RECENTLY PATEHTED INVENTIONS. Railroad Appliances
Transmitting Power.-Timothy W. Lemieux, Duluth, Minn. This invention Coveri a
device for transmitting a reversible motion from a con. tinuous running cable, for use with traction railway which will effectually operate as a means for reversing the moving direction of the car, and also make a a imple
and positive gripping device in its connection with the and positive grippi.
cable and the car.
Car Brake and Starter.-John B. Swaim, Newbern, Ind. Adjacent to a diek rigialy mounted on the car axle is a ring inclosing a coile
spring, one end of which is secured to a projection on spring, one end of which is secured to a projection on
one side of the disk, while the other end is secured to the ring, the spring being wound up by the estopping of the ring, the spring being wound up by the espping
the car and diving out its energy as the car is started, the car and diving out its energy as the car is startea,
or to asiis the car over up grades, the invention covering numerous no
of this principle.
Car Coupling.-Samuel T. Grimmett, West Plains, Mo. This is an improvementin coupling emploginga a link and pin, and provides means whereby the coupling may be effected without the operator going
between the cars, , spring arms being secured within the drawhead, and one of the arms having a socket arranged

## oo receive the end of a link.

Car Door.-Edward B. Searles, Baltimore, Md. The door is made with peculiarly con-
structed shoes or bearings, with novel connections structed shoes or bearings, with novel connections
with the door, and novel door securing or fastening contrivances, to prevent the entranceoof fying sparks or of moisture around the door
Car Heater.-John Q. Winfield and Benjamin H. Stricklier, Broadway, Va. This invention consists of certain novel parts and details, and com-
binations thereof for an improved car heater, designed to furnish pure heated air to the cars, while not lisble to furnish pure heated air to the cars, wh
to set the cars on fre in case of accident.
Railroad Tie. - Michael Maloney, Ironton, Ohio. It is a metallic tie made cross shape in cross section and having openings in its top flange and
offsets on its Lorizontal flanges, a bolt secured to the top fange having a head projecting on the base of the rail, being very simple and durable, and permitting an easy placing or removal of the rail, which it is designe to hold securely in place.

## Engineering.

Shaft Bearing. - Benjamin A. Dobson. Bolton, Lancaster County, England. A nonrotating metal bushing forms a journal for the shaft, and is fitted with an eccentric sleeve, which is itted
within a second eccentric sleeve supported by the within a second eccentric sleeve supported by the
pedestal, with means for operating the eccentrics to pedestal, with means for operating the eccentrics to
adjust the position of the shaft with the bushing as required, being particularly intended for use with carding

AIR Draught Enaine. - Otto A. Benkendorf, , Wilmot, Kansas. This invention covers a
novel arrangement of wheels and air
guides upon tical rotary shaft in an upright air flue, the upward dranght of which may be stimulated by heat from
below or by a ventilating cowl on the top of the fue,
miscellaneous.
Blow Pipe.-Edward B. Powers, Taunton, Mass. The ordinary blow pipe is provided with air and gas cut-of valves, which are operated by pressing upon a spring-supported rod, the head of the
latter being in such relation to the stand of the blow latter being iu such relation to the stand of the blow
pipe that it may be easily reached by the hand of the operator when taking up the blow pipe or laying it down, the invention also covering improvement in the air valve and its connection with the gas valve and operating rod.
Bevel Gauge.-Milon O. Godding, Monrovia, Cal. It is a hinged plate or guide, with supporting plate adapted for attachment to the utensil with
which it is to be used, the guide haviug curved segmental guide rods and a graduated segment, with which repisters a pointer or index also applied to the
supporting plate supporting plate, with other novel featires, for
ducing any required bevel or a cut of any angle.
Moulding Machine. - Martin W. Walker and William Jowitt, Sing Sing, N. Y. A car--
riage carrying an endless belt supports the moulds and riage carrying an endless belt supports the moulds and
paseses them through a sand machine in which sand is passes them through a sand machine in which sand is
filled into the mould, after which the moulds are disfilied into the molala, after which the
tributed on the floor of the foundry.
Making Malt. - Justin Whitney, Boston, Mass. The apparatus employed consists of a
vertical hollow shaft to which rotating horizontal pans vertical hollow shaft to which rotating horizontal pans
are attached, in which the grain is at frst exposed to a are attached, in which the grain low temperature, subsequently to a forced current of moderately heated air.
and later on more highly heated air, antil the malt is and later
finished.
Stereotype Plate. - Lucius Goss, Upper Montclair, N. J. This is a plate cast with
several spaced or separated columns joined at the ends, whereby the longitudinal sawing of the columns is whereby he longitadinal sawing of the columns is
avoided, and whereby the edges of all the columns avoidea, and whereby the edges of all the
in the plate may be trimmed at one operation.
Figured Fabric. - Thomas Taylor and Jacob Warburton, Boton. Lancaster County, Enging a coarse weft for the back and flling of the ifigre, and the other a fine weft for the face of the ground and
 fine ifgure upon a level ground, for bed quilts, toiletes,
Boat.-Albert L. Shears, St. Louis, Mich. The planking is first bent over a form and its ends secured at the stem and stern, transverse bands
being pased around the structure from the gunwale being passed around the structure from the gunwale
and adjusted to draw the longitudinat edges of the planking together, the boat being made without the planking together, the boat being made without the
usanal ribs, the keel being detachable, and the seats re
movable, supported on angalar brackets.

