

HINTS TO CORRESPONDENTS.

Names and Address must accompany all letters, or no attention will be paid thereto. This is for our information, and not for publication.
 References to former articles or answers should give date of paper and page or number of question.
 Inguiries not answered in reasonable time should be repeated; correspondents will bear in mind that some answers require not a little research, and, though we endeavor to rejy to all, either by letter or in this department, each must take his turn.
 Special Written Information on matters of personal rather than general interest: Sannot be expected without remuneration.
 Beientific American Supplements referred to may be had at the office. Price 10 cents each.
 Books referred to promptly supplied on receipt of all the sould be distingthered.

Dr1Ce Minerals sent for examination should be distinctly marked or labeled.

(1) C. V. A. asks: 1. What cement should be used to fasten to the revolving plate of a Toepler-Holtz electrical machine the brass buttons against which the wire brushes rub? Will shellac answer the purpose? A. Shellac or sealing wax will answer. Equal parts of pitch and gutta-percha melted together forms a good cement for this purpose. 2. What cement should be used for attaching the paper and tin foil inductors to the stationary plate? A. Shellac varnish answers very well. 3. Can common window glass be used for making the plates? A. Yes. 4. How can I cut a 3 inch hole in a plate of glass? A. Make a number of concentric cuts with a diamond. Back up the glass around the outer circle with plaster of Paris. After the plaster sets, drop a bullet on the center of the circle from a distance of two feet or more.

(2) J. A. A. asks (1) which way a valve should be set in piping any steam apparatus; that is. should the stcam when the valve is shut strike the top or bottom of valve? A. Always connect valves so as to shut against the constant steam pressure. This will allow of repacking the spindle stuffing box at all times. 2. Which is the most economical, to run with full boiler, that is, water up to top gauge cock, or down to one and one-half or two gauges, as the case may be? The water line in boilers for economy, which means dry steam, should not be at the high water mark, but at a safe medium between the high water mark, and the top of the tubes. As a general rule for horizontal tubular boilers of medium diameters, one and a half inches above the top of the upper tubes, to each foot of diameter, is a safe and economical height for the water line. This should correspond with the middle gauge cock when three are used or to the second (from bottom) when four are used. There is much difference of opinion among constructing engineers as to the exact positions of gauge cocks and water gauge, so that it becomes a necessity for those in charge of boilers to know the relative position of water gauge and gauge cocks above the tubes.

(3) M. asks: What will clean old printer's ink barrels? A. Kerosene.

(4) L. M.-By the census of 1880, there were 31,668 persons engaged in mining iron ore and 140.978 persons were employed in the manufacture of iron and steel. The whole number of mechanics engaged in manufactures was 2,738.950.

(5) N. F. H. asks: 1. I wish a receipt for making a paste polish for stoves. A. Black lead 1 pound, water 4 ounces, turpentine 4 ounces, sugar 1 ounce. Mix thoroughly. 2. Give me the process of making condensed milk. A. See the article "How Condensed Milk is Made," in Scientific American Supplement, No. 156.

(6) W. F. L. asks the best receipt for japanning light castings without baking. A. You may purchase air-drying black varnishes through the var nish trade. A very cheap black varnish, quick drying, may be made by mixing lamp black with shellac var nish, adding a little 95 per cent alcohol for the required

(7) F. D. asks: If the size of a dynamo is doubled, does the lighting power also increase in the same proportion? A. The increase in power will be about quadrupled if the linear dimensions are doubled. When the sectional areas are doubled, the machine ounces on each leg of the magnet, giving a total of about will have little more than double the power. If you 5 ohms resistance. intend making a machine larger than that described in SUPPLEMENT No. 161, we would advise you to follow instructions given in SUPPLEMENT No. 600.

(8) E. M. S. desires a receipt or method better than soap, water, and scrubbing brush for cleaning one's hands. A. Put 1/4 pound Glauber's salt, 1/4 pound chloride of lime, and 8 ounces of water into a little wide-mouthed bottle, and when required for use pour some of the thick sediment into a saucer and rub it well over the hands with a nail brush.

