by Mr. Alfred Musil, of Steyr, Austria-Hungary. It is a rotatory generator, in which the water is subjected to the action of the heat in comparativelythinlayers within receptacles presenting extended heating surfaces, there being but few joints requiring to be made steam tight, and the configuration of the parts being such that they will best resist strain.

----AGRICULTURAL , INVENTION.

A fender has been patented by Messrs. Walter McCoy and James McArthur, of Miltonvale, Kansas. It is an improved fender for corn, comprising a draught bar and a shield loosely connected therewith, a chain or similar support sustaining the weight of the draught bar and relieving the shield of the pressure, efficiently protecting the plants over which the shield or fender passes.

MISCELLANEOUS INVENTIONS.

A staple driver has been patented by Mr. Willis W. Bloodworth, of Molino, Fla. The invention covers a novel construction and arrangement of parts in a device for driving staples when building wire fences, the wire being held in position while the staples are driven over it.

A grinding and polishing material has been patented by Mr. Charles M. Lindsey, of Pittsburg, Pa. This invention covers a process of making such material of pulverized steel, the steel being first heated to a high temperature, then immersed in a bath of water, salt, and soda, and the crystals subsequently pulverized.

A toggle fastening for buttons, etc. has been patented by Mr. Charles V. Richards, of Skowhegan, Me. It is a needle-pointed toggle, so made | BUILDING EDITION. as to not only form a slotted and crooked fastening, but also to puncture and make its own passage through the garment or fabric when attaching the button of article to its place.

A process of making pyrosulphates has been patented by Mr. Heinrich Baum, of Mannheim, Germany. It consists in heating the acid sulphates of the alkali metals, as also of ammonia, in a vacuum, to temperatures below brown heat, or between 200° and 400° C., it being feasible to perform the operation in cast iron vessels.

A bow resining attachment for violins has been patented by Messrs. Edwin M. and Ernest S. Comstock, of Cascade Valley, N.Y. It consists in a resin dust box supported near the strings of the violin, so that its vibrations when in use will cause the resin to fly on to the strings and bow, and make the usual resining by hand unnecessary.

A bobbin catch for spinning machines has been patented by Mr. Isaac L. Allen, of Brooklyn, N.Y. It is a thimble-like catch inserted within or through the head of the bobbin, and having an interior flange on its outer end, reducing the cutting and wear of the button and its catch, while the catch or thimble may be turned in its seat to change the weaving surfaces

A carpet stretcher has been patented by Mr. Andrew McFarland, of Thomaston, Me. Com bined with a lever and brace having a longitudinal slot, with a guide bar mounted to ride in the slot, is a springactuated clamp with an eye embracing the guide bar, a shoe and slip ring, with other novel features, whereby great power, efficiency, and convenience in use are ob tainable.

A gauge attachment for scroll sawing machines has been patented by Mr. Frank R. Schloer, of Baltimore. Md. It is adjustably supported in ac cordance with a novel construction above the work passage or support, and adapted for use in sawing circular and irregular forms, being calculated to save time and labor and insure greater accuracy and neatness of work.

A tapered nail has been patented by Mr. John Hyslop, Jr., of Abington, Mass. This invention covers a new article of manufacture consisting of a nail having the longer dimension of its point about parallel with the longer dimension of the upper part or head portion of the nail, so the nail can be driven easily and truly without splitting the work, and will hold well

An oil vapor heater has been patented by Mr. William W. Batchelder, Jr., of Boston, Mass. It is of that class in which a wick draws up the oil. which is vaporized at the wick by a small initial flame and then passes as unconsumed vapor to the burner proper, the device preventing the escape of bad odors increasing the heating capacity, and regulating the vaporization of the oil.

An elevator hatchway has been

A bailer has been patented by Mr. A steam generator has been patented | David F. Brown, of Washington, Pa. This invention relates particularly to bailers with a body or tube the lower end of which has a valve-seated opening, a valve for closing the opening, and a dart or stem fixed to the valve and extended out of the tube or body, being es pecially designed for bailing the sediment out of oil and artesian wells.

> A drag saw machine has been patented by Mr. Cornelius W. Wright, of Democracy, Ohio. It is a portable device having a longitudinal beam having a pin at one end to engage the log, and supported by hinged legs at the other end, an operating lever being pivotally supported in the hinged legs, and standards pivotally connected to the beam supporting the saw in working position.

A machine for making paper tubes has been patented by Mr. Thomas Granger, of New York City. Combined with a mandrel having one end unsupported and an endless belt arranged in connection therewith are fixed rollers and rollers carried by swinging arms, one pair of the arms having extensions carrying a paste-applying roller, with other novel features, the machine being of simple construction and designed to make paper tubes quickly.

A clock has been patented by Mr. Henry A. Russell, of Boyne City, Mich. The invention covers a novel attachment adapted to carry multiplying gearing, whereby clocks made to run only a short period can be readily made, at but slight expense, to run for a much longer time without winding up, as, for instance, a thirty-hour clock can be made into an eight-day clock, or longer, and the attachment can be applied to clocks run by springs or weights.

SCIENTIFIC AMERICAN

DECEMBER NUMBER.

TABLE OF CONTENTS.

