### Business and Personal.

The charge for Insertion under this head is One Dollar a line for each insertion : about eight proofs to a line. Adverments must be received at publication office as early as Thursday morning to appear in the following week's issue

"U. S." metal polish. Indianapolis. Samples free. For mud dredging engines. J. S. Mundy, Newark, N. J. Microbe Killer Water Filter, McConnell Filter Co.,

Agricultural patent for sale.—P. J. Ebersohl, Centerville Station, 111.

Cheapest Water Power.-See top of 1st column, page

170. Also top of 2d column, page 239. Bookbinding.-All classes of work. Magazines a

specialty. Haddon & Co., 139 Center St., New York.

Expanders. R. Dudgeon, 24 Columbia St., New York.

Screw machines, milling machines, and drill presses. The Garvin Mach. Co., Laight and Canal Sts., New York. Centrifugal Pumps. Capacity, 100 to 40,000 gals. per minute. All sizes in stock. Irvin Van Wie. Syracuse. N.Y. Emerson, Smith & Co., Ltd., Beaver Falls, Pa., will

send Sawyer's Hand Book on Circulars and Band Saws free to any address. Guild & Garrison, Brooklyn, N. Y., manufacture steam

pumps, vacuum pumps, vacuum apparatus, air pumps. acid blowers, filter press pumps, etc. Patent for Sale-Stall for comfort and cleanliness of milk cattle. Agents wanted at 50 per cent commission. M. Schembri, 396 Van Buren St., St. Paul, Minn.

The best book for electricians and beginners in electricity is "Experimental Science," by Geo. M. Hopkins By mail. \$4; Munn & Co., publishers, 36; Broadway, N. Y. For the ori inal Bogardus Universal Eccentric Mill. Foot and Power Presses, Drills, Shears, etc., address J.S. & G. F. Simpson, 28 to 36 Rodney St., Brooklyn, N. Y.

Patent Electric Vise. What is claimed, is time saving. No turning of bandle to bring jaws to the work, simply one sliding movement. Capital Mach. Tool Co., Auburn, N. Y.

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### HINTS TO CORRESPONDENTS.

Names and Address must accompany all letters, or no attention will be paid thereto. This is for our information and not for publication.

References to former articles or answers should give date of paper and page or number of question.

Luquirten not answered in reasonable time should be rejeated; correspondents will bear in mind that some answers require not a little research, and, though we endeavor to reply to all either by letter or in this department, each must take his turn.

Buyers wishing to purchase any article not advertised in our columns will be furnished with addresses of houseamanufacturing or carrying the same.

Special Written Information on matters of personal rather than general interest cannot be expected without remoneration.

Scientific American Supplements referred to may be had at the office. Prize 10 cents each.

Books referred to promptly supplied on receipt of price.

Minerals sent for examination should be distinctly

price.

Minerals sent for examination should be distinctly marked or labeled.

(5974) J. E. E. asks: 1. Could storage battery plates be made porous by making them of lead and zinc melted together and afterward eating the zinc out with acid? A. It is doubtful. If you could get an alloy with a preponderance of zinc stable on cooling it might be done. 2. With what number and amount of wire should I wind a belt to ring over 75 rods of No. 12 galvanized iron wire with earth return? And how many cells gravity will it require? A. Use 4 cells gravity battery and wind bell to about 6 ohms resistance, say 4 ounces No. 24 wire.

spark the passage of a mass of electrified matter, or a current through rarefied air similar to a Geissler's tube ? If neither, what is it? Is the arc of the arc lamp a similar phenomenon? Is there any work which systematically treats this and allied subjects? A. The electric spark is attributable to the heating of the air, and to the transferal of heated material of the electrodes. The voltaic arc proper is due largely to incandescent carbon vapor. Such subjects as these are treated in different works. No work can well be named which is restricted to such topics.

(5976) H. E. says: Kindly give me a recipe for destroying moths and worms, such as infest upholstered furniture and ruin carpets.

Δ.	Alcohol		parts.
	Naphthaline	10	44
	Carbolic acid	10	66
	Camphor	5	46
	Essence lemon	5	41
	Oils of thyme, lavender and savine (of	•	
	each).	9	66

This can be used by sprinkling over furs, clothes, carpets, furniture, etc., or, better still, by application by a spray producer

(5977) P. M. asks (1) if the current from an induction coil would be of any use if it was constant. A. Yes; it might be desirable for some work. .2. Is the current from an induction coil the same as that of an alternating current dynamo? A. It is the same in general, but the form of the wave curve may be quite different. 3. Why cannot an alternating current be used to ring an ordinary bell? A. The alternations are too rapid.