(9) H. S. B. asks: 1. If a ball is fired straight upward, with an initial velocity of 530 meters per second, how high will it go? A. 41.000 feet. 2. How long will it take to go and how long to return? A. 49 seconds going up, 52 seconds coming down. 3 Give the velocities at the beginning and end of each second going and returning. A. You can learn how to figure the several answers from Haswell's Engineer's Manual, which we mail for \$4, and from other works. 4. Will its penetrating power be the same practically at the end of the last second of its fall as when it left the muzzle of the gun? A. No; you must deduct for the friction of the air. 5. Does the air offer more resistance in the ascent than in the descent? A. Yes by the value of the greater velocity. The propelling force overcomes both gravity and air friction to send the ball up. Only one of these factors, gravity, pulls the ball.down.

See the articles on "Effervescing Beverages," contained in SCIENTIFIC AMERICAN SUPPLEMENT, NO 270, and also in the article on "Champagne Cider," in SCIENTIFIC AMERICAN SUPPLEMENT, No. 313, which we send for ten cents each. 2. In your journal. December 25, 1886, vou give a formula for foam sirup made from quillaya bark. It is good and answers well, but a bit too expensive. Can you tell me how the liquid foamine is made? A. The foam may be produced by adding a suitable quantity of gum arabic, 2 to 4 ounces dissolved in an equal amount of water. The usual mixture however, is quillaya bark 4 ounces, alcohol 4 ounces, glycerine 4 ounces, and water ° ounces. Exhaust by percolation to make 1 pint of tincture 3. How is the rose colored stain made that ladies use for their faces? It is only removed with lemon juice. A. Use finely bolted talc 4 ounces and carmine 2 drachms. with a little warm and dilute solution of gum trags canth. 4. I use burnt sugar to color my beverage with with. It is objected to by total abstainers as looking too much like ales. Can you tell me of a nice wine color oring that will not be affected by the acid? A. You can diminish or increase the amount of burnt sugar used when a suitable shade is obtained. This is more satisfactory than purchasing coloring materials, which you may buy at a chemist's shop. 5. Will peroxide of hydrogen mixed with spirits of ammonia turn white hairs black? A. You cannot. See the article on "Hydrogen Peroxide," in SCIENTIFIC AMERICAN SUPPLE MENT, No. 339.

(11) W. J. M. writes: 1. Where an engine is running machinery of very irregular load or motion, should not the slide valve be adjusted on steam ports so as to give equal lead on each port in order to secure as regular motion as possible? A. Yes. 2. Is it customary to give one-sixteenth to one-eighth inch more lead on front steam port than on rear port? A. This is sometimes done by engineers seeking the finest adjustment and allowing for piston rod area. 3. When admitting water and steam through the angle valves in to glass water gauge (new gauges), how do you proceed to avoid breakage of glass tube or gauge? A. Open the drip, then open the upper valve slightly and allow steam to blow through. Then open the lower valve slowly allowing the cold water in the lower pipe to run out. When running hot, close the drip and the hot water will rise in the gauge. Then open both valves Books, machine for rounding and backing, E. wide. The cyclopedia you ask about describes many governors.

(12) R. B.—Transparent cosmetique is nothing more than a transparent soap, made with alcohol. Take a good suet or tallow soap, which is cut into very thin ribbons and exposed to the air and sun until it is thoroughly dried. It is then pulverized in a marble mortar and passed through a fine sieve. The powder thus obtained is directly dissolved in strong boiling alcohol. While the soap is liquid, the colors and per fumes are incorporated with it, 31% gallons of alcohol of 0849 sp. gr. are generally used with 50 pounds of soap. A still heated by steam or hot water is used for this operation, as a considerable quantity of alcohol would be lost in a common heating pan, and the direct application of fire would destroy the transparency of the soap.

(13) W. N. R. asks the form and use of a railroad Y. A. It is a turn out from and return to the main track in the form of a letter Y, sometimes used instead of a turntable. The term is also applied to a sort of frog used on horse car roads instead of a switch.

(14) W. S. asks the difference in the terms soluble, insoluble and reverted phosphates, or is soluble and reverted the same thing? A. In the manufacture of fertilizers the tri calcium phosphate is treated with sulphuric acid in order to convert it into rarely happens that sufficient acid is used for this purpose, we have three determinations that are usually made in the analysis of a fertilizer. 1. The total phosphoric acid. 2. The soluble phosphoric acid, and 3. The insoluble phosphoric acid.

(15) T. D. McC. asks: 1. How can I make a gelatine pad for copying writing? A. See SCIENTIFIC AