
a WeEkly jourval of practical information, art, science, mechanics, chemistry, and mantiactures.

|  | NEW YORK, JANUARY 24, 1891. |  |
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UNDER THE CLIffs.
was not the first one. Seven years ago many thousand dollars were sunk in a futile attempt. The plan was to gain the summit by a light grade and smooth rails, which necessitated a much longer route.
Several miles of the grading were completed, when the plan was abandoned.
The roadbed, crossing as it did so many waterways, was contiuually threatened with washouts. But the failures of the first company have only aided to pilot the present projectors to a wiser course.
Major John Hulbert, the president of the road, was the first to conceive the proper mode of construction, and he succeeded in interesting a number of railroad officials, whose roads either by direct or indirect connection, would profit by a line to the summit of the peak. A stock company was soon formed, surveys made, and the contract for the work let.
Mr. T. F. Richardson is the chief engineer of the work, and superintended the entire construction from the time of the first surveys until its completion.
Mr. Z. G. Simmons, of Kenosha, Wis., was the general contractor, with B. Lantry \& Sous, of Topeka, Kan., subcontractors for the grading.

The work of construction began September (Covitinued on page 55.)

## THE MANITOU AND PIKE'S PEAK RAILWAY

## y pred. r, hastings.

When Zebulon Pike, with his small band of followers, pierced the trackless waste in 1806 and gazed upon the mountain which bears his name, he little dreamed that infuture years the ingenuity and enterprise of man would surmount the obstacles of nature, and the same century would see the steel bands of a railway laid up the ascent and a ponderous locomotive hauling its preciousloadof human freight from the base tothe summit. The Manitou and Pike's Peak Rail way is now a reality. The trial trip over the entire line was made October 20 last, and subsequent operation by passenge. trains over a large portion of the road has proved the full success of the undertaking. The attempt so successfully carried out to construct a railway up the peak


NEARING THE SUMMIT OF PIKE'S PEAK.


THE PIKE'S PEAK RAILROAD LOCOMOTIVE.
the manitou and pike's peak railway. (Continued from first page.)
25, 1889, the grading was completed August 4, 1890, and the track laying October 20, 1890.
When the construction of the roadbed began, eight hundred men and one hundred and fifty horses and mules were put in service.
All provisions, tools, and camping outfits were transported by trail to the various camps along the line on the backs of mules and burros. Only those familiar with the Rocky Mountain region can form an adequate conception of the difficulty of the undertaking. The precipitous cliff of solid granite, the deep canons and ravines, the vast, deep fields of snow, seem ohstacles set by Nature never to be surmounted by man.
The road is operated by the Abt cogwheel system. The maximum degree of curvature is 16 , or a curve with a radius of 359 feet. The length of the road is a few feet less than nine wiles, of which two and threequarters miles are above timber line. The elevation of the station at Maniton is $6,563 \because 3$ feet, the sumwit of Pike's Peak $14,115 \cdot 3$ feet, the elevation overcome between the points being 7,252 feet. The roadbed is 15 feet wide, increased to 20 and 22 feet through cuts, thus giving protection, in case of derailment, from more serious accident.
No trestle work is used on the entire line. All bridges are built of iron, and were constructed by the Edgemoor Bridge Works, of Wilmington, Del.
The culverts are built of solid masonry and placed wherever necessary to guard against washouts.
The road is standard gauge. The T-rails weigh 40 pounds per yard, and are laid on red spruce ties, 9 feet long. The rack-rail is laid in the center between the T-rails, and consists of two continuous rails made up of parallel bars, each 80 inches long, of soft Bessemer steel, held in position by means of die-forged steel chairs, which are secured to the ties by wood screws. The parallel bars are set $15 / 8$ inches apart, each containing seventeen teeth or cogs in their length, in which the pinions of the engines interlock $11 / 4$ inches (Fig. 1).
The bars vary in thickness from $7 / 8$ inch to $1 \frac{1}{4}$ inches, or from 21 to $31 \frac{1}{2}$ pounds per foot, the heavier bars being used on the steeper grades. The chairs are set 40 inches apart, each bar being doubly bolted to three chairs, in the middle and at either end. The bolt holes in the middle of the bars are of the same size as the bolts, while those at either end are drilled threeeightieths inch larger, to allow for expansion of the bars.
On account of the steepness of the grade and consequent tendency of the track to slide, both by its own constant weight as well as that of passing trains, also frow expansion and contraction due to varying temperature, a very thorough system of anchorage has
been carried out.
In the entire length of the road 146 anchors are used, varying in distance one from another from 200 to 600 feet, according to the steepness of the grade, and are of two kinds.
In sowe instances (Fig. 1) a pair of steel straps are secured to one of the chairs, brought forward as a clevis, and attached by mean of a coupling adjustable in length to a turned pin, $21 / 2$ inches in diameter and 2 feet long, which is leaded into the solid rock.
In the absence of a ledge of rock, a steel bar (Fig. 3) is set at the lower side of a tie, and from this an oak timber of cross section 10 inches by 10 inches, and frow 10 to 14 feet long, is carried downward at a steeper angle than the grade of the road, and thrusts either against a heavy oak timber embedded in the ballast at right angles to the first timber or against rock The arrangement of the cogs is shown in Fig. 2.
The engines, three in number, were built by the Baldwin Locomotive Works, of Philadelphia, and present a very different appearance from the ordinary loco-
motive. Each engine weighs 26 tons, and is capable of carrying two coaches. There is no tender, the water being carried in two saddle tanks of a capacity of 600 gallons on either side of the engine, while a box at the rear carries $11 / 4$ tons of coal, sufficient for one round trip. There are three water stations on the route, besides the one at the lower station.

