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For Sale-One No. 2 second-hand Brown \& Sharpe mill ing machine. Used but very little. Good as new. W.
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Prese a Dies. Forracate Mach. Co., Briageton, N. J. For dest hoisting engine. J. S. Mundy, Newark, N. J. The Improved Hydraulic Jacks, Punches, anu Tu xpanders. R. Dudgeon, 24 Columbia St., New York. "How to Keer, Boilers Clean." Send your address f Contifna Pum. C. 120 Centrifugal Pumps. Capacity. 100 to 40,000 gals. per
minute. All sizes in stock. Irvin Van Wie, Syracuse, N.Y. Scale removed and prevented in boilers; for each 50
orse, 16 cents a week. Pittsburgh (Pa.) Boiler Scale Resolvent Co.
, pumps, vacuum pumps, vacuum appas No. 1 Universal Miller, with arm, reduced price, $\$ 480$ o. b. any R.R. depot east of Mississippi. Addre Split Pulleys at Low prices, and of same strength and ppearance as Whole Pulleys. Yocom \& Son's Shaftin Works, Drinker St., Phadelpha, Fa,
The price of the Brown \& Sharpe No. 1 Universal Mill
ing Machine without Overhanging Arm is 8480 . Price the Machine with Overhanging Arm, \$495. Previou prices, $\$ 550$ and $\$ 585$. Brown \& Sharpe Mfg. Co., Provi-
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## Haturysumuries

HINTS TO CORRESPONDENTS
Naines and Address manct accompany. all letters, is. inf rmation und not for patication, anewers should
 be releated; correspondents will bear in mind tha
some ansers require not a hitcte reesurch, and
though we endeavor to reply to all either by letter
or in this department. ench mulst take bis turn.


Bobse referred to promptly enpplied on receipt of
minterals eent for examination should be distinctly
marked or labeled.
(3601) M. S. writes : 1. I wish to run 4,or 6 cand le incandescent lamp for from five minutes to half an hour at a time, lamp to be 40 feet from battery
I have four $5 \times 6$ cells, each contuining two carbons $6 \times$ $116 \times 14$ inch and porous cup $6 \times 23 / 4$ in which is place an amalgamated zinc rod in a little mercury. Solution of chromic acid to be ured outside porous cup, acidu light the lamp properly ? A. From 6 to 8 cells. 2. Can I use any more effective cell than this ? A. We think
not. 3. Is the zinc in this battery consumed while the circuit is open, or is there any local action when the battery is not in u-e? A. The action in the Fuller bat-
tery is very slight when the circuit is open. 4. How tery is very slight when the circuit is open. 4. How what proportions of chromic and salphuric acids with water are most effective ? A. The battery will probaabout 10 per cent each of the chromic and sulphuri acids. 5. What size wire is best to connect lamp with battery? A. Use No. 16. 6. Can I use the same bat tery to light a gne jet. without the help of a coil? If not,
how small a coil can I use and light a jet 50 to 75 feet weight shall I use to make the coil, and how much an what size iron wire will I need for the core? A. A coil
will be needed to light the gas. Make a spark coil by winding on a $3 / 4$ inch bundle of soft iron wires, 8 inche ong, 10 or 12 layers of No. 18 wire. Use No. 16 iro wire for the core. 7. Would the battery be too power-
ful for a bell at 75 feet? If so, couldn't I use German ilv r $r$ wire in the circuit to the bell? If the iden practical, how much and what size should I use ? You can use a bell having a suitably wound magne without employing German silver wire
(3602) E. N. A.-1. For a full descripMENT, Nos. 229, 249, 497, and 539. 2. For pario matches.-Dry the splints and immerse the ends in melted stearine. Then dip in following misture and
ry : Phosphorus (red)
Gum arabic or tragacanth.................. 3 . ${ }^{\text {parts. }}$ " Water..............
Sand (inely ground)
Binoside of lead
erfume by dipping in a solution of benzoic acid With a power blast you can melt iron or brass, but the operation can only be carried on in a small way. 4.
We can supply Root'e "A. B. C. of Bee Culture" for We can supply Root'e "A. B. C. of Bee Culture " for
$\$ 1.25$, Cook's "Manual of the Apiary " for $\$ 1.50$, Langtroth on the "Honey Bee," $\$$.
(3603) H. W. S. writes: In paper of October 10, 1891, in Notes and Queries column, No.
3446, W. E. V. asks how to straighten lance wood which is bent or crooked. Heat it in gas flame or hen it will be soft and holiahle, eonething like lead, then it will be soft and wiahle, sonat
and will stay pat. I have done it so.
(3604) A. C. asks if it would be danger ons to connect the exhaust pipe of a pas motor with ines passes through into the sewer and causes exploion. Connection with chimney also results sometim explosions.
(3605) G. W. S. writes: 1. I wish to ake an induction coill like that described in "Exper nental Science." Would it not be better to use insu ated wire for the sccondary coil instead of the bare
wire as given? A. You could use cotton-covered wire or the secondary instead of bare wire. It is easier wound, although it is a lit tle more expensive. 2. Ho much double cotton-covered wire should be wound on
the secondary coll to make the machine as effective a ossible ? A. Use about one-third more wire than the mount mentioned in the article referred to. 3. Wh is it necessary to leave a space of une-eighth inch nea
the heads, and would it still be required if insulated wire was used ? A. The space near the heads is left void the possibility of the bare wire slipping down be ween the heads and the paper used to separate the
coils. 4. In figuring the tin foil surface, are both sides nnidered 4. Yes.
(3606) H. W. L. asks the best way to protect nickel plating on a bicycle, put away for the winter, from rusting. Are the preparations like antirust, etc., good for this purpose without tarnishing the
surface after removal in the epring ? By answering you surface after removal in the epring ? By answering you
will have the gratitude of all wheelmen, as this question will have the gratitude of all wheelmen, as this question
now presents itseif to them. A. In putting away a bicyce for the winter, every part should bed oled and the bright parts wiped with a mizture of vaseline and paraffine, 2 parts vaseline, $1 / 2$ part paraffine, to which
add a half part of finely ground quicklime by heating add a half part of finely ground quicklime by heating
and stirring. Apply warm by wiping all the nicke arts, and wrapping them in paper which has bee will keep off dust and dampness. The japanned part nd saddle should also be nicely covered with wrapping aper to keep off dust, which injurcs the japan by long
( $360^{\circ} 7$ ) W. V. L. asks (1) how to make type metal or the composition of same. A. Type
metal consists of lead 3 parts, antimony 1 part, melted together. You can readily procure old type from any printer at a low price, thas saving the trouhle of mak ing the alloy. 2. If it is advisable to use the same for
making the cylinder or drum on the phonograph demaking the cylinder or drum on the phonograph d scribed in SUPPIEMENT, No. 133, in place of the plas
er one ? A. Type metal will do very well for the pho nograph cylinder referred to. 3. How many 6 by 8 cells of gravity battery are required to run the Gramme
motor deacribed in Scientific American, No. 783? Or please recommend some cheap battery to run the gravity battery is not adapted to running the motor
Use 6 or 8 cells of large plunging or bichromate batUse 6 or 8 cells of large plunging or bichromate bat-
(3608) G. A. H. asks : 1. Would you indly inform me the best style of galvanometer to use or feld work in tne open air with rough usage for
neasuring small currents accurately ? A. We think Thompson marine galvanometer would answer your
purpose. 2. Can the resistance of the earth to the pas sage of small currents be measured the same as a wire raph line using the earth as a return 9 A. You can measure the resistance of the earth by establishing circuit with the earth as return, afterward deductin the resistance of the metallic conductor used. 3 . Would there be any measurable difference between Buy 00 feet and 200 feet distance of such return $?$ A. With be found to be practically nothing. 4. Suppose surrent to be generated in the earth by an underground ream of water flowing swiftly, would such a current be continuous or alternating? A. It will undoubtedly be continuous. 5. Is it necessary in order to transform a current to a higher or lower potential that it be an alternating current instead of a continmous current
A. Yes, unless it is done by m ?ansof a motor dynamo A. Yes, unless it is done by mansof a motor dynamo,
that is to say, the primary current heing used to drive the motor, the secondary current being taken from the ynamo.
(3609) F. A. M. asks how to clean sea and stmilar shells and make them look nice. A. Dark moved by making a thick mixture of one part beaching powder to two parts water and soaking the shel
therein. On removing wash and scrub it. Thick inrustations of lime must be picked off with a sha edged hammer or some similar tool, and then the she trong heavy shells use 1 acid to 3 of water; for delict hells use 1 part acid to 10 of water. Dip the shell for a second only, waeh and examine; if not enough, give it second dip. Hold it in wooden forceps or attach it oo stick in any way to serve as its handle. The important point is not to let the acid stay long on the (3610) J. H. D. asks what will make paste to hold gold braid to silk ribbon. A. The fol owing, one of the most economical, convenient, and axtensively used cements for cloth. is the gutta percha lissue cement. It consists of a thin leaf or sheet of gutta percha, which may he purchased at small cost of ans
dealer in tailors' supplies. When two preces of cloth are oo be joined, the gutta percha tissue is placed between he parts and a hot fiat iron is then applied to the exterior of the cloth. The heat melts the gutta percha
and the weight of the iron presses the parts together. and the weight of the iron presses the parts together.
On cooling, the cloths will be found strongly cemented ogether. For attaching together edge linings, fillings and all kinds of parts, this method is excellent. For equaled. It saves the drudgery of sewing, and in the matter of mending often enables the housewife to accomplish in a superior manner, in five minutes, work (3611) C. T. H. ne-sixth horse power Edison slow-sped motor to rus my polishing and turning lathe. Th
lathe sits on a table; the motor is in a compartment un-
derneath; the speed is one righi for polishing, but very much too high for turning. I have a resistance in the circuit, but it only cuts down the power, reducing the speed very little. I have thought of a brake, also of
countershafting, but am unable to plan anything to suit the case. Can you kindly help me out of my dificulty, so that I can run my lathe fast or slow at pleas-
re y A. We think your best way of regulating t A. We think your best way of regulating the
motor is by means of a coun tershaft and cone pulleys,
(3612) J. B. R. asks what size to make alloon that would lift about three hundred pounds. . It depends on the material and equipment. Mak of 40,000 to 60,000 cubic feet capacity. 2. How man cubic feet of gas a cylinder ten feet long and
diameter will contain. A. 1256 cubic feet.
(3613) P. C. E. asks the elements and colution which when used as an ink will disappear afte a certain length of time (about a day). A. Use dilate
tincture of iodine. 2. Also an invisible ink which will ppear when warmed. A. Solution of chloride of cobalt, dilate sulphuric acid. lemon or onion juice, a any ot her eabstances. 3. A way of making letters on a coin by means of an acid. A. Coat with wax, cat the etters through the wax so as to expose the metal and rop on nitric acid. This will act on all ordinary coin except gold ones. For the latter mix three parts hycontents of the long cylinder on the platform of and electric car. A. We presume you allude to the resistance box, for controlling the power of the motor, which box contains heavy resistance coils.
(3614) J. A. asks: 1. How can poison edetected in mushrooms $\%$ A. There is no way of is the only certain way. 2. How is a cylinder on a Edison phonograph constructed? Does sound regist on a cylinder of wax the same as on tinfoil? A. Fo construction of the Edisou phonograph we refer you to
our Supplement, Nos. 632 and 706. The composition cylinder is indented like the tinfoil on the original instrument. One cylinder can repeat a tune or words a great umber of timcs.
(3615) B. F. W. asks: How much does on shrink to the foot ${ }^{\text {P Docs the size change the }}$
mount of shrinkage ? That is, will a 2 inch round ba shrink more or less than an inch round bar? What per cent dots iron waste or lose in working? What
amount of carbon does machine steel contain? book would you rec mmend to read on this subject A. Iron castings shrink about $1 / 8$ inch to 1 foot, which ne-tenth to allowance for plain work. Cylinders, fro ize. There is very little difference in the shrinkage of a 1 inch and 2 inch bar. The wastage in foundry work is from 2 to 5 per cent. Machinery steel contams
from $1 / /$ to 1 percent carbon. See our book catalogue for on these subjects.
(3616) L. C. M. says : 1 . Will you please inform a much interested reader of your viluable pape (through itt columne or otherwise) what quantity of
water will flow through 3,000 feet of one inch pipe, with a line ? Also, how is an electric wire inenated where it passes to the interior of a pas engine? Your 1 inch pipe 3,000 feet long with 6 fett head will deliver $1 \cdot 6$ gallons per minute. Electric wires for gas engires may be insulated by inclosing in porcelain or
glass thimbles to be held in place by a stuffing box giass thimbles to be held in place by a stuffing box
packed with asbestos. 2. A Chinaman says : In China packed with asbestos. 2. A Chinaman says: In China,
when a man of high degree dies, his body is embalmed by packing it in tea, after which the tea is again boxed mark Chinamen understand that the tea has been used or embalming the dead and that it is only fit for export.
Is there any means of substantiating such teetimony ? Is there any means of substantiating such teetimony?
