always sufficient moisture on the glass to hold the subject in place, and in the case of parts of insects, there is more or less of a peculiar secretion surrounding them. Only on very rare occasions will it be found necessary to use other means of securing the subject to the objective, and when this is found to be required, a little water will answer as well as any mounting fluid.

To make a microphotograph, mount the subject on the microscope objective; pull the bellows of the camera out about half way and stand the microscope support on end on the camera bed. The camera should face the window and be as close to it as possible. The distance between the lens of the camera and the microscope depends upon the lens, but a trial will soon regulate the distance. With one lens the support may have to be set an inch from the camera, and with another it may be necessary to have the microscope objective almost in contact with the lens. The correct focus is best secured by moving the microscope backward or forward, although with some lenses it is necessary to manipulate both camera and microscope to secure the best result. Movement of the bellows, in most cases, only serves to increase or diminish the size of the image on the ground glass. The lens should be wide open, that is, no stops should be used. The field



The Microscope in Position in Front of the Camera.

In making microphotographs the space between the camera lens and the microscope is covered with a black cloth or a black paper cylinder made to fit the lens hood.



Microphotographs of Common Objects. MICROPHOTOGRAPHY.

of investigation, and the hair, skin and blood of the human body furnish very excellent subjects for microphotography. Mounting the subject is quite simple, as it does not require the skill necessary in work being perfectly flat, stops will not help to secure a sharp focus. They will, on the other hand, diminish the size of the circle thrown on the ground glass and, therefore, cut down the size of the picture. The ex-



Fig 1.—Figure obtained by diffusion of potassium ferrocyanide and iron sulphate.

Fig. 2.—Artificial cells produced by diffusion.

Fig. 2a.-Monopolar field of diffusion.

Fig. 3.—Bipolar field of dıffusion.

Fig. 4.—Field of force of diffusion between two poles of opposite signs. Fig. 5.—Cellular liquid form due to diffusion of six drops of Na Cl solution colored with India ink in more concentrated solution.

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Fig. 6.—Liquid cells produced by drops of a sodrum chloride solution colored with India ink and introduced in a less concentrated solution. Fig. 7.-Fern-like forms illustrating the morphological effect of crystallization,

Fig. 8.—This figure shows the morphological effects of crystallization. Fig. 9. -Reproduction by diffusion of kary o kinetic spindle. Fig. 10.—Sodium chloride crystals photographed with their field of crystallization.

UNIFORMITY OF ORGANIC AND INORGANIC BODIES.-[See next page.]

posure in microphotographic work, as in all other work with the sensitive plate, depends entirely upon the quantity and quality of the light obtainable. The amount of exposure to give must be judged by the operator, using the appearance of the image on the ground glass as a guide. From thirty to forty-five seconds would be about the right exposure on a bright day with the sun unclouded, using a fast plate. All the light that reaches the plate must come through the microscope objective. To prevent any light getting in between the microscope and the camera lens, the space. no matter how small, must be covered with a piece of black cloth. If the light is very bright better results will be obtained by using a ray-screen. A piece of yellow isinglass hung in front of the microscope will answer the purpose as well as an expensive ray-filter.

First attempts are rarely successful in any undertaking, and microphotography is not an exception to the rule. A few plates must necessarily be wasted and much of the photographer's patience will undoubtedly be lost, but the goal is worth the game. With a little of the "stick-to-it" quality even the very beginner will be successful in microphotography.

UNIFORMITY OF ORGANIC AND INORGANIC BODIES. BY DR. ALFRED GRADENWITZ.

The present tendencies of scientific investigation are to prove the existence of a continuity, not only between the various branches of the same science, but even between ranges of knowledge which formerly were regarded as widely distant from and entirely foreign to each other. Physico-chemical laws have thus been shown to control the activity of the world of organized beings as they do that of inorganic bodies. There remains, however, the much-discussed problem of the crigin of life, and this leaves an unsurmountable gap between organized and inorganic matter. Burke's recent experiments have been interpreted by many as being nothing short of a creation of life from lifeless inorganic matter, though the experimenter himself seems to be far from drawing so bold a conclusion from his interesting results. Nor is the writer inclined to think that the partisans of that theory are right, or that the mystery of life will ever be explained away by physical laws. Very interesting is the work of a French scientist, Prof. Leduc, of Nantes, who has been successful in elucidating the mechanism of the formation of cells and in demonstrating the striking analogies existing between cellular and crystallized bodies.

The main factor operative in the formation of all cellular bodies, both inorganic and organic, has been shown by Leduc to be the phenomenon of *diffusion*, which according to him follows a law quite analogous to the law of Ohm.

