

an uncommon spider and is widely distributed throughout the United States. Its beautiful regular orb webs are to be found in woods and fields, and very frequently also about dwellings and outhouses, from which latter habit it doubtless received its specific name.

(5331) J. L. says: I have a twenty-five foot hull. Would you kindly recommend to me through your query column the safest and cheapest motor (no steam) that can be used for same? A. A gasoline or petroleum explosive engine is probably the cheapest and as safe as proper care and attention can make a motive power for a boat.

(5332) C. B. writes: I have found upon my tomato vines during August a green worm, about 1/2 or 2 inches long and 1/4 to 1/2 inch in diameter. All over the body of this worm are little white substances, apparently eggs, sticking out straight, each one about 1/8 inch long, and as thick as a hairpin wire or a trifle thicker.

(5333) J. N. writes: I am making two carbon batteries, using 1/4 inch carbons. I would like to know if I bored holes in the top of these carbons and filled them with hot lead, if that would make a perfect contact, so that I could solder or put set screws into it? Also the strongest carbon battery, in volts and amperes.

(5334) A. B. R. asks: Which of the following metals will be the most durable and have the least frictional resistance when used together, i. e., one metal used in a bearing and the other in a revolving shaft: mild steel, wrought, cast and malleable cast iron, copper, brass? A. Mild steel journals running in brass boxes are considered the most durable in service and run with least friction.

(5335) R. H. asks: 1. Describe method of making a small electric furnace for heating soldering iron, using the Edison current. A. Use a heavy platinum coil within a chamber of non-conducting material. The coil should surround the iron.

(5336) E. L. S. asks: 1. How is a galvanic battery made, using sodium as one pole? What is the other pole composed of, that is, the bath? The electro-motive force? Is it an open circuit battery? A. A sodium battery is provided with a porous cell filled with sodium amalgam. In one form the amalgam is a paste composed of 1 part of sodium and 50 of mercury.

(5337) J. E. B. asks for: 1. The U. S. government rule for safety valves. A. For boilers having flat or stayed surfaces, 30 square inches for every 500 feet of effective heating surface; for cylindrical boilers or cylindrical flues, 24 square inches.

(5338) J. E. B. asks: 1. The U. S. government rule for safety valves. A. For boilers having flat or stayed surfaces, 30 square inches for every 500 feet of effective heating surface; for cylindrical boilers or cylindrical flues, 24 square inches.

proper, ampere or amphere? A. Ampere. 5. For other definitions asked for consult the "Century Dictionary." (5338) F. W. A. asks: 1. What horse power is one of the Edison motors, such as used in the phonograph, motor to run at about 1,500 revolutions per minute, and using a large plunge battery, such as described on page 401, "Experimental Science"?

(5339) J. H. M. A. G. writes: I wish to light a three candle power lamp, requiring six volts, about. Will you please tell me: 1. Will three cells of storage battery be enough? A. Yes. 2. How many square inches of plate surface, including both + and -, should each cell have? A. Allow one square foot of positive plate.

(5340) C. D. asks: 1. Why could not the armature and field magnets in the simple electric motor described in the SCIENTIFIC AMERICAN of March 17, 1888, be wound with No. 28 wire? A. Any sized wire could be used. The size is a matter of calculation, and depends on the E. M. F. and current to be employed.

(5341) G. D. C. writes: 1. If thirty dry batteries were put on a circuit with a simple electric motor as described in "Experimental Science," on page 498, the motor being about double the size of the one described, would it run to its full power? If not, how many would it take? I want them to run it about three-fourths of an hour at a time.

(5342) W. H. asks how to prevent barrels containing indigo extract from exploding. A. To prevent fermentation, gallic acid or mercuric chloride might be used. By barreling the extract at a boiling temperature and closing the barrel while hot, fermentation should be prevented.

(5343) F. S. asks for a good zinc solution for plating on copper, and also the necessary acids for dipping. A. A "Watt's" solution is made by dissolving pure metallic zinc powder, by the aid of a strong current, in a strong solution of cyanide of potassium, with ammonia added.