- 1. Elegant Plate in Colors of a Suburban Dwelling costing about Nine Thousand Two Hundred and Fifty Dollars, with floor plans, specifica-tions, sheet of details, etc.
- Plate in Colors of a Dwelling erected near Wareham, Mass., at a cost of Twenty-eight Hundred Dollars, with full specifications, floor plans, sheet of details, etc. 2.
- 3. The Shakespeare Memorial at Stratford-upon-Avon.
- 4. Perspective view and floor plans of a Residence to cost Eight Thousand Dollars.
- Engravings of Five Tasteful Residences recent-ly erected at Glenridge, N. J., varying in cost from Four Thousand to Six Thousand Five Hundred Dollars.
- Perspective view, detail drawings, specifica-tions, roof, and floor plans of a Two Thousand Five Hundred Dollar California House. 6.
- Engravings showing interior and front view of Chateau of Castelnaudary. M. Aubry, Architect.
- 8. Lea Hurst, Derbyshire, the home of Miss Flo-rence Nightingale.
- 9. Elevations and floor plans of Homes of Factory Operatives at Willimantic, Conn.
- 10. Bathing House and Saloon at Vittel. Built by Charlies Garnier, Architect, of Paris.
- Floor plans and perspective sketch for a Cot-tage costing about Five Thousand Five Hun-dred Dollars.
- 12. Perspective view and floor plans of a Cottage costing Four Thousand Two Hundred Dollars.
- Front and rear perspectives, with plans, for a Handsome Stable being erected in Brooklyn, N. Y. Cost, Five Thousand Five Hundred Dellere 13. Dollars.
- 14. Perspective view and floor plans of a Residence for Five Thousand Dollars.
- 15. Perspective view and plans of a Neat Dwelling costing Four Thousand Two Hundred Dollars.
- Half page engraving of the John Crouse Memo-rial College for Women, Syracuse University, Syracuse, New York.
- 17. Plans for a French Cottage, Hotel de Peintre, Mendon.
- Yeans for a French Cottage, Hotel de Peintre, Meudon.
 Miscellaneous Contents: Optical Refinements in Architecture.—Testing Pile Protecting Com-pounds.—Our Forestry Problem.—Bamboo Tree.—Fire-proof Structures, illustrated.— Construction of Chimney Flues.—Roadside Plantations of Trees in Belgium.—An Egyp-tian Temple.—The White Ash.—Ornamental Keystones, three illustrations.—Sawdust, how Utilized. Fire Bricks. Improvements in Making Portland Cement. —Typhoid Fever Carried by Well Water.—An Unsafe Church. —Cedar Pavements.—Hemlock for Paving Purposes.—Collapse of Walls of Burning Buildings.—Relative Value of Wire and Cut Naiis.—How to Build an Ice House.—Look to your Drain Pipes and Wells.—Arch Construc-tion.—New Form of Chimes for Churches, il-lustrated.—Painting.—Removal of Chinneys. —The Back Yard.—Pine Woods.—Sketch of Thomas Ustick Walter.—Roburite, a New Ex-plosive, with illustrations.—Iron Beams in Place of Wood.—Gangways v. Staircases.—How we have Grown..—A Great Building.—Proportions of Rooms..—How to Albe Statue is Made.— The Wainwright Horizontal Feed Water Heat-er, illustrated.—An Improved Double Surface Planer, illustrated.—The Sounding Board in St. Paul's Cathedral.—Gleason's Double Sur-face Planer, illustrated.—The Sounding Board in St. Paul's Cathedral.—Gleason's Double Surface Planer, illustrated.—The Popular "For-tune" Hot Air Furnace, illustrated.—An Im-proved Hand and Foot Power Band Saw, illus-trated.,—Plants for Room Decoration.

Business and Personal.

The charge for Insertion under thus head is One Dollar a line for each insertion ; about eight words to a line. Advertisements must be received at publication office as early as Thursday morning to appear in next issue.

For Sale-U. S. and Canadian patent, Cost to manfg., 80 cents pergross. Sells on sight at \$3.25 pergross. Re-tails at 5 cents each. Address W. H. Voss, E. Stroudsburg, Pa.

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Perforated metals of all kinds for all purposes. The Robert Aitchison Perforated Metal Co., Chicago, Ill.

For the latest improved diamond prospecting drills, address the M. C. Bullock Mfg. Co., 138 Jackson St., Chicago, 111.

The Railroad Gazette, handsomely illustrated, published weekly, at 73 Broadway, New York. Spec теп copies free. Send for catalogue of railroad books.

The Knowles Steam Pump Works, 113 Federal St., Boston, and 93 Liberty St., New York, have just issued a new catalogue, in which are many new and improved forms of Pumping Machinery of the single and duplex, steam and power type. This catalogue will be mailed free of charge on application.

Feed grinders. Chas. Kaestner & Co., Chicago, Ill. Link Belting and Wheels. Link Belt M. Co., Chicago. Presses & Dies. Ferracute Mach. Co., Bridgeton, N. J

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mation of any special engineering, mechanical, or scientific subject, can have catalogue of contents of the Sci-ENTIFIC AMERICAN SUPPLIEMENT sent to them free. The SUPPLEMENT contains lengthy articles embracing thewholerange of engineering, mechanics, and physical science. Address Munn & Co., Publishers, New York.

The Holly Manufacturing Co., of Lockport, N.Y., will send their pamphlet, describing water works machinery, and containing reports of tests, on application. Lathes for cutting irregular forms a specialty. See

ad. p. 349 Iron, Steel, and Copper Drop Forgings of every de-

scription. Billings & Spencer Co., Hartford, Conn. Curtis Pressure Regulator and Steam Trap. See p. 364.

Steam Hammers, Improved Hydraulic Jacks, and Tube Expanders. R. Dudgeon, 24 Columbia St., New York. 60,000 Emerson's 1887 Pr Book of superior saws, with Supplement, sent free to all Sawyers and Lumbermen.

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\$26,751,415 since June 30, 1885-offers an argument that annexationists should ponder well over before desiring to take possession of so encumbered an estate. The fisheries for 1885 are put at a produce value of \$17,722,973, and for 1886, \$18,679,288. The full statement of fish produce is given in great detail. These figures show that Canada has a very big bone of contention for her interests to be settled by Mr. Chamberlain and his confreres.

NATURAL LAW IN THE BUSINESS WORLD. By Henry Wood. Boston: Lee & Shepard; New York: Charles T. Dillingham. 1887. Pp. 222. Price 30 cents.