(5978) T. R. E. writes: 1. I have a piece

for pyrites, you cannot solder it. 2. How can I drill a hole through it? A. For drilling, use a diamond drill. 8. Suppose a box car is running 20 miles an hour, doors shut tight. A man jumps on the floor with and against the motion; can he jump one way further than the other? A. The person jumping in a car can jump no further one way than another. 4. I have an incandescent 3 candle power lamp. Both wires got blown off close to the glass before using. Can I do anything with it? A. You can only connect with your lamp by arranging to press the ends of your conductors against the ends of the wire.

(5979) E. W. M. asks: 1. Is there any erious difficulty in charging a storage battery of 30 cells, arranged in three parallel series of ten each, and discharging them all in series, provided all the cells are as nearly alike as possible and the several series as nearly as possible of the same resistance? A. There is a diffi-Steam Hammers, Improved Hydraulic Jacks, and Tube culty. It is advisable to charge them in three series, one series at a time, if you cannot charge the whole number in series at once. 2. Will not tin plate answer well for the disks of a dynamo armature? Will they be better for removing the tin? A. Yes. They would be better without the tin. 3. If an alternating current at constantly varying E.M.F. be passed through a converter. will the E.M.F. on the secondary circuit be constant or will it vary in proportion to the primary? A. The secondary current will vary with the intensity of the primary current, and, the currents depending on the E.M.F., the potentials will also vary. 4. In what wayare low voltage Edison lamps uneconomical, do they require more current or do they burn out quicker? A. They are not uneconomical except as requiring larger con ductors for a given candle power.

> (5980) W. A. S. asks how to stain a gun barrel. A. Clean the barrel thoroughly, then sponge with the following solution which is made up by weight: Antimony protochloride, 4 parts; sulphuric acid, 2 parts; empyreumatic pyroligneous acid or gallic acid, 1 part. Apply several coats until the barrel is dark enough.

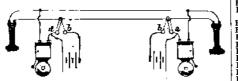
(5981) C. W. T. says: We have a number of small water motors here, and I desire to get at spoken of in your last Scientific American? A. Lake the amount of water used by them. What is the volume of discharge in cubic feet or gallons, due to 50 pounds pressure, or a head of 118 feet, from respectively 1-16 inch. 1/8 inch and 1/4 inch nozzles, of the kind usual in small motors? A. The 1-16 inch nozzle will discharge 0.1073 cubic foot or 0.7777 gallon per minute. The 1/4 inch 0.443 cubic foot, or 3:322 gallons. The 1/4 inch 1:772 cubic feet, or 13:29 gallons.

(5982) F. M. B. asks how to make a cheap single coll electric sounder and the materials needed. A. Make a core of bits of iron wire each 2 inches long, the bundle being 1/4 inch thick. Glue paper around it and wind with four or five layers No. 20 wire. As armature use an iron nut soldered to the end of a spring. Bend the lower half inch of the spring at a right angle and screw to base board. Mount the magnet horizontally on a block screwed to the board.

(5983) A. M. R., Toronto, asks for the best method of dealing with water supply pipes to pre-vent condensation of moisture in passing through warm apartments, or secondly (if it cannot be prevented) the best plan to protect wall or ceiling from the dripping of the water. A. Thorough felting of the pipes, the s as with steam pipes, will prevent dripping of water.

(5984) J. K. asks: If the balance wheel on machinery run by an electric motor was changed from the main shaft as now run, making 40 revolutions per minute, to the intermediate, making 120 revolutions per minute, what would be the gain in power to overcome loads suddenly thrown on the main line, as compared to the present arrangement? A. It would have nine times

(5985) F. H. W. asks if there is any way that two band telephones (receivers) can be connected by two wires only, and no ground, between two stations, and to signal with a two-point switch at each station, without using a push button with the battery and bell call; there are to be a set of batteries and bell at each station. What I want to accomplish is to have or give the signal to the distant station by simply moving the switch over and back. As the line is not very long (about 100 feet), I do not care to use a magneto, and if it can bedone by only two wires, and no ground, with a two (5975) I. A. H. asks: Is the electric pointswitch, I should like to know the way; otherwise I will use three wires, as there is no good means to make a ground connection. A. The annexed cut will give you an idea of the method of connecting up the required circuit. The normal position of the switch would be on the



point, a, connected with the bell. When it is desired to call, the switch arm is moved over to the contact, b. after the call is answered, the switch arm at either end of the telephone line is thrown off from the point, b, and left open. As soon as the conversation is finished, the arms are returned to the point, a.

(5986) C. W. H. asks (1) whether a magneto telephone will work on the same line with an elec tric telephone? A. Yes. 2. Also please give a diagram of a magneto telephone on a line 1,000 feet long with common electric bells for calls. Please give the diagram with the smallest number of line wires possible. A. See reply to query above.

