Scientific American.

A DIRECT-CONNECTED MOTOR AND LATHE.

The accompanying engraving, which is made from of the new establishment transformed the lower stories Mining and Scientific Press, of San Francisco, shows a

which is built into the headstock of the lathe-in this case a 46 inch Niles Tool Works lathe. Apart from the economy which results from directly applied motive power, the removal of the overhead shafting and belting allows a much freer disposition of the various tools in a shop, for the reason that they do not have to be located with reference to their.accessibility to the overhead traveling crane. The unotor runs in either direction at nine different speeds, which vary between 57 and 275 revolutions per minute. The speed is controlled by a lever at each end of the apron of the carriage; and it isso conveniently placed to the operator that, without changing his position

or change the motion instantly from any speed in one direction to any speed in the opposite direction. The operator has no belt to shift in changing speed, as in the ordinary lathe; and, consequently, in facing off work he can keep the tool at all times cutting up to speed, as it travels toward the center. In chasing threads, he can make a quick return by utilizing the high speed. In order togain two speeds without shifting a belt, it is usual in turret lathes to provide mechanism for quickly throwing in or out some clutch or gears; but by means of the direct-connected motor the lathe can be instantly run at any one of nine speeds by the operation of the abovementioned controlling levers.

The motor is built by the Card Electric Motor and Dynamo Company.

## A COVERED SPIRAL BICYCLE PATHWAY IN PARIS,

With the enthusiasm and spirit characteristic of his race, the Frenchman has plunged into the sport of bicycling with an interest which almost casts into the shade our own devotion to this form of exercise. The bicycle is found everywhere in Paris, even in great numbers upon the most crowded thoroughfares. The Frenchman generally rides with great skill, and in the wheel he has found a friend particularly adapted to his restless nature. Men and women ride the somewhat willful tandem on the most crowded streets, and often at great speed, but, strange to say, accidents

are less frequent than would be imagined. The winter months in Paris are naturally ill adapted to the sport, and the enthusiast is therefore driven under cover. Probably the greatest novelty in the way of a bicy-

an illustration and description which appeared in the into various waiting, reading and dressing rooms, as well as private rooms where beginners can escape the novel application of the electric motor to shop work, in eye of the curious. The various store rooms and repair which the customary overhead shafting is completely rooms for the bicycles are also provided. The spiral Gas Engine Stations for Trunk Line Railways. done away with, and its place is taken by a motor pathway extends from the main floor of the academy Mr. Westinghouse said in a recent speech that the



A DIRECT-CONNECTED MOTOR AND LATHE.

The pathway is divided into two paths by an inverted V-shaped board screen, the entire length of course, including the ascent and descent, being over a thousand yards.

The path is extended at the top into a spacious platform which enables the rider to make an easy turn before taking a long coast to the main floor below. A high screen protects the wheelman from being precipitated below in case of accident. A spacious room is reserved for spectators. The outer wall of the spiral is deco-expenditure to cover the complete equipment of



DETAIL OF CONSTRUCTION OF THE PALAIS-SPORT.

battles of Champigny and Rezonville. The projectors rated somewhat elaborately with pastoral scenes, giving the effect of the country. The bicycles are brought to the main floor from the storage room by means of elevators.

strong argument heretofore used against the adoption of the electric system for main lines has been due to the fact that the investment required to make the change would be heavy, without materially decreasing the consumption of fuel and other costs of operation-an objection which it is believed can be met by the development and use of gas engines of large sizes instead of steam engines for the generation of the electric current. After presenting arguments to show that the gas engine would use but one eighth the fuel of an ordinary locomotive to produce similar power, Mr. Westinghouse continued: "The Pennsylvania Railroad to-day, it is said,

in front of the tool, he can at will either stop the lathe to a point near the roof. The ascent is gradual, being consumes about 5,000,000 tons of coal per annum on about 2.5 to the 100, the total height being 36 feet. its lines east of Pittsburg, taking, approximately, 20 loaded trains each day for its transportation, and consequently the return of 20 empty trains, and requiring for the service of the company alone fully 3,000 cars and a proportionate number of locomotives. If this power were to be generated by gas engines, only about one-eighth, or 600,000 tons of coal per year. would be required, effecting a saving of over 4,000,000 tons of coal, now costing the railway company above \$5,000,000 -a saving which would justify a large enough capital

> the railway. To carry out an arrangement of this character, stations having electric generating plants with gas engines and producers could be located at intervals of from ten to twelve miles, so that there would always be two or three stations furnishing current for any particular part of the line."

## ++++ Aluminum.

M. Henri Moissan has been investigating the contradictory results which experimenters have arrived at with reference to some of the properties of aluminum. M. Moissan ascribes these to the fact that all commercial samples of this metal contain impurities. The effects of nitrogen and carbon he has already dealt with, and having had occasion to analyze samples of aluminum from the works at La Praz (France), Neuhausen (Switzerland), and Pittsburg (United States), he has now discovered a new

impuritynamely, so dium. This may be present to the extent of from 0.1 to 0.3 per cent, and renders the aluminum liable to be slowly attacked by water. The presence of a small quantity of sodium also completely alters the char-

acter of alumi-



num alloys. THE Microscope gives this formula for an ink for writing on glass with a pen, as with ordinary ink: Bleached shellac 10 parts, Venice turpentine 5 parts, lampblack 5 parts. Dissolve the shellac with turpentine and stir in lampblack.

© 1896 SCIENTIFIC AMERICAN, INC.