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# THE ADVANTAGES OF THE INDUCED OVER THE and frost of winter and the drought of summer will FORCED DRAUGHT SYSTEM,

steam-raising qualities of the forced draught system the general level. The load of the train is concenare obtained at the cost of a very serious strain upon trated at certain points of contact, where the steel tire the material and fittings of the boiler itself.

terized it as "an invention of the evil one," and it is a widest possible surface of roadbed. For a speed of fact that many of the later ships that have been built 75 miles an hour, 100 to 125 pound rail should be laid in European navies have been put through their natural draught trials only, the naval boards not caring to subject the boilers to the severe ordeal of a forced to day by far the weakest point, even in our best

for ships in the British navy to have their trial trips for stiffness it should be of the sub-rail type, associated brought to a sudden close on account of leaking tube ends in the tube plate.

world to day which are provided with all the appliances for forced draught, and yet dare not make use •f it except under the pressure •f extreme emergency.

There is a further objection to this system, arising stokehold, in which the firemen work under the air pres- a silent joint. sure that is set up by the fans; all communication with which is the kind that takes place in any domestic or factory flue or chimney.

Broadly speaking, induced and natural draught are the result of a vacuum which is produced at the botnace; forced draught results from an excess of pressure couple on an extra pair of wheels. of the air in front of the furnace over the atmospheric pressure.

States cruiser Brooklyn, in which the natural draught | duced. is increased by the employment of smokestacks of ex ceptional height, and in the British ship Maguificent, 6 in. in diameter at the bottom of each uptake. In both by creating a vacuum at the rear of the furnaces.

The system adopted on the Brooklyn has this ad-large high speed hauling capacity. vantage, that it saves the weight, first cost, and runas used on the Magnificent. Moreover, there is a conengines for pumping, lighting, and refrigerating purposes, that already use up a large amount of the total steam supply.

The use of abnormally lofty smokestacks has been smokestacks measured 120 feet in height from the naval werld.

# THE ACCELERATION OF RAILWAY SPEEDS.

passenger train can be run. The various conditions track; it was loaded down with heavy plate mirrors, which affect the making of railroad records are inti-solid hard wood carving and moulding, and massive mately correlated, some being found in the engine, brass and plated work in the attempt to beautify it. some in the train, and some in the roadbed and track upon which they run.

limit of the possibilities of our present system of rail- fittings. way lecomotion. The whole tendency of the age to-1. The weight per linear foot of an express train could

develop soft places. If the steel rail be deep and It has been abundantly proved that the excellent heavy, it will bridge these weak spots, and preserve meets the steel rail. The ideal track will distribute A certain well known naval authority has charac- this concentrated load as evenly as possible to the upon ties 6 inches by 10 inches by 10 feet long.

Better Rail Joints will be Required. - The joints are tracks. The perfect joint should be as rigid, and yet Until very recently it has been a common experience as elastic, as the rail itself. To get the required depth with some form of angle bar to secure alignment. With the introduction of 60 foot rails, the number of There are many fine ships afleat in the navies of the joints will be reduced to one-half, and some of the expense thus saved could be well spent in improving their quality. Whenever it is possible to hear the "click" or "hammer" of a joint, we may be sure that a certain amount of the momentum of the train is from the fact that it necessitates the use of the closed being absorbed at that point. A perfect track involves

Engines.—The fast express engine of the future will the outside world being shut off by means of airtight be a single driver. It has been abundantly proved doors. It has been sought to escape these difficulties that 20 tons on one pair of drivers will give all the adby substituting induced for forced draught. Induced hesion necessary to haul an express train of to-day. draught is similar in its action to natural draught, Engines with single drivers are not troubled with slipping of the wheels, except occasionally in damp weather. At such a time steam sanding apparatus gives the drivers the necessary adhesion. Where loads are heavy, as in the slower and heavier passenger tom of the uptake of a boiler, in the rear of the fur- trains, or in freight trains, it becomes necessary to

The Philadelphia and Reading engine is doing better work with a single driver than its sister engines of the The two expedients which have been adopted in four-coupled type. The single driver engine is easy to place of forced draught are to be seen on the United counterbalance and the internal friction is largely re-

