## Business and Personal.

The charge for Insertion under this head is One Dollar a line for each insertion; about eight words to a line. Advertisements must be received at publication office as early as Thursday morning to appear in the following week's issue.

For Sale-28' x 12' and 32" x 16' engine lathes. New with compound rest and power cross feed. W.P. Davis Rochester, N. Y.

Acmeengine, 1 to 5 H. P. See adv. next issue.

Presses & Dies. Ferracute Mach. Co., Bridgeton, N. J. Best 15 in. Shapers, \$245. Am. Tool Co., Cleveland, O. Steam Hammers, Improved Hydraulic Jacks, and Tube Expanders. R. Dudgeon, 24 Columbia St., New York.

Screw machines, milling machines, and drill presse The Garvin Mach. Co., Laight and Canal Sts., New York.

Beach's Improved Pat. Thread Cutting and Diamond Point Lathe Tool. Billings & Spencer Co., Hartford, Ct. Centrifugal Pumps for paper and pulp mills. Irrigating and sand pumping plants. Irvin Van Wie, Syracuse, N. Y. For Sale—A vacuum pan, a digester or converter, a still. All copper. Apply to J. Edw. Crusel, New Orleans,

For Sale—Patent 45,891, Cotton Scraper. New and valuable. Send 2 cents for circular. Jas. Hobbs, Lagarto, Texas.

Wanted-Machine for cutting old style through dove tail to lock boxes. Address Boxmaker, care of Scientific American.

Scale removed and prevented in boilers; for each 50 horse, 10 cents a week. Pittsburgh (Pa.) Boiler Scale Resolvent Co.

Have mill and power. Want to associate with one having patented article to manufacture. Address " B.," care Scientific American.

For Sale-A quantity of scrap rosewood, averaging in size from 1½ to 1½ inches diameter, of various lengths. Address The James (Cunningham, Son & Company, Rochester, N. Y. The best book for electricians and beginners in elec-

tricity is "Experimental Science," by Geo. M. Hopkins. By mail. \$4; Munn & Co., publishers, 361 Broadway, N. Y. For the original Bogardus Universal Eccentric Mill, Foot and Power Presses, Drills, Shears, etc., address

J.S. & G. F. Simpson, 26 to 36 Rodney St., Brooklyn, N. Y. Wanted-A first class man as assistant to superintendent of motive power, to take charge of railroad engine shops. Address, stating age, references, and salary expected, to J. M. C., care Scientific American.

Send for new and complete catalogue of Scientific and other Books for sale by Munn & Co., 361 Broadway New York. Free on application.

Automatic Springless Door Latch. Patent for sale tire, or arrangements made to manufacture on royalty. Patent dated Nov. 10, 1891. See page 339. Address for particulars T. C. Mace, Cameron, Mo.

The Akron Iron Company, of Akron, Ohio, have re cently issued a new catalogue (for their Eastern department) of shafting, pulleys, friction clutches, and other power transmitting machinery. As a special feature, it contains numerous millwrights' tables and other technical information that is of interest and value to superin tendents, engineers, and machinists. These special features make this catalogue well worthy of preservation as a handbook on the subject of power transmission. It is furnished with special indexes to facilitate quick reference. A copy will be furnished upon appli-cation to Akron Iron Company, Akron, Ohio, providing this paper is mentioned.



HINTS TO CORRESPONDENTS.

Names and Address must accompany all letters or no attention will be paid thereto. This is for our information and not for publication.

References to former articles or answers should

give date of piper and pige or number of question.

In quiries not answered in reasonable time should be repeated; correspondents will bear in mind that some answers require not a little research, and, though we endeavor to reply to all either by letter or in this department, each must take his turn.

or in this department, each must take his turn.

Special Written Information on matters of personal rather than general interest cannot be expected without remuneration.

Scientific American Supplements referred to may be had at the office. Price 10 cents each.