(5344) O. A. W. asks how to make nitro-benzene. A. Treat benzene with a mixture of 2 volumes strong sulphuric acid and 1 volume strongest nitric acid. Drop the benzene slowly into the mixture and filter through dry salt, after separation and washing.

(5345) J. S. M. asks: Can 20 to 30 tons of ice be put up in one ice house and keep satisfactory? About what would be the percentage of loss in one season? How large an ice house will be required, and how should it be constructed? A. Ice in quantities of 20 and 30 tons can be stored to advantage, and with a loss of no more than 10 per cent, when packed with ordinary care.

(5346) R. A. S. says: A says that if brakes are applied to a car with force enough to cause wheels to stop turning and slide on rail, all power to stop train is absorbed. B claims that if brakes are not applied quite so strong, but as strong as possible without causing wheels to slide on rail, more force is exerted to stop train.

(5347) F. W. L.—The ordinary newspaper pictures are produced by making a print from a negative of the same size which the newspaper print is to be. This print must be made on plain silvered paper; an artist then draws exactly the lines which appear in the picture, with waterproof indigo ink; the print is treated to a bath of bichloride of mercury dissolved in water or alcohol; this fades away the photograph, leaving only the black ink lines.

(5348) E. McC. writes: We have a woolen mill driven by small turbine, 50 feet head; mill was formerly driven by a 30 foot overshot, and think we did as much work then as now with the increased head. The turbine is liable to breakage, is delicate and so high speeded. Why would not a water motor made on principle of chain and buckets—something similar to elevators in a flour mill—with water thrown on top, or pitch back, answer every purpose without the objections of an

overshot, as weight is the principle? Have you ever known such, and results? How does the Pelton wheel compare with other wheels in economy and efficiency? A. Probably your turbine is too small and does not use all the water that the overshot wheel used. If of proper size and kind, it should give you much more power with the same quantity of water and head.

(5349) J. B. asks: 1. Who was the inventor of piano; and in what year? There is one in Louisville, Ky., made in 1776. A. The first instrument known by the name of "piano" was constructed in 1706, by Christoforo. Instruments of the nature of pianos were made in 1668 and in 1521. 2. Last winter I was working at the car works in this town at night. I went into the engine room one night and sat down on the platform on which the dynamo was set, and magnetized my watch; is there anything that will save it from being thrown away? A. You can have your watch demagnetized by almost any jeweler, or you can demagnetize it yourself by suspending it on a twisted string, allowing the watch to revolve, approaching the dynamo closely while it is still revolving, and receding from the dynamo before it ceases to revolve.

(5350) L. M. asks: 1. Please inform me through your valuable paper if the amount of heat concentrated by a double convex lens depends on the distance of focus or its diameter. If the latter, is it directly proportional to its diameter? A. The heat-gathering capacity depends on the diameter of the lens.

(5351) C. K. T. writes: 1. From whom can I purchase enclosed wire in quantities of two or three pounds? Please state nearest place to me. A. Address any of our advertisers who deal in scientific and electric apparatus. 2. Does the lightning which one frequently sees on warm evenings give any audible report? If not, why? A. The subject of thunder is obscure, whether as regards its presence or absence at the time of a lightning discharge.

(5352) L. W. writes: I desire to construct an electric battery for general experimenting that will give a strong and lasting current, and will not be too expensive to keep in order. How should I proceed to make a one-gallon battery of this kind? Also how many cells would be required, of one gallon each, to furnish electricity for a sixteen candle power incandescent lamp? A. We advise you not to try primary battery lighting. The bichromate batteries are the best. Many varieties have been described in our SUPPLEMENT and in the SCIENTIFIC AMERICAN. Two cells to the c. p. with a 30 ohm lamp may be allowed.