The cylinders of the engine are 17 inches by 20
inches. The boiler has a 42 inch shell, and the flues are 7 feet long.
The engines have 200 horse power, and are built to stand level on a 16 per cent grade. There are three sets of double pinion brakes on each engine.
The power is transmitted by a main drum, which has teeth similar to the pinions, and works on the two back sets or pinions, the forward set of pinious being driven by rod connection with the middle set. The two back


## METHOD OF ANCHORING THE TRACK.

sets, which are connected with the main drum, furnish most of the power for ascending, the forward set of pinions being principally to apply brake power.
In descending, the cylinders of the engine are used as air compressors, a stream of water being kept running into them continually to keep them from heating. By controlling this compressed air, the speed of the train is regulated.
In addition, the two front sets of pinions have a peculiar steam brake connection which locks them instantly. The back pinion has a haud brake connertion which is capable of stopping the whole train in a few seconds time on heaviest grade. Each car has two axles, each of which carries a pinion brake worked by hand from either end of the car, either one of which is capable of holding the whole train.
A brakeman is stationed at each brake during the peration.
The cars, built by the Mason Manufacturing Works, of Springfield, Mass., are 43 feet long, $81 / 2$ feet wide, and have a seating capacity of fifty people.
The floors of the cars are 24 inches above the top o the rails. The sides and ends of the cars are of glass a


PIKE'S PEAK RAILWAY-THE RUN DOWN FROM WINDY POINT. miles. about half a million of dollars. nished by Mr. Geo. E. Mellin. the Turks.

The trip from Manitou to the summit occupies an hour and forty-five minutes. The trip down will take half an hour less time. The minimum speed of the train is three wiles per hour, and the maximum eight

The expense of constructing the entire road was
The company have ceased to operate regular trains for the winter. During the few weeks of the fall when regular trains were run as far as the Half Way House, many people were carried over the line. The road will be open for the summer season about J une 1 this year. Our illustrations are from photographs kindly fur-

## Was It a Telephone?

In Porter's "Knights of Malta," vol. i., chap. siv., we read: "Shafts were sunk in various directions and galleries driven forward beneath the principal woriions. Martinigo had, however, foreseen the probability of this mode of approach, and the counter mines which he had prepared before the commencement of the siege materially assisted him in opposing them. By the simple aid of the distended parchment of a drum head he was enabled to detect the vicinity of the enemy's miners when at work, through the vibrations of the earth, and his measures were taken accordingly to destroy their advance." Two galleries, however, which had been driven beneath the bastion of England eluded his vigilance, and two fearful explosions ensued. This event was in 1522, at Rhodes, when besieged by
B. V. F.-The principle of the acoustic telephone is no doubt very old. It was one of the peculiar traits of our beloved aborigines to listen with their ears to the ground to the movements of their enemies or of animals. They could hear the tread of a horse at a great distance. This was one of the surprises to the early settlers of this country. It is in common practice in wines, and many practice it by telling the approach of trains at many miles by placing the ear upon a rail.
The possibilities of telephonic information, as em bodied in the acoustic telephone of the present day, were only an outcome of the application of the ear to the wall, and were probably intensified by the use of a stick of lance wood thrust into the ground in the counter mine and a drum head laid against the end of the stick, with the ear behind the drum head.-ED.