The drivers will be of not less than 7 or 8 feet diameter, and running as they will on 100 to 125 pound where the same result is gained by placing a fan 8 ft.  $^{+}$ rail they can be safely loaded up to 25 tons. This will give sufficient adhesion for 20 or 21 inch cylinders; cases the rush of air through the furnaces is promoted (which, with a steam pressure of 200 to 225 pounds and large steam ports, would give us a locomotive of very

Cars.—It is in the reconstruction of cars that the ning cost of the auxiliary engines for driving the fans greatest gain will be made. We have for many years been of the opinion that the weight of a Pullman car siderable saving of steam—a weighty consideration in was out of all proportion to the number of people it modern warships, where there are so many auxiliary carried. In a train made up of Pullman cars, the engine has to haul not less that 1½ tons of dead load for each passenger carried. On the race track the bicycle carries its load at average railroad speed on a deadweight basis of 20 pounds to the passenger. One tested in the merchant marine in the steamship Scot, hundred and fifty times as much deadweight to be which runs from Southampton to the Cape. Her carried per passenger on a railroad as on a bicycle. Making all allowance for the shelter and convenience firebars. These of the Brooklyn are to exceed this,  $\frac{1}{2}$  of car travel, there is evidently something wrong. The and the application of the system to this first class weight of the car is excessive, and it is the outcome of cruiser will be watched with great interest by the the rough and dangerous condition of the earlier railroads, and of the competition among the builders to excel in providing a luxurious "palace" car. The car was made heavy in order that it might ride easily on The question is frequently asked as to how fast a rough track and hold together when it jumped the The two causes have both disappeared. Our trains stay on the track and automatic signaling has done Taking the standard fast train of to-day as repre- away with collisions. They can safely be built lighter. sented by the Empire State Express on the N.Y.C. A better taste has been cultivated among us in the matand H. R. R. R., it can safely be said that when in 1893 ter of decorations and fittings, and Pullman cars could it ran for a short distance at over 100 miles an hour, be relieved of much silver plating and glass plate, it was for that short spurt traveling up to the very and yet be made artistic and pleasing in their interior

ward time saving makes it certain that, before the be greatly reduced by reducing the length of the inditwentieth century is far advanced, the traveling vidual cars. A car rests upon its two trucks in the public will be clamoring for a vastly increased rate of same way as a bridge upon its abutments. Like speed over present rates. The experience of the past the bridge, its weight per foot will increase rapidly

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portation company, whether on sea or land, demand as much as one eighty foot car; and though there a faster service-and are willing to pay for it-they would be four trucks for two, they would be of very much lighter construction. Moreover, the distribu-

We state a few suggestions as to the proper lines of tion of the load upon double the number of trucks would cause it to haul with greater ease. The trucks of a 50 ton Pullman car depress the track by their ex-

The Track.—This must be straightened as much as cessive concentration of load, and are always running possible. On a tangent the whole tractive effort of in a hollow or, as it has been well expressed, "climbthe engine is available on the drawbar of the train. ing up hill."

The cars could be further lightened in their con-On a curve the effort is split into two components, •ne •f which is expended against the •uter rail •f the struction by the substitution of high grade steel for curve, while the other is available to haul the train. timber. The use of nickel steel for the floors and side trusses. with thin plating for sides and roof, would re-The component which is lost in the outer rail increases with the increase of the sharpness of the curve; and sult in a light, but very stiff and strong car. By furvice versa, the more we can straighten out or "ease" nishing the interior with rattan or basket work chairs and lounges, such as are to be found on some lines tothe curve, the less will be the less from this cause. Grades must be Lightened – The resistance due to day, a further saving of weight could be effected. grade is too obvious to call for elaboration here. It is a mistake to claim that light cars ride roughly.

Heavier Rails must be Provided.-No amount of On rough track they do; but on first-class track care can keep a road bed in perfect level. The storms' weight ceases to be at a premium.