A. Shall be glad to hear testimony as to the Chinese (3617) D. D. W. asks for a receipt for making cotton, etc., waterprocf, by putting it in a $80-1$
lution of alum and lead acetate. A. Dissolve $21 / 2$ pounds alum in 10 gallons of water and 23 pounds lead erate the solation; mix the two solutions and soak the cloth therein; or first soak the goods in one, and then in the other. In the latter process use half the quan-
tity of lead acetate and immeree in the alum first, ringing out before putting it into the lead solution. ( 3618 ) C. M. E. -1 . The mould on the leaves sent is mycelium of a fungus belonging to the
order Perisporiacei. We have seen recommended the praying of the leaves with a solution of sulphate o copper to destroy the fungus. 2. Dust your roee bushe with insect powder (Pyreth $h$ um)
(3619) S. J. S. writes: I wish to connect a bell with my telephone so as to get the calls in another room. Have made a relay that works perfectly
with one Leclanche cell, but when introduced into the circuit of the telephone it shows no sign of maguetism. Have tried winding with 22 and 16 wire. Connections are good and no current can get to the telephone with-
out passing through the relay. Is not a tolephone out passing through the relay. Is not a tile ephone
current etrong enough, or can you suggest the reason or tis not working? A. You ehould use a polarized relay,or insert a magneto bell. The al ternating current
of the telephone call does not work well with an ordinary relay.
(3620) H. T. C. asks: 1. In a medium the sizes of the wires in the primary and secondary coils, and what kird of a core should it have? A. The ratio of the primary and secondary in an induction coil depends upon the kind of current you dcsire to have. For the construction of coils we refer you to our Sup-
pLement, Nos, 160 and 569.
2.2 It is stated in an ele plement, Nos. 160 and 569.2 . It is stated in an fle
mentary chemistry that if a carrent of oxygen be mentary chemistry that if a carrent of oxygen be
passed through a solution of ammonia gas, $\mathrm{NH}_{3}$, the repassed through a solution of ammonia gas, $\mathrm{NH}_{3}$, the re
sutting misture will burn. Please give the chemical reaction. A. The idea is that enough ammonincal ( $\mathrm{N}_{3}$ vapor will be carried of to make a combustible mistare, the hydrogen burning to water and the nitrogen going
off free, thus: $2 \mathrm{NH}_{3}+3 \mathrm{O}=3 \mathrm{H}_{3} \mathrm{O}+2 \mathrm{~N}$. 3. Ie there any
paint insoluble in alcohol 9 If so, what kind ? A. The
majority of pants are insoluble in alcohol. Such as re made with a shellac vehicle are attacked by It. Com (3621) S. A. D. asks if there is any acld hat willacton lead or stereotype, and which will sot uch beeswaz. A. Nitric acid and water equal parts readily attacks lead. Nitric and hydrochloric acid, qual parts diluted with an equal part of water attack rotection against these acids.
(3622) T. L. asks for any substance that ill remove the sheet gutta percha from cloth without
disiguring the colors. A. Sponge with bisulphide of carbon or chloroform. The danger will be that the gutta percha will, as it dissolves, be soaked up by the loth and produce a spot. Never use bisulphide of caron near a light, as it is highly inflammable. Its odor
(3623) L. R. C. writes: I have a large arbon battery plate ( $6 \times 10$ ) which is broken; can vou ell me a method by which the pieces may be united, and used in a bichronate plunge battery? A. You can epair your broken carbon plate by using a cement plied, the parts should be clamper together and the whole should be subjected to a red heat, the carbon being embedded in powdered carbon in an air tight box. We think you will find it less expensive to purchase a new plate than to reparr the old one
(3624) F. W. B.-The powder sent is milrate. Mised whe sulphuric acid for a depolarizer in a battery, it has the disadvantage of giving
ff fumes. We can supply Carhart on "Primary Batterics $"$ for $\$ 1.50$.
(3625) G. I. H. asks if there is a rule for inding the radius of a circle when the arc and its
chord, with distance (at greateet width) from arc to hord (versed sine), are given. A. The square of the hord of half the arc is found by the rule of the "square of the hypoteneuse," by adding the squares of the
versed sine and of half the chord together. The radins is equal to the square of the chord of half the arc divided by twice the versed sine.

## TO INVENTORS.

An experience of forty years, and the preparation of tents at home and abroad, enable us to understand the laws and practice on both continents, and to possess unsynopsis of the patent laws of the United States and all foreifn countries may be had on application, and persons contemplating the securing of patents, either at homeor which are low, in accordance with the times and our extensive facilities for conducting the business. Address mUNN \& CO., office Scientific american, 361 Broad-

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 October 27, 1891,
## AND EACH HEARING THAT DATE.