## Sibley College of Mechanical Engineering.

The number of students registered this year in Sibley College of Mechanical Engineering, Cornell University is something like 450 , including a considerable number of graduates from other colleges taking, in most cases, advanced work in research and higher engineering and of the whole list, nearly one-half are selecting the electrical work in specialization, the others dividing between general engineering, steam and naval engi neering, and other special lines of work. The upper classmen, to the number of about 200 , are all taking work in the mechanical laboratory, which is being considerably extended to meet this large demand. At the end of the year it will have its 200 men assigned to work in strength of ma terials, and other work of research in that general direction, to engine and boiler testing, and to a great variety of spe cial investigations. The outfit will include an experimental engine of 200 horse power, to be constructed from Mr Reynolds' designs by the E. P. Allis Co., of Milwaukee; a number of smaller and specially constructed engines and boilers, including th 500 horse power heating plant of the university collections of steam pumps and injectors; plant illustrating Hirn's analysis; severaluir and gas engines, including all the usual types; tur binesand rotary pumps several testing machine of 15,000 to 20,000 pound capacity, others of 40,003 and 50,000 , one of 100 , 000 , one of 200,000 , and one of 300,000 pounds far as possible, so as to give free observation without. |linit; with special machines for transverse and tor The wood work within is handsomely finished, and the upholstering of old gold plush. The seats are designed to set level on the average grade of 16 per cent. The cars are pushed, not drawn, by the engines, and are not coupled to the engine, but have simply buffers to keep them apart. The car platforms have gates, which are locked while the train io in metion.
limit; with special machines for transverse and tor
sional testing; some of each kind having autographic registry of very ingenious designs.

A GOOD paste for labels for specimens: Starch, 2 dr . white sugar, 1 oz .; gum arabic, 2 dr.; water, q. s. Dissolve the gum, add the sugar, and boil until the starch is cooked.

## How Crucibles are Made

The manufacture of fireproof pottery in the United States is a comparatively limited business. There are large regions, and possibly entire States, where not a single crucible is used. There are probably not more than $\$ 1,500,000$ at present invested in this line of majufacture in America. There are three factories in Philadelphia, two in Pittsburg, two in Jersey City, two in Taunton, Mass., one each in St. Louis, Mo., Mascoutah, Ill., and Bridgeport, Conn. Some of the largest firms carry on numerous branches of business besides, while others, as, for instance, the Bridgeport company, make nothing but crucibles. Limited as this business is, it has features of special interest. For one thing, it is believed that all the large plumbago crucibles used in this country are howe-made, the only imported ones being the small "sand crucibles" used by manufactur ing jewelers, chemists, and assayers. This is but part ly attributable to protection, although there is a duty of 20 per cent (not affected by the McKinley law); for even if admitted free, the foreign goods could not come into competition with those of home manufacture, since the labor item is so much less than the cost of materials, and the latter can be had as cheap here as in Europe.
The ingredients going to make fireproof pottery are as follows: Plumbago, 50 per cent; blue clay, 30 per cent ; kaolin, 12 per cent; fire-sand, 8 per cent. These cent; kaolin, 12 per cent; fire-sand, 8 per cent. These
proportions vary with the quality of the materials used, proportions vary with the quality of the materials used,
so that the above formula undergoes continual modifiso that the above formula undergoes continual
cation, according to the judgment of the mixer.
True economy requires that none but the very best materials should be employed in making a vessel that has to be subjected to the most intense heat. Hence a few words are here in place as to the sources of supply. Only the richest and purest plumbago is serviceable, as any impurities in it would either melt or burn out, and thus spoil the crucible. Probably a chemical analysis would show that hundreds of tons of the plumbago used is fram 99 to $991 / 2$ per cent pure carbon. In other words, the main ingredient of the plain, homely crucible is identical with the finest diamond in substance, differing from it merely in form. None has yet been found in this country that can stand the prescribed test. Hence what is used is imported directly from Ceylon, where it is mined, excelling in purity and fiber any other known deposit. The principal earth combined with the plumbago is the German blue or pipe clay, from Gross Almerode, in Hesse, where it is found in an elevated plateau, being apparently a lacustrine deposit. Its peculiarity is that vessels made from it can be heated without fusing to from 4,000 to 6,000 degrees Fahr., and can also be plunged cold into the furnace or thrown hot frow it without cracking-a treatment that French and American clays will not stand.
Clays found in Missouri were thought, at one time to meet the requirements, but on trial it was found that they would not answer. Both the clay and the plumbago are brought in sailing vessels at a low rate, and free of duty. A curious fact about the clay is that it is cut in blocks, each of which bears the stamp of the municipality owning the deposit. Once a year they have a public meeting and fix the price for the coming year, after which the trade is free to all the world.
The kaolin used in crucible making resembles the china clay used in fine pottery, and is found in various parts of our country, there being large deposits of it in New York, New Jersey, Maryland, South Carolina, Indiana, and elsewhere. That found on Staten Island is preferred. The fire-sand used is nearly pure silica and in any event wust be free from iron. Excellent sand for the purpose is to be had at Gayhead, Martha's Vineyard, and on Long Island, near Glen Cove.
The process of manufacture is seemingly quite sim ple, as explained to we at the Bridgeport Crucible Works, by the courtesy of the manager, Mr. W. T Macfarlane. The ingredients named are mechanically combined, the mass is kneaded and spun up into shape, properly annealed-and the crucible is done. But short as this process is, it involves its perplexities. Results are governed by obscure and often elusive causes, and any consequent disappointment may involve serious loss. The continually shifting proportions tax the best trained judgment. For instance, the plumbagoes, while constant chemically, vary exceedingly physically, and the successful manufacturer must vary his combinations accordingly. The clays too must fit the changing character of the plumbago, and the whole crucible must conform to the conditions under which it is to be used. Admirable results may be had in melting one sort of metal in a vessel that would really be worthless for another. A combination containing a tough fibrous plumbago will give a far
different result from that to be had with the same different result from that to be had with the same
mixture where the plumbago, though chemically identical, is crumbly and brittle. The crucible maker of modern times can readily understand the superstition of the old alchemists that originated the very name of his goods, in conformity to which the sign of the crux (the cross) was stamped on the moulded ves sel before it was put into the furnace, in order to pre
vent its being bewitched by the demons of the firel consequences, too high an estimate can hardly be put Following a cask of plumbago from the wharf where it is landed to the grinding room where it is dumped,
we see that its contents are made up of bits of mineral of all sizes. These are inspected and assorted. Then they are crushed, and afterward ground to a proper degree of fineness by French buhr stones. The pulverization determines the porosity, on which the ability of the crucible to stand heating and cooling largely depends. If the flour is too fine, the contraction is not taken up in itself as it should be, and the vesse will crack after being used only once or twice. If on the other hand it is too coarse (as occasionally happens), the melted metal leaks out as if run through a sieve The German clay likewise is crushed and pulverized, after having gone through a preliminary process of drying in dry closets, each holding 20 tons. The different flours and grades are stored in separate bins. Then follows the extremely delicate and-important task of mixing the ingredients, which is seen to by the manager himself, who is so very careful in this as to weigh down to a quarter of a pound in a ton and a half o material. The wass next goes to a mixing tub, where it is kneaded by rotating blades till it is homogeneous,
after which it is stored in moist blocks in the blank after which it is stored in
room ready for the wheel.
There is no need of my digressing here to describe the simple mysteries of the potter's art-the most ancient and least modified of all arts. The wheel on which the swaller crucibles are spun is almost the exact counterpart of that known to have been used by the prehistoric Neolithic man. But for larger vessels, in tended to hold from 400 to 600 pounds of melted metal, special contrivances have been invented to assist the potter in giving shape to the mass of clay at his disposal. He first kneads it over and cuts it through and through with wires to detect the presence of bits of iron, gravel, or other foreign substances. Having patted the mass into an oblong lump, he next drops it into a prepared mould. This used to be made of plaster of Paris, in which the pot would have to stand for
some time before being removed. Of course in a large establishment the number of plaster moulds needed would be great, and would occupy much space for stor age. Driscoll's patent wooden mould is now used, lined with loose cloth, so clamped as to be able to be taken away as soon as the pot is shaped, leaving it intact. One mould may thus be kept constantly in service, and far more rapid and satisfactory work is done, because the dough does not need to be so wet as in the old pro cess. After partly drying, the crucibles are pared to a proper finish and placed on shelves in large drying ooms to season for from ten to twenty days. Then they go to the annealing ovens, which are at first very
gently heated, but afterward to an intense degree. It occasionally happens that a "green" pot gets by mis take into the oven, and as the moisture is changed into steam, it is rent to fragments with a report like the discharge of a cannon. The sound crucibles, after cooling and due inspection, are suitably packed for shipment. Even after they get into the hands of the brass founders, or others who intend to subject them to a fierce heat, the pots are stacked for supplemental seasoning above muffles in which other work is being done. The best crucibles are expected to stand sixty or seventy rounds for melting purposes. The fragments of those used up in the brass foundries are treated as worthless; but those used in making steel are not injured to such a degree as to prevent their be ing cleaned from slag and ground over again for use in aking a cheaper grade of firepots.
In view of the rapidly increasing demand for all con ceivable compounds of zinc, copper, silicon, aluminum etc., it is evident that the manufacture of first clas crucibles will become an industry of constantly grow ing importance. It is essential to the finest result that the materials of which the crucible is made should not attack nor affect in any disastrous way the metal
that are to be melted in it. It is also desirable that the metals should not undergo any degree of chemica absorption by the ingredients of the pot. To some extent this is unavoidable; as in the manufacture of steel, which does absorb a certain amount of carbon from the plumbago. For this reason superiority is claimed for the Sheffield steel, because it is not melted plumbago vessels. But on the other hand it is as serted that makers of crucible steel make due allow-
ance for this unavoidable absorption of carbon. In addition to its other qualities the crucible should be a ree melter, readily absorbing and transmitting heat or otherwise heats are delayed, furnaces rapidly burned out, and too much fuel consumed in proportion to the results gained.
In conclusion we may sum up the qualities of a per ect crucible in the words of Mr. Macfarlane: "It must combine the highest refractibility with the abiliy to pass through enormous gradations of heat with out warping or cracking; it must be firm enough to
stand a high melting heat; it must not injure the metal made in it, nor subject it to loss by leakage through the pores; and it must absorb and transmit heat readily." The only true test is actual use. And as failure in actual use may involve serious and costly

## in crucible making.

Astronomical Phenomena during the Year 1891 The principal phenomena predicted ior the year 1891 are four eclipses, two of the sun and two of the moon, a transit of Mercury over the sun's disk, and the disappearance and reappearance of Saturn's rings. Of these the last two will excite the most interest.
A total eclipse of the moon, May 23 , will be invisible n the United States, but visible generally throughout the western part of the Pacific Ocean, Australia, Asia, Africa, and Europe.
An annular eclipse of the sun, June 6, will be visible in northern part of Siberia. It will be visible as a partial eclipse in the western part of the United States, in British America, Europe, and Siberia.
A total eclipse of the moon, November 15, will be visible throughout North and South America, Asia, Africa Europe, and the Atlantic Ocean. It will begin at 3 h 36 m . andendat 9 h .3 m . P. M. central time. We ex pect later to give a chart of the moon's path among the stars during this eclipse, and a list of the stars which will be occulted.
A partial eclipse of the sun, December 1, will be visi ble only in the southern part of South America and the south polar region.
The transit of Mercury across the sun's disk will take place on May 9 , beginning at 5 h .55 m . and ending at 10:53 P. M. central time. It will be partly visible in the United States and throughout the western part of North andSouth America and Asia. The whole tran sit will be visible in Japan, China, Eastern Siberia Australia, and the Malaysian Islands. It is not likely that any expedition will be sent out for the purpose of obtaining observations of this transit under favorable circumstances, for such observations would be of value only in determining the place of the planet. The solar parallax, for which such great pains have been taken in observing transits of Venus, has, by other means, been determined with much greater accuracy than could be attained from transits of Mercury. There are, however interesting questions as to the planet's appearance during transit, its atmosphere and motion. No one who has the opportunity to observe this transit should neglect to make all the use possible of it.
Professor G. W. Coakley, of the University of New York, has computed the times of the contacts for several of the observatories of the United States, data which will be found very useful to those wishing to observe the transit.

On September 22 the earth will pass through the plane of Saturn's rings. The rings then, in telescopes of sufficient power to show them, will appear as a fine straight thread of light. From September 22 to October 30 the earth will be above the plane of the rings, while the sun will be below that plane, shining upon the south side of the rings. The rings then should entirely disappear, except the very fine thread of light which comes from the outer edges of rings $A$ and $B$. After October 30 the sun will be on the north side of the plane of the rings, so that its light will illuminate the same side of the rings at which we look. Many interesting observations were made at the time of the dis appearance of Saturn's rings in 1878, and, although the position of the planet will be very unfavorable, it is to be hoped that many of them will be repeated this year and accurate data obtained for the solution of the problems connected with the rings. Saturn will be in conjunction with the sun on September 12, so that at the time of the disappearance of the rings it will be very close to the sun and can be observed only very near the horizon.-Sidereal Messenger.

Kola.
The kola seeds can be procured in Venezuela. Kar sten, in his "Flore de Colombie," describes the plant as growing wild in the moist, hot woods near the south ern coast of Venezuela, but different authors suppose it was introduced by African negroes at the same time hat it was taken to Martinique. The French have recently introduced the kola to Guadaloupe and Ca yenne, where it flourishes in moist lands at or a little bove sea level. It begins to yield a crop of fruit in uch situations about its fifth year, and later will vield over 100 lb . of seeds annually. I should doubt the germination of seeds procured here, as they have I presume, been brought from England, and it is im possible to say how long they have been there from Africa. The tree is the Sterculia acuminata, or true kola nut. Even in Africa-at Gambia-the greatest difficulty is experienced in keeping the pods from moulding; but if properly packed they would, I should think, be easily propagated by soaking the nuts for a day and night in warm water, or in a weak solution of ammonia.

Nicolas Pike
THE work on the Brooklyn aqueduct described in the Scinntific American of January 3 is being exe cuted by Messrs. Crawford \& Valentine, not Mapes, Crawford \& Valentine, as the firm name was made to read by our printers.

## Miscellaneous Notes.

Forest Park, St. Louis, is one of the finest parks in the world. It contains two square miles, or 1,280 acres, of forest, glade, lake, and river, with twenty miles of roads and walks.
The Bell telephone patent monopoly in England has expired. The patent there was granted tor 14 years. Cheap telephones will now prevail in England the same as in Germany, where Bell failed to obtain a patent. In this country, the Bell patent will expire March 7, 1893, having been originally granted March 7, 1876, for a term of 17 years.
The new U. S. protected cruiser Newark on her recent trial, Decewher 22, 1890, developed a speed of $19 \cdot 6$ knots, under forced draught, during four hours' run. This is one of our latest and best cruisers. She is 327 ft .7 in . extreme length, 49 ft . beam, displacement 4,090 tons, 8,500 to $9,000 \mathrm{~h}$. p. The new English built Argentine protected cruiser 25 de Mayo on her recent trial trip attained a speed of 20.75 knots with natural draught, and $22 \cdot 43$ knots with forced draught. This ship is 325 ft . extreme length, 43 ft . beam, 3,200 tons displacement, $8,500 \mathrm{~h}$. p. natural draught and $13,800 \mathrm{~h}$. p . forced draught. It will be seen frow the foregoing that the English built ship is far superior to the Newark in power and steaming qualities. Somehow or other the latest U. S. vessels are always prone to be behind the latest European vessels in those essential qualities, power and speed. Can anybody explain the real reason?
What is the best position for the bridge aboard a war ship? Our naval architects are of opinion that it should be well forward, in some cases, as on the Yorktown and Concord, setting it up over the topgallant forecastle, and on the Baltimore and Philadelphia jawwing it still further up into the bows. The British, on the other hand, think the waist or 'midship section the best place for it; holding that a commanding officer should be able to con his ship without facing about. This is a recommendation, surely, but the advantages of having a clear horizon, an unobstructed view ahead, will appeal to the nautical mind. A bridge forward of the mizzen or even between fore and main masts never affords an unbroken view; in maneuvering, or, worst of all, in meeting other craft or working in a narrow channelway, interposing objects, such as masts, yards and stays, seriously incommode and at times obscure the view. In practicing a crew at working ship or guns, a bridge well aft, as in the British method, affords a better opportunity for critical study, and perhaps, as the British designers allege, in the thick of battle gives the commander a better control of his batteries, but for general service, whether in combat, maneuvering or cruising, the forward position would seem to promise the best results.

The Projected Balloon Voyage to the North Pole
The two daring aeronauts who propose to make a journey to the North Pole, as described and illustrated in the Scientific American of December 20, 1890, are meeting with many discouragements. The French Society of Aerial Navigation has pronounced unanimously against it. At a recent meeting of the society in Paris, the president, Mr. Mage, editor of Cosmos, made an address which was quite disheartening to the projectors of the enterprise. He advised them to make better use of their energyanddevotion to science than to attempt to reach the North Pole by balloon. Mr. Mage said it was impossible to believe the gentlemen would succeed. All our information about the prevailing winds in the polar regions indicates that each extremity of the earth's axis is a region of circular wind currents. There is little prospect that the wind would carry balloon travelers to their destination Then, even in summer, a very low temperature prevails, heavy falls of snow are frequent, and it is diff cult to believe a balloon could remain in widair while heavily weighted with snow. Frost upon the ropes and other parts of the rigging would make the management of the balloon extremely difficult, if not impossible. The land or water surface would for days at a time be obscured by heavy mists. The compass would be useless, and the voyagers would have to try to direct their movements by the stars, an art in which balloon travelers are not proficient. Mr. Mage's remarks were endorsed by the entire society.
Mr. Hermite, who, with Mr. Besancon, projected this daring voyage, said in reply that he and his comrade intended next summer to go to Spitzbergen and launch pilot balloons for the purpose of learning all they could at that point of the direction of the prevailing winds. If the result of these experiments is favorable, they will return to France and prepare to make their polar voyage in 1892. If the results are unfavorable, they will renounce the expedition. He did not believe that the difficulties in the way of balloon traveling were so great as the president believed.
Another speaker said that during the summer, at a mean altitude not exceeding 3,500 feet, and the mean temperature during his journey was not less than $40^{\circ}$ below the freezing point, and yet his voyage was across the southern part of the island. It was the sheerest folly to suppose a balloon, which has as much rigging
as a ship, could successfully be carried across the North Pole.

## A COTTON CHOPPER AND CULTIVATOR.

The illustration represents a wachine provided with hoes for chopping cotton or other plants, cultivators for working the plants, scrapers to clear the earth in advance of the hoes, and harrow teeth for use when desired. It has been patented by Mr. Thomas E Anderson, of Jackson, Tenn. Upon the bottom of the main frame are two diagonal side beams, near the for ward end of each of which a scraper is adjustably secured. Farther back on each beam are harrow teeth, bifurcated at their lower ends, with the members flaring in opposite directions, these teeth being preferably so attached to the beams as to be vertically adjustable." In the rear end bar of the main frame, at each side of the center, a series of cultivator blades is secured, these blades preferably being of what is known as the "elk's foot" pattern. The rear axle is journaled in vertically adjustable boxes sliding in hangers attached to the main frame, and a bevel gear on this axle meshes with a similar gear on a longitudinal shaft, the bearings of which are capable of vertical movement, and upon this shaft is the chopper. The hub of the chopper has radial arms with longitudinal grooves in which the shanks of the hoe blades are adjustably arranged one hoe to each radial arm. Lorated longitudinally over the main frame is a lifting frame having near its rear end downwardly extending hangers which receive the rear axle, and by manipulating an adjusting screw the rear end of the frame is elevated, with the axle and ongitudinal shaft, thus regulating the depth of cut of


ANDERSON'S COMBINATION COTTON AND CORN HOE and CULTIVATOR.
the scrapers and rear cultivators. The depth to which the hoes shall cut is regulated by the adjustment of the hoes upon the arms of their carrying hub. As the machine is drawn forward, the scrapers clear the earth in advance of the hoes, which revolve rapidly to remove the surplus plants, while the cultivators at the rear pass between the remaining plants and throw up earth over their roots. When the hoes are in operation the harrow teeth are preferably adjusted so as not to touch the plants or the ground, these teeth being wore especially adapted for use in connection with the rear cultivator teeth only, the longitudinal hoe shaft being then thrown out of gear with the rear driving axle.

## New Experiments in Magnetism.

by a. e. molbear.
It has long been known that a common sewing needle will float if carefully placed upon a surface of water; also, that if the needle be magnetized it will assume a position in the magnetic meridian. Iron and steel filings will also float, and they can be sprinkled upon the liquid surface nearly as well as upon a solid. If the pole of a magnet be brought near to the floating particles, they will respond to the solicitations of the magnetic field in a very free and easy manner.
Let a strong U-magnet have its poles brought nea to the iron filings, and they will at once arrange them selves in the well known forms, the lines being plainly seen. The induction, of course, causes adjacent particles to assume opposite polarities and consequently touch each other when free to move. If, now, the field magnet be removed, the filings will retain their arrangement, and if it be in a vessel large enough to permit the rotation of the whole body, it will swing into the magnetic meridian if it did not happen to be in it a first, thus showing that the arrangemenc constitutes the magnet, and that as a whole it possesses a mag netic field upon which the earth's field can act.
Now bring gently near the floating magnet one pole of a bar magnet. If this be presented to one of the poles of the particles it will be attracted toward it, and the whole body will rotate more or less; but this must
be done slowly, else the arrangement of filings will be broken up. The opposite pole will, of course, under similar conditions, exhibit repulsive action, and the whole will swing about
If, now, the magnetic pole be brought near to the
middle of the arranged filings, some of the groups will be more or less disintegrated from the rest, and will ro tate upon a vertical axis and quite turn round. The opposite pole presented will cause them to rotate back again. Great numbers of these can be seen to turn thus whenever a pole is thus presented.
This phenomenon is evidently precisely the same in character as that illustrated at length by Ewing in his late investigations into the constitution of magnets, wherein he used small magnetic needles mounted upon pivots. The above experiments can be tried in a sauce of water, but the whole is capable of being projected with the vertical attached to a lantern, and the move ments of all sorts seen upon a screen with ease and very little painstaking.-Electrical Engineer.

The Sturtevant Rotating Battery for Harbor
For the defense of harbors where the ground admits of the formation of an artificial island, Thos. L. Sturtevant, of South Framingham, Mass., proposes the following plan:
An island of generally circular form is established which incloses a circular reservoir of water. Protection is afforded the reservoir by inclined armor plates buried under the earth and surrounding it by a protective subterranean cave. Within the reservoir a circular floating battery is established, pivoted or anchored by a central pin driven into the bottom of the reservoir. The battery has a roof like an inverted saucer, and is perforated for heavy guns. The armor plate may be of the heaviest kind, as the displacement may be in creased to any desired extent. The roof is extended beyond the sides of the tunnel, so as to cover nearly the entire area of the reservoir. A sluiceway is carried out under the surface of the island to admit water if desired. A valve or gate is provided to prevent its es cape. In use the entire battery is rotated by hand or by power, so as to bring its guns to bear on any desired point.

## Trial Trip of the Gunboat Concord.

This new steel vessel made a successful trial trip on Long Island Sound, January 13. She is a sister ship to the Yorktown, described in the Scientific American Supplement, No. 687. The trial lasted four hours, during which the engines were required by the con tract to develop an average of 3,400 horse power, with a bonus of $\$ 100$ for each horse power above this num ber and a corresponding penalty below. The machin ery easily fulfilled the requirements, in the opinion of the engineers, and the vessel is thought to have earned a prewium of some $\$ 16,000$.
The engines worked beautifully with no water on th bearings and the throttle wide open all the time. The steam pressure averaged 160 pounds for the four hours The average number of revolutions of the engines was slightly over 150 . The boilers worked well also, keep ing a steady pressure of steam all the time, with about two inches of air pressure in the blower ducts The average speed made was 15.8 knots per hour by log, but allowing for current running against the vessel, the actual speed was computed to be 16.8 knots.
The Concord has the closed ash-pit system of forced draught. She is a twin-screw, coal-protected steel gun boat, with poop and forecastle decks and an open gun deck between; length, 226 feet; mean draught, 14 feet; displacement, 1,700 tons. There are two horizon tal triple expansion engines in separate water-tight compartments, one forward of the other. The cylin ders have a thirty-inch stroke. The engines are fitted with the Marshall valve gear and piston valves. There are four steel boilers, diameter 9 feet 9 inches, and length 17 feet 9 inches. Each has three corrugated steel furnaces. Grate surface total, 220 square feet. Total weight of machinery, with boilers filled, 381 tons. The propellers are of manganese bronze, three-bladed, and of the modified Griffith type. Diameter, $101 / 2$ feet mean pitch, $121 / 2$ feet.
The contract for this ship was made November 15 1887, with the Quintard Iron Works, ind she was to have been completed in eighteen months, but the contractors were subject to delay on account of diffi culty in getting material.
When put in commission she will have a battery of six 6 -inch breech-loading rifles and eight rapid fire guns and revolving cannon. She has, besides eight torpedo-launching tubes. She is rigged as a three-masted schooner, spreading 6,300 square feet o sail, and will have a crew of 150 men.
M. Ludovic Jammes, in the Revue d'Hygiene, reports that commercial travelers are offering imita tion coffee berries which can be sold so low to dealer as to yield a profit of 100 per cent. These berries are made artificially from vegetable glands and the flou of some cereal. This mixture is placed in a mould and dried. The slit in the false berry is neither so long or deep as in the real berry. The color is well imitated, but the false berry is much harder and cannot be broken with the teeth. These berries are mixed with a small proportion of the true berries before selling