# Queer Things That Are Sent to the Patent Office.

Every event of importance brings down upon the examiners at the Patent Office a myriad of impossible in- for killing destructive insects on fruit trees a number ing that it is all right. Sometimes hereturns and someventions which their wild-eyed originators believe to of years ago. He surrounded the tree with a balloonbe the greatest things in the world. It is, therefore, ex-like affair, and then injected a gas noxious to the inpected at the Patent Office that the possibility of a sects but harmless to the tree. People laughed at him, war with England will cause all the idle dreamers in and he was considered a crank. Two years ago, when the inventing line to send new devices for killing men, the patent expired, people began to see what a good lution of the problem, but have not quite reached it. and sinking ships. There will be, if the war talk is idea it was, and now the method is in extensive use in There was one crank who walked here all the way from continued, guns, ammunition, war balloons, unsink-; California. It will be seen, therefore, that patent exable ships, new kinds of armor, armed flying machines, aminers are obliged to be both careful and discriminat- a tall framework of uprights. In this framework was and other similar devices, ninety-five per cent of which ing in judging the merits and demerits of an applica. : swung back and forth the trunk of a large tree. When will be absolutely worthless in the eyes of the examiners and will be rejected on this ground. The policy of : A man not long ago invented a balloon attached to the other it struck a spring which was set loose and England is quite different in respect to worthless in- a trolley wire. This balloon was presumably for pur- pushed the tree back to the other side. There another ventions, for any invention with which a fee is sent poses of long distance investigations by telescope in spring was set loose, and the action was supposed to may secure a patent and the visionary inventor may time of war. Underneath the trolley wire was a be kept up forever, but it wasn't. Another man had continue to haul up the empty buckets he has been motor which operated two large wooden propellers a scheme which was more expensive and elaborate. letting down into the empty well. In the United States sending the car along and pulling the balloon. Another He had a steam engine, a dynamo, a heat generator, such discrimination is shown that the business of in- man invented a "steam nigger," operated by an elec- and water. The office of the steam engine was to run venting has reached the dignity of a profession, in tric motor in the regions of the pit of the stomach. the dynamo, that of the dynamo to operate the heater; which many men are earning more than mere liveli- The invention's use is not set forth. S. S. Applegate the steam was to be generated from the water, and the hood.

bother of the visits of these inventors, and upon the place his head ought to be in a bed, and actuated by extended aft to a point opposite the paddlewheels, examiners of the Patent Office the responsibility of se- clockwork, made life a burden for the weary sleeper, where the power developed by the propeller was comlection. In certain classes of inventions, for a patent until in self-defense he was obliged to get up. Another municated to them. He said that the forward motion to be granted a working model must be furnished, and invention of the same kind was a contrivance for of the vessel turning the propeller would develop this rule, in the case of the perpetual motion fiend and dumping the hired girl out of bed at 5 A. M. This, enough speed to turn ten paddlewheels of similar size. his ilk, saves the examiner a great deal of work and too, was actuated by clockwork. It was not consider- Another man had a tipping board on a pivot, upon needless bother. In the case of ordinary freak invended to be so polite or gentle a method as that of Mr which a little car ran up and down. When the little tions the matter is not so simple, for some inventions Applegate's. There was another invention intended to car reached one end it released a spring, and the tipthat were once thought to be senseless have, after the save the weary Benedict a few hours of slumber in the ping board was pushed up so that the car went back expiration of the patents, come into use and are of ex-: morning, for a mechanism placed under the kitchen fire ; again. This was accomplished, or was proposed to treme value. There are other cases where the insanity was supposed to light it at any hour desired. There is be accomplished, by one spring winding another up of the idea of the inventor is too apparent. A man a very funny model at the Patent Office of a cat made while it ran down itself. One of the most ingenious, not long ago invented a plow with a cannon attach of sheet iron operated by clockwork It is intended to perhaps, of these perpetual affairs is the invention of ment. If the farmer was attacked in the field at a dis- be placed on the roof of a house, woodshed or back wall G. H. Furman. It consisted of an inner and an outer tance from his home, he could turn on the battery and in neighborhoods where the night is made hideous by wheel. The edges of the cogs in the inner wheel were disorganize the attacking party. Another man came nervous Thomases and Marias. At any touch or war-filled with shot, and as they descended they were supto the Patent Office with what he considered to be the like demonstration on the part of its curious neighbors; posed to fall on the outer wheel with such force as to discovery of the century. This was nothing less than the clockwork sets the claws going all at once at a trea new method of tempering iron. He was quite sure mendous rate and there is a temporary rest for the  $that as soon as the patent was granted he would have_{1} weary. \ At the Patent Office there are models of Mark$ no difficulty in disposing of it to the great iron and steel. Twain's scrapbook, the pages of which are already makers of the world, and that guns and armor of a mucilaged, and Lincoln's device for getting vessels off superior quality could be furnished in a short space of shoal places. This consists of bags of inflatable rubber, time through his idea. The tempering solution he pro-i which, as occasion requires, are blown up and the vesposed was Jamestown weed, one ounce; apples, one sel raised. ounce; turnips, two ounces; water, one gallon. The There are innumerable inventions to prevent acciingredients were to be cooked, and the iron dipped dents by collision on railroads. One of these patented into the mixture.

