September 16, 1899. front rank when any public work connected with the York, being the howe of the society, is the subject of would be the scene of Admiral Dewey's home-coming, dent of the National Sculpture Society, Mr. J. Q. A. Ward, that the sculptor members be requested to make plaus for the decoration with sculpture of a triumphal arch, which has been considered at all times the greatest tribute which can tribute which can be made to a re turning victor. The scheme was warmly indorsed by the sculptors, all volunteering to do their share of the work freely. A special committee was appointed to confer with the Dewey with the Dewey committee, and
the scheme was received with en thusiasm. When the enormous quantity of sculpture is considered, it will be seen that these public-spir hed publicspir ted men have eally made con tributions which,
in a more durable material, would have been worth a million of dol-
lars. Neither time nor money was available to make a permanent memorial, so a more evanescent material has been employed.
Madison Square was the logical place for the arch. Twenty-fourth Street was taken as the axis for the arch, and the colonnade starts on the north side of Twenty-third Street and ends on the south side of Twenty-fifth Street. The plans were drawn with special care by Mr. C. R. Lamb and were approved by the sculptors and the Dewey committee
The "Arch of Titus" at Rome was taken as being the best ancient example which could be richly decorated with sculpture, and it was modified to meet the


## THE DEWEY ARCH

The National Sculpture Soriety is alsays in the beautifying of our cities is concerned. Naturally New its special care. When it was known that this city Mr. Charles Rollinson Lamb proposed to the presi-
special conditions. The Dewey arch was enlarged from the classic prototype, and instead of being supported on two piers, a new penetration was given east and west, the arch being deepened to one-half of the width in measurement, giving it four piers, and, therefore, adding much to its lightness. Extra columns have been added to the side, giving two groups of two columns each, thus making a motive for the colonnade The arch is approached from the south by six double


MODELING FIGURES FOR THE DEWEY ARCH Martini; "Battle" by Karl Bitter: "Return of the to the eight columns are full-length figures of heroic
our power as a maritime nation. The great groups on the front of the piers are the "Call to Arms" by P. Victors" by C. H. Niehaus; and "Peace" by Daniel C. French. Above these on the attic acting as finials size of the great figures in American naval history, Commodore Paul Jones by E. C. Potter. Commodore Hull by H. K. Bush-Browis, Commodore Perry by J. S. Hartley Commodore De catur by G. L. Brewster, Com nodore McDon ough by Thomas S. Clarke, Admiral Farragut by W. O. Partridge, Admiral Porter by J. J. Boyle, and Cushing by A. Lukeman. The remainder of the attic is taken up by symbolic pan els and inscrip tions. The four spandrels over the main entrance have bas-reliefs symbolizing the Atlantic and Pa cific Oceuns on cific Oceans on H. Perry, and the North and East Rivers on the south by I. Kon ti. The keystones of the arch will be surmounted by eagles. Topping all is a quadriga with a winged "Victory," the most appropriate subject for the
rophy columns arranged in pairs, three on either side, and the columns at Twenty-third Street and Twenty fifth Street being reinforced by an extra column on either side, thus repeating the same effect of two columns when seen from the north or south. The first r south pir will have the north or south. The first r south pair will have group. " will be placed on each double column
The arch proper is about $\% 0$ feet wide by 35 feet deep, while the height from the roadway to the wreath in the hand of "Victory" will be 100 feet. The sculp miral decorations of the arch are intended to symbolize
crowning feature of the arch. It is by the Society's president, $J . Q . A$ Ward. There are also reliefs flanking the arch and on the sides representing the "Progress of Civilization" by J. Gellert, and the "Protection of Our Industries" by W. Couper. Eight portraits of admirals are added as an enrichment to the spandrels of the smaller arches on the Twenty-fourth Street penctration. The upper end of the colonnade will have two large groups also.

It might well be asked how it is possible to build this enormous arch in the space of six short weeks. It only is rendered possible by that beautiful plastic material called "staff," which first came into prominence in this country at the Chicago Exposition of 1893 . It is


DEWEY ARCH NOW BEING ERECTED IN NEW YORE CITY.

modeling in staff a heroic figure of liedt. cisfing.
a cheap substitute for more durable material, and pre sents a handsome appearance. It consists of plaster of Paris mixed with cement and fibrous materials. The arch proper is built of wood and looks not unlike a well built scaffold. This is being entirely overlaid with staff, and the figures will be placed in position at the proper time. Some of the larger pieces will be mo deled directly in place, but most of the sculpture has been enlarged in the Madison Square Garden, where our staff photographer has been able to get some photo graphs of the animated scene by flashlight, for in the mad rush against time there is no chance for posing.