Books referred to promptly supplied on receipt of price.

Minerals sent for examination should be distinctly marked or labeled.

(3674) V. E. H. asks: How are spira brass springs made to hold their temper? A. Spiral brass springs cannot be recuperated. Get new one when the old weaken.

(3675) F. P. C. asks for the formula for the so-called eggs of Pharaoh's serpents. A. See our SUPPLEMENT, No. 259, for the original formula, which gives off in jurious vapors. To avoid this another formula gives potassium bichromate 2 parts, potassium nitrate 1 each ingre separately and mix without further pulverizing. Enclose in little paper cones. Do not inhale the dust in pulverizing the potassium bichromate.

(3676) H. H. G. asks for the cheapest as well as the least complicated way of making fuel gas on a small scale. Also the material used in the making of the gas. A. It is made by blowing air and steam mixed through incandescent coal. Either anthracite or bituminous coal may be used. Sometimes the air and steam are blown alternately, the products of the air blast being allowed to escape. This gives a gas of more intense heating power. You will find articles on the subject in our SUPPLEMENT, Nos. 276, 278, 531, 654, and many others.

(3677) E. B. N. asks: What solution that will be a cheap and good one can be used to clean dirt off from geological specimens and that will not injure the specimens? A. It depends on the nature of the specimens and of the dirt. Good soap and water with a scrubbing brush, or a wire brush such as foundry men use, are available.

(3678) E. D. asks for the composition of 

struck a slight explosion takes place and the flame i extinguished. A. It is a compound of silver, probably fulminate, gummed to the match.

(3679) W. O. B. asks: How can I purify and make into the solid state a solution containing nitric and hydrochloric acids and pure gold leaf, i order to use the same as a tanning solution for photo graphic prints? A. Evaporate nearly to dryness, add more water and re-evaporate, and repeat until it is neu tral in reaction. If you evaporate to full dryness, ther is danger of producing a basic salt.

(3680) G. H. asks: 1. How is gasoline gas made for illuminating purposes? A. Gas can b madefromgasoline by passing air over its surface. The air takes up enough of the vapor to burn. The temperature of the gusoline tends to fall on account of the absorption of heat by the evaporation; hence the ap paratus should be kept at a constant temperature as fa as possible. 2. Is the gas referred to very dangerous A. No; it is used in a great many country houses with success. 3. Is the gas very easily blown out, If so, is there any protection for the light? A. It is more easil extinguished than pure coal gas. It is burned i Argand burners with chimneys or in special open and unprotected burners. 4. Has heat or cold any effect or the light? A. Heat would tend to improve it, and suffi cient cold might by condensing the gasoline in the pipes extinguish it. Under ordinary conditions it give no trouble. . 5. What is the cost of gasoline light pe thousand feet? A. No figure can be given, as the gas i not measured. It is a cheap form of illuminant.

(3681) S. A. A. asks how to make gold plating solution (the best), how to couple and us it with my dynamo which I made like that described in SUPPLEMENT, No. 161, only with the drum armature Field is wound with No. 16 and armature with No. 1 double covered magnet wire. It works well. I would like the solution and connections fully described, so can make it myself. I am a practical watchmaker an a subscriber. A. For information on plating solution we refer you to SUPPLEMENT. No. 310. A dynam wound as you have it is not suitable for plating, as gives a current of too high an E. M. F. Probably a armature wound with No. 10 or No. 12 wire would answer. Consult Supplement, Nos. 720 and 793, fo information on small plating dynamos

## TO INVENTORS.

An experience of forty years, and the preparation of more than one hundred thousand applications for p tents at home and abroad, enable us to understand the laws and practice on both continents, and to possess un equaled facilities for procuring patents everywhere. synopsis of the patent laws of the United States and a foreign countries may be had on application, and person contemplating the securing of patents, either at home cabroad, are invited to write to this office for price which are low, in accordance with the times and our e tensive facilities for conducting the business. MUNN & CO., office Scientific American, 361 Broa way, New York.