ed was issued on the claim of an Ohio man in 1883. He presumably continuing on their way uninterrupted by evidently had not lived a great length of time on a the chance encounter. There is another English infarm, for his invention of a new corn planter, while vention having much the same idea. The application original to an extreme degree, could hardly be put into is different, however, for the front of the engines are use. The picture accompanying the patent is a work of built wedge-shaped, with the wedge inclining more art. It represents an old horse driven by a stout man, to one side than the other, by which means at the who holds the lines nonchalantly in one hand, an ex-limpact one train goes to one side of the track and the pression of much pleasure on his face, while at his side other train to the other side. Both trains are derailed, trudges a small hairy dog of the yellow variety. To but the force of the collision is reduced and the loss of the horse's forelegs, just above the fetlocks, are attach- life brought to a minimum. Besides these inventions, ed two small boxes to contain the feed. Ropes are there are modes of changing the shape of the features, fastened to catches in the sides of these boxes and lead modes of operating every conceivable thing on earth through pulleys attached to a small saddle over the by windmills, modes of soaring through space, and horse's shoulder and back to the horse's hind legs. As traveling through fire and water without the least disthe horse moved forward each step of the hind leg comfort, modes of making steel and iron by simpler opened the seed boxes, and corn was sifted down into processes than have ever been dreamed of which unithe holes made by the front hoofs. The verbiage of the formly do not work, and hundreds and even thousands

forth with the cheap old horse, A, to the forelegs of tain methods have been patented for locating gold which are attached the boxes, B B, that are to be filled and silver by means of divining rods. Even methods with corn.

2. I claim the pulleys, C C, in combination with the for manufacturing gold ; strings. D.D. substantially as shown in the drawing.

a rewlock, fastened above the horse's tail, through of the grains. Measure out half a two-quart sauce panwhich the lines pass], for the purpose set forth, and ful and set it aside. Fill the saucepanthree-quarters the sticker, H, to prevent the lowering of the tail.

this scheme, a patent for which has been issued, works tinuous action on some ground, he is told to bring it

recently consists of a very elaborate device by means Perhaps one of the most amusing patents ever grant- of which one train runs over the top of the other, both claim on this patent is as original as is the drawing : \_\_\_\_\_\_ of plans which have resulted in nothing but bother to First. I claim the combination substantially set anybody who has had anything to do with them. Cerof making gold are found. Here is an English recipe

"Cut whole wheat straws into little square snips the 3. I claim the guide, E [a small iron affair shaped like : width of the straw and mix this with a quart measure full of water and set it to boil over the fire. Pour in 4. I claim the fat driver, F, to prevent the said cheap the mixture and let it boil two and a quarter hours, adding water at intervals. Then strain off the liquor

thirty-eight hours at a temperature of 46° Fahrenheit.

very well. A man out in California patented a scheme in again when it is fixed. He leaves the room protesttimes he doesn't. When he doesn't the examiner is pleased; when he does the same proceeding is gone through again.