Furniture Dra wer.-George Bower, Fayete, Mo. A roller is journaled on the rear of the
drawer, with projecting ends, around which cords are wound having their ends secured to the front and rear of the casing, making a guide device whereby the
drawer may be moved in and out of the casing in an easy and effective manner without sticking.
Inhalina Tip.-Myron S. Green, New York City. This tip, adapted to ft a vertically bored cork inserted in the mouth of a bottle, is so made that the operator, having the nupple end of the stem inserted in the nostril, may inhale or exhale without removing th, while by screwing down the stem the bottle is effect.
Waterproof Compound. - Carl runzweig, Ludwigshafen-on-the-Rhine, Germany. It ag of ground cork, the granules of which are provided with a thin external coating of resin and asphait.
Velocipede.-Calvin Jackson, Jack onwald, Pa. The vehicle allows leveling of the arle versely sloping roads, aliso an arrangement of a main central seat frame allowing it to be shifted lateraly to
level the seats, the machine being more eepecially evel the seats, the machine being more especially
adapted for four riders, and embodying various minor dapted for fou
Wagon Brake.-James R. Robinson, Cornelia, Mo. A sliding brake frame is employed,
aving brake shoes pivotally connected by a rod with lever pivoted to the side of the wagon adjacent to th driver's seat, the brake being easily adjusted and ef
Fire Escape. - Rudolph A. Reiss, Hoboken, N. J, and Edward Pettenkofer, New York
City. It consiits of a casing with automatically opening doors attached to a building, a frame detachably secured in the casing, with a trough-shaped chute, and
ropes extending beyond the chute for detaching the ropes extending beyond the chute for de
frame from the casing and drawing it down.

## SCIENTIFIC AMERICAN

## BUILDINGEDITION

JANUARY NUMBER.-(No. 39.)

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1. Elegant plate, in colors, showing perspective view
of a one story Southern house, costing two thooof a one story Southern house, costing two t.
sand two hundred dollars. Floor plans, etc.
2. Plate, in colors, showing a block of economic brick dwellings. Floor plans, elevations, with details
etc.
3. The Washington Building, New York City. Ful page engraving.
4. Desigu for the new post office and revenue office
Sacramento, Cal. Sacramento, Cal.
. Phew government building at Binghamton, N. Y dred dollar cottioge

