## Mdurt Whuries

HINTS TO CORRESPONDENTS.

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(1) J. W. B.-The standard height of drawbars on freight cars srom center to rail, as aregulated
by the Associaition of Master Mechanicics, is thirty-three inches, with a
(2) L. W. C. asks whether Babbitt or bronze is best for a bearing for a small shaft runniug o 16 ounces copper makes the best bearings for smal high speed shafts.
(3) U. W. T. asks : 1. What is best to clean tombstones and not apoil the enamels A. Mix $3 / 4$ pound soft soap with the same amount of pounded
whiting, 1 ounce soda, and a piece of stone blue the size of a walnut; boil these together for a quarter of an hour; while hot rub it over the tombstone with a piece of flannel, and leave it on for 24 hours, ther wash it off nel. 2. of what can I make a paint that will not wash off, to paint the letters on a tombstone to represen gold?. A. Use the ordinary gold paint sold by art stores,
consisting of powdered brass and oil of turpentine. All sonsh paints will wash off in time. 3. Of what can 1 nach paints will wash off in time. 3. Of what can cle on "Electro-metallurgy" in Scientific America" Supplement, No. 310 .
(4) G. H. J.-Sulphuric ether gently applied with cotton wool. away from the light, is effec tive for removing printer'sink from paper, es sufficient
pains be taken. Put bloting paper beneath the one from which theink is to be removed, and use clean white bootting paper to absorb the color after each ap-
plication of the ether. A weak solution of oxalic acid plication of the ether. A weak solution of oxalic acid
is used for removing writing ink, with some kind of which it is effective without materially injuring the ${ }^{\text {paper. }}$
(5) A. E. B.-The saponaceous lotion of the London Pharmacopecia is used as a cosmetic, and
has the following composition: Ta ke liquor of carbonate of potasea $1 / 2$ ounce, or
(6) L. S. J. and E. F. G.-To get rid of ants in the yarden, apply a tablesponful of carbolic cid to 64 of water to their nests, and they will disap.
pear. To drive them out of the house is more difificult. pear. To drive them out of the hoise iis more dificilut.
bat an be accomplished by placing red pepper in the places they frequent most,
drawers with carbolic soap.
(7) F. A. B. asks how to make the composition used in the manufacture of picture frames
gilt frames). A. Various receipts are used, among others: Mix 14 pounds of glue, 7 pounds resin, pound pitch,24/9 pints linseed oil, 5 pints of water, more or less according to the quantity desired. Several pques
are devoted to this subject in Spons'". Workshop Receipts," frist series, which we can send you postpaic or $\$ 2.00$.
(8) L. H. B. desires a cheap solution with which to make permanently transparent thin bond paper, that it may be used for tracing drawings, etc.,
one that is easily applied,and of not too fatty substance. that it might resist the ink. A. The paper is first treated with boiled linseed oil, and the excess of oily particles
removed with benzine. The paper is then washed in a chlorine bath. When dry, it is again washed with oxyenated water.
(9) M. H. C. writes : In your issue for March 17, 1888, you gave a receipt for making type the inks may be kept from fading. A. All antline ink will fade with time and in consequence the gevern ment and large frms prohibit the use of aniline ink for important documents.
(10) P. J. W. asks: How is alabaster cleaned that is dirty and fiv speckeds A. Rub with
shave grass, and then with Venetian soap and chalk, shave grass, and
stirred into a paste with water
(11) J. J. C. writes : I am living in a new house and I am troubled with ants; will you please
inform me what I should do to get rid of them? A. inform me what should do to get rud of them?
Bunches of green tansy strewed around are said to be an effectual remedy for those pests.