> Many inventors have come near-very near-the so-Georgia. His perpetual motion machine consisted of

the butt end of the tree was swung from one side to invented an arrangement for waking himself up early steam would run the steam engine. Another man had Upon the model makers devolve the worry and in the morning. A series of corks dangled above the a propeller in the bow of a vessel. The propellershaft send it around until the shot caught in its curve and fell again into the inner wheel.—N. Y. Sun.

## Improved Arms for the National Guard.

The conditions which are prescribed by the New York State Board of Examiners as desirable, and in some cases essential, in the construction of a suitable arm for use by the National Guard of the State of New York have been published. This statement is published in compliance with the following action of the board of date of December 19, 1895:

"Resolved, That the instructions relating to the design and construction of rifles and their test be printed and issued as a circular to proposing exhibitors of guns, and that said exhibitors be allowed until March 2, 1896, to comply with the same."

At said date, every proposing exhibitor will be expected to appear personally or by an acceptable representative, or, should this be for any reason impracticable, he shall deposit his keys with the secretary of the board at his office, 17 Adams Street, Brooklyn, N.  $\mathbf{Y}$ ., on or before said date.

The board may waive any condition not deemed absolutely necessary to the successful operation of the guns; but will in all cases assign a value to any proposed form of rifle which will be the higher as said rifle approaches more closely the ideal set forth in the circular.

The plan of test of guns submitted is subject to modification by the board, should such change be found in its judgment necessary or desirable in view of any difficulties that may arise in the execution of the scheme as published; but it is not anticipated that any important or extensive alteration of the plan outlined will be made.

Schedule A relates to the fundamental principle of construction of the army rifle; schedule Bexhibits the method of testing proposed.

Full particulars may be obtained from a circular which includes schedules A and B. This circular may be obtained of the etary, H. E. Abell, 17 Adams Street, Brooklyn, N. Y.

horse from going too fast.

5. I claim the fat dog, G, merely as company for the in thin layers in soup plates, and allow the same to rest driver.

6. I claim the worms (not shown) in combination Then slowly bake them dry and find the gold adherwith the crows, K K, substantially as shown in the ing to the plates." drawing for the purpose set forth [a purpose not set forth].

A man who was afraid of being buried alive claimed the perpetual motion fiend is the most troublesome of each, Secretary Herbert encountered some opposition, a patent for a coffin of peculiar shape. The coffin was all. It is he who goes into the model maker's shop connected with the air above by an opening containing with a wild look in his eye, and, after peering can of the Union Dry Dock Company, of San Francisco. a small spiral staircase. If the supposed dead person tiously about and swearing the model man to secrecy, concluded to resurrect himself he could seize the han-brings out his senseless contrivance and sets it triumphdles above his head and haul himself up, ascending antly on the work bench. He is the man of all men reasonable, in order to carry out this intent Secretary the circular staircase at his convenience. If he was whom the model maker dreads most. Fortunately a Herbert would be obliged to declare that the differnot strong enough to lift himself, a bell cord was situ-recent order in regard to perpetual motion inventions ence between the Newport News Company's bid of ated near his hand by means of which help could be requires a working model to be shown to the examiner \$2,250,000 for one ship and the bid of the Union Iron summoned from the neighboring office of the ceme- before a patent can be issued in this class of inventions, and it greatly simplifies the task of the examiner. He tery.

At first glance the idea of attracting noxious insects listens to the enthusiasm of his visitor, and then do in the face of the decision made by his predecessor. to imitation flowers where they could be killed by quietly asks for the model. Of course this does not Secretary Tracy, that this difference should not in any poisoned honey might seem absurd. Yet it is said that work, and when the inventor excuses the lack of con-'sase exceed 3 per cent.-Marine Record.



THE two new United States battleships will be named Kentucky and Kearsarge. In awarding the contract for these two vessels to the Newport News

But of all the vast army of cranks who besiege the model makers and the examiners of the Patent Office, Ship Building and Dry Dock Company, at \$2,250,000 especially from influences that were directed in favor While it was the intention of Congress to have one of the ships built on the Pacific coast if the terms were Works, of San Francisco, of \$2,740,000 for one ship was only a reasonable difference, which he could scarcely