(5353) P. C. asks: 1. Can I successfully light a photographic dark room by electricity, employing batteries? A. Yes; but it will be expensive and troublesome. 2. If so, what is the best battery to get? A. Use a Bunsen or Fuller bichromate mercury battery. 3. What candle power lamp would it require to produce the same amount of light as a kerosene lamp employing a B wick? A. A six c. p. lamp should suffice. 4. What would be the cost of the above plant with only one light, supposing a six c. p. lamp sufficient? A. Fifteen or twenty dollars.

(5354) R. M. P. asks: 1. What size wheel and how much power can I get from an undershot water wheel, 2 feet head, and race 14 feet wide by 3 feet deep and 1,000 feet long? A. The total gross power that can be obtained from the size race stated will probably be, with a water velocity of 4 feet per second, 168 cubic feet per second falling 2 feet, 38 horse power. Of this an undershot wheel 14 feet wide, 12 feet diameter will realize about 40 per cent, or 15 horse power.

Replies to Enquiries.

The following replies relate to enquiries published in the SCIENTIFIC AMERICAN, and to the numbers therein given. (5262) In issue of August 12 under Notes and Queries (No. 5262) J. B. asks is there any way to harden steel castings? I have a process of tempering cast steel or cast iron all the way through, and will be pleased to be placed in communication with him.—L. B. BROWN, 87 Jackson Avenue, Bradford, Pa. (5278) F. K. J.—Replying to inquiry (5278) F. K. J., August 19, 1893, would suggest filling rusted pipes with a strong solution of caustic potash or preferably caustic soda of say 30° B. Solution should remain in pipes for several days.—S. C. STRAUXZ.

TO INVENTORS. An experience of forty-four years, and the preparation of more than one hundred thousand applications for patents at home and abroad, enable us to understand the laws and practice on both sides, and to possess unequalled facilities for procuring patents everywhere. A synopsis of the patent laws of the United States and all foreign countries may be had on application, and persons contemplating the securing of patents, either at home or abroad, are invited to write to this office for prices which are low, in accordance with the times and our extensive facilities for conducting the business. Address MUNN & CO., office SCIENTIFIC AMERICAN, 361 Broadway, New York.

INDEX OF INVENTIONS

For which Letters Patent of the United States were Granted August 29, 1893, AND EACH BEARING THAT DATE. [See note at end of list about copies of these patents.]

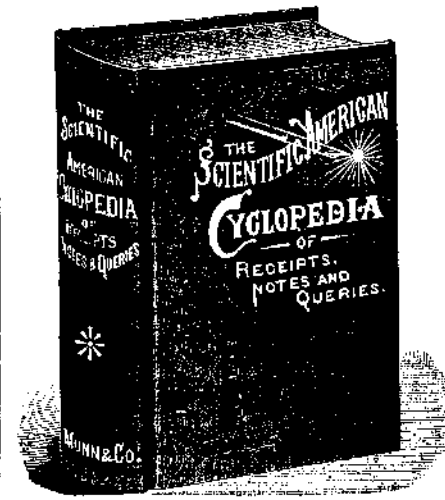
Table listing inventions with patent numbers and dates. Items include: Air brake, W. H. Masterman; Auger bit, A. L. Adams; Auger point, W. Caldwell; Baling press, C. Harrington; Barrel washer, H. C. Ingle; Battery, See Electric battery; Bearing for sheaves, roller, W. H. Thompson; Bearing, shaft, S. G. Phillips; Bearing, thrust, E. B. Sintzenich; Bed brace, J. A. Fretwell; Bed, folding, W. A. Scott; Bed or cot, folding, C. S. Eddy; Beer, manufacturer, G. Zwietusch; Bending mechanism, plate, Stillman & Wigtel; Bicycle, adjustable speed, J. L. Morris; Bicycle crank shield, J. R. Cheesman; Binder, temporary, Hastings & Durand; Bit, See Auger bit; Boiler feeder, steam, J. Dean; Boiler water regulator, steam, Nash & Eddy; Bolt, A. Adams; Bookcase, J. Stimson; Book support, McVey & Rigling; Bottle, flexible water, F. M. Underhill; Bottle stopper, water, G. H. Schrader; Bowling alley electric, P. P. 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