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AND EACH BEARING THAT DATE

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147	Furnace. See Boiler furnace. Hot air furnace.	Railway switches, device for operating, W. A.  Brown	63,13
585			163,45 163,47
191	Furnace for glass works, E. Gobbe 463,149 Galley stick, side-locking, Alfson & Jansen 463,247 Galvanic battery, W. A. Crowdus 463,247, 463,248 Game apparatus, H. Decker 463,271 Game apparatus, F. C. Hamilton 463,672 Game apparatus, E. F. Rogers 463,454 Game counter, W. H. Atkinson. 463,478 Gas prince constructing mechanism, Barrett & Day 463,478	Railways, head chair for stub switches for, R. C. Schenck	63.43
567 404	Game apparatus, H. Decker	Railways, rail joint for use on, J. J. Anderson 4 Rake. See Hay rake.	
18( 57:	Game apparatus, E. F. Rogers	Reaming and tapping machine, W. Porteous 4 Reel. See Fishing reel.	63,3
360	Gas engine operating mechanism, Barrett & Daly 463,455 Gas, manufacturing, Collins, Jr., & Knapp 463,139 Gasor petroleum motors, igniting device for, E.	itelligerator and gas generator, combined, in. b.	63,48
300	Gate See Bridge gate. End gate Farm gate	Rock, coal, or other minerals, machine for boring	63,49
347	Railway gate.   Safety gate.   Gate, S. L. Retan.   463,452   Gate, W. R. White   463,324	Rolling machine, arie, J.S. Patten. Rolling machine, arie, J.S. Patten. Rope or cable coupling C. Davidson. Rotary steam engine, S. G. Brosius. Rudder locking apparatus, J. Kitson. Rule, square, and circle marker, combination, A.	63,54 163,44
601 167	1   Gate worker, S. Portis 403,546	Rudder locking apparatus, J. Kitson	163,5
246 313	Generator. See Heat generator. Steam genera-	Sook holder W F Joons	63,21 63,3
393 449	Gid ding cards, etc., machine for, R. M. Hunter.	Safety gate, automatic, E. VV. Jackson	
476 374	Grain drill, O. L. Peterson	Sash fastener, J. De Mars. 4 Sash fastener, C. Knapp. 5 Saw gumming apparatus, C. R. Johnson. 4	63,51 63,4
53' 34 29,			163,3
59:	tun carriages, pneumatic recoil check for, H. A. Spiller	Sawing machine, block, W. J. Perkins	103,34 163,23 163 14
13: 47:	Hame fastener, L. Anderson. 463,222 Hammer, J. W. Carver. 463,417	Scarf tip and fastener, combined, J. M. Fox	63,2 163,4
16) 59 18'	Hammer, drop, E. Hammesfahr. 463,574 Harp, J. C. St. John 463,388 Harrow O. J. Childs	Saw gumming apparatus, C. R. Johnson.  Sawmills, log turner for, H. O. Lange.  Saw teeth, device for shaping swaged, J. F. Pribnow.  Sawing machine, block, W. J. Perkins.  Scales, scale beam for weighing, W. C. James.  Scarf tip and fastener, combined, J. M. Fox.  Scissors, W. H. Sample.  Scoop, wheeled, R. M. & W. H. Brooks.  Screen. See Window screen.  Screwdriver, automatic, A. D. & H. E. Goodell  Screwdriver, automatic, A. D. & H. E. Goodell  Screwdriver, automatic, A. D. & H. E. Goodell	163,5'
18 15 43	Hat sizing machine, Simmonds & Linega 463,333 Hay rake, J. H. Soehren 463,461	Screwthreads on tubular articles, method of and means for forming, A. Densmore	162 4
29( 51)	Hay rake, horse, D. G. Auchey 463,299 Heat generator, portable, A. White 463,559	Screw-threaded bolts or screws, method of and means for producing, A. Densmore	163,4
52 17 35	7 Heating apparatus, H. H. Daw. 463.186	Screw-threaded bolts or screws, method of and means for producing. A. Densmore.  Seaming the flanged edges of metallic elbows; machine for D. A. Ritchie.  Seeding machine, H. L. Brown.  Semi-elliptic spring, E. Cliff.	163,41 162 4
35 20 51	Holder. See Coin holder. Cuff holder. Egg holder. Lathe tool holder. Pencil and sponge	Semi-elliptic spring, E. Cliff	63,3
17	holder. Rein holder. Sack holder. Tug holder. Hook See Troller hook Trolling book	Separator. See Ore separator. Separator J. F. Keiper. Sewer pipe, H. W. Libbey Sewing machine, W. A. Neely. Sewing machine for stitching and cutting button- holes, F. W. Ostrom. Sewing machine motor, Clayton & Duncan.	63,5 163,2
43 35 20	463.381 Horse blanket, O. B. Fales	Sewing machine, W. A. Neely.  Sewing machine for stitching and cutting button- holes, F. W. Ostrom.	163 9 463 9
48 42	1 Horseshoe, J. Benfield	Sewing machine motor, Clayton & Duncan	163,5 463.2