Leduc's fundamental experiment is as follows:

A ten per cent solution of gelatine is spread in a uniform layer on a glass plate, and after it has become solidified, drops of various solutions forming a precipitate with one another are distributed symmetrically over its surface. Potassium ferrocyanide and copper sulphate or iron sulphate may be used, and these solutions, on diffusing in the gelatine, are precipitated as they come in contact with one another. Now, these precipitates are found to constitute geometrical figures of perfect regularity, strikingly demonstrating the uniformity of diffusion. (See Fig. 1.) The shape of these figures can be varied indefinitely according to the kind, number, and position of the drops and the color of the solutions and precipitates. Contrary to the opinions of previous investigators, it was found that the diffusion goes on more rapidly if the solution is less concentrated. Even the slightest influences, e.g., acidifying or alkalinizing the solution, are shown greatly to alter the resistance to diffusion., The rate seems to be proportional, the remaining factors being the same, to the molecular concentration of the diffusing substances. The shape drawn by the precipitate on the gelatine accordingly depends on the ratio of the molecular concentration or the osmotic tensions. If these are equal, for instance, the forms are rectilinear. From the above facts is inferred a physical explanation for a large number of biological phecells of a double current, the dissolved substance going from the center to the periphery, and the water from the periphery to the center. This molecular activity, *being the life of the artificial cell*, can be kept up by maintaining in the neighborhood of the latter a convenient medium and by feeding the cell, i. e., reconstituting any losses of concentration.

Three stages may be distinguished in the life of an artificial cell, the first stage being that of organization, when the drop constituting the core forms the cell in connection with the gelatine, giving rise to the production of a cytoplasma and a surrounding membrane. The second stage is the period during which the osmotic pressure tends to equalize the concentration between the various parts of the cell and the medium in which this is placed. The third stage, being that of decay, corresponds to the diminution in the double molecular current due to a diminution in the difference of concentration. As soon as the equality of concentration is established, the active existence of this cell will have come to an end, the cell being now lifeless and conserving only its outward form. These cells are influenced just as are live cells, with respect to their organization and evolution, by moisture, dryness, acidity, alkalinity, or the addition of various substances to either the gelatine or the drop constituting the core.

All the phenomena of diffusion are accounted for on the theory of *field of force of diffusion* suggested by Leduc. If a drop of any aqueous solution be inclosed within a mass of distilled water, the dissolved molecules will be carried away by diffusion in all directions, being replaced by the water, which moves in an inverse direction. The drop thus really is the focus of a field of force, the directions followed by the moving molecules being what may be properly called the *lines of force* of this field.

In connection with the above experiment, the osmotic pressure is stronger in the drop of solution than it is in the pure water; the center of this drop is what is called a *positive pole of diffusion*, while if the conditions are reversed, this is called a *negative pole of diffusion*. Prof. Leduc shows the striking analogies that exist between fields of force of diffusion and magnetic or electric fields by photographing the spectra of such fields. An example is shown in Fig. 4.

A field of force of diffusion exhibits the same behavior as a field of magnetic force, where ether currents, as it were, carry along the iron filings, as the water carries along the globules of the blood or powder particles used as pigment. The phenomena of attraction or repulsion according to polarity also demonstrate this analogy.

Polygonal figures can be obtained by a number of poles of diffusion, giving rise to a cellular structure. The cells thus produced are much more sensitive than those having solid membranes, and respond to any outward influence. (Figs. 5 and 6.)

Diffusion then is the force controlling the phenomena of *crystallization*. If a crystal be formed in a solution, the dissolved molecules will travel toward its core, replacing the water which is carried away; this is what Leduc calls a *field of force of crystallization*. By causing fields of force of crystallization and diffusion to interfere with each other, Leduc has been able to reproduce and to photograph all fern-like and other forms as observed in crystallization. (See Figs. 7 and 8.) The polygonal figures and fern-shaped formations observed on metals, such as antimony, are obviously of the same origin; they are also found to be illustrative of the various forms assumed by the most primitive organisms.

Fig. 9 shows the result of introducing into an artificial cell a very small soluble crystal, with the production of a species of fertilization analogous to this action in a live cell.

The theory of these fields of force in liquids permits a great number of phenomena which had so far been mysterious to be explained on a physical basis, e. g., amœboidan motions, Brownian motions, agglutination, as well as the orientation called tactism and tropism. The hypothesis that live cells have been formed by a similar process, and that the problems of morphology and morphogeny are susceptible of a solution by experimental methods, seems to be warranted by the results of the above experiments. If a crystallizing substance be added to a colloidal solution, there are obtained in the place of amorphous, homogeneous bodies, regular forms which, while differing from those of crystals, are highly interesting as evidencing the mechanism of crystallization. These forms are obviously due to the presence of the forces of crystallization during the solidifying process. The constant morphogenical action here exerted appears to play an extensive part in nature, as vegetable and animal tissues result from the solidification of mixed solutions of colloids and crystalloids.

to characterize the various substances. As will be seen, the field in question strikingly shows two axes of crystallization, with perpendicular lines rising on both sides. The diagonals of the crystal coincide with the axes of crystallization, and all of the four sides forming the projections of the four side faces of the crystal bear prisms constituting another crystal deplaced through 45 deg. with regard to the core. The axes of crystallization of the latter are perpendicular to the four side faces.

Something About Spanish Olives.

