end to receive a pencil; and the invention consists in the special construction of the tubular body in connection with the rubber eraser and the form at the end of the tube which receives the pencil.

WELT-KNIFE.-H. KARPENSTEIN, New York. N. Y. The intention in the present case is to provide an improved knife which embodies means for regulating the depth that the blade may cut into the leather, thus placing the knife more thoroughly under the control of the operator and preventing the implement from injuring the leather or the article by the accidental slipping of the knife.

FISHING AND TRAPPING DEVICE.-R. F. ARMSTRONG, Effingham, Kan. This is a device for catching fish and small animals, but it is particularly adapted for use as a fishing ap-pliance. It relates to that general class in which a tripping or bait hoot is provided in conjunction with a number of impaling hooks, which are spring-actuated and released by the trip-hook to impale the fish when the bait is taken.

NOTE.—Copies of any of these patents will be furnished by Munn & Co. for ten cents each. Please state the name of the patentee, title cf the invention, and date of this paper.

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Marine Iron Works. Chicago. Catalogue free. Inquiry No. 4400.—For a patented article manufacture upon royalty, to

AUTOS.-Duryea Power Co., Reading, Pa.

Inquiry No. 4401.-For machinery to manufacture paper boxes.

For logging engines. J. S. Mundy, Newark, N. J. Inquiry No. 4402.-For machines for husking corn in the field,

Morgan Emery wheels. Box 517, Stroudsburg, Pa.

"U. S." Metal Polish. Indianapolis. Samples free.

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com, Ohio, U.S. A. Builders of high grade power boats. must refer you to the books upon mathematical adapting the compound engine to the locomoelectricity A rotary field is produced by 4415.-For makers of machinery for tive? These answers to be based on the per- phases of the current succeeding each other collabsible tubes. formance of a two-cylinder compound or one in turn around the field, thus producing cur-Manufacturers of patent articles, dies, metal stamp ing, screw machine work, hardware speciaities, machin high and one low pressure cylinder. Any inrents in the armature coils, or the coils of the ery and tools. Quadriga Manufacturing Company, 18 rotary portion of the motor, so that the "rotor," as it is sometimes called, is dragged formation along these lines not covered by South Canai Street, Chicago, questions asked will be appreciated. Please Inquiry No. 4416.-For the manufacturers of the Pictet ice machine. give comparative performance of simple and on after the shifting phases of the current compound engines, same power working under same conditions, relative to cost of performthrough the stationary portion of the motor. POSITIONS FOUND AND FILLED, The coils of the rotor are closed and have no Are you looking for a good employe or a good posi-tion? Our system covers all high-grade fields-profesance, consumption of fuel, etc. A. The difficonnection with the external circuit, thus they culties that have to be overcome with the com-pound locomotive are: First, the difficulty in do not receive any current from outside. 2 sional, commercial, expert, scientific. We operate throughout the country. We are listing the highest-What is an induction motor? What special apstarting on grade or under heavy load. Second, plication has it? A. An induction motor is one grade men. Employers are inquiring of us for them equalizing the work on the two sides of the whose rotation is produced in the manner de-Write us. Bureau of Registration. engine under all conditions of load. Third. 902 State Bank Building, scribed above, by the induction of currents in the balancing of the reciprocating parts. Madison, Wisconsin. the body of its rotor, due to the induction of Inquiry No. 4417.-For manufacturers of cottor yarn mops. the alternation of the phases of the current you. Fourth, the difficulty of simultaneously varying the cut-off in the two cylinders in such a way through its field or stator. It is used for the Send for new and complete catalogue of Scientific as to get the same effect as is obtained by same purposes as any other motor. It does not shortening the cut-off in the simple cylinder. nd other Books for sale by Munn & Co., 361 Broadway, require that the current shall be transformed Fifth, the increased danger of breakdowns, New York. Free on application. to a direct current, as an ordinary motor does. at the rate of 400 gallons per second. Inquiry No. 4418.-For makers of telegraph and telephone instruments and supplies. due to the more complicated mechanism and A long-distance transmission is by alternating the difficulty of getting engineers who can currents, many of them being also polyphase. Inquiry No. 4419.-For makers of die stock cut-ters.



HINTS TO CORRESPONDENTS.