3	Indicator. See Baseball indicator. Inkstand or bottle, W. Rodiger	463,214
3	Indicator. See Baseball indicator. Inkstand or bottle, W. Rodiger. Insoles, machine for hammering down the edges of, F. F. Field. Insulator bracket, V. A. Thomas	463,447 463,588
3	Insulator support, T. C. Smith	463,172
1	Jack. See Lifting jack. Wagon jack.  Lewelers' stock, tool for cutting. M. Eisler.	463,497
	Joint. See Railway rail joint. Kiln. See Brick kiln.	
	Knit fabric and making the same, F. Wilcomb Knitting machine stop motion, F. Wilcomb Knitting machine, straight, F. Wilcomb	463,561 463,562 463,560
ı	Antic fabricand making the same without Knitting machine stop motion, F. Wilcomb. Knitting machine, straight, F. Wilcomb. Knitting machines, stripping mechanism for cirkling machines, stripping mechanism for cirkling straight of the strai	463,432
3	Ladder support, Coburn & Sumner.	463,218 463,217
2	Lamp, duplex arc, E. P. Clark Lamp, electric arc, W. Jandus	463,595 46 <b>3</b> ,154
1	Lamp or lantern, signal, Huntington & Armour. Lattet, J. K. Clark.	463,402 465,483 463,994
ا	Lawn sweeper, L. A. Schaeffer Leather shaving machine. W. S. Bacon	463,236 463,592
	Letter box, house door, A. S. Adler Leter box, street, A. S. Adler	463,264 463,265
0 3	Lifting jack, P. Griffin. Lifting jack, W. Oreutt.	463,336 463,523
0	Lock. See Electric lock. Nut and bolt lock. Permutation lock.	20000
8	Locomotives, power storing mechanism for elec-	469 215
0	Loom weft stop motion, Park & Goddard	463,315 463,372 463,416
8	Lubricator, J. Powell	463,320 463,349
0	Mail sack crane, J. F. Mains. Mail sack cranes, sack holder for, J. F. Mains. Mail sack cranes, sack holder for, J. F. Mains. Mantels for transportation, strengthening, C. A. Von Welsbach	463,159 463,158
8	Mantels for transportation, strengthening, C. A. Von Welsbach	463,470
620	Von Weisbach Marbles from plastic material, machine for moulding, S. C. Dyke. Marker, land, W. D. Hervey. Mast fids, selt-acting fastening for top, C. De	463,418 463,510
3	Mast fids, selt-acting fastening for top, C. De Knorring	463,157
1	Knorring.  Mat. See Wire mat. Matrix making and stereotyping machine, F. A. Johnson.	463,388
8	Jonnson.  Measure, liquid, Downham & Blauvelt.  Measuring and recording apparatus, electric current, W. Thomson.  Meat cutter, T. P. Ricks.  Medicine, apparatus for directing the proper administration of, E. P. Roberts.	463,388 463,496
9	rent, W. Thomson.  Meat cutter, T. P. Ricks.	463,558 463,255
9 2		
8	Metals, etc., machine for testing the strength of,	400 050
333	Microscope, dissecting, L. E. Sayre	463,168
7	Mill. See Hoop or band rolling mill.	100 100
5	Millstone dressing machine, G. A. Smith. Mulding machine, Moore & Clark. Moulding machine, Moore & Clark. Money changing machine, M. D. Sweeney Money payments, means for checking and recording, Messer & Thorpe	463,216 463,360