This is a cheap reprint of what has proved a very po pular book. The author deals with questions of economic science, and treats them largely from the conservative side. A special appeal for the increase in its circulation that appears on the cover makes it clear that it was designed for a special purpose-the confutation of some of the theories that have within the last few years been offered to the world. The work is acceptable, and well worthy the perusal of all interested in the maintenance of the present order of things.

A HISTORY OF PHOTOGRAPHY. By W. Jerome Harrison, F.G.S. New York : Scovil Manufacturing Company. 1887. **Pp. 136.**

This interesting work deals with the history of the photographic art from the earliest times. The dry plate and the many efforts at the production of a dry plate process receive much attention. The work done in color photography, and the probable outcome for the future, are fully treated by the author. Paper negatives and built-up prints from several negatives are described. The subject of orthochromatic photography and the more recent achievements in composite portraiture and in instantaneous work, involving the systematic study of the motion of animals, by Marey and others, seems to be outside of the author's scheme, and little or nothing is said of them. It is a work which every intelligent worker should possess and study. It has as frontispiece a characteristic portrait of the author oproduced by Moss type from a negative by Harold Baker, of Birmingham, England.

THE CHILDREN OF SILENCE; OR, THE A. Seiss, D.D., LL D. Philadelphia : Porter & Coates. 1887. Pp. 208.

This little work is a succinct account of the world of the deaf and dumb. The census of the deaf mute population of different countries discloses who are the subjects of the treatise. The causes, congenital and adventitious, of deafness are fully considered. The sad condition of those thus affected is eloquently depicted. The labors of the early instructors in this field are summarily given, from the 13th century down. Modern institutions are catalogued in tabular form; their size, method of teaching, and other particulars are given, and a synopsis of the more extended tables closes the work.

SPON'S HOUSEHOLD MANUAL. A Treasury of Domestic Receipts and Guide for Home Management. E. & F. N. Spon, London and New York. 1887. **P**p. vii, 988.

The title of this work pretty well indicates its scope. The dwelling and its surroundings, water supply, sanitation, ventilation, lighting, etc., its furniture and de-coration, are fully treated. Thieves and fire, the larder, cooking and preserving food, the management of the nursery, and all imaginable home topics, are all among its subjects. Home recreations and medicine, games, the playground, workroom, library, and laundry, receive attention, while in out of door operations the farmyard and garden are included. A chapter on domestic law, landlords and tenants, lodges, servants, etc., is calculated more for the English horizon than for our country. Where needed, illustrations are given, and the book may safely be recommended to all housekeepers.



HINTS TO CORRESPONDENTS.

- Names and Address must accompany all letters, or no attention will be paid thereto. This is for our information, and not for publication.
 References to former articles or answers should give date of paper and page or number of question.
 Inquiries not answered in reasonable time should be repeated; correspondents will bear in mind that some answers require not a little research, and, though we endeavor to reply to all, either by letter or in this department, each must take his turn.
- or in unis department, each must take his turn. ectal Written Information on matters of personal rather than general interest cannot be expected without remuneration. lentific American Supplements referred Special

tented by Mr. Edwin Spencer, of Brooklyn, N. Y. This invention provides a series of plates or platforms beneath the car, and independent thereof, adapted to close the hatchway at each story as the car ascends, and a second series of plates carried by the car, independent of the first series, adapted to cover the hatchway at each story as the car descends.

A thill coupling has been patented by Mr. Frank L. Burton, of Erie, Pa. It has an antirattler and pivot-holding device of an elastic plate or plates placed between the coupling clip or axle and the o

preventing loss of the pivot, and promoting the durability of the entire coupling.

place between the coupling chip of axle and the termination of the place observed to the elastic plates bearing against the end and side of the pivot to prevent endwise displacement and rotary motion thereof.
A thill coupling has been patented by Meers. Henry and John Knupp, of Warren, Pa. Combined with a pivoted thill iron and anti-rattler placed plates in colors and with line engravings, illustrationation of the plates having a lug overlying the add of the thilliron pivot, the device obviating rattling, the work of the plates and your of the plates and your of the plates days of the plates and your of the plates and your of the plates days of the plates days of the plates and your of the plates and your of the plates days of the plates days of the plates and your of the plates days of the plates days of the plates and your of the plates days of the plates and your of the plates days of the plates days of the plates and your of the plates days of the plates and your of the plat

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NEW BOOKS AND PUBLICATIONS. TWELVE TIMES TWELVE. By Miss M. A. Lathbury. Worthington & Co. Price, \$1.75.

This consists of illustrations of child life in facsimile water color prints. The drawings are accompanied with well selected verses from the best poets.

lished by the Department of Agricul-ture. Ottawa. 1887. Pp. 467.

In this work, compiled by Mr. Sydney D. Ropes, a very full statement of data referring to the Dominion is given. History, constitution, finance, tariff, arts and products, and many other topics are treated. To those interested in our neighbor, the work will be of great value. The cheerful statement of her net public debt-\$223,159,107 on June 30, 1886, making an increase of acid for a few seconds, wash in boiling water, dry in

scientific American Supplements referred to may be had at the office. Frice 10 cents each. Books referred to promptly supplied on receipt of price. Minerals sent for examination should be distinctly marked or labeled.

(1) F. T. asks: What is the best and most simple method of lining brass boxes (such as car journal bearings) with lead or a low grade of Babbitt metal, without the aid of grooves or holes in the brass, so that the lead, etc., will adhere firmly to the box? A. There is no way known to us of lining a brass journal box, except by tinning or employing the grooves and CANADA STATISTICAL ABSTRACT AND RECORD FOR THE YEAR 1886. Pub-best Rabbitt which will balance a suggested by you, nor do we see the value of building up a car journal box with anything but the best Rabbitt which will balance

(2) S. asks how window glass is measured in the box. A. A box of window glass contains 50 square feet of glass without regard to size.

(3) A. L. F.-Gas and electric light fixtures can only be brightened by taking apart and dipping in boiling caustic soda to remove dirt and old varnish. Wash in hot water, then dip in strong nitric

373.474

after which, the surface can be lacquered with clear shellac varnish. We do not recommend this for ama teur practice. It requires some experience to bring out the work clear.

(4) B. A. asks for directions for mak ing the composition for selfinking pad for rubbe stamps. A. The usual composition consists of, 2 to 4 drachms aniline, of desired shade. 15 ounces alcohol and 15 ounces glycerine. The solution is poured on the cushion and rubbed in with a brush. Another formula includes 1 part gelatine, 1 part water, 6 partsglycerine. and sufficient coloring matter.

root beer, similar to Hier's. A. Take 10 gallons water, heat to 60° Fah., then add 3 gallons molasses, let it stand two hours, ponr it into a bowl and add powdered or bruised sassafras and wintergreen bark, of each 2 a few crystals of common washing soda sufficient to pounds, yeast 1 pint, bruised sarsaparilla root 16 pound, make the solution alkaline, bring it to a boil, and stir add water enough to make 25 gallons in all. Ferment for twelve hours, then bottle. 2. How to make a change of color will be observed until a small quantity cherry floor stain. A. Take rain water 3 quarts, annatto 4 ounces, boil in a copper kettle till the annotto is dis- brown, and finally black; continue the boiling for 15 solved, then put in a piece of potash, the size of a wal minutes. Rest the solution for a few minutes, then exnut, keep it on the fire for half an hour longer, then bottle for use.

(6) L. P. asks (1) how prepared gypsum for calcimining and whitening is manufactured. What is the best and cheapest way to pulverize the gypsum formaking plaster of Paris, also the best way for calcining it? A. It is ground between burr stones until it is reduced to a fine powder. This is calcined by being heated in kettles or stills, the escaping water producing a movement like ebullition. 2. How can I test lime rock to tell whether it will make hydraulic lime or not? A. By testing for silica. To be a good hydraulic cement, must contain at least 10 per cent of silica. A. 3. What is red pipe clay good for? Will it make paint if ground fine? A. Any colored oxide mixed with linseed oil can be used used as a paint, but if it requires too much oil, then it is practically valueless. Pipe clay can be used for the cheaper grades of pottery.

stopping a crack or small hole in a large sink. A. A bluish film is due to a bath too strong for the Take of litharge 20 parts and 1 of burnt lime in fine, dry powder. Make into a putty with linseed oil.

(8) W. C. V. asks a recipe for a good liquid blueing for laundry work. A. Take 1 ounce of made as follows: Sulphite sodium (chem. pure) cryssoft Prussian blue, powder it and put in a bottle with tals 4 oz., warm distilled or melted ice water 6 oz.; 1 quart of clear rain water, and add ¼ ounce of oxalic acid. A teaspoonful of this is sufficient for a large washing.

(9) R. S. S. H. asks: What can be done to renovate and brighten the gilt frames of pictures and mirrors that have become rusty and dingy? A. small sponge moistened with spirits of wine, or oil of turpentine, the sponge only to be sufficiently wet to take off the dirt and fly marks. They should not be wiped afterward, but left to dry of themselves.

a recipe for a laundry marking ink which will not wash sion, and should then be thrown away. Keep the bottle or bleach out in the ordinary way of washing, and will of mixed developer well corked. The solution will flow freely from the pen, and will not need any preparation for setting it in either heat or chemical, but will be indelible from the minute it is put on the goods? A. Dissolve with the assistance of heat, 20 parts of brown shellac in a solution of 30 parts of borax in 300 to 400 parts of water, and filter the solution while hot. Then add to the filtrate a solution of 10 parts of aniline black soluble in water, three-tenths parts of tannin, one-tenth part of picric acid, 15 parts of spirit of sal ammoniac, and one-quarter ounce of water. To purify water see e "Purification of Drinking Water by Alum," contained in Scientific American Supplement, No. 491.

(11) H. L. H. asks if there is anything which will positively remove large moth patches or freckles from the face, without injuring the skin. A. There is probably nothing known that will positively eradicate freckles. Among the many cures recommended, the following has the merit of being harmless: Dissolve three grains of borax in 5 drachms of each. rose water and orange flower water.

(12) W. V. B. writes: I have quite a little silver dissolved in a solution of cyanide of potassium, which has been used for electroplating. How can Pour a pint of boiling water upon 2 ounces of gum I obtain the silver either as a nitrate or chloride, and will arabic, cover it, and let it stand overnight. Use a tableit be pure enough for photographic purposes? A. Precipitate with the battery and dissolve in nitric acid.

(13) F. K.—Asphaltum is the only gum

(14) E. H. S. & Sons ask how glass is silvered. A. For this purpose a large, perfectly flat stone table is provided. Upon it is evenlyspread a sheet of tin foil without a crack or flaw. This is covered uniformly to the depth of $\frac{1}{6}$ inch with clean mercury. The plate of glass, perfectly cleansed from all grease and impurity, is floated on to the mercury carefully, so as all air hubbles is ther loading it with weights, in order to press out all the It is japan varnish. 2. A liquid to apply to a rubber is raised gently on its edge, and in a few weeks it is ready to frame. (15) L. T. S. asks for a liquid glue containing no acid. A. Liquid glue may be made by dissolving glue in nitric ether. The following formula is stated to be very good: 1 part sugar is dissolved in warm water, 1/4 part slaked lime is added, it is kept at lampblack; add 4 ounces beeswax for use in summer 1459-1659 Fah. for some days, with occasional shaking. and is then decanted. 1 part of glue is dissolved in 4 or 5 of above clear solution, to which 2 to 3 per cent of glycerine and a few drops of lavender oil are to be added. '(16) W. A. P. asks the cheapest, simplest, and most practical way for an amateur to make a furnace to melt from 5 to 10 pounds of brass for casting. A. You can easily melt 5 to 10 pounds of brass in a blacksmith's forge. Use a blacklead crucible of the proper size. Build a fire chamber around the tuyere 21/5 times the diameter of the crucible, with fire brick, or common brick if yon have no fire brick. Use no

sawdust, and burnish the parts required to be bright; mortar. Bank around the outside with forge as bes or pint. The pulley or rim should be made perfectly free Car window screen, W. T. Nesbitt... cinder. Set the crucible 4 or 5 inches above the tuyere on the fire and fill in all round, and cover with a large piece of charcoal. Put in the metal after the fire is par started. Keep the crucible lifted to its proper place as wit the fire settles. Do not blow too hard, nor heat the end metal so hot as to boil it, which makes it spongy. Use the a little powdered charcoal on the surface of the metal : Af while melting, to keep it from oxidizing. Blow the charcoal off with a hand bellows when ready to pour.