Names and Address must accompany all letters or no attention will be paid thereto. This is for our information and not for publication.
References to former articles or answers should give date of paper and page or number of question.
Inquiries not answered in reasonable time should be repeated; correspondents will bear in mind that some answers require not a little research, and, though we endeavor to reply to all either by letter or in this department, each must take his turn.
Buyers wishing to purchase any article not adver-tised in our columns will be furnished with addresses of houses manufacturing or carrying the same.

addresses of nouses manufacturing or carrying the same. Special Written Information on matters of personal rather than general interest cannot be expected without remuneration. Scientific American Supplements referred to may be had at the office. Price 10 cents each. Books referred to promptly supplied on receipt of price.

Minerals sent for examination should be distinctly marked or labeled.

(9091) E. L. H. says: Do the heat units in gasoline oil differ in different oils at the same specific gravity? That is, has Penn. gasoline and Coli. gasoline the same heat units in gasoline oil of the same specific gravity? A. The heat value per pound of all gasoline is the same, and for practical purposes the heat value of all petroleum products per pound is very nearly a constant quantity, being not far from 19,600 British thermal units per pound. The heating value per gallon will finding the number of cubic feet of water that vary with the specific gravity, depending on the number of pounds of oil to the gallon. 2. This may be obtained by multiplying by the In breaking the circuit at platinum points, what causes the spark? Is it caused by the This velocity may be determined approximately burning of an atom of the platinum or is it by timing rods loaded at one end as they electricity? A. In breaking the circuit at float down stream. It is next necessary to asplatinum points, the spark is caused by heating the particles of air between the points to a white heat, caused by the resistance of the air to the passage of the electricity. The air is heated by the electricity in very much the same way that the carbon filament in the incandescent lamp is heated.