5036287361	Money changing machine, M. D. Sweeney	463,375
8	Monuments, etc., name plate for, R. H. Follenius.  Motion, hand device for imparting rotary. P.	463,527 463,500
3	Motor. See Current motor. Sewing machine	463,371
33	Mower attachment, lawn, F. W. Redel	463.451 463.341
6	Mower attachment, lawn, F. W. Redel.  Mowing machine pitman, J. F. Steward.  Muffle furnace, E. O. Goss.  Multiple switch board, F. A. Pickernell.  Music leaf turner, B. F. D. Miller.  Music reak for organs and unright pinnes W.	463,401
17	Music leaf turner, B. F. D. Miller	463,529
480	Nail machine, C. E. Houghton	463,365 463,561
9	Ordnance, etc., manufacture of, J. E. Bott Ore concentrator, E. W. Clark	463,224 463,482
5	Ore sampling device, R. C. Hawley Ore separator, W. D. Hoffman	463,509 463,3 <b>9</b> 5
12	Music rack for organs and upright pianos, W. Anderson.  Nail machine, C. E. Houghton. 463,362 to Nut and boit lock, M. A. Lee.  Ordance, etc., manufacture of, J. E. Bott. Ore concentrator, E. W. Clark.  Ore sempling device, R. C. Hawley.  Ore separator, W. D. Hoffman.  Organ, cabinet, M. Clark.  Oven, baking, Holmes & Teske.  Oyster culture, apparatus for, E. Walton, Sr. Packing, Missel & Meyer.  Pad machine, W. S. Finney.  Pan. See Baking pan.	. 463,572 . 463,193 . 463,397
15 18	Packing, Missel & Meyer	463,531 463,210
1 26 20	Pan. See Baking pan. Paper, albumenized, A. Bott.	463,328
12	Paper, alchine for making transfer graining, C. Dahm.	
92	Dotto wlate T M Hamison	
)3 76	Pencil and sponge holder, school, S. M. Ashby Permutation lock, C. E. Peck	463,434 463,269 463,557
37	Pen filler, fountain, W. Rodiger. Pen filler, fountain, W. Rodiger. Pencil and sponge holder, school, S. M. Ashby. Permutation lock, C. E. Peck. Photograph exhibitor, C. G. Soderstrom. Photographic camera, F. Burrows. Piano, R. B. Watson. Pianoforte damper, E. Peterson Pick, W. Wilson Pin. See Clothes pir	463,284 463,245
59 99	Pianoforte damper, E. Peterson Pick, W. Wilson Pin. See Clothes pir. Pipe. Sce Sewer pipe,	. 463,449 . 463,239
6 38 00	Pipe. See Sewer pipe. Planing and matching machine. W. H. Doane	463.527
30	Pipe. See Sewer pipe. Planting and matching machine, W. H. Doane Planter, corn, P. F. Close Plow, wheel, W. M. McCallister. Plumbers' rounded corner slabs, machine for	. 463,484 . 463,535
54 51 93	Plow wheel W. M. McCallister. Plumbers' rounded corner slabs, machine for moulding, W. H. Evans. neumatic signal, J. T. Pennycook. Pocketbooks, safety attachment for, E. D. Scott. Pocket durstala, S. A. Bertleten.	. 463,144 463,589
06		. 463,582 . 463,169 . 463,471
16	Post. See Metal post. Post drill frame. A. Walker	. 463,469