The Tacoma Building, Chicago. Half page en graving.
use. Cost, about five thou cand dollars. Plans and perspective.
9. Church of St. Paul, Laton. Half page engraving. a cost of Plans and perspective.
iew of the
New York.
12. A house for five thousand five hundred dollars lately erected at Flatbush, Long Island. Plan and perspective.
A residence recently erected at East Orange, N. J. at a cost of five thousand four handred dollar Perspective and floor plans.
A Queen Anne cottage at Flatbush, Long Island.
Cost, eight thousand dollars. Plans and perspec tive.
15. A cottage lately built at Flatbush, near Brooklyn N. Y. Cost, six thousand dollars. Floor plans and perspective.
. Design for an English cottage.
17. Construction of mills. Section of mill showing construction of two fioors and roof.
8. Engravinge and plans of some economical houses ranging in cost from three hundred to one thousand dollars.
9. Miscellaneous Contents : Construction and finish of house flues.-Iron roofs.-Restricting heights. -Traction over different pavements. - Dry rot son.-Wall plastering. - Mineral wool as a fill-ing.-A new form of drain pipe, with sketch.-
Natural gas lighting.-Lane patent door hangerNatural gas lighting.-Lane patent door hanger.-
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buildings.-Terra cotta lumber.
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New York. Free on application.

## NEW BOOKS AND PUBLXATIONS.

The Conversation Method French. By Edmond Gastineau, A.M. I vison,

This work, just published, starts out by giving the pupil idiomatic phrases of an every-day nature and yecessity. just as a child hears and takes up one by ond
the set phrases spoken around him. These idioms and the set phrases spoken around him. These idioms and
phrases are rehearsed again and again in conversat:ons, phrases are rehearsed ayain and again in conversations,
although constantly varied and enlarged upon by the utroduction of new words. In this way, the pupil's
ind stock of necessary words and phrases constantly increases, and he soon finds himself master of a sufficient portion of the language to express all his ordinary wants. The process is vivifed and made interesting in this book by the assumption that the learner has just landed in Paris, where he finds himself surrounded by and thus is made to learn and to use in conversation just such things as he would need to say if he actually were
in France. He goes through railroad depots and custom houses, to hotels, where he orders his rooms, meals, etc, to stores, where he calls for goods and discusses their color and quality; to theaters, concerts, museums, to the opera, the Salon, etc., conversing here about the play and players, there about composers, music, and Frenchliterature even is treated in short but interesting fashion. So, the learner is constantly moving in a French atmosphere, while his training ranges all the way from practical and every-day things to broader and ore intellectual subjects. Meanwhile, the grammati is stadied subordinately to the conversational element and in such way that by the time the pupil has reached the end of the book, he finds that almost unconsciously has acquired a systematic knowledge of the langnage red pronunciation also accompanies the text. This is based on values as found in Webster, and has evidently valuable addition to the work, and makes it also ad mirably adapted to the purposes of self-study. For the diomatic excellence of its vocabulary, a happy combina tion of the interesting with the practical, and the thor ough treatment of the language, the conversation method as here presented is admirable, and the more

ORTSCHRITTE DER ELEKTROTECHNIK Quarterly report of the latest inventions in electricity, including teleKarl Strecker. Second volume. First number for
Springer, $1888 . ~ P p .197 . ~$
In this report are compended the names of inventors and writers on applied electricity, with a short descrip-
tion of thedevices and conclusions reached by the various writers and inventors. The patents, periedicals, ous writers and inventors. The patents, periedicals,
etc., in which the several inventions and reports can be
found are given in full, with date, etc. The first chapter
treats of electro-mechanics,with its various subdivisions; the second of electro-chemistry, with the three subdi visions of primary and secondary batteries and applied
electrolysis: the third part relates to telegraphs, telephones, and signals; the fourth to measurement nd the fifth and last to earth carrents, atmospherica lectricity, lightning rods, etc. The work wid
doubtedly prove a very valuable reference book.

Chemistry as She is Wrote."-A very curi " Remington \& Co. Itlis entited "A press of Remington \& Co. It lis, entitled "A Corre-
lation Theory of Chemical Action and Affinity," by Thomas Hall Wright, M.D., of Balvia. It bears the same reiation to chemistry that the famous book "English as She is Spoke" does to philology. As a sample wa present the following paragraph: "The pressur Forces of Gravities, and the shine Forces of the Stars, and of the Sun, and of the Planets-in other words, the
graduated pressure Force and the Graduated photothermal Force, namely plus and minus Heat and Lightheaviness and lightness, Light and Heat, Cold and Shade, the sidereal Fires or Shines, and the planetary Fires or Shines-exist throughout the Earth globe, and the Universe, and for All things, and therefore, also and indeed for Chemistry, and most especially for Cos-
mical Chemistry." There are between three and four