The olive industry in Spain is increasing in importance within late years, mainly owing to the efforts which have been made to use improved processes, so as to compete successfully with the Italian industry. One of the leading branches of the olive trade is the preparation of green olives. This is carried out on a large scale at Barcelona. There is a large internal consumption of the olives and besides, the annual exports now reach 7,000 tons. The olives are put up in bottles or kegs. To carry out the pickling process, the olives are well sorted, as only those which show no faults can be kept. They are then placed for several days in cold water, which is renewed frequently. Then they are placed in a brine bath, which consists of a salt and soda solution, and are covered with the liquid. In some cases different aromatic substances are added to the bath so as to give a special flavor to the olives. Ripe or nearly ripe olives are but little in demand and are not consumed to a large extent. As to the extraction of olive oil this has been carried out heretofore by a primitive process. Each small cultivator extracted his own oil by a press which he hired, generally making payment in oil or farm products. The olives were ground up in a horse-mill before pressing. The ground olives were then put in a lever press, using boiling water for the extraction. The presses are of heavy build, but the process is a slow one and the olives need to be stored on hand for some time. They are thus likely to ferment and give an inferior quality of oil. It is estimated that there are some 3,000 or 4,000 of such primitive oil-presses in use in Spain at the present time. The pomace which remained was formerly used for fodder or as combustible, but now it is generally sold and more oil is taken from it by an improved process. Some of the large producers saw the necessity of working on a greater scale and commenced to introduce large cylinder presses and grinding mills, which gave an increase in the quantity as well as the quality of the oil. The use of these machines is now becoming general in the large factories. As to the remainder of the olive oil process, the oil is placed after extraction in large earthenware jars or tin tanks and is then filtered. In some cases the air is kept from the oil by means of a layer of alcohol which is placed on the surface. The inferior grades of oil are used in soap manufacture. + + + + +

Official Meteorological Summary, New York, N. Y., October, 1905.

Atmospheric pressure: Mean, 30.11; highest, 30.57; lowest, 29.51. Temperature: Highest, 80; date, 9th; lowest, 37; date, 27th; mean of warmest day, 70; date, 5th; coldest day, 44; date, 27th; mean of maximum for the month, 63.5; mean of minimum, 50.3; absolute mean, 56.9; normal, 55.5; average daily excess compared with mean of 35 years, +1.4. Warmest mean temperature for October, 61, in 1900. Coldest mean, 50, in 1876. Absolute max, and min, for this month for 35 years, 88, and 31. Average daily deficiency since January 1, -0.1. Precipitation: 2.67; greatest in 24 hours, 1.60; date, 19th and 20th; average of this month for 35 years, 3.68; deficiency, -1.01; excess since January 1, +1.41. Greatest precipitation, 11.55, in 1903; least, 0.58, in 1879. Wind: Prevailing direction, west; total movement, 8,605 miles; average hourly velocity, 11.6; max. velocity, 48 miles per hour. Weather: Clear days, 15; partly cloudy, 10; cloudy, 6. Frost: Light, 22d and 23d; heavy, 27th, 30th, and 31st.

The Carrent Supplement.

The current SUPPLEMENT, No. 1558 opens with a

nomena, which have so far remained mysterious.

Diffusion, as above said, occurs according to a law analogous to the law of Ohm, the intensity corresponding to the rate of diffusion, and the potential difference to the difference of osmotic pressure, the only divergence being the variability of the resistance according to the diffusing substances. Organic membranes are of different permeability to diffusing substances, thus giving rise to the phenomenon of osmosis. Now, the above experiments show that colloids behave, from the point of view of diffusion, in exactly the same manner as membranes.

On repeating the fundamental experiment referred to above, Prof. Leduc succeeded in producing artificial cells (see Fig. 2) of polygonal shape, quite analogous outwardly to natural cells, and in which a cytoplasma and a core could be distinguished. In each cell during its formation, and in fact as long as there is any difference of concentration in the gelatine, lively molecular movements are apparent, consisting as in live

In Fig. 10 is illustrated a field of crystallization, as obtained by spreading out on a glass plate a solution consisting of a mixture of a crystallizing substance (viz., sodium chloride) and a colloid. It has been suggested that these fields of crystallization be utilized

well-illustrated article by Frank C. Perkins describing the Crewe Railway Signal. The theory of coherer action is fully described. "How to Build a Small Alternating-Current Dynamo Without Castings" is the title of a most instructive article by N. Monroe Hopkins Full working drawings accompany the article. Dr. O. N. Witt contributes one of his simply-worded and interesting articles on chemical solubility. The discussion of old age and its causes is concluded. Mr. A. R. Hinks writes on the Milky Way and the Clouds of Magellan. A great many kinds of figs are found in commerce. The complicated biological relations which connect these various figs, and the curious process by which the fruit is developed, are described in an article published in the current SUPPLEMENT. One of the most interesting papers read before the British Association was that by Francis Darwin on the perception of the force of gravity by plants. The first installment of this paper is published in the SUPPLEMENT.