tees, and elbows. Bending and offsetting of the pipe is a matter of economy or taste with the pipe fitters. Offsets are generally bent if not too large to insert conveniently. Bends made on ends of small pipes 1/4 inch, 1/4 inch, and 1/4 inch, for terminals for chandelier and bracket connections, are properly used to prevent unscrewing of the short piece through the plastering. These bent pieces have a piece of flat iron or a strap soldered to them so as to anchor the pieces for solid support to the chandeliers and brackets. The licensing and registration of gas fitters and plumbers is a subject of municipal regulation in all large cities.

(1143) O. E. Z. asks: 1. Is not an ampere the current produced by one volt through the resistance of one ohm? If so, how can a dynamo have a capacity of 130 amperes and 100 volts? A. Yes. The capacity of a dynamo in amperes is calculated by dividing the electromotive force by the resistance. 2. What does E. M. F. indicate? A. E. M. F. stands for electromotive force. Electromotive force is the power of the current to overcome resistance. 3. Watt? A. A watt is the unit of electrical power. It is equal to a volt Supplement, Nos. 284, 260, 323, 330, 331, 343, 172, 173, mutiplied into an ampere; 746 watts constitute an electrical horse power.

(1144) G. B. asks (1) information on blue printing and reproduction of drawings. A. We refer you for blue printing, etc., to Scientific Ameri CAN SUPPLEMENT, No. 584. In other numbers you will find much information on this line of subjects, for which we refer you to our index of papers in SUPPLEdrawing ink. A. For waterproof drawing ink rub up the pigment with a solution of shellac in hot borax solution. This will be nearly waterproof.

(1145) J. M. D. asks: 1. What is the best material to use for a diaphragm in non-electric or an electric telephone? A. For an acoustic telephone used a diaphragm made of wood, pasteboard, sheet iron, or strained parchment. For an electric telephone use telephone box (or case) is composed have an effect on the sound? A. Probably the box acts to some extent as a resonator, but it has no great effect upon the sound. 3. If so, what is the best material for such use? A. Such wood assounding boards are made of, spruce for

(1146) S. J. asks for a chewing gum, having some cereal in its composition. A. Take of balsam tolu 4 ounces white resin 16 ounces, sheep's suet 11/2 ounces, more or less of the latter according to the season. Of this preparation take 2 ounces, soften in a water bath aud mix in 1 ounce white sugar and 3 ounces oatmeal. Roll portions of proper size in sugar or flour and form insticks to suit.

(1147) E. B. asks a good recipe for compressed yeast and the length of time it will keep. A. Vienna yeast is said to be thus made: Indian corn, barley, and rye (all sprouting) are powdered and mixed and macerated in water at a temperature from 149° to 167° Fah. Saccharification soon takes place, when the liquid is drawn off so as to be clear. and a very little yeast is added. The yeast forms a thick scum on the surface. It is removed, drained, and pressed in a hydraulic press. It may be removed several times. It will keep from 8 to 15 days.

(1148) E. N. B. asks: 1. Which city furnishes the greatest yearly output of steel rails, St. Louis or Pittsburg? A. Pittsburg. 2. What is the best anthority in chess for amateur players? A. The new edition of chess, by G. H. Gossip, which we can mail for \$3. We also refer to numerous Scientific Ameri-CAN SUPPLEMENTS. 3. The address of Herr Steinitz; chess monthly. A. International Chess Magazine, New York city.

(1149) L. M. P. asks (1) why several seeds, mostly beans and corn, when they are being grub eaten, become notably hot. A. Because the corn is fermenting at the same time, and the slow combustion of and whitish by a rather long exposure to humidity. I A. Nothing better than scraping or other mechanical polishing will produce the desired effect. Some polrouge rubbed on with a chamois, might be superior to scraping.

(1150) J. H. K. asks: 1. How can cloth and duck lining be made waterproof, not affecting color or original finish? A. Paraffin melted in with a hot. iron is very effectual, and while somewhat changing the generated, not using fire? A. For very intense heat ence in the quality of fire brick on the market. the voltaic arc, where the temperature can be further intensified by the concentration of the sun's rays thereon by a concave mirror or convex lens. The secondary spark due to opening and breaking an electric circuit is represents a certain degree of heat

three-quarter inch, and is so filled up with rust that the rent, if a solution of rock salt be used as a solution water barely runs through it. A. The pipe cannot be with copper as the other pole? A. It will by its recleaned out without taking it apart and cleaning each sistance, and according to the order of the plates will piece with a rod. It is not profitable to lay small and stops up. Galvanized pipe does not rust, and if the amperes? A. Not accurately. It is of many thousand water is kept running all the time, it will be safe and free from contamination from the zinc coating.

(1152) G. E. H. asks the best method of soldering automatic sprinklers, the solder being applied cakes of paint, black and colors, used in stenciling. A to brass or phosphor bronze, and the desire being to make a joint that will not weaken with age and that will only be affected by such a degree of heat as indicates the proximity of fire. A. A solder made 1 part each of tin and lead and 2 parts bismuth, melting at until partly embedded, and the plaster mixed with 200° Fab., is usually used for sprinklers. Use soft or alum water is poured over it and backed up by a stiffe white resin or Venice turpentine for flux in soldering. portion. The hand must be kept perfectly still, or A blow pipe is better than a copper, as the copper is slightly absorbed by the solder, which may change its is now removed from the hand, the faces smoothed and

new government cruiser Baltimore, see Scientific AMERICAN, July 20, 1889. For the theory of the com- plete mould for casting an image in. Oil the mould pound engine, see Scientific American Supplement,

(1154) R. writes: The purpose of the chip inclosed is to color small articles and especially Easter eggs. It is used by stirring the chip in a cup of hot water until the color is extracted from chip. Then the article is allowed to remain in this water for a few moments. I have seen the following colors prepared in desired tint in alcohol and mix with a hot solution of the dry colors so as to cause some to adhere. You may also substitute gum arabic for gelatine.

(1155) J. H. P. asks: What paper gives full account of comets? A. See Scientific American

(1156) F. N. asks the price of tin per pound, also if there are any mines in the United States producing tin. A It is about 20 cents per pound. It has been found in Dakota, in the Black Hills, but as yet in comparatively small quantities

(1157) C. H. G. writes: 1. What is a madstone? Are there any well authenticated cases MENT. 2. For a good recipe for waterproof, India, or where hydrophobia has been prevented by applying a madstone to the wound caused by the bite of a mad dog? A. The madstone is a porous stone that acts by capillary attraction to withdraw the venom from a newly made wound. It is doubtless of some effect in such mended for the purpose.

(1158) L. L. P. asks how sulphur acts to free tin from zinc when sprinkled on the melted an iron diaphragm. 2. Does the material of which a | alloy? A. The sulphur combines with the zinc, forming sulphide of zinc, which separates from and tends to float upon the melted tin.

(1159) J. K. asks a formula for erasing the white stains that occur in some of the bricks in newly constructed buildings? A. Wash with dilute

(1160) H. A. Z. asks: Can cast iron be made stronger, and suitable for a small cannon, by the addition of aluminum in ladle, and what proportion would be best? Also, could copper, aluminum, and iron be used for the above? A. One-tenth of one per cent of aluminum mixed with cast iron by placing the required quantity in the ladle before tapping largely increases its strength and solidity; 5 to 10 per cent aluminum with copper makes aluminum bronze, which is nearly as strong as steel. One-tenth of one per cent of tin in cast iron also increases its strength and solidity. Copper is of doubtful effect when mixed with cast iron.

(1161) C. F. R. asks: How many feet fall of water is necessary to obtain a pressure of 25 pounds per square inch? A. 57½ feet is the hydrostatic column of water equal to 25 pounds pressure.

(1162) Amateur writes: Is there any formula or receipe for a mixture into which cardboard used for outdoor signs, can be immersed, and made superficially, or better still thoroughly, waterproof? A. Heat the cardboard in melted paraffin, as hot as the paper will stand.

(1163) M. R. asks: 1. What does the word feathering mean as applied to the wheels of the new steamer Puritan? A. A feathering wheel has its buckets pinioned to be movable by an arm and connected with an eccentric, so that the buckets dip and leave the water vertically. 2. Is the Redeman-Tilford steel process used in the manufacture of steel plates for steamboat boilers, and if so, where? A. We have no information as to the localities of steel works using the Redeman-Tilford process. Steel plate for boilers is fermentation develops sensible heat. 2. A recipe known in the market as Bessemer or open hearth steel. to restore clean and transparent glassware made dim Its individual quality is quoted under certain stamps or the makers' names. 3. Does the United States mahave tried many acids, muriatic among them, and rine law confine steamboat builders to certain estabalways without success. Scraping is very troublesome. lished forms of steam boilers, and so forbid or make impossible novelties or improvements? A. United States marine inspectors have not established special ishing powders, such as flour of emery, followed by forms for boilers. The regulations relate to quality and strength of material. The inspection of boilers covers also the elements of safety in form. 4. I want to build an arch in a furnace; fire brick and fire clay mortar will not withstand the heat for any time. What material must I use? A. Fire brick and fire clay are used in our hottest furnaces. Use only No. 1 extra brick appearance, is on the whole about the best application. and fire mortar made with the same kind of brick pul-2. What is the smallest space in which heat can be | verized mixed with best fire clay. There is great differ-

(1164) W. M. L. asks how much of a resistance coil would be required to reduce a 500 volt current (of the Thomson-Houston) to the right strength for simple electric motor. A. No general rule can be given; try it on a shunt circuit from main line. connections often act as resistance coils. If the cur-(1151) F. D. M. asks how to clean out rent is of the alternating type, the motor will not work. the rustfrom an iron water pipe. My pipe is 800 feet long, 2. Would an amalgamated zinc interfere with the curincrease or decrease the electromotive force. 3. Has wrought iron pipe that is not galvanized. It soon ruets lightning ever been measured with regard to volts and volts potential. We do not understand your fourth

> (1165) J. M. asks (1) how to make the See answer to query No. 1006. 2. How to make a plas ter cast of a hand or foot. A. Oil the hand. Provide a soft pillow, and cover it with a towel, and over that a newspaper. The hand is pressed down into this course; in a few minutes the plaster will have set. I rubbed with lard, the hand replaced, and a second cast. Bit. See Boring bit.

(1153) T. S.-For a description of the ing taken of the other side. Owing to the use of the lard, the two will easily separate and will form a combefore using it. It may be made in several pieces. If a man's hand with hair upon it is the object, it should first be shaved. Instead of a pillow, sand may be used for the embedding material. Care must be taken to avoid "undercutting." The foot is an easier object. but little embedding being required for the first casting.

(1166) E. B. writes: 1. I want to dissolve or disintegrate a composition in nature like glass this way: Red, purple, blue, and yellow. How is this or porcelain which is subjected when fused to great composition prepared? A. Dissolve aniline colors of the heat—white heat at least; can it be done? A. This can be done by fusing the fluely powdered material with gelatine. Dip the chips into this and allow them to carbonate of soda, or more simply by treatment with dry. You may, while they are still moist, dip them in hydrofluoric acid in a platinum dish. 2. Is there any acid which will attack glass or porcelain? A. Hydrofluoric acid. 3. Can feldspar, after being fused as described, be dissolved? A. By the fusion method or treatment with hydrofluoric acid. 4. What acids will destroy platinum? A. It dissolves in the presence of chlorine. A mixture of 3 parts hydrochloric and 1 part nitric acids is often used for its solution.

> (1167) C. E. G. asks: 1. What acid will dissolve platinum? A. See answer to preceding query 2. What acid will separate platinum from lead? A. To neutral solution of platinum add sulphuric acid, which will precipitate the lead as sulphate, leaving the platinum in solution.

> (1168) Courier.—The plant sent for identification is the common plantain, Plantage major, L., one of the commonest of weeds.

(1169) R. J. P. asks: At what height do the clouds generally float? A. The height varies from cases. A carbonized deer's horn has been recom- the level of the ground, when they constitute fog or mist, to several miles. As a mean, 1,300 to 1,500 yards in winter and 3,300 to 4,000 yards in summer are given. Gay-Lussac observed clouds over 7,650 yards above the earth.

> (1170) M. O. K. asks: What process is best to extract the strength from sage leaf to get it strong and preserve it? A. Distill off the oil by boiling with water and collecting the distillate, separating by decantation the oil from the water.

> (1171) J. W. asks for a good receipt for cementing rubber to earthenware or chinaware so that it will stand ordinary rinsing or washing in tepid water. A. Soak strong shellac in ten times its weight of strong ammonia for three or four weeks. This makes a liquid cement, which, however, will not stand much heat. Or try a mixture of 1 part gutta percha with 10 parts asphalt melted together.

> (1172) D. L. B. asks for a good formula for aromatic toilet vinegar. A. A number of formulas are given, such as the following:

G. Cologno characteristics	,,,
Alcohol 3	ρt.
Acetic acid	"
Orange flower water ½	"
b. Extract of cassia	pt.
" " violet	46
" rose	44
Tincture of orris ½	4 6
White wine vinegar	**
Digest for ten days and filter.	

TO INVENTORS.

An experience of forty years, and the preparation o more than one hundred thousand applications for pa tents at home and abroad, enable us to understand the laws and practice on both continents, and to possess un equaled facilities for procuring patents everywhere. A synopsis of the patent laws of the United States and al foreign countries may be bad on application, and persons contemplating the securing of patents, either at home o abroad, are invited to write to this office for prices which are low, in accordance with the times and our ex MUNN & CO., office Scientific American, 361 Broad

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AND EACH REARING THAT DATE

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