Business and Personal.

The charge for Insertion under this head is One Dollar a line for each insertion; about eight words to a line. Advertisements must be received at publication office as early as Thursday morning to appear innext issue.

Special facilities for manufacturing light machinery, hardware, and novelties. Stamping, presswork, punches, dies, and special tools. Correspondence invited. Rockaway Manuf. Co., 3 E. 14th St., New York.

Walrus leather, hippopotamus, giraffe, elephant, and buffalo for polishing. Greene, Tweed & Co., New York.

Blake's belt studs. The strongest fastening for leather and rubber belts. Greene, Tweed & Co., New York.

Wrought iron grindstone patent right for sale, or on royalty. D. O'Leary, San Bernardino, Cal.

For the best Hoisting Engine for all kinds of work, address J. S. Mundy, Newark, N. J.

Guild & Garrison, Brooklyn, N. Y., manufacture steam pumps, vacuum pumps, vacuum apparatus, air pumps, acid blowers, filter press pumps, etc.

Engineers wanted to send their addresses and receive free a % cent book, "Hints and Suggestions for Steam Users." Lord & Co., 118. 9th St., Philadelphia, Pa.

Steel name stamps (1-16, 3-32, or 16 in letters), 15c. per letter. F. A. Sackmann, 16 Huron St., Cleveland, O. For the latest improved diamond prospecting drills, address the M. C. Bullock Mfg. Co., Chlcago, Ili.

For best casehardening material, address The Rogers & Hubbard Co., Middletown, Conn. Send for circular.

Water purification for cities, manufacturers, and private users. The only successful legitimate system. Hyatt Pure Water Co., 16, 18 & 20 Cortlandt St., New York.

——Ball Engins.——

Automatic cut-off. Ball Engine Co., Erie, Pa.

Presses & Dies. Ferracute Mach. Co., Bridgeton, N. J.

The Holly Manufacturing Co., of Lockport, N. Y.,

will send their pamphlet, describing water works machinery, and containing reports of tests, on application.

Screw machines, milling machines, and drill presses.

E. E. Garvin & Co., Laight and Canal Streets, New York.

Needle slot screens and all kinds of mining screens.

Robert Aitchison Perforated Metal Co., Chicago, Ill.

The Improved Hydraulic Jacks, Punches, and Tube Expanders. R. Dudgeon, 24 Columbia St., New York.

Investigate Edson's Recording Steam Gauges. Save coal, etc. Write for pamphlet. J. B. Edson, 86 Liberty St., N.Y. Safety Elevators, steam and beit power; quick and smooth. The D. Frisble Co., 112 Liberty St., New York.

Veneer machines, with latest improvements. Farrel Fdry. and Mach. Co., Ansonla, Conn. Send for circular.

Tight and Slack Barrel Machinery a specialty. John

Tight and shack barrel machinery a specialty. John Greenwood & Co., Rochester, N.Y. See illus. adv., p.28. Rotary veneer basket and fruit package machinery. L. E. Merritt Co., Lockport, N. Y.

Hodges' universal angle union makes pipe connection at any angle. Rollstone Machine Co., Fitchburg, Mass. Monufacturers Wanted at Lyons, N. Y. 5 railroads, canal; low taxes, rents, fuel, and labor. Address Secretary Board of Trade.

Send for new and complete catalogue of Scientific and other Books for sale by Munn & Co., 361 Broadway, New York. Free on application.



HINTS TO CORRESPONDENTS.

Names and Address must accompany all letters, or no attention will be paid thereto. This is for our information, and not for publication.

References to former articles or answers should give date of paper and page or number of question.

In quiries not answered in reasonable time should be repeated; correspondents will bear in mind that some answers require not a little research, and, though we endeavor to reply to all, either by letter or in this department, each must take his turn.

Special Written Information on matters of personal rather than general interest cannot be expected without remuneration.

Scientific American Supplements referred to may be had at the office. Price 10 cents each.

Books-referred to promptly supplied on receipt of price.

Minerals sent for examination should be distinctly marked or labeled.

(858) S. G.—1892 and 1896 will be leap years; 1900 will not be a leap year. After that the succession will be regular for many years.

(859) G. A. C. asks (1) for a good receipt for a blacking for ladies' shoes. A. Mix a filtered solution of 80 parts shellac, in sufficient alcohol, with 3 of wax, 2 of castor oil, and a sufficient quantity of pigment, such as best lamp black or drop black. It must be kept corked. 2. A practical receipt for making cake stove polish. A. Compress the best graphite or plumbago into cakes by hydraulic pressure. 3. A first class receipt for a polish for furniture, pianos, etc.? A. Melt two or three cubic inches of gum sandarac, add 1 pint of boiled oil, and boil together for 1 hour; while cooling add 1 drachm Venice turpentine and dilute according to judgment with oil of turpentine. 4. A good receipt for liquid glue, that will mend china, wood, metal, etc. A. Dissolve best gine in hot acetic acid, or having dissolved it in water add nitric acid; for the last use 1 quart of water, 2 pounds giue, and 7 ounces acid, adding the latter slowly. 5. A first class washing powder that will foam and form suds when put into water. A. Dry soap, and pulverize it. 6. A good receipt for making a shaving soap that will give a good lather. A. Consult our Supplement, Nos. 258, 308, 328, 330, and 360 for articles on soap. 7. A receipt for a good, durable black writing ink and a black indelible ink for marking linen. eto. A. For inks of all kinds we refer you to our SUP-FLEMENT, No. 157. 8. Also a receipt for a very dark bluing water for washing clothes. A. Dissolve Prussian blue in water containing ferrocyanide of potas-

(860) J. B. W. asks for a receipt for making a black paint or enamel that will stand heat, for enameling a small engine boiler and fire box. A. Use shellac and alcohol mixed with best black. This will stand a considerable degree of heat without being destroyed, and after it has lost its good appearance it is easily renewed. Or you could apply a black oil japan ground, such as the following: Asphaltum 3 parts, boiled oil 128 parts, burnt umber 8 ounces. This will require heat from 250° to 300° to make it dry. It may be heated in an ordinary oven.

(861) F. P. A. asks (1) which are the best batteries to use, and how many do I need for a 3 candle power incandescent lamp (Edison)? A. Six bichromate cells will operate your lamp very well for temporary use. 2. I have an electric door bell; had it with one Novelty Disque battery; but thinking it a little weak, I connected it with another of the same kind, and soon after the jar cracked, and rendered it useless. Can you explain why it cracked? A. The cracking of the jar is only a coincidence. The jar may have cracked from one of a dozen reasons.

(862) F. C. H. writes: 1. Suppose a house in Newton Center and a house in Newton Corner were supplied with gas and water, could the water pipe be used as one telephone line and the gas pipe the other, or would they be short-circuited in the earth? A. As both of the pipes are thoroughly grounded, we think it would be impossible to secure a telephonic circuit by the means suggested. 2. Can a magneto be made to ring a common electric bell? A. An electric bell of high resistance may be operated fairly well by means of a magneto.

(863) F. M. asks what kind of a mixture he can use to coat card or tar board with so that he can write on it with a slate pencil and rub it out same as on the silicate, slates. A. Mix 1 gallon 95 per cent alcohol with 1 pound shellac, 8 ounces best ivory black, 5 ounces finest flour emery, and 4 ounces ultramarine blue. Dissolve the shellac first, then add the other constituents. This is a typical formula, and may be varied considerably. The general idea is to use emery or ground pumice stone as the abrading or roughening material, with black coloring matter and alcoholic varnish.

(864) O. K. asks how he can preserve gunpowder in shells from melting into fluid in South America, say in Ecuador during the rainy season. A. As the melting alluded to is due to moisture, your best plan is to use the best quality of powder and coat the shells thickly with melted paraffine. Possibly some of the wood or brown powders would be guaranteed not to melt or deliquesce.

(865) H. J. writes for a receipt for making a good soap, as simple as possible, one that does not injure the skin. I have always plenty of good grease at command, and in hot weather it is offensiv if kept too long, and difficult to get rid of. A. Melt down the grease and skim it free from refuse, scrap etc. Dissolve 1 pound caustic soda in water for every 6 pounds of grease. When the soda solution has cooled add it to the grease, stir thoroughly, and pour into a pan. This soap is a little too alkaline for toilet pur poses. After it has stood for a few days shave or cut it up and place in a dish with about 1/4 to 1/4 its volume of water and heat to boiling. The soap will separate in clots. If it does not, add salt until a good separation takes place. Chill it by pouring on a little cold water, pour off the water, and remove the soap. Remelt with a little clear water and cast in moulds, such as tea cups or patty pans. Perfume if desirable, though it is bet

(866) E. B. S. writes: 1. Can you inform me whether there is such a thing manufactured as shot in small sizes, such as bird shot, in iron or steel, instead of lead? A. Such material is made for and is used by the granite polishers. Any of such could give you further information. 2. Could they be made by the dropping process, the same as shot made from lead? A. It can be so made, but of course would tend to destroy the apparatus used. It is probably best made by a strong air or steam blast which is directed against a stream of molten iron so as to drive it into spray.