The sculptor makes his model in his studio, gene ally 2 or 3 feet high ; he then obtains a plaster model from it, and this is taken to Madison Square Garden, where it is enlarged under the direction of Carl Beil, who had charge of the men who did the same work at the World's Fair. Usually the head and hands are modeled full size in the sculptor's studio. A wooden carcass is built to support the head and hands, and then the work of building up the man 12 feet high is begun. All of the trunk and legs are outlined with wire netting, the staff being applied over this. Pieces of wire cloth, burlap, and even excelsior are freely used. The plaster is brought in pans and is applied with trowels and coarse modeling tools. Drapery is readil obtained by using burlap dipped in the plaster. Some of the sculptors do their own work, others employ pro fessional modelers. The proportions are kept with calipers and by means of plumb lines and scales which correspond to the ruled squares of a painter's cartoon. There is not very much finishing, except to face and hands, and the bodies are freely shaped with hatchet and rasps. Some of the figures were modeled full size as in the alto-reliefs shown in one of our engravings ; here the actual modeling clay and not the plaster is being used. A wooden framework blocks out the main masses and the clay is modeled directly on this. A small sketch a few inches high is of course made first.
The staff for the architectural part of the structure was modeled elsewhere, and the first piece was applied to the arch September 7. Admiral Dewey is certainly to be congratulated for the splendid trophy of victory even though, a few days after the celebration, it will be only a memory

The Sanyo Railway of Japan has recently intro duced dining cars, and sleeping cars are also to be run.

Amber is found all along the Prussian shores of the Baltic, but principally in the peninsula of Samland. All amber, found everywhere, is state property, bu the state cannot wine amber without the permission of the owner of the ground. Before the beginning of the present century, digging was the only means em ployed for obtaining amber. It was done in an ir regular manner, and in 1862 dredging was practiced. This was continued until 1890, when mining by means of shafts was also resorted to ; diving has also been practiced with great success. Aluber occurs in the so called blue earth, a sandy clay with many grains of quartz and granite. In the dry state the earth is green. and when it is wet it becomes almost black. The blue earth is washed with water, the big lumps being re duced with the help of mallets, and passed over sieves and the slime is returned to the sea. The shafts have a depth of from 30 to 60 feet, and further inland they may be double this depth. One mine has nearly a thousand employes. The inferior pieces of amber are made into what is called "ambroid." The pieces ar washed and dried, coated on the outside with some chemical, and are then moulded with the aid of hea and pressure.

## Our Trade with Airica.

Public interest in African affairs is very great at the present time, while that continent is in such an un settled condition. Africa is regarded by many commercial nations as a great future market for exports and the demand for United States goods is not at all backward. Exports from the United States to Africa were in the fiscal year of 1899 more than five times as great as they were in 1889, amounting in the former year to $\$ 3,496,505$, and in 1899 to $\$ 18,594,424$. From year to $\$ 3,496,505$, and in 1899 to $\$ 18,594,424$. From
"Cape to Cairo" and from Liberia to Abyssinia "Cape to Cairo" and from Liberia to Abyssima steadily making their way into public favor, and the consumption is constantly on the increase. Railroad bridges in the Nile Valley, mining machinery in the gold and diamond districts, cloth and foodstuffs are all eagerly sought for. Exports from the United States to Africa have grown more rapidly since 1893 than those to any other of the grand divisions of the world, while Asia and Oceanica come next, and they are followed by Europe, North America and finally South America.

It is an encouraging sign that not only are our ex ports to Africa growing rapidly, but they are evidently taking the place, to a greater or less extent, of those articles formerly supplied by other countries. The British South African Export Gazette says "that American competition has to be met in all departments of trade. This competition is also not to be ignored because the shipments in many cases are smali in quantity and value, as this is a peculiarity incidental to the opening of all new markets. The energy which our transatlantic cousins put into all of their new departures is earnest of a sufficiently active exploitation in the near future. This can only be met by renewed care and energy on the part of English firms in culticare and energy on the part of Eng
vating the South African markets."