The Smith \& Anthony Stove Co., of Boston, Mass., jaanufacturers of "Hub" ranges, hav issued a beautiful calendar for 1889. It is in six sheets, tied together by a ribbon, each sheet being a fac-simile of a delicate water color drawing of charming sketches The Union Metallic Cartridge Co. whose factory is at Bridgeport, Conn., in the 1889calen dar they are sending to their customers give represen tations of some hunting and frontier scenes, the mos gun and deftly using the compan's cartridges in the eld of action in loading it.
The Gurney Hot Water Heater Co., of
 on which is an admirable representation of their mos
improved form of heater, used for heating private dwellings or public buildings by hot water circnlation. The American Frost Meter Co., of Boson, has recently issued, in convenient form for refer States gallons for each cubic foot from one to $1,000,000$ the tables being compiled by George A. Ellis, C.E. Any of the above books may be purchased throug
his office. Send for new book catalogue just pub lished.

## 

bints to Correspondents.
 Rererences to former articles or answers should
give date of paper and page or number of question. give date of paper and page or number of question.
Inq uiries not answered in reasonable time should
be repeated; correspondents will bear in mind that some answers require not a little research, and,
though we endeavor to reply to alle ither by lette
or in this department, each must take his turn.
Special Written In formation on matters of
personal rather than general interest zannot be
expected without remuneration
personal rather than general
expected without remuneration.
Scientific A merican Supplements referred
to may be had at the office. Price 10 cents each. Books referred to promptly supplied on receipt of price.
Mineraln sent for examination should be distinctly
marked or labeled.
(158) I. E. P. asks for a formula for a good disinfectant. A. Sulphate or chloride of zin good aerial disinfectant.
(159) San Diego and F. W. D. ask : 1 What are the ingredients that enter into the composition with different salts. Sulphate of soda and bicarbonate of ammonia are very good ingredients. 2. Are there
any chemicals that will render kerosene oil non-infiamany chemicals that will render kerosene oil non-inflam mable, and whatare they? A. No. 3. What is aebest composed off A. It is a natural mineral of the family of anhydrous silicates, formed by decomposition of th hornblende or pyroxene type of rock. 4. What prepar
ation is used to make stage clothing and scenery non-in fiammable? A. Tungstate of soda is very efficient Sometimes scenery is painted on wire gauze.
(160) C. E. D. writes : I have a meer schaum pipe which has been "burnt" in coloring, the
op of the bowl being the natural color, whilethe lower part and stem are a rich brown. Is there any efficient receipt for bringing the whole pipe back to its natural color, so that it can be recolored again? A. Meerschaum plpes are sometimes heated in melted beeswax for ten
minutes. It is better to send it to a reliable dealer for minates. It
treatment.
(161) F. B. C. asks : Could I charge a sonage battery of one cell by means of the electricity about 100 ft .) from. belt, moving vertically (length light 105 gas jets, ordinary tips, one at a time? Spark from 34 in . to 1 in . according to condition of weathe You ask for an impossibility in a You ask for an impossibility in a practical sense. The
current has such high potential and so little quantity that it would not work for the purpose named.
(162) W. H. D. asks (1) for a good re cipe, whereby he conld clean thoroughly oil paintings, and restore them to their original colors. A. No such
receipt can be given. If the paintings are valuable, they should be put in the hands of a professional restore who will adapt his methods to the raquirements of the
case.. 2. To what purpose could large quantities of
oyster shells be put? A . They conld be nsed in making shell lime for gas works, or for road making. A shell
road is equal to a macadamized road in quality. New rood is equal to a macadamized road in
Orleans is celebrated for its shell roads.
(163) F. C. H. asks : What is the reason that when I ase a microphone in the circuit with a Bell telephone receiver, and when the microphone is
spoken to, that each sound of the voice is accompanied with a scraping sound andible in the receiver? And will you please tell me how to remedy itt A. The micircoit The carbon electrodes shonld be beld tightly presed together, or their surfaces mas be de ficient in finish.
(164) C. E. B. writes: I am desirous of making a model composed of rubber, the same as the large rubber bands. Will you be kind enough to tell
 Supprement, No. 555, which we can senc you for ten
cents, for proceese of moalding India rabber type. This will probably cover your needs.
(165) W. A. H. asks : Will condensed air create a vacaum in a siphon or injector the same as
steam does? And do you think an air siphon could be steam Joes? And do you think an ar 3 pitand be pressare? A. It will in the jet siphon; the injector depends apon the condensation of steam, and will work with air as in steam blowers. An air siphon conld readily be built to work as described. For general descriptions of pneamatic machinery, we refer you to our Supple
(166) J. B. asks for the constituent parts of the transfer ink as ased in the various antocopyist
systems. A. Aniline colors mixed with water and glycerine or with vaseline are the general constituents of sach inks.
(167) J. S. writes: Please give me a receipt for mucilage. A. Dissolve gum arabic in water,
(168) C. S., J. H. C., and others.-For printer's rollers use $101 / 2$ lb. best glae; $21 / 2$ gallons black molasses, or honey; 1 lb . India rubber, dissolved 4 az. vinegar. This formula is given for the gysterions " black composition, so darable and elastic, and known to bat very few persons until recently. Purified rubber only to be ased. The old home recipe is 2 lb . glue,
soaked overnight, to ore gallon of New Orleans soaked overnight, to ore gallon of New Orleans
molasses. In cold weather more molasses is used, but the press room should be kept at abont $70^{\circ}$. The mould hever heard of a wood mould being ased.