(17) A. M. M. has a quantity of spoiled dry plates, and asks how to save the silver in the films. A. To recover the reduced silver, first get off the gela-(5) W. M. asks (1) how to make a good | tine film by immersing the plates in a weak solution of hydrofluoric acid and water, dropping each film, as it is easily pulled off the glass, into a deep porcelain evapo rating basin. Cover the films with hot water, then add well until the gelatine in the films is dissolved. No of sugar is added. Then the solution first turns gray, tract a little of the black sediment in the bottom and test its solubility in nitric acid. If it does not dissolve completely, continue the boiling for half an hour, adding a little more washing soda. When it is found to readily dissolve in nitric acid, then pour off the brown colored supernatant fluid, and replace with water. Stir up the sediment so it may be well washed, and allow the sediment to settle. Continue washing in this way two or , tar three times until the supernatant water 18 quite clear. Then the mass of silver sediment is converted into nitrate of silver by the cautious addition of dilute nitric acid. If the same is added too rapidly, the frothing up of the mixture is liable to cause loss of silver. When the sediment is all dissolved, we have a solution of nitrate of silver, which should be evaporated to dryness over a sand or water bath. Afterward the crystals may be redissolved for use in making silver solutions. While useful, more especially for emulsions, this process may be used for films. 2. Why do ferrotype plates have a blu (7) F. B. desires a good receipt for ish color when taken out of the sensitizing silver bath? collodion, too cold a temperature of the bath, or because it is a new bath resufficiently iodized. A single solution for developing dry plates that will keep may be when cooled to 70° add sulphurous acid water (stronges strength obtainable) 3 oz., pyrogallol 1 oz., carbonate of potash (chem. pure) 11/4 oz. The weights are avoir dupois, or 437 grains to the ounce. Place one and a half drachms of the above solution in a graduate, and fill with water up to two ounces, then pour the de veloper over the plate. Development should commence You may improve them by simply washing them with a in less than a minute. In case the plate is underexposed, add half a drachm of the solution at a time, until the development proceeds faster. If the image flashes out quickly from overexposure, dilute the developer at once with a large quantity of water. The (10) H. C. D. writes: Can you give me developer may be used on three or four plates in success work welf as long as it is not thick and muddy.

> (18) G. P. S. says: May we ask you to state in your paper the greatest distance which a projectile has been thrown from any gun-cannon-now manufactured? A. We believe the greatest range attained has been by means of the De Bange cannon-11 miles.

(19) J. F. M. asks if an iron or steel bushing one-eighth of an inch thick, made to drive in a brass hole, would have a tendency to get loose by heating to a cherry red heat, or could a brass bushing be used in an iron hole? A. The bushing will not remain tight after heating. The brass expands more than the iron, as 3 to 2. If the brass is inside the iron, it will be quite loose. If an iron bushing is driven in brass, it will be moderately tight after heating, because the brass expands away from the iron by heating and returns into contact by cooling.

(20) A.S. asks what material is used in laundrying cuffs and collars, to make them so glossy. A. The simplest preparation consists of the following: spoonful of this.

(21) A. M. desires (1) a receipt for a good heap liquid stove polish. A. See answer to query 5 F we know of that will withstand the action of nitricacid. in SCIENTIFIC AMERICAN for November 12, 1887. 2. A preparation that will remove moss dirt and discolorations from marble. A. Mix quicklime with strong lye, so as to form a mixture having the consistency of cream. Apply it immediately with a brush and allow to remain for a day or two, and then wash off with soap and water.

(22) J. S. K. asks: 1. What is the comto bieve osition of appli Bu mercury which remains fluid, which is then received in coat which has been so damaged by heat that it is not a gutter around the stone. After about twenty-hours it | waterproof? A. Coat it with a solution of rubber dis-| Bu solved in carbon disulphide. See the article on this Bu subject in Scientific American Supplement, No. B 251. Bu