## The Current supplement.

The current Supplement, No. 1237, has a number of most interesting articles. "Notes on Manila and Cavite" describes some curious features of our new possessions. "Victoria Regia" is the subject of a large engraving dealing with this curious aquatic giant. "Archeological Discoveries at Carthage" refers to the important discoveries which have recently been made upon the site of oneof the most interesting cities of antiquity. There are a number of articles devoted to trade tiquity. Thereare number or aricles "Manufacture of Carbons" describes most ingenious automatic maCarbons" describes most ingenious automatic ma-
chinery for plating the carbous and presses and baking furnaces. "The Relations of Physics and Astronomy to the Development of the Mechanic Arts" is the conclusion of Prof. Abbe's interesting paper.


RECENTLY PATENTED inventions.

## Agricultural implements.

harrow. - Chables Ohaven and Fred P. Uheig. Fort Madibon, Iowa. This clip-gaard harrow-tooth holder has a solid front recessed for the reception of the tooth and adapted at the same time to strengthen and
hold the tooth fast in place. The clip-guard is drawn hold the tooth fast in place. The clip-suard is drawn lar through holes made for the bolt in the ends of the clip combined with the bar, tooth and bolt. This de vice differs from tooth-holders made of two pieces and looted together at the back of the bar, as these give an
opportunity to the clip to spring from its work and opportunity to the
loosen the tooth.

## Bicycle-Appliances.

ACTOMATICALLY.OPERATED BICYCLE-PUMP John S. Bubb, Kittannine, Penn. This inventio provides improvements in bicycle-pumps connected with
the bicycle frame and adapted to be conveniently shiftel the bicycle frame and adapted to be conveniently shiftel
into and out of operative position by the rider while into and out of operative position by the rider while
mounted on the machine. In its egsential features the invention comprehends a novel construction of pumpiug and distributing mechanism adapted to be disposed
within the frame-tubing, and so arranged as to be opewithin the frame-tabing, and so arranged as to be operated by an eccentric of crank-1nechanism con
either the drive-wheel asle or the crank-axle.

## Electrical Apparatus.

electric meter.- Albert Peloux, Geneva, witzerland. The invention provides an electric meter of the motor-type, in which a motor system moves a
metaliic disk or cylinder. The disk, in turniug between the poles of permanent maguets or electromagnets. at-
quires a speed of rotation in proportion to the electric quires a speed of rotation in proportion to the electric
energy expendecl. The meter has the merit of dispensing with movable wires upon the armature, thus making an exceedingly stromg apparatus, as the movable part consists only of a spindle. two iron cores, a disk. amin a
woevable brush. The meter may be employed for a three
or five-wire syetcm.
Electric switcil. - albekt E. Welle, Pitts-
field, Mass. The dectric swith hat a terminal-htock field, Mass. The rectric switch has a terminal-whock
bos provided with a cover having a slot registering with a slot in one side of the box proper. A two-armed shitter withiu the box has une of its arms pivoted on the
inside of the bos, the arms of the shutser being atapted inside of the hox, the arms of the shatier being adapted
to close the slots. This switch is simple in construction, to close the slots. This switch is simple in construction, insure a sinultanceus breaking of all points in a circuit Vistul signal apparatus.- Rudolf Einbigler, Manhattal, New York city. The invention
provides an electric:l sigual device particularly adapted provides an electriral sigual device particularly adapted
for use in offic: s or buildinge. and comprises a series of main aunumcators placed in a seritable position and upon the inuer or mormally-hidden side of each one of which is
placed a numeral designating a perenn to be called. In connection with each one of the main ammunciators an
ausiliary annumciator or a serion of suriliary annunciators is provided. electricalls operated and controlle from various no:nts of a building or the like, remote from persuu cailed.

## Engineering-Improvement

 dut-out cock for engineers valves. Dennis Brown, Somerset, Ky. Tiis cut-out or rtop-cock is especially designed for ube when a number of locomotives are coupled to a single train, the arrangenent then enabling a connection to be eptablished beween the train-line pressure and the train-pipe gase, so pipe and what is drawn off by the engineer of the leading engine. Should the leading engine not charge or control stantly charge and handle the brakes
sta en en

## coven eand handle the brake

GOVERNOR CUT.OFF.-Martin ©. Arnegasid
hillstorough., N. D. The governor cut-off is an improve. ment on a similar device patented by the same invento The novel features of the present invention are found in the conetruction of the pivoted bar forming a flexible downward extension of the vertically-slidable governor
"shaft" or bar, in the tension adjustment for the spring. "shaft" or bar, in the tension adjustment for the spring-
counterbalance for the governor shaft or bar, whereby the speed of the engine may be changed at will without materially affecting the sensitiveness of the governor nd in the improved attachment of the governor-arms to cross-head of the eliding shaft or stem.

Mechanical Devices.
Wave-moter.-William A. Norton, Port Richmond, Richmond, New York city. The wave-motor comprises two connected floats, on one of which a rock-
shaft is mounted operatively connected with the other float. Gear-wheels have clutch_connection with the power-shaft and are, engaged by racks operated alter-
nately in opposite directions by the rock-shaft a water nately in opposite directions by the rock-shaft. A water-
motor is connected with the power-shaft. Mechanism actuated by the rock-shaft supplies water to the motor. The waves rock the float, thereby operating the racks to
impart motion to the power-shaft. At the same tin water is supplied to the motor. The rack-and-gear mo ion is designed to start the operation.
STEXCiling. Machine. - Stiakr B. Moore. Bromkin. New York city. In shipping goorls it is at-
ways desirable to stencil the audlicess. Eut to ure metal ways desirable to stencil the address. Gut to use metal
st:ncils for each ehipment would be tor costly. It is therefore desirable to be able to make paper stencils which shall last a reasonably loug time. A machine invention. The machine provided ty the present connected disks respectively carrying dies and puncles adapted to receive the etencil-sheet hetween them.
An index plate or disk is fixedly securad to the punch. An index plate or disk is fixedly secured to the punch. arg-diske and is carried above the frame. The disks
pivoted to rotate upon a blow reciprocated with aric pivoted to rotate upon a blovk
the disks in the guideway of a frame.
box-sealing Machine. - Joseph T. Craw.
Jerseg city, N. J. This macline is fape of paper boxes after the boxes have been filled and con runch simple construstion that the hoxes may be vention provides for the distribution of cementing or
gluing material to the portions of the flaps to lie sealed. gluing material to the portions of the flaps to the sealed.
The cement or glue is antomatically applied and the The cement or glne is antomatically applied and the
flaps folded to a sealing position. The operator bas flape folded to a sealing position. The ope
mevely to feed the filled boxes to the machine.
aUTOMATIC LATHE Luche A Carson, Hopeande. Ohio. The chipect of this invention is to provide
auproved lathe desigued for autumatically turniug
boring, sawing ont; and completely finishing small arti-
cles of wood. The lathe comprises a support for cles of wood. The lathe comprises a suppore for a
etick. The stick is moved in the support by a spiked wheel which can be rotated intermittently in apposite directions and through different distances. The stick can be held in the support ayainst accidental inovement, and can be operated upon by variou
computing-machine.-John J. Wall and Herman Rogalsky, Buhler, Kans. Tlis invention provides for the use of merchant and custom millers, a con
venient computing-machine for the purpose of finding out at a glance how maniy pounds of flour or feed finding be given in exchange for a certain amount of bushels or pounds of wheat at a certain number of pounds to the bushel, thus saving much valuable time in computing and also avoiding the possibility of error in separately fguring the accounts
heop-machine. - James Fowley, Cobden, III. This machine makes barrel-hoops directly from the log,
with one end tapered to a thin edge to form the lat with one end tapered to a thin edge to form the lap and
the other end pointed to form the outer wrap. With the he other end pointed to form the outer wrap. With the vertical or slicing saw are connected a series of five ver-
tical cutter-heads arranged in front of the saw, one set having relatively stationary bearinge and the other set having respectively blades with V -shaped cutting edges and plain blades, weans being provided for giving them an automatic motion to and from the log to form pointed ends and bevel-aces AniMAL-TRaP.--Williami H. Harden, Quitman,
Ga. The self-setting trap has an entrance-conpartment connected by a passage with a second compartment. It connected by a passage with a second compartment. In
the passage is a tilting platform. A gate controls the opening of the passage into the second compartment, the platform tilting nitt, and out of register with the gateway of the gatc. Connections between the gate and the tiltingy platform cause ine platform to open the gate as it moves into regieter with thie gateway. A clockmechanism realjusts the tilting platiorm. The various
operations described are effected by the animal as it operations des
cek k to excape.
Mortor.- Lidiar I. garver, Gainesville, Tex. The the energy is storcul up by a suring and cor in whic ficiently. Operatively comnected with a rotatable spring. carrving and spring-actuated drum is a train of gear-
whects which drive a slaft. A pinion is splined on the wherls which drive a cllaft. A pinion is splined on the
haft and is adapted to slide thereon morler to engave shaft and is adapted to slide thereon in orla
the cifferent gear-whe is to vary the specel.

Ratchet-mechanism - Louis p. Wellman. Taurus. N. J. This mechanism is designed to convert eciprocating into rotary motion. The ratchet-wheel has teeth provided with sloping site surfaces. A
operatine lever is provided formed in two eeparal operating lever is provided formed in two eepara
halves anving a conmon pivot and drawn together ever have their inner ends beveled and slightle reund at the corners The device is particularly desingel for use uith merhanisurs driven by the reciprocation of the feet or hands.
Machine-giln.-Hon. Ediwin M. Capps. San Diego. Cal. The invention relates to impróvenents in rapid. Bring machine-guns; and it refers particularly to gum
 ha a series of cartrilg with the chrranged to be zucceresively fed
into a firing position. The invention provides a novel
barrel and firing mechanism and automatically-fed cartbarre and firing mechanism and automatically-fed cart-
ridge-holders designed to fre any of the ordinary forme of military cartrudges in which premature firing is ren-
dered impossible and in which non-espolosion will not impede the firing action of the gun. The invention also
inder furnishes a novel method of sighting by means of ntadia
measurement. mis
Miscellameous Inventions.
packing-Case. - Thomas Mileer, Jr., and Wil. Linm 0. Joslin. Springborough, Oluo. This invention
seeks to provide a knock-down tohacco-case with a simple fastening device for securing the several parts together and so arranged that there are no projections to prevent several cases from being packed closely to-
gether. The eud-pieces of the case have cleats on the gether. The eud-pieces of the case have cleats on the
inner side. The top, bottom, and side pieces have also cleatson the inner side. Through openings in the cleats astening bolts pass, each consisting of sections arranged at right angles to each other. A shoulder on one of the sections engages the inner side of the case; and nuts engage the screw-threaded portions of the bolts. By
loosening the nuts on the sides, the case expands and loosening the nuts on the sides, the case
can then be readily lifted from its contents.
DUST-CART.-Franz Loos, Carlsbad, Austria-Hungary. The cart can be filled without causing unpleasant place. A special feature of construction is a portion forming a dust inlet and having a sliding bottom and a sliding cover, both connected with a bell-crank lever whereby they are operated. Swinging on the cart is
a dust-box having a slidug cover, which dust-bos is a dust-box having a sliding cover, which dust-box is
capable of beiug connected with the sldiding bottom, the capable of beiug connected with the slding bottom, the
cover of the box being engaged by the bell-crank lever Wagon-standard.-Reinhold Klatt, Strong City, Kans. The standard has a body and base, the latginai flange inclosing the end of the lomster. Fastening devices are passed through the bolster and the base of
the standard. A trap is fastened down on the top of the standard. A strip is fastened down on the top of standarder and has engagement with the base of the
Thandard does not in any way weaken he bolster to the exten
che ordinary standiards.
Acetylene gas machine - Jacob D. Katfman. Charley B. Titus, and Adnah E. Vanarsdale.
Little River, Kans. It is the object of this iuvention to Litte River. Kans. It is the object of this invention to
provide an acetylene-apparatus having a large carbid capacity and so arranged that the generator is completely surrounded by water. thus keeping the gas cool. Within the gasometer the generat.or is arranged. Remov-
ably placed in the generator are carbid-holders, each ably placed in the generator are carbid-holders, each
having a perforited top or cover through which water is passed. A gas-ppe leads from the lower portion of the tion coiled arome! the generator. Distributing and blow-off pipes are provided.
shade-frame.-Franklin E. Howard, Buffalo, N. Y. This shade-frame for electric lamps has supportcontinunus ring is attuched the lamp. To the arms a which the shade is supported. A continuous tlange is projectel opwardly from the inmer edge of the ring and in capatle of yielding inwardy to admit the shade to the
ring. The flange stands out normally to bold the slade place hange stande out nor in place