29 80	Pot. See Chocolate pot. Coffee pot. Dash pot. Slag pot. Press. See Brick press. Projectile. A. Mieg.	
10 70	Propeller, screw, M. F. & B. F. Sparr	. 463,528 . 463,322
08	Puzzle, S. A. Law	. 463,426
98 25 43	Radiators, air escape for, D. W. Dodson	. 463,291 v 463,419
37 78	Dilvel	. 400,010
<b>8</b> 8	Railway gate operating device, Stecker & Nord-	. 463,485 . 463,205
77 19 70	Railway rail joint coupling, G. Weeks	. 4h3.2h
78 67	Railway spike puller or extractor, P. Fowler Railway switch, M. Hynes. Railway switch and lock apparatus, H. S. Pfeil Railway switches, device for operating, W. A	463,543
	Brown	. 463,130 . 463,456
76 49 25	Ranway water tanks, outlet valve for, C. J. Bas	463 479
25 48 71	Railways, head chair for stub switches for, R. C. Schenck	403.4.4
$\frac{02}{54}$	Railways, rail joint for use on, J. J. Anderson Rake. See Hay rake. Reaming and tapping machine, W. Porteous Reel. See Fishing reel.	. 463,337
78 35 39	Refrigerator and gas generator, combined, H. B	•
39 31	Cornish Rein holder, J. E. Bowman Rock, coal, or other minerals, machine for bor ne	. 463,489 . 463,135
		463,496 . 463,541 . 463,44
52 24 46	and mining, G. W. Eill off. Rolling machine, axie, J. S. Patten. Rope or cable coupling, C. Davidson Rotary steam engine, S. G. Brosius. Rudder locking apparatus, J. Kitson. Rule, square, and circle marker, combination, A.	. 463,44; . 463,26; . 463,51
32	Rudger locking apparatus, J. Kitson. Rule, square, and circle marker, combination, A C. Fowler	. 463.219
70	Sack holder, W. F. Jeans Safety gate, automatic, E. VV. Jackson	. 463,212 . 463,35 . 463,19
90 19 42	Sash fastener, J. De Mars	463,49
	Saw gumming apparatus, C. R. Johnson Sawmills, log turner for, H. O. Lange	. 463,424 . 463,33
63	Sawing machine block W I Parking	463 93
$\frac{62}{23}$	Sawing machine, block, W. J. Perkins. Scales, scale beam for weighing, W. C. James. Scarf tip and fastener, combined, J. M. Fox. Scissors, W. H. Sample.	. 463,19 . 463,26
17	Scissors, W. H. Sample	. 463,45 . 463,57
74 68 94	Screwdriver, automatic, A. D. & H. E. Goodell	. 463,50
39 61 99	I Screw threads on tubular articles, method of and	1
99 59	Seeming the flenged adopt of metallic allows	463,44
86 198	macume for, D. A. Ritchie	. 463,400 . 463,47
	Semi-elliptic spring, E. Cuff Separator. See Ore separator. Separator, J. F. Keiper	. 463,34
	Sewer pipe, H. W. Libbey. Sewing machine, W. A. Neely	. 463,28 . 463,19
66 181 174	Separator. See Ore separator. Separator, J. F. Keiper Sewer pipe, H. W. Libbey. Sewing machine, W. A. Neely. Sewing machine for stitching and cutting button holes, F. W. Ostrom. Sewing machine motor, Clayton & Duncan. Sewing on buttons, machine for, W. Mills.	. 463.29
203	Sewing on buttons, machine for, W. Mills	463,29