PHONOGRAPHIC MESSAGE TO AMERICA.

We recently gave a description of the first trial of a phonograph by his Holiness the Pope at Rome, and the London Graphic.

The Pope gave a private audience on March 19, in

the Pope on the occasion of his iscopal jubilee. He went on to say at he felt deeply honored in being the arer of two messages—one from the e Cardinal Manning and the other

Cardinal Gibbons, Archbishop of timore, who would in their own express their devotion to his s. He concluded by begging pe to speak into the phonosome expression of love and his , which might be delivered to man Catholics of America on casion of the opening of the o Exhibition. He pointed out the Pope granted his request, ld be the first time in the history : Papacy that the voice of the

Pope then listened to the mesom the late Cardinal Manning, trich his Eminence asked for a ing and expressed a hope that the olic faith would soon spread over whole world. The Pope was · tly affected when he heard the ce of the dead cardinal. He then ard the message of Cardinal Gib-

gn Pontiff had been heard in

eturn for another audience. This was given on ill now send my message to the people of

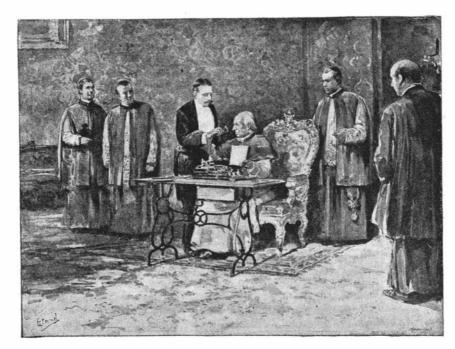
t be published before it s been reproduced in enerica.

## THE CROSSING OF RIVERS BY MEANS OF LEATH-ERN BOTTLES.

The advantages that an army in campaign can obtain from the use of leathrn bottles as floating suports cannot be overestiated. A leathern bottle ade from an ox hide is ble of sustaining upon aurface of the water a ight exceeding that of o men, and may be sily used for the creation rapidly manufactured fts. Although the subct is somewhat technical, appears to us of interest to show how it is possible o make these bottles in'tu by means of the hides the animals which serve the feeding of the solers, and which the troops nemselves daily slaughter considerable numbers. s concerns this, the Joural du Genie Russe conins some detailed inforation that we shall anaze.

tAn ox may be slaughred in three ways. The rst, and most imperfect, ethod consists in strikg it in the forehead with felling ax. Two men en seize the animal by

THE WORLD'S COLUMBIAN EXPOSITION-THE POPE'S the horns, throw it down and cut its throat. The be taken not to cut the hide. The right hand, open second, which is less cruel and more expeditious, requires a little more skill on the part of the men who are called upon to apply it. A two-edged knife is arwe now present an engraving of the scene as given in ranged between the nape and the first vertebra and driven in with a blow of the fist, and the operation is then finished as above. The third comprises the folstudy, to Mr. Stephen Moriarty, who was introduced lowing operations. The fore legs of the ox are first Mgr. Merry del Val, the papal chamberlain. Mr. tied together, and then the hind ones. On causing the riarty had with him a phonograph, by means of former and latter to approach each other, the animal in length and 34 inch in diameter is inserted in the uich he delivered an address in Italian congratulat- is thrown down. Its four legs are then tied together | holes, and with five or six turns of twine, a tight



THE POPE'S PHONOGRAPHIC MESSAGE TO AMERICA.

ns, who asked for the blessing of God upon the and its throat is cut. This process is the easiest to put pe. His Holiness promised to send a phonographic in practice by inexperienced men. It has the advanssage to the United States, and invited Mr. Moriarty tage over the preceding that it is applicable to horses.

After the animal has been killed, its head is cut off onday, in the Pope's private study, the members of according to the line, C D, and an incision is made the Papal Court being present. At the request of his from D to J (Fig. 1). Afterward, the skin is cut from oliness, the messages of Cardinal Manning and the legs below the knees and the bones are removed Cardinal Gibbons were repeated on the phonograph. by a disarticulation of the knee joints. The skinning he members of the Papal Court were amazed at hear- is begun at the neck. An incision is made with a the voices of the two cardinals loudly and clearly knife, and the hide is turned up on one side of the oduced, while the Pope sat back on his throne paunch so as to disengage the shoulder blade, which is g at their astonishment. The Pope then said: then detached. Next, the corresponding leg is skinned. After this the same operation is performed on the United States," and bending over the phonolother side. Then the hide of both sides is acted upon ph, he spoke into it. Then, turning to Mr. at the same time, and the lungs, liver, stomach, spleen riarty, he said: "I hand you this message; guard and intestines are removed in order to facilitate the arefully, for it is the expression of my love for all rest of the skinning. For the posterior part of the hide is then dried for three or four days under a shed. people of the United States. I wish you to deliver body, one operates in the same order, first on the back After this, the same side is covered with a hot mixture ith your own hand to the President." This message, and sides and then on the legs. When the tail is of tallow and birch tar. This coating is renewed nich is in Latin, by the Pope's special request will reached, only 12 inches of it are preserved. Care must when some time is to intervene before the bottles are

or closed according to the stress to be exerted, is used for separating the flesh from the hide, while the left hand acts upon the latter.

