## ONE KIND OF CAM.

 by a. d. pentz.In modern designing many kinds of movement are desired. The experience of one person familiarizes him with one class of motions and the means by which such motions are got, and another person's
$\mathbf{N}$, and fits the mortise at four points, whatever part of would do, should such eccentric be revolved three the revolution it may be at. The mortise in $\mathbf{N}$ should times as fast as this cam is revolved.
be deep enough to control and guide the cam, $O$, withthe interior spindle, $P$.
Then, if a tool be placed within the angle, $B, A, C$

If again this cam be mounted eccentric to its mean enter and at the same time at unequal distances from each of the three centers of construction, then if it were placed in the devices in Figs. 1, 2, 3, there stil would be three reciprocating motions in each revolution, but each of the three would be thrown to a dif ferent distance. The cam would then be as in Fig. 6. Should, at any time, the American inventor desire a rotary engine and not be able, as heretofore, to find a practical one, and get to a point where one that, whil it does not exactly rotate about one center, revolve about three would satisfy him, let him perfect this I know so little about steam, that I do not feel com petent to perfect it myself. Still, I have known it some years, and had reserved it for the future-but? Thus it is in its present form, and if there is any valu able property in it, I present it to the rotary engine nen, and everybody else.
A is a casting having a central opening to which the piston, $B$, is fitted. The corners in A fit the small ares on the piston, B. Through these corners are the port $1,2,3,4$, and valves operated by the rods, $5,6,7,8$ The port 1 is closed, but is about to open, 2 is open full and admitting steam, $\mathbf{3}$ is closed but is about to exhaust, 4 is open to exhaust. Of course, this valve scheme is not a practical one, but I believe this a new way to make an engine, and that it only needs to have way to make an engine, and that it only needs to have a means to keep it tight, a valve arrangement and the
connecting mechanism devised, to make it a good one. As I said before, I am not in steam.
(T'o be continued.)
Tattoo Marks.
According to Variot, a French authority, the proper


8mooth motion, a strong and lasting means to modify movement, and one having the capability of being ad justed for lost motion. This cam may either recipro cate a bar or slide (Fig. 1).
It may oscillate a lever (Fig. 2).
Or it may produce four motions within a quadrangle that is a part of a compound slide or rod (Fig. 3).
If this quadrangle were in the upper of two slides If this quadrangle were in the upper of two slides
which are arranged at right angles and in horizontal
relations to each other, then this cam would, in revo-
ment and their data. The kind of cam here de-
monstrated is probably the most useful irregular
but positive mechanical motive, embracing as it does
the eccentric cylinder, that is used in practice. ment and their data. The kind of cam here de-
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and the cam, $O$, be revolved, the point, $A$, will describe suit the designer from $0^{\circ}$ indefinitely, a quiet and

wore than $90^{\circ}$, and because J has no wore length of are in degrees than $K$, but the same precisely, then J and K each are $45^{\circ}$ of arc. Now if at the center, $G$, there be placed a tool whose edge shall be at the point, G, that edge will describe, not a square, but oue-half a square, the corners being curved as shown at $S$. Therefore there can be but one size of square hole made by one shape of cam, in a given mortise, hole made by one shape of cam, in a given mortise,
but there may be many cans made to fit this wortise,


f tannic wash the part with a concentrated solution needles, such as tattoers use. A crayon of nitrate of silver is next thoroughly rubbed over the area, and fter a moment the skin is dried off, when it will be ound that the punctures are deeply blackened by the ormation of the tannate of silver in the superficial layers of the skin. The cauterization is said to result

lution, produce the same four motions in every part of the upper slide which the point, A, indicates in Fig. 3.
This cam, if the angle of rest be $90^{\circ}$, may be the bearing part of a drilling spindle which will produce a square hole (Fig. 4).
The section, $\mathbf{N}$, is a part of the frame of a drill press. The eccentric cam, $O$, is fitted to the square mortise in

A cam, if constructed thus (Fi.r. 5) and mounted concentric to its mean center, will force a lever, or a slide or slides, or a rod, to reciprocate three times in each direction every time the shaft revolves the cam, but there will be no distinct rests at the ends of strokes. If this cam, then, should be placed on the shafts in ither Figs. 1, 2, or 3, it would, if it fitted the devices
in an inflammatory reaction for a couple of days, and in an inflammatory reaction for a couple of days, and which separates spontaneonsly in from fourteen to eighteen days, leaving beneath it a superficial red cicatrix, which gradually loses its color, and at the nd of a few months is scarcely perceptible. Only a small area should be treated at one time, and a dress ing of powdered tannin should simply be used.