Inquiry No. 4403.-For a pocket cash register in the form of a watch. (9092) A. V. B. says: 1. Theoretically delivered per minute are known? A. The horse what are the most favorable conditions for obpower of the pipe is estimated by multiplying taining the greatest efficiency compound steam the number of cubic feet of water per minute Inquiry No. 4404.—For a machinery for making macaroni and spaghetti. the best demagnetizing effect. engines? A. Theoretically, the highest effiin the pipe by 62.4, multiplying this by the (9098) J. L. asks: 1. I have a 11/2 ciency with a compound steam engine can be head in feet, and dividing this product by Blowers and exhausters. Exeter Machine Works obtained with the highest possible boiler pres-Exeter, N. H. 33,000. Inquiry No. 4405.—For manufacturers of flexible metallic tubing. sure and the most perfect vacuum attainable, (9095) A. P. says: Will you kindly inand the cut-off in both cylinders arranged so that the steam in each case expands down to form me which is the best way to can sweet kind of battery used with your gasoline will not the back pressure line. Practical consideracorn for further use so it will not spoil, such Chagrin Falls, O. Inquiry No. 4406.-For a ceiling fan operated by clockwork. tions, however, and the influence of the conas the canning factories do? A. Among fruits, densation of the steam in the cylinders, maetc., green corn is one of the most difficult to preserve by canning. The following is the Mechanics' Tools and materials. Net price catalogue terially alter the last half of this statement in Geo. S. Comstock, Mechanicsburg, Pa. practice, and the steam is seldom expanded method in use by many of the large canning more than from two to three or three and a Inquiry No. 4407.-For ice-making machines. establishments: The corn, after removing from the cob, is filled into the clean cans so as to half times its original volume in each cylin-Lane Mfg. Co.. Box 13, Montpelier, Vt. der of the compound engine. 2. For given leave no air spaces. These are placed in a large oven or other air-tight vessel, and subjected to reason why machin hot steam under pressure. The harder the night than by day. stroke, what should be proportionate diameter Inquiry No. 4408.—For makers of electric furnaces for bakers' use. of cylinders. A. There is no fixed rule govern-Let me seil your patent. I have buyers waiti Charles A. Scott, Granite Building, Rochester, N. Y. corn, the longer the exposure required to cure vaiting. ing the proportioning of the diameters of the it; it is said that in some cases as much as eight hours is requisite, but usually much less cylinders of either simple or compound en-I nquiry No. 4409.—For manufacturers of electric tight machinery, etc. gines. Practice and the judgment of engineers differ widely on this point. You can than this. A large vessel of boiling water, in get a good idea of the proportions that are which the cans are immersed, may be used used in common practice by going over the instead of the steam oven, but is not so effec-Bargain, 300,000 feet seamless steel tubing, 5-I6 to 2 inches diameter. The Cleveland Distributing Co., Cleveland, O. files of any of the leading power journals tive. On removal from the oven or water Inquiry No. 4410.-For makers of plates for static (Wimshurst) machines. and noting the comparative sizes of the cylinbath, as the case may be, each can (they must ders given for the different engines that are be filled to the cover with fruit) has the cap Inventions developed and perfected. Designing and machine work. Garvin Machine Co., 149 Varick, cor. described. By making a calculation of such with a very small hole tapped in its center immediately soldered on. As soon thereafter as figures from them, you obtain the best rule Spring Sts., N. Y. for cylinder proportions which it is possible to the can stops blowing, as the escape of steam Inquiry No. 4411.-For makers of fiber machinery for extracting lint from flax straw. and air through the vent is termed, the hole is formulate with the present state of our knowlquickly soldered. This must be done before the edge. 3. Is there any rule for proportioning The jargest manufacturer in the world of merry-go stroke and diameters of cylinders for given air begins to enter. Other fruit is cured and and terms write to C. W. Parker, Abilene, Kan. canned in like manner; tomatoes rarely require rate of piston speed. A. The piston speed does not materially influence the cylinder pro-Inquiry No. 4412.—For makers of small station-ary engines 1 h. p. and not heavier than 20 pounds for running ice cream freezer or churning butter. longer than fifteen to twenty minutes steam curing. Where the pits are left in fruit. a portions, other things being equal, and high piston speed is favorable to good economy, and longer time is requisite to completely destroy The celebrated "Hornsby-Akroyd" Patent Safety Oil all fermentative germs. the best engines have a piston speed varying Engine is built by the De La Vergne Refrigerating Ma-cuine Company. Footof East 138th Street, New York. according to their size and design from 600 (9096) C. W. W. asks: 1. What is the keep the piston speed the same. feet per minute to 700 or 750 per minute. 4. Inquiry No. 4413—For makers of small steam ngine castings, also of small, double upright marine theory of the rotary magnetic field? (I do not Which do you consider the best type of comengine c engines. find the explanations in Thompson's "Elemenpound engine now operating on the different tary Lessons in Electricity and Magnetism" and Contract manufacturers of hardware specialties, ma railways? A. The experience with compound "Polyphase Currents" quite clear.) How are chinery, stampings, dies, tools, etc. Excellent market-ing connections. Edmonds-Metzel Mfg. Co., Chicago. locomotives has been too short for engineers to the poles shifted so as to cause masses of metal decide definitely which is the best type. With to rotate uniformly in the field? A. The theory Inquiry No. 4414--For castings and materials for building a one-half horse power dynamo. stationary engines, the cross compound Corliss of the rotary magnetic field is very mathematiengine is conceded to be the most economical. Matthews Torpedo Launches. Matthews & Co., Bascal and cannot be worked out in a paper. We 5. What are the difficulties to be over-ome in

engine. nearly 40 to 50 per cent may be obtained by compounding. With locomotives the decreased fuel consumption is not quite so great, 35 per cent being perhaps an average figure. If you will write to the Baldwin Locomotive Works at Philadelphia, Pa., for catalogues of their compound locomotives and information regarding their performance, we think they will give vou some valuable information.

(9093) W. F. N. writes: I wish to elevate 125 miner's inches of water 18 feet, and have a waste flume 30 feet long, 6 feet wide, 12 inches of water deep, running 20 feet in 4 seconds. What is the best way to do this? There is no fall at end of flume, and I wish to utilize the power the water gives. Would it A. In vacuum tubes the particles of gas are wheel and work a centrifugal pump or any the tube depends upon the degree of exhaustion other kind of pump that is best adapted to the work? A. The flow of waste water in your flume, at the rate of 20 feet in four seconds, corresponds to only about 3-100 of one horse power. This would lift only about 8-10 of one cubic foot of water to a height of 18 feet

per minute, if it could all be utilized. The amount of power available is so small that we do not consider it at all practicable to attempt to use it. A gas engine and a centrifugal pump would probably be your most feasible plan.