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malgamator and separator, C. E. Tripler 373,542	ľ
mmonia, apparatus for storing liquid, D. D.	li
Johnson 373,741	[
mmunition equipment, soldier's, 8. O'Connor 373,681	1
nimal power, J. F. McCreary 373,467	
nimal releasing device, Braham & Jackson 373,434	1
nimal trap, T. Doolan	1
xlebox.car, W. S. Sharpneck 373,490	
ack band hook and line holder, L. Spivey 373,538	i 1
ag. See Mail bag.	1
aling press, A. Simpson 373,617	i 1
ar. See Core bar.	
arrel opener, D. H. Judd	1
attery. See Galvanic battery.	
earing, anti-friction, H. A. King 373,807	1
earing, tumbler, Bancroft & Lewis	1
ed bottom, spring, J. E. Benjamin 373,513	1
ed, folding, B. F. & E. L. Owen 373,599	1
ed, sola, F. A. Decker 373,445	1
ed, soia, E. reoutan	1
ed, spring, E. Oberndorier	
eds, invalid attachment for, J. H. Lawton 373,068	1
ell, G. W. Goll and a compound for Q T	1
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and Soo Come and advertising board	<u>,</u> 1
olor See Game and advertising board.	<u> </u>
oller. See Steam boller.	!
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oots or shoes, manufacture of, A. F. Smith 373694	1
ottle can A L Bernardin 373 796	: -
ox. See Axle box. Journal box.	: ;
lox fastener. Sumner & Moser	Ľ
race. See Shoulder brace.	١,
rake. See Car brake. Locomotive driver brake.	Ľ
Wagon brake.	[,
ran duster, C. M. Gilbert	Ľ
Bread. A. Schrader	Ľ
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h a file. Then treat with nitric acid 1 part, water 1	ing, H. M. Young	373,575
t, for a few minutes, to deaden the surface. Wash	Cars, apparatus for heating and ventilating, M. B. Stafford	373,495
d of the leather band; glue and draw tightly around	Cars, dust preventing apparatus for railway, C. Turner	373,622
e rim, lap the thick end over the scarf and clamp. terward trim the surface even. 2. A receipt for a	Cars, heating device for railway, J. Henney, Jr Carpet stretcher, C. T. Manter	373 ,659 373 ,598
nent for putting a wood veneer face on an iron saw ble. A. The same kind of glue is the best for veneer	Carpet stretcher, A. McFarland Cart, road, M. Barnes	373,595 373,633
iron, but nothing will withstand the ultimate shrink-	Cartridge shell, L. W. Lombard Carriage irons, machine for upsetting, F.	878,529
v table facing thick enough to put on with flat head	Schreidt	373,612
chine screws.) (27) D & H ask the process and how to	Schreidt	373,613
ke solution used to color bronze hinges, locks, etc.,	Schreidt.	373,614 373,477
ich brown, the color of confectioner's chocolate. A. r a dipping brown, use to 1 pint of water 5 drachms	Case. See Violin case. Watch case. Casting machine C. O. Yale	373.629
chloride of iron. The articles must be made per- tly clean and dipped in the hot solution until the re-	Casting pipes, mould for, J. A. Brinell	373,551 373 776
ired color is obtained; then dipped in clean hot	Centrifugal machine, S. S. Barrie	373,577
ired, use clear shellac varnish colored with dragon's	Chain making machine, E. B. Bullock	373,552
ood, gum, and burnt umber.	Chain wrench, M. Quinian Chair, G. M. F'iske	373,503
l oxide of iron (Prince's metallic paint) mixed with	Chair seat, B. J. Buckman Check, draught, or money order, E. Goodall	373,582 373,734
iled linseed oil. Temper the color with lampblack if darker color is required, or with white lead for a	Cigar bunching machine, J. Von Ronne	373,511 373,806
hter color. If necessary to facilitate spreading with	Cigar cutter, F. B. Brock Clamp. See Broom clamp. Rope clamp.	373 ,436
igh, holds well, and if neatly done looks well. Coal	Clamping device, S. F. Duncan Clasp. See Book clasp. Suspender clasp.	373,770
paints are sometimes used, but are liable to chip in d weather.	Cleaner. See Boiler cleaner. Flue cleaner. Clock, W. D. Chase	373,441
	Clock, pendulum, H. O. Deuss Clock striking mechanism, Ethridge & Waite	373,727 373,771
IN ENTERS. An experience of forty years, and the preparation of	Clutch, E. L. Babcock Clutches, safety lever for, J. Gould, Jr	373,425 373,455
bre than one hundred thousand applications for pa- tics at home and abroad, enable us to understand the	Cock, injector feed, G. W. Wiswell Coffee roaster, F. Maassen	373,710 373,531
vs and practice on both continents, and to possess un- naled facilities for procuring patents everywhere. A	Collar pad, horse, W. A. Shaffer Concentrator, J. W. Parmelee	373,787 373,600
popsis of the patent laws of the United States and all reign countries may be had on application, and persons	Conformator for thumbs, J. H. Fones	373,651
ntemplating the securing of patents, either at home or road, are invited to write to this office for prices.	Cop tube machine, Moss & Cook	373,566
ich are low, in accordance with the times and our ex-	Cord and rope, machine for making, T. B. Dooley.	373,800
JNN & CO., office SCIENTIFIC AMERICAN, 361 Broad-	Corkscrew, E. Becker	373,512
	Coupling. See Car coupling. Electric coupling.	313,140
NDEX OF INVENTIONS	Crate fastener, F. R. Fisher	373,7 30
For which Letters Patent of the	Crace fastener, Fisher & Robolns Cross head, E Hill.	373,661
United States were Granted	Cullivater, D. J. Williams	373,556 373,708
November 22, 1887,	Cultivator, W. C. Barker Cultivator coupling, P. Rader	373,427 373,604
ND EACH BEARING THAT DATE.	ter, combined, J. A. Ogletree	373,475
ee note at end of list about copies of these patents.]	Curtain fixture, T. McGuire Cutter. See Cigar cutter.	373,674
r ship, C. H. Morgan	Dental pliers, J. J. R. Patrick Desk, T. C. Read	373,682 373,753
nmonia "annaratus for storing liquid D D	Display stand, A. Eske	373,729
lohnson 279 741	Discount measuring glass and bank note examin-	
Johnson	Discount measuring glass and bank note examin- er, combined, A. C. McMicken Ditching machine, E. E. Renshaw	873,597 373,484