(12) B. H. C. writes : 1. My son Fred, 13 years of age. has almost completed a motor accord ing to your directions, since his vacation commenced,
a few daya ago, and is anxious about the battery. A A plunging bichromate battery may be made by clamp-
ing together three plates ( 5 inches wide and 7 inches ing together three plates ( 5 inches wide and 7 nehes
high), one of zinc and two of carbon, with intervening high, one of zinc and two of carbon, with intervening
strips of wood previously soaked in hot paraffine. The zinc is placed between the carbons, and separated from them by strips of paraffined wood 14 inch thick, place bars of paraffined wood, which project beyond th bars of paraffined wood, which project beyond the
edges of the plates and are drawn together by two common wood screws so as to closely bind together the upper ends of the plates and the intervening wooden
strips. Before putting the elements together, the npper ends of the carbons should be heated and flled with
paraffine for about an inch only. This is best done by rubbing on the paramfne while the carbon is hot. The
zinc should be amalgamated by dipping it into a solution of nitrate of mercury. Connection is made with copper between the plates and the wooden clamping pieces. The zinc of one element should be connected with both carbon plates of the next element, and so on, and he irst ctic plate and hast. The plates thate
should be connected with the motor. shoula
prepared are to be plunged into the bie plates thi tion, which is contained in glass or porcelain vessels The solution is made in the following way: Dissolve bichromate of potash in hot water to saturation; when
cool pour in very slowly one-ffth its volume of sul cool pour in very slowly one-fifth its volume of sul-
phuric acid. For every gallon of solution add about phuric acid. For every gallon of solution add about
one drachm of bisulphate of mercury. The solution should be made in an earthenware vessel. Great care as they are very poisonous and corrosive. The el ments of the battery should remain plunged only when the battery is in use. 2. Allow me to trouble you to tell me the best elementary book on electricity, to get for Fred. Not too elementary. A.
Thompson's " "Elementary Electricity."
(13) E. F. F. asks for a process of making chloride of gold from a gold dollar, that will be suitable for photographic purposes. A. Dr. John $\mathbf{H}$.
Janeway, Janeway, an amateur photographer, suggests the forlowof chemically pure muriatic acia, 3 drachms of chemically pure nitric acid,and 3 drachms distilled water. Put the gold in a large graduate, pour on the acids and
water, cover the graduate with a piece of glass, to water off or retard the escape of fumes, and set in the shut of or retard the escape of fumes, and set in the
sun or in a warm place. When the gold ii dissolved sun or in a warro place. When the goad is assioned
add bicarbonate of soda, very gradually, stirring with a glase rod at each addition, until efferves ence has ceased and the froth subsided, and the earbonate of copper which has been formed is deposited as a green
precipitate. Now add 6 ounces of water, and let the precipitate. Now add 6 ounces of water, and let the
whole settle for not over thirty minutes, then very whole settle for not over thirty minutes, then very
carefully filter the solution. To the clear golden liqnid carefully filter the solotion. To the clear golan ingina
which has paseed through the filter add carefuly enough nitric acia, chemically pure, to turn blue litmus paper decidedy red, the solution measure 32 fluid ounces. The solution will keep for any length of time, and one ounce will tone four
Photographer.
(14) C. E. S. writes : I have constructed hand power dynamo as per directions in Scientrific Amrrican Supplemsnr, No. 161, and I have succeeded thout difficulty. It will bring 5 inches platina wire,
No. 3 , to a red heat. It will bring four Edison three.can 500 lamps to incandescence, the armature making about 1.500 revolutions per minute. As I have several pounds No. 16 and No. 18 magnet wire on hand, I would like chine can work to advantage. Please give me the folowing information: How long and thick should wire is insulataded with silk. I have used the same sot on the dynamo. A. Make the cores of your magnets 114 inches in diameter and 8 inches long. Attach them
to a yoke 1 inch thick, 2 inches wide, and 7 inches a yoke 1 inch thick, 2 inches wide, and 7 inches Ong, leaving a space of 3 inches between the cores. Wind each core in two sections, and use ten layers of
No. 16 wire in each section. Arranged in this way you can connect all the sections in paralle,
eries, or two in parallel and two in serie
(15) E. H. B. writes: I have just completed anelectric motor such as was described in your UPPLEMENT, No. 641. It rans very nicely. Would you, through your paper. please answer the following ques.
toons? 1. can it be run by an alternating current? If oo, what change muat be mades A. The motor cannot be run by an alternating current. 2. What is the difPerence between the plunging bichromate battery men-
tioned in your paper and the Grenet battery described tioned in your paper and the Grenet battery described
n paze 72 of vol. i. of " Electricity and the Electrie on page 72 of vol. i. of " Electricity and the Electric
Teleeraph." by George B. Prescott A. There io esTelegraph," by George B. Prescott? A. There is es
sentially no difference. 3 . Where can I get the carbon sentially no difference. 3. Where can I get the carbo and zinc plates, and how thick must they be? A. The
carbon and zinc plates should be $/ 4$ of an inch thick. You can
(16) C. S. W. - Mr. L. O. Howard, acting entomologist, Department of Agriculture, eays caterpilars, of which there are several species common in the eastern United States, especially toward the south. This particular one is the larva of Lagoa oper cularis. This larva is a very general feeder, alttough the oak seems to be tss particular food plant. It has aleo been found upon apple, quince, orange, and various
thertrees. It is not common enough to do any appre ther trees. It
(17) S. E. M. asks (1) whether a bed room cannot be perfectly ventilated by one open window, the shutters being closed and the slats of the
shutters open, that is, horizontal. $I$ am told that a oom to be well ventilated requires two openings, but
do not the open slats of the two shutters afford these openings, one for the entrance for pure air, the other be ventilated by a single window depends on the size of the room and on many other factors. The shutters only impede ventilation. 2. Can the human voice be cultivated without a master? Are there no books, re liableand goca, which one could follow and escape the
expense of a music master? A. We believe the voice expense of a music master? A. We believe the voice
cannot be properly cultivated without a teacher. We can supply you with "Orthophony, or Vocal Cniture," T. Rusell. Price $\$ 1.50$
(18) S. S. B. asks : 1. Material saturated with soapy water will not pass through a rubber wringer. What shall I use to squeeze these goods? A. torily. 2. Is there any way to neutralize the soapy water repeated washings and wringings? A. We advise wash ing and wringing: chemicals would be apt to do injury Acids will destroy the soap, but will set f
harder to dispose of than the soap itself.
(10) K. B. asks: 1. How large should wire should be used, in the electro-magnet for a bell used with about forty feet of circuit? A. Use $8 / 8$ inch round iron for corea, and wind with No. 22 to No. 24 wire.put ting on ten or fifteen layers. 2. I have made a little ric light carbons and one zinc 2 inches by 1 inch in solution of common salt. How many cells of this ould 1 want for the bellf A. Use four cells of battery with chloride of ammonium (sal ammoniac) instead
of aalt. 3 . Does it matter in $⿲$ battery to have the carbon plate emall? Does it just increase the resistances A. The large carbon assists depolarization. It dimin ishes resitance only if there is a correspondingly larg surface of zinc facing it.
(20) J. E. A. asks how muchlonger time resh eggs will be preserved or kept good if turned over end for end often than if not so turned at all, an
how long they will keep good under different circumstances. A. See the article on " How to Preserve Egg for the Market," contained in Scientific America SUPPLEMENT, No. 317. Similar articles in Scientipio
American Supplement , Nos. 101 and 308 are of value
(21) F. P. desires a simple recipe for making what is called smail beer, in small quantities pint of bran half s int of molse cup of yeas
(22) L. K. asks the best way for mend rubber boots. A. Use rubber cement. See formula given in Scientipic Amerion Supplembnt, No. 158,
(23) W. H. C. asks a receipt for making an invisible ink that can be developed with heat an hat will fade away when the paper is allowed to coo A. A mixture of 1 part sulphuric acid with 50 parts o water. The wriling is to be done with a quill, and will heating carefully over a flame, or by laying on a hot oven, it will appear in deep black characters. The
marks are indelible. A solution of chloride of cobal is invisible when cold, and green when hot, and fades away as it cools.

## TO INVENTORS.

An experience of forty years, and the preparation of tents at home and abroad, enabile us to understand the lams and practice on both continents, and to possess un equaled facilities for procuring patents evetywhere. synopsis of the patent laws of the United States and al
foreign countries may be had on application and person contemplating the securing of patents, e, either at home or
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