(9094) J. N. P. says: Please answer the following questions: 1. How is the horse power of a river estimated, when the depth, breadth, and fall per mile are known? A. The horse power of a river is estimated by first flow per minute when the river is at its lowest. average velocity of the water per minute. certain what head or fall is available for a waterwheel, in case the river is dammed or canals built. The horse power equals the number of cubic feet per minute multiplied by 62.4, multiplied by the available fall in feet and this product divided by 33,000. 2. How is the horse power of a pipe estimated when the size of the pipe and the quantity of water

With stationary engines a gain of with only the transformation of the voltage. A direct-current motor requires that a rotary converter shall be used to change the current to a direct current. 3. In wireless telegraphy are the electric waves propagated in all directions from the antennæ, or in a given direction only? A. The waves from a wireless telegraph apparatus are transmitted in all directions. 4. Is the incessant sparking sometimes observed between the trolley wire and the wheel especially heavy in rainy weather? A. The sparking from a trolley wire is due to the trolley leaving the wire, producing a gap over which the current arcs. 5. In vacuum tubes why does not the current "jump" across the electrodes by sparking in-stead of "flowing" (as it were) across? What is the "flow" due to? To the gas molecules? tube. The character of the discharge through of the air. With the highest exhaustion no electricity will pass across the space between the terminals even when they are quite near together. See Thompson's "Elementary Electricity.'

> (9097) S. H. asks: 1. What is the highest rate per second theoretically that the current flowing through the primary of the large induction coil described in "Experimental Science" could be interrupted and still obtain maximum results from the secondary? A. The question of interrupting the primary current in an induction coil is a practical rather than a theoretical one. Nor are we able to say definitely what the upper limit of interruption may be. With the Wehnelt electrolytic interrupter, as high as from 1,000 to 3,000 times per second have been attained. With mechanical breaks the rate is less. With an alternating current 20,000 alternations per minute are recorded in our data; more may have been used. The effects in this instance are said to have been not as great as with a mechanical break. The rate for any particular case may be determined by comparing the musical note emitted by the interrupter with a tuning fork and determining its pitch. The number of vi-brations per second will thus be determined. 2. What is the time required for the magnetism to leave the iron core after the current is broken? A. We have no data for demagnetizing iron. The time should be about the same as the rates of vibration given above, since a coil will not give a maximum spark except with

horse power gasoline engine run by dry cell batteries. Would I get more speed if I used wet batteries with a dynamo, and why? A. The make any difference to its power. The battery is used to produce a spark to ignite the vapor simply. You can do this by a dynamo after the engine is turning fast enough to bring the dynamo up to full speed. But for a small boat you will not gain anything by the change. 2. Does machinery run better at night than day, and the reason therefor? A. We know of no reason why machinery should run better by

(9099) C. R. V. says: If a water pump, plunger type, should be made from a tube having a ½ or 5%-inch bore, and plunger fitting snugly in same, check valve each side, etc., plunger moving or having a stroke of 4 inches, what would be the limit of revolutions per minute if fastened to a wheel and crank, that it would work satisfactorily? Would it be necessary to decrease the revolutions per minute in ratio to increasing the stroke to gain same re-sults as a smaller or shorter stroke? What is the fixed rule for this? A. The most practical speed for the plunger of all pumps is about 100 linear feet per minute. This speed is ir-respective of the size of the plunger and the length of the stroke. If this speed is much exceeded, the valves do not seat properly and the pump does not work smoothly. If the stroke is decreased, the number of revolutions per minute may be increased in the same ratio to

(9100) H. E. C. writes: I am seeking information concerning wagons. I feel quite sure that some experiments have been made relative to the size of wheels, size of axle skein proper, location of load, etc., but I am unable to find such matter in published form. I need the information in preparation of an article for an agricultural paper upon farm wagons. Can you help me out in any way? A. Theoretically, the larger the wheel and the smaller the axle the less the friction. Practical considerations of strength and convenience therefore govern the determining of the sizes of wheels and axles used. As a rule, larger wheels are used on the rear axles of wagons. Therefore, a load can be drawn more easily if it is placed near or over the rear axles. The wagon also steers more readily if the load on the front axle is small. These are the only points governing the location of the load. In Vol. XIV., page 1014, of the Transactions of the American Society of Mechanical Engineers, you will find an article by Thomas H. Brigg on the haulage of horses, which may interest (9101) W. W. R. writes: We have an artesian well here about 1,000 feet deep that is throwing out salt and white sulphur water This is correct. I tested it three different times, and made it that or a little over. I am satisfied intelligently operate and care for the compound. The induction motor can use these directly, or it will rise in a 6-inch pipe 30 to 50 feet, and