## Enquiries to be Answered.

The following enquiries have been sent in by some of will take pleasure in answering them. The number of the enquiry \&hould head the reply.
(169) Will you please let me know if here is any way to keep blue checked cotton, such as is ased for overalls, from fading and shrinking? I have when made up.-F. W. M.
(170) 1. How can I cutand polish stones 3. What size wire on the field magnets and armature 3. What size wire on the field magnets and armature
should I use in making a dynamo twice the size of the one described in Scientifio American Supplement, No. 600?-O. I. F.
(171) Could you give me a receipt for making a walnut stain (water) and an ebony
Is there a walnut alcohol stain?-T. H. F.
(172) Rule for calculating a safety valve, not a complicated rule, bat a very simple rule that a example explaining. Also a receipt for removing zinc
man and white lead paint from iron.-A. D. C.
(173) I would like to get some pointers in regard to making gaskets for hydraulic pumps. We to pressure on a 13 inch ram. Gaskets are continu-
to ally giving out on counections and plungers, and valves sometimes fail to act. Please give me a rule for speeding up machinery and squaring up diameters or find
(174) 1. How can you find out the horse power of a boiler 9 . Are feed pipes liable to bars
quicker in front of a boiler than behind ?-D. C.
(175) Please inform me the construction principl
(176) 1. What number of horse power will be required to generate a sufficient amount of elecricity to rnn fifty arc lights? 2. What will the probaarc lights?-H. C .
(177) Please give me a receipt for cleaning the white keys of a piano that have turned yellow make black varnieh, thet which the tinsmiths ase on tove pipe, which gives it a nice gloss.-G. H. A
(178) Please inform me how to color lothing from a light into a dark blue, and also what
ind of an eyeglass would you recommend to guard against snowblindness?-H. M.
(179) How can I make a porous brick kindler that will kindle wood I want to make a fire kindler that will kindle wood or coal. Also a brick
that conld be used as a fuel? There is a fire clay here. Conld I make it of that? Please give me a receipt for a Conld I make it of that? Please give me a receipt for a
good top dressing for carriage tops, and oblige.-C. L. S. (180) I have some abelone and other sea sfielk just as they came from the water. I writ
to enquire the best method of removing the rongh out to enquire the best method of removing the roagh out
side coating without injuring the shells,-W. B. D.
(181) Can you inform me of a good o. к.
(182) Can you tell me how to make hosphorized oill-A Stadent.
(183) Could you please give a receipt for aking the green boil off gold that is there after it has
 you coald, you woald greatly oblige your subseriber. w. J. s.
(184) I have a small telescope with a two inch object glass, mounted equatorially, with clock works to follow a celestial object in its daily motion, ake a photograph of the moon and find that I can get very good impression one and one-half inches in diame ter on the sensitive plate by exposing it two minute The image, however, lacks definiton, and I am led to be lieve that the trooble lies in the eye piece of the tele (The focus of the object glass is 36 inches.) If you will kindlygive me some sug gestions through the columns of your valuable paper, with regard to the style and power of the eye piece, etc., to be nsed for obtaining a
good picture, they will be thankfully received by C . v . A.- -Conld the size of the picture be increased to good
(185) We have a hot air furnace and we re not able to get the heat into any room in the direction the wind blows, when in north room facing north
cannot get the heat to come in the room, and so with cannot get the heat to come in the room, and so with
every room facing the wind from different quarters, in every room facing the wind from different quarters, in
a good brick hoose and the cold air draught taken from a good brick hoose and the cold air dranght taken from
the hall way or from outside. Can or is there any the hall way or from outside. Can or
remedy, or what are the canses ?-C. H. s .
(186) I am thinking of studying, after working hoars, some works on electricity. I want knowledge of the electric light and motors. Could
get a practical knowledge of either or both witho get a practical knowlede of either or both without
teacher 9 If you think I can, please give price and title of book or books. I know nothing at all aboat the sabject at present.-E. F. C.
(187) How do ocean steamers like the Etruria get their boiler feed water and waterfor calinary boilers? Ithought they filled ap theirboilers with fresh water before sailing and used sea water to keep ap sup. ply while at sea, using for culinary purposes fresh water carried in tanks from either side. A friend says $I$ am
wrong, as they use distilled water for boilers and cool wrong, as they use distilled water for boilers and cook-
ing, from their condensers, bat I woold not think that ing, from their condensers, but I would not think that
that soarce of supply would be sufficient for both. hat soarce of sapply wonld be safficient for both, from that in connection with exhanst.-W. s. $\mathbf{B}$.
(188) What will cement hard and soft rabber together so as to be proof aginst the action of
all acids save those that act apon the rabber?-J. D. B. (189) Do you know any means to put in oraet a waret tnat tus. been magnetized by a aynmo
electric machine, or any solution to prevent it from electric machine, or any
being magnetized?-H. M.
(190) How many 50 volt lamps would the eight light dynamo of ScIENTIFIC Arrerican Sup-
PLEmems, No. GOO, run, if the dynamo were run by a PLEMENT, No. 600 , run, if the dynumo were ran by a
one horse power, 11 inch, rotary water motor? How one horse power, 11 inch, rotary water motor? How
many with a water motor 6 inches in diameter? How many with a water motor f inches in diameter? How
many 25 volt lamps? The dynamo, in all cases being shant wound.-L. D. M.
(191) What is the best mode to restore oil paintings that are cracked, and the best mixture to add to gold bronze for picture frames? Also are the
any well defined principles for a belief.-F. A. I. S.