(5987) J. S. M. asks: 1. On a common slide valve engine, cylinder 12 + 18 inch, how large ought the steam and exhanst pipe be? Is it best to have the exhaust pipe larger than the steam pipe? If so, how much larger? A. The speed of the engine is also an indication of the size of the steam and exhaust pipe. If your engine is to run at 80 revolutions and under a 214 inch steam pipe and 8 inch exhaust pipe will be the proper size. If a high speed engine of from 125 to 150 revolutions per minute, a 3 inch steam and 31/2 inch exhaust pipe will be of pyrites I overheated trying to solder a scarf pin to it. the proper sizes. 2. How fast can a cast iron band wheel Is there any way to get it back to its bright color again ? 7 feet diameter, rim 14 inches wide, and 11% inch thick, be A. You cannot restore the color and luster. Use cement run with safety? A. The band wheel as stated, if a solid

asting and sound, may be run at a velocity of 400 revo lutions per minute with safety. If a split pulley with a bolted rim, it should not be trusted for more than onehalf the velocity above stated. 8. Will lime in a boiler cause the tubes to leak? If so, what is the best remedy? A. Lime does not make boiler tubes leak, unless it should become so thick as to cause the tubes to become overheated and by their expansion disturb the joints. Boilers in limestone districts should be treated to a dose of caustic soda or lye, say at the rate of a pound for each 5 horse power, as often as once a month, kept in the boiler for a day's working and the boiler then thoroughly cleaned. See Davis' book on "Boiler Incrustation," \$1.50 by mail. 4. Some boiler makers tell me that in putting new tubes in a fire box boiler it is best to let the tubes extend out past the tube sheet 1/2 or 3/4 inch; expand to them without beading them. Others say it is best to have them the proper length and bead them down on tube sheet. Which is the best and most durable way? A. Tubes of locomotive boilers at the fire box end, if well expanded and projecting ends turned slightly out, should project no more than 1/4 of an inch. If left longer, they are liable to be burned and become ragged on the edge. Close beading the end of the tube is old style, and should be abandoned. The beading tends to disturb the perfect joint made by expanding. 5. What is caustic soda, and where can I get it? There is not a merchant in all this country that can tell what it is or where it can be bought. A It is sold as canetic lye or caustic potash. It is sodium

(5988) W. W. W. asks: 1. What is the principle on which cream separators work, that is, how is the milk separated from the cream? A. The difference in specific gravity causes the separation. Long standing or centrifugal force may be applied. 2. What is the best way to learn electrical engineering-to take a college corse or to enter an electrical establishment? If the latter is the better, please tell me what course to adopt to get into one. A. Go to a college. For courses in factories apply to the General Electric Co., Lynn, Mass., and Schenectady, N. Y. 8. Where is Lake Copais, Copais is situated in Greece.

### TO INVENTORS.

An experience of forty-tour years, and the preparation of more than one hundred thousand applications for patents at home and abroad, enable us to understand the laws and practice on both continents, and to possess unequaled facilities for procuring patents everywhere. As ynopsis of the patent laws of the United States and all foreign countries may be had on application, and persons contemplating the securing of patents, at ther at homeor abroad, are invited to write to this office for prices which are low, in accordance with the times and our extensive facilities for conducting the business. Address MUNN& CO., office Scientific American, 361 Broadway, New York.

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April 17, 1894,

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Boring machine, Meggenhofen & Courtright. Bottle washer, H. La Casse. Bottles, machine for removing tinfoil from, Rantz. Botting machine, R. Kolliker. Box. See Ballot hox. Collapsible hox. Twi hox. Box cover, adjustable, G. W. Stoker. Bracket and card bolder, McArdle & Furay.	518,325 E. 518,327 E. 518,527 ne 518,527 ne 518,532
Boring machine, Meggenbofen & Courtright. Bottle washer, H. La Casse. Bottles, machine for removing tinfoil from, Rantz. Bottling machine, R. Kolliker Box. See Ballot box. Collapsible box. Twi box. Box cover, adjustable, G. W. Stoker	518,325 E. 518,327 E. 518,527 ne 518,527 ne 518,532