(867) W. H. H. asks for a recipe for bleaching ivory. I have a sunshade whose handle has turned yellow, and would like to know how I can whiten it. A. Clean it by rubbing with finely ground pumice stone and water, and wash, and while still moist expose to the sun in a glass vessel. Use a clean pickle or preserve jar. Do not expose directly to the sun, or it will crack.

(868) A. G. asks whether aluminum can be soldered. If so, how to do it? A. The following alloys are given:

 a. Aluminum 8 parts.
 Zinc 92 parts.

 b. " 12 " " 88 "

 c. " 15 " " 85 "

 d. " 20 " " 80 "

The aluminum is first melted, the zinc added gradually, finally some fat is added, and the whole is stirred with an iron rod and poured into moulds. For flux use copaiba balsam 3 parts, Venice turpentine 1 part and a few drops of lemon juice. Dip the soldering iron into the same flux.

(869) C. I. F. asks: Would the motor illustrated in Scientific American of March 17, 1888, be strong enough to run an ordinary size skiff, say 12 feet long, screw propeller, in a stream with very little or no current? A. The motor will run such a boat as you describe.

(870) P. J. W. asks whether or not the banana grows upon a tree. A. The banana plant is fairly denominated a tree, as it exceeds the limit of height generally used to determine shrubs.

(871) J. H. S. writes: 1. What is the process for liming eggs, and how long will they keep in an ordinary, cool cellar? A. To each pall of water add 2 pints freshly staked lime and 1 pint of salt and mix well. Half fill a barrel with it and place the eggs therein. They will keep, it is said, for two years. For preservation of eggs see our Surranger, New 36, 101, 217, and 463.

70 INVENTORS.

An experience of forty years, and the preparation of more than one hundred thousand applications for patents at home and abroad, enable us to understand the laws and practice on both continents, and to possess unequaled facilities for procuring patents everywhere. A synopsis of the patent laws of the United States and all foreign countries may be had on application, and persons contemplating the securing of patents, either at home or abroad, are invited to write to this office for prices, which are low, in accordance with the times and our extensive facilities for conducting the business. Address MUNN & CO., office SCIENTIFIC AMERICAN, 361 Broadway, New York.

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May 14, 1889,

AND EACH BEARING THAT DATE.

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•	Expansion engine, quadruple, J. Haug, Fence gate, barbed wire, T. M. Sampson	
	File case or cabinet, W. T. Wood	403,168
•	Firearm sight, J. S. Blankman	403,242
	Frame. See Harvester elevator frame. Fruit gatherer, W. J. Wingenroth	403.500
)	Fruit picker, W. P. Cralg	
	Furnace. See Hot air furnace. Furnace cover, W. Sieicher, Jr	
,	Gafftopsall for vessels, L. W. Falck	403,257
	Galvanic battey, C. Colle	
,	Gas, apparatus for the manufacture of, J. M. Rose	
,	Gas, apparatus for the production of, R. Nay	•
•	smith	403,379
	Gas engine governor, Rogers & Wharry	403,378
	Gas engines, dynamo apatter for Rogers &	t
,	WharryGas engines, igniter for, Rogers & Wharry	. 403,380
;	Gas, manufacturing, J. M. Rose	403,398
Ĺ	Gas meter, W. Y. Stansbrough	403,367
3	Gaseous fuel, apparatus for making and burning Locke & Richardson, Jr	
•	Gate. See End gate. Fence gate.	
•	Gate, C. Tibbs. Gear wheel, M. T. Graf.	
ļ	Gold and silver from ores, obtaining, J. S	•
,	MacArthur et al	. 40 3,585
ľ	Grain drier, L. Borland	408,412
3	Grain scourer, H. Seck	403,389
	Grate bar, rocking or shaking, C. J. Dorrance Grate, inclined, H. H. Campbell	. 403,255
3	Grease cup, J. Massett	40-3,358
L	Grinding mill, E. Derbec	
l	Brewer	4 0 3,175
	Guard. See Car track guard. Gun, spring, J. D. Egler	
	Hammer, power, R. A. Belden	408,432 408,459
•	Harmoole, A. Roals	403.920
l	Handonffs and nippers, combined, W. A. Hicks	400 315
	Hanger. See Door hanger.	