## Replies to Enquiries.

The following replies relate toenguiries recently pablished in Scientific Amerioan, and to the numbers
(1) Hardening Soles of Shoes.-G. W. (1) in Notes and Queries in a recent number of Scier TIFIC AMERICAN, asks for a receipt for hardening soles for suoes, and you reply that there is nothing practical for such purpose except nails. Stockholm tar rubbed
on the soles of shoes hardens the leather materially, longer than leather not thas treated.-W. M. s.
(16) Grafting Wax.-A good grafting as can be made by melting together 50 lb . resin, 10 d b. resin and was are meltell dip a pint at a time finto bcket of cold water, keeping it away from the bucke with a stick. As soon as it is cool enough, tretch with slightly greased hande. If the wax is to be aned in very
warm weather, a little lese oul and beeswax will be warm weather, a little lese oll and beeswax will be
(21) Utilizing Leather Scraps. - In a ormer issue of your Scientific Amprican, one of your readers asks for a receipt to ntilize leather scrapps. them in a 1 per cent solation of salpharic acid antil soft, and press them into blocks and dry by steam. to be ased in soles of boots and shoes
(27)BellTelephones, Battery, etc.-1. No change is necessary in the telephones. 2. A bout $1 / 2$ oz No. 3 silk-insulated copper wire. 3. A single contact transmitter is best, and the use of an induction coil is a great
improvement. Put transmitter battery and coil in a local circuit and connect the line wire, receiver terminals, secondary wire of coil and groand together. A transmitter with horizontal diaphragm, having a carbon batton in the center, and a small carbon pencil, about $1 / 2 \mathrm{in} . \times 1$ in., resting vertically upon the button, is
about as easily made and as sensitive as any of the ordinary transmitters. It requires no adjustment whatSupplement. 5. If carbons of Scientific American applement. 5. If carbons are dry and the lead ran woald be preferable. 6. A sealed potash cell works coil is necessary for thelatter,-W, A. R.
(27) Lead Connections for Carbons.will you permit me space in your paper to say in answe o late inquiry that lead may be succeserally used for head caps to carbon heatere, and from a long experi nce I know it will bind tight enough to make good forms of carbons, rods, plates, cylinders of rods, plates of rods, etc.. nsing a wooden moald into which to poar the lead. 1 If heated hot enough to run freely, so as to not be chilled by the cold carbons, it will shrink so as
to be easily lifted from the moold, and so as to bind s . ob easily lifted from the monld, and so as to bind so
tight on to the carbons as to defy all attempts to loosen tor pall it off. Those who wish to constract batteriee rom electric light pencils may be glad to know thal many of these pencils are defective in manofacture and not plated, but thrown aside to be ground np and recest or remonlded. They will serve as well as the best for battery nae. I boaght five handred fall length pencila $(12$ inches $\times 1 / 2$ inch $)$ at one time, for two cents a piece and have used them to constructall kinds of batteries. By getting these naked carbons, the troable and ex peuse of eating of the copper from those that are
plated is avoided, and just as good resalts obtained. f coarse if one can get the refase pencills from an elec tric light station for little or nothing, it woald pay to
ase them with the attendant trouble of eating of the ase them with the attendant trouble of eating off the
copper. But many may not beable to do this, and snch can get these condemned pencils at mach less cost than new pencils. I prefer the lead cap on the bare carbon as much less liable to damage them, copper plating and hen casting on type metal, from any posible leaking
of acid through the parafine in the tips. C . D. PARE of acid $t$
Hurst.
(34) Capacity of Wire.-1. The number of volts a wire is required to carry doss not affect the size of the conductor. That is determined by the namber of amperes. The rule is, allow 800 circular mills
per ampere of carrent carried. The circular miill is the quare of the diameter of the conductor in thonsandths of an inch; 800 circular mills per ampere for 120 am . peres $=96,000$ circular mills. Diameter of No. 0 (B. and S . $=105,502$ circular mills. Therefore No. 0 wire should be ased. 2. The dynamo yon examined was probably Gramme machine, in which the carrent divides, half going through one side of the armature, and half throogh the other, so that the wire need not be as large as the
ine. g . In general, to increase E. M. F., wind armature with more and finer wire; to increase amperes, wind with heavier wire. The amount of saturation of armature
core has a great deal to do with it. 4. Yes. [A wir core has a great deal to do with it. 4. Yes. [A wire
cannot be said " carry volts." Between contiguous wire may be carrying a current of potential, although volts difference of potential as referred to its terminals. -ED.]
(35) Bleaching and Polishing Ivory.lake some lime and pat your ivory in the clear wate o polish pat in lathe ase pomice stone, and wind und with chamois and a very little oilive oil. Make the
leather warm. leather warm. [II is risky to bo
as it tends to split them. $\rightarrow$ ED.]
(41) Burning Tree Stumps.-Bore a 1 in. hole 18 in . deep in center of stamp, pat in 1 oz. salt ight; this is done in the fall and spring. Take oan the plag, poar in $1 / 2$ gill of kerosene and set on fire
will barn oat to the very extreme ends.-C. T.
(41) Burning Stumps ; Coloring Maple sirups.-1. Bore a 2 in. hole slanting in the stump, fill P/ full with ealtpeter, fill up with water. and cork.
After two orthree months, poar a little coal oil on the stamp and set on fire. 2. Add a sufficient quantity of diluted caramel (barnt sugar),-W. A. R.
(43) Rifle Sights.-If a rifle having globe and peep sights is screwed firmly into a vise and
ired at targets, the ball will be found to strike below the line of sight for a distance varying from 50 to 100 feet, if the rifie is sighted for an exact center at eay
60 yards. In an ordinary open-sighted rifie, an expert 60 yards. In an ordinary open-sighted rifie, an expert
shot will instinctively draw a fine or coarse "bead "as may be necessary to make the ball "drive the center." . A. R.
(52) W. D. R.-You can only clean iron wire by pickling in a bath of hydrochloric acid 1 part
water 3 parts. Then run it through a draw plate in oil -or ir not convenient, pass the wire through a series of eather wheel8 charged with fioor emery and oil: th the wire.-For Galvanizing.-After pickling as above pass the wire through a trough of mariate of zinc and mmonia, and immediately throagh a bath of melted in or zinc, which, if properly done, will bring oot the wire clean and smooth. See Scirntific American
Suprlement, No. 34, for illustrated description of

## nethod of galvanizin ion wir.

(53) O. K.-You will find in "TechnoChemical Receipt Book,", which you can bay for $\$ 2$
an article on enameling bricks, p. 415 , and on the nanufacture of colored enamels, $p$. 117. Also ena eles and glazes for pottery, pp. 221 to 224 , Spons Receipts, 3 series, $\$ 2$. Also Davis on the mannactare
of bricke, tiles, and terra cotta, 85 . Also Scientric American Supplement, No. 23 , Aleling pottery American Supplement, No. 402, encaustic tiles, how
(54) R. T. F.-1. You can buy thin heet steel through the hardware trade that is saitahle or springe. Cot with a tinsmith's shears, ,file and dril. the space that the name is to cover with pulverized gamboge throung a thin musilin bag or ppece orized silk
tied over a small box. Lay a piece of gold leaf of the proper size on the spot. Use ap printer'stypeproperly set in a rame. Heat the type to aboat the temperature of boiling water, and press upon the gold leap for a
moment. When cold, brush off the gold leaf and excees noment. When cold, brush off the gold leaf and excess separate piece of velvet, as you may need a little experience.
(53) Glazing Brick.-The brick is dip ed in a transparent cnlored glaze usually formed, be sides the coloring oxides, of: Oxide of lead 40 to 50 per
cent, silicious sand 30 to 40 per cent, salt 0 to 12 per cent, silicions sand 30 to 40 per eent, salt 0 to 12 per
cent; fiux in an, oven. Coloring: Red-Iron, iron salcent; fiux in an, oven. Coloring: Ret-Iron, iron sul.
phate, copper (oxidule), ocher. Yellow-Antimony, with sulphate or potash, titaniam, chromate of lead, chromate of barytes. Green-Copper, chrome with per cent tin oxide. The coloring oxides are introdaced in quantities usually of 5 to 10 per cent. They act as furzes, and the composition of the body mast
be altered in some cases to coonteract this, -D. A. S.
(55) Nozzle Streams.-Rubber hose, 100 eet, 60 pound8 at hydrant: 1 inch \&mooth nozzle, 125
eeet horizontal, 93 feet high; 1 inch ring nozzle, 125 feet feet horizontal, 93 feet high; 1 inch ring nozzle, 122 feet horizontal, 81 feet high; 124 ring nozzle, 1222 feet horiontal, 89 feet high. -J . $\mathbf{B}$. [We can fornish by mail a work on fire streams for 81.50 .
(55) W. H. G.-With full length of 50 or 100 feet of hose, the 1 in. rozzle will throw the
tighest. Friction of the water in the hose interferes ighest. Friction of the water in the hose interferes he water in the hose having the 12 in in nozzle will be ore than 50 per cent greater than in the hose having he 1 in . nozzle. This lessens the pressare and makes in favor of the 1 in . nozzle.

Books or other publications referred to above can, in most cases, be promptly obtained throngh the cientifio Ame way, New York.

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oreign countries may be had on application, and persons ontemplating the securing of patents, either at home or broad, are invited to write to this office for prices, which are low. in accordance with the times and our exensive facilities for conducting the business. Address
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For which Letters Patent of the United states were Granted

## January 1, 1889,

## AND EACH BEARING THAT DATE.