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	Cash drawer and manual recorder, E. H. Minnigh 5	18,2 <b>64</b> 18,344
	Cash drawer and manual recorder, E. H. Minnigh frash register, indicator, and recorder, H. Cook Cash register, indicator, and recorder, W. T. McGraw	
	Ceiling, metallic, C. C. Moore	518,484 518,364
	Chain, R. A. Breul Chain drive, T. Corscaden Chain making machine, R. G. Barnes et al.	518,307 518,441
ĺ	Chair seat, R. L. Bent. Chest, tool Waggener & Carmichael.	518, <b>339</b> 518,296 518,300
ļ	Chiorine, making, W. Donald	19 146 518 279
	Cigar tip cutter and dice throwing apparatus, R. & H. Rabiger	518,4 <b>69</b> 518,261
	Cleat, ceiling, H. P. Ball. Cleat, ceiling, H. C. Wirt.	518,214 518,301
!	Clip for letters, accounts, etc., E. Keller	518,252 518,337
	Chain, R. A. Breul Chain drive, T. Corscaden. Chain making machine, R. G. Barnes et al. Chair seat, R. L. Bent. Chest, tool Waggoner & Carmichael. Chimney c wl. Familahar & Kooh. Chiorine, making, W. Donald. Chopping knife, F. H. Rundell. Cigar tip cutter and dice throwing apparatus, R. & E. Rabiger. Cigarette machine, L. L. Maxfield. Cleat, ceiling, H. F. Ball Cleat, ceiling, H. C. Wirt. Clovis, S. E. Bricker. Ciock, electric tower, C. D. Warner. Ciock, electric tower, C. D. Warner. Ciothes line swinging support, B. M. Ersley. Ciothes wringer and washtub, combined, C. F. & W. Lewis.	518. <b>412</b>
İ	Cock. gas burner. G. A. Ries.	518.530
	Collapsible box, A. Orth.	11, <b>415</b> 518, <b>27</b> 0 5 <b>18,488</b>
	Condenser and feedwater heater, combined surface, J. B. McCurdy	518,421 518,426
	Corn cutting and shocking machine, A. B. Rob-	518,561
:	Taylor	518,358 518,487
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į	Display rack, rotary, F. A. Jewett.  Door hanger, M. C. Richards.	518,526 518,276 618,348 518,378
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	Drygoods board, G. Tetreau Drying chambers, apparatus for hanging webs in	518,379
	Dust pan, L. A. Powers	518,508 518,273 518,458 518,228
		518,228 518,544 518,841
	Electric current recorder, J. W. T. Olan	518,534 518,359
		518,360 518,463 518,444 518,218
	Electric machine regulator, dynamo, w. H.	518,218 518,232
	Electric machine regulator, dynamo, C. L. F.	518.349
	Electric meter, T. Dimean Electric motor, H. P. Brown	518,561
	Flortric starting switch W V Hanshaw	516,291 516,404
	Electric switch, J. B. Smith Electrical contact mechanism, J. F. Blake	518,471 518,481
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	ins	518,374 618,496
	gine. See Rotary engine. Rotary steam engine.  Excavating and refilling, system of, B. J. Coyle	518,394
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	Fender. See Car fender. Fiber brake, crnsher, and cleaner, J. F. Lester	518,250
	Fender. See Car Fender. Fiber brake, crnsber, and cleaner, J. F. Lester Fiber feeding machine, A. H. Morton File for keeping records, D. E. Thomas Firearm, breech-loading, E. Elder Fire escape, W. S. Parman. Fire exchangishing apparatus, A. J. E. Lechartier	518,419 518,398 518,448
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į	Fire escape, W. S. Parman. Fire extinguishing apparatus, A. L. E. Lectartier Fish culture, nursery point for, C. A. Hoxsie. Fish pond, artificial, C. A. Hoxsie. Foot rest, C. B. Demarest. Furnace. See Cupola furnace. Reverberatory and regenerative furnace. Smoke consuming	518,318 518,489
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	George.  Furnace for treating refuse of cities, J. J. Storer Garment, dancer's, M. L. Fuller. Gas, apparatus for charking liquids with, E. Rueff Gaseous products in breweries, method of and apparatus for the recovery of waste. O.	518,417 518,285 518,317 518,514
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5	Zwietusch	919/901
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8	Hand bag, J. M. Allen. Harness strap, G. A. Wblpple Harp, W. J. Richie	518,478 518,574 518,512
£ 7	Harness strap, G. A. Whipple. Harness v. J. Richte Harrow disk sharpener, J. T. Barker. Harrow, pulverizing, J. Boston. Harrow, rotary, H. Cromer. Harvester, corn. E. E. Witter. Hay loader, I. E. Stump. Heater. See Sad iron heater. Heating apparatus, bot air, H. P. Judson.	518,215 518,391 518,593
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Sheet metal can and manufacturing same, J. Lee Sheet metal cans, machine for forming and sol- dering, D. D. Ranuey. Sheet metal pipe, C. S. Hamilin. Shoek compressor, E. W. Newberry.	518,548 518,375 518,570 518,350
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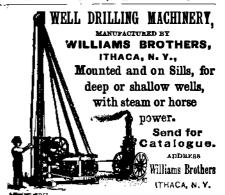
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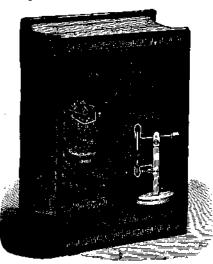


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