It is now a question of closing the apertures that the hide presents. To this effect, holes 2 inches in width and 3 inches apart are made around the apertures and upon the two thicknesses at once (Fig. 2). Then the skin is turned inside out and a wooden pin 5 or 6 inches

> ligature is made behind the pin, which holds it in place. This done, the skin is turned right side out and the tying of the neck is begun. A blunt pointed pin about 12 inches in length and 11/2 inches in diameter is introduced into the holes in such a way as to perforate the two sides of the hide and bend . them alternately to the right and left, and then a ligature is made with eight or ten turns of strong twine. In order to tie the legs, eight or ten turns of twine are made, but no pin is employed. Before closing the fourth leg, the hide is inflated either with a bellows or the mouth. In the latter case, a reed pipe, T (Fig. 2), is used. The raft is formed of logs and cross ties from 12 to 14 feet in length and about 3 inches in diameter, assembled with tenons, or more simply with ligatures. The bottles, to the number of from four to six, are connected by the legs, which turn up over the cross pieces and are tied thereto with twine. Fig. 3 represents a raft thus formed, carrying Russian troops. Tholes are arranged for the oars, and, finally, the frame is covered with 5 inch planks for

the carriage of infantry and with 14 inch ones for campaign artillery. A leathern bottle made of an ox hide weighs about 26 pounds. When it is inflated, it has a sustaining power sensibly equal to the weight of the animal from which it is derived, say about 440 pounds. A raft of four bottles is capable of supporting ten men while still preserving a projection of 6 inches above the surface of the water. With six bottles it will sustain twenty men and project from 3 to 4 inches above the surface. Among these men, there are four oarsmen, who sit at the sides.

These bottles can be used immediately after their manufacture, but a few precautions are necessary in order to preserve them for a certain length of time. In the first place, at the time of preparation, the flesh side is treated with 13 pounds of marine salt, and the

used. They are always preserved with the hairy side within, under well ventilated sheds, and they are inspected from time to time in order to make sure that rodents are not injuring them. During the course of practical exercises, it is well to take them out of the water every day, without discharging the air from them, and to place shelter from the sun. It is necessary also, every week or two, to renew the cords with which they are at-

them upon planks under tached.—La Nature. THE Master Car Builders' Association recommend a drop test for ascertaining the strength of car couplers. The Buckeye Malleable Iron Co. has constructed a drop machine for testing the Buckeye coupler made by them. One or two couplers out of every heat are tested in this drop, and the lot is rejected if those selected do not stand. The machine

consists of an upright frame, in which a 1,640 lb.

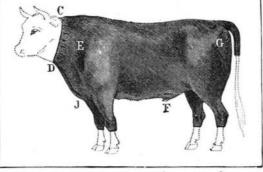
weight moves, something

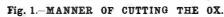
like a pile driver. Three

drops of 10 ft. and two of 15 ft. are used. The coupling

iron is placed in the ma-

chine, knuckle up, and the weight drops upon it.





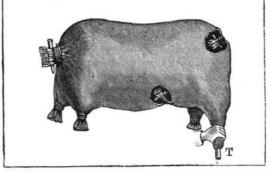


Fig. 2.-MANUFACTURE OF THE LEATHERN BOTTLE.

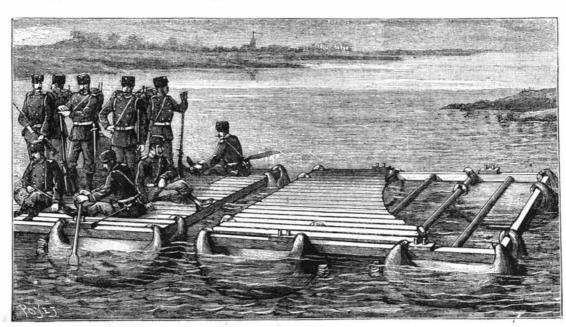


Fig. 3.-MILITARY RAFTS FORMED OF LEATHERN BOTTLES,