Johnson	Discount measuring glass and bank note examin- er, combined, A. C. McMicken Ditching machine, E. E. Renshaw Door check, G. A. Howard <i>et al</i> Door check, S. Wallace	873,597 373,484 373,774 873,543
Johnson	Discount measuring glass and bank note examin- er, combined, A. C. McMicken Ditching machine, E. E. Renshaw Door check, G. A. Howard <i>et al.</i> Door check, S. Wallace Drilling machines, feed mechanism for, W. S. Rogers .	873,597 373,484 373,774 373,543 373,755
Johnson	Discount measuring glass and bank note examin- er, combined, A. C. McMicken Ditching machine, E. E. Renshaw Door check, G. A. Howard et al Door check, S. Wallace Drilling machines, feed mechanism for, W. S. Rogers Electric coupling, G. W. Taylor Electric machine, dynamo, T. A. Edison	873,597 373,484 373,774 373,543 373,755 373,759 373,584
Johnson	Discount measuring glass and bank note examin- er, combined, A. C. McMicken Ditching machine, E. E. Renshaw Door check, G. A. Howard <i>et al</i> Dor check, S. Wallace Drilling machines, feed mechanism for, W. S. Rogers Electric coupling, G. W. Taylor Electric machine, dynamo, T. A. Edison Electric machine, dynamo, T. A. Edison Electric motors and generators, prevention of sparking in, D. Higham	873,597 573,484 373,774 373,543 373,755 373,759 373,584 373,739
Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,597 373,484 373,774 373,543 373,755 373,759 373,584 373,759
Johnson	Discount measuring glass and bank note examin- er, combined, A. C. McMicken	873,597 373,484 373,774 373,543 373,755 373,759 373,684 373,739 378,587
Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,597 373,484 373,774 373,543 373,553 373,759 373,584 373,759 373,584 373,739 378,587 373,432
Johnson. 373,741 nmunition equipment, soldier's, 8. O'Connor	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	87.3,597 373,484 373,774 373,543 373,755 373,759 373,584 373,739 373,587 373,432
Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,597 373,484 373,774 873,543 373,755 373,759 373,684 373,739 378,587 373,432 373,432 373,691 373,520
Johnson. 373,741 nmunition equipment, soldier's, 6. O'Connor	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,597 373,484 373,774 373,543 373,755 373,759 373,684 373,759 373,587 373,432 373,432 373,691 373,520 373,691 373,520
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Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	87.3,697 873,484 873,774 873,543 373,755 873,759 873,769 873,457 873,457 874,457 873,457 87
Johnson. 373,741 nmunition equipment, soldier's, 8. O'Connor	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 373,454 373,774 373,543 373,755 373,759 373,759 373,654 373,739 373,575 373,473 373,575 373,673 373,673 373,673 373,673 373,674 373,675 373,674 373,675 373,457 373,772
Johnson. 373,741 nmunition equipment, soldier's, B. O'Connor	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 573,454 573,774 373,754 373,755 373,759 373,5587 373,452 373,5587 373,452 373,520 373,520 373,520 373,520 373,521 373,520 373,521 373,527 273,458 373,722 373,527 3
Johnson. 373,741 nmunition equipment, soldier's, 8. O'Connor	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 573,484 573,474 573,454 373,759 373,759 373,759 373,595 373,432 373,432 373,621 373,596 373,722 373,621 373,722 373,631 373,729 373,759 373,772 373
Johnson. 373,741 nmunition equipment, soldier's, 8. O'Connor	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 573,454 573,454 373,774 373,543 373,755 373,759 373,459 373,520 373
Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 873,454 873,774 873,454 873,774 873,759 873,759 873,587 873,459 873,597 873,459 873,597 873,597 873,597 873,597 873,597 873,595 873,795 875,795 875,795 875,795 875,795 875,795 875,795 875
Johnson. 373,741 nmunition equipment, soldier's, 6. O'Connor	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,507 873,454 873,774 873,454 873,754 873,759 873,769 873,664 873,739 873,654 873,452 873,452 873,452 873,453 873,792 873,453 873,792 873,453 873,792 873,453 873,794 873,453 873,794 873,453 873,794 873,453 873,795 873,453 873,795 873,453 873,795 873,453 873,795 873,453 873,795 873,453 873,795 873,455 873,795 873,455 873,795 873,455 873,795 873,455 873,795 873,455 873,795 873,455 873,795 873,455 873,795 873,455 873,795 873,455 873,795 873,455 873,795 873,455 873,455 873,795 873,455 873,556 873,557 873,575 873,575 873,575 873,575 873,575 873,575 875
Johnson. 373,741 nmunition equipment, soldier's, B. O'Connor	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 573,454 573,454 373,774 373,454 373,759 373,759 373,589 373,597 373,459 373,520 373,420 374
Johnson. 373,741 nmunition equipment, soldier's, B. O'Connor	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 873,454 873,774 873,454 873,774 873,543 873,759 873,587 873,458 873,459 873,597 873,458 873,722 873,520 873,520 873,520 873,520 873,525 873,555 875
Johnson. 373,741 nmunition equipment, soldier's, 8. O'Connor	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 873,454 873,774 873,454 873,755 873,755 873,755 873,765 873,452 873,452 873,452 873,452 873,452 873,453 873,792 873,455 873,455 873,455 873,455 873,455 873,455 873,596 873,595 875,595 875,595 875,595 875
Johnson. 373,741 nmunition equipment, soldier's, B. O'Connor	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 573,454 573,774 573,454 373,754 373,759 373,759 373,452 373,452 373,520 375
Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 873,454 873,774 873,454 873,774 873,543 873,759 873,759 873,587 873,459 873,597 873,597 873,597 873,597 873,597 873,722 873,597 873,722 873,595 873,722 873,556 873,755 873,755 873,755 873,755 873,755 873,563 873,563 873,563 873,563 873,563 873,563 873,563 873,563 873,563 873,563 873,563 873,563 873,565 875
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Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 873,454 873,774 873,454 873,774 873,759 873,759 873,459 873,459 873,450 873,452 873,452 873,452 873,722 873,453 873,722 873,453 873,742 873,453 873,454 873,455 875
Johnson, Leptenter for Derhag Fight, J. J. 57, 741 nmunition equipment, soldier's, B. O'Connor	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,507 873,454 873,774 873,454 873,755 873,759 873,654 873,789 873,452 873,452 873,452 873,452 873,452 873,452 873,453 873,792 873,453 873,792 873,453 873,792 873,455 873,594 873,455 873,594 873,455 873,594 873,455 873,545 873,545 873,545 873,545 873,545 873,545 873,545 873,468 873,547 873,4455 873,547 873,4455 873,547 873,4455 873,547 873,4455 873,547 873,4455 873,547 873,4455 873,547 873,4455 873,547 873,4455 873,547 873,4455 873,547 873,4455 873,547 873,4455 873,547 873,4455 873,547 873,4455 873,
Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 873,454 873,774 873,454 873,774 873,454 873,759 873,789 873,587 873,452 873,452 873,452 873,452 873,452 873,452 873,453 873,772 873,454 873,772 873,454 873,454 873,454 873,468 873,547 873,468 873,547 873,468 873,547 873,468 873,547 873,468 873,547 873,468 873,547 873,468 873,547 873,468 873,547 873,468 873,547 873,468 873,547 873,468 873,557 873,455 873
Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 873,454 873,774 873,454 873,774 873,759 873,759 873,459 873,459 873,459 873,451 873,452 873,451 873,453 873,544 873,554 873,451 873,453 873,545 873,455 873
Johnson, Leptenter for Derhag Fight, J. J. 373, 741 nmunition equipment, soldier's, B. O'Connor	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,507 873,454 873,774 873,454 873,755 873,759 873,769 873,452 873,452 873,452 873,452 873,452 873,452 873,452 873,453 873,772 873,453 873,772 873,453 873,772 873,453 873,772 873,453 873,772 873,453 873,547 873,463 873,547 873,547 873,546 873,547 873,463 873,547 873,463 873,547 873,445 873,547 873,445 873,547 873,445 873,445 873,745 873
Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 873,454 873,774 873,454 873,774 873,759 873,769 873,452 873,452 873,452 873,452 873,452 873,452 873,452 873,452 873,453 873,524 873,524 873,554 873,567 873,465 873,745 875
Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 873,454 873,774 873,454 873,774 873,759 873,759 873,459 873,459 873,459 873,459 873,459 873,520 873,520 873,520 873,520 873,521 873,525 873,545 873,555 873,555 873,555 873,555 873,555 873,555 873,555 873,555 875
Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,507 873,454 873,774 873,454 873,774 873,454 873,759 873,459 873,459 873,459 873,459 873,459 873,459 873,459 873,772 873,451 873,451 873,454 873,455 873,454 873,454 873,454 873,455 873,468 873,468 873,465 873,465 873,468 873,465 873,470 873,470 873,470 873,470 873,470 873,475 873,475 873,465 873,475 875
Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 873,454 873,774 873,454 873,774 873,759 873,789 873,587 873,452 873,452 873,452 873,452 873,452 873,452 873,452 873,452 873,452 873,453 873,574 873,564 873,465 873
Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken	873,567 873,454 873,774 873,454 873,774 873,759 873,759 873,459 873,459 873,459 873,459 873,459 873,459 873,520 873,520 873,520 873,520 873,521 873,525 873
Johnson	 Discount measuring glass and bank note examiner, combined, A. C. McMicken. Ditching machine, E. E. Renshaw. Door check, G. A. Howard et al. Door check, S. Wallace. Drilling machines, feed mechanism for, W. S. Rogers. Electric coupling, G. W. Taylor. Electric motors and generators, prevention of sparking in, D. Higham. Elevator. See Hay or straw elevator. Portable elevator. Elevator. See Tent pin extractor. Fabric. See Woven pile fabric. Fattractor. See Tent pin extractor. Fabric. See Woven pile fabric. Fattra substances by electricity, apparatus for purifying and separating, H. F. D. Schwahn. Feene water heater, C. W. Fowler. Fence, J. J. Yarlot. Fence, J. J. Yarlot. Fence, M. and picket, W. H. McGrew Fence, Wire twisting and spooling machine, spur wheel, C. C. Hill. Fencewire and picket, W. H. McGrew Fence, Wire twisting and spooling machine, spur wheel, C. C. Hill. Fencewire and picket, W. H. McGrew. Fienesape and water tower, M. J. Hart. Fire escape, W. C. Chamberlain. Fire extinguisher for railway cars, automatic, Matlock & Fritz. Fire extinguisher for railway cars, automatic, Matlock & Fritz. Fire kindler, J. S. Maltby. Fishing rod joint, T. Kirker. File, paper, E. L. Mansfield. Fluid heating and cooling apparatus, A. G. Meeze. Folding machines, paster attachment for, F. Wuelfing. Frame hanger, adjustable, A. J. Wiegand. Furace. See Snoke consuming furnace. Furnace. See Snoke consuming furnace. Furnace. See Snoke consuming furnace. Gate. See Railway gate. Swinging and folding gate. Generator. See Steam generator. Glass bending and anne	873,567 873,454 873,774 873,454 873,774 873,759 873,759 873,459 873,459 873,459 873,459 873,459 873,451 873,452 873,451 873,453 873,772 873,454 873,455 873,454 873,454 873,454 873,454 873,454 873,454 873,454 873,454 873,454 873,454 873,454 873,454 873,454 873,455 873,468 873,468 873,467 873,468 873,467 873,467 873,467 873,467 873,467 873,467 873,455 873,467 873,455 873,455 873,470 873,470 873,470 873,475 873

(23) R. M. D. asks a receipt for making Bι harness grease. A. Try the following: 1 quart neat foot oil, 4 ounces beef's tallow, and 3 tablespoonfuls Bu Bı weather. Bu

(24) O. J.-See Notes and Queries, No. 4. May 28. 1887. and No. 17. March 12, 1887, about Bo polishing agates, geological specimens, etc.

Ca (25) J. A. G. asks how to manufacture Ca metallic paint from magnetic iron ore. A. The ore Ca may be ground, dried, and mixed with linseed oil. Ca

(26) J. B. R. wishes (1) a receipt for a Ca cement for putting a leather facing on an iron wheel Ca Ca rim for a friction gear to scroll saw. A. There is Ca nothing better for gluing leather to iron than good Ca tough glue with a dozen drops of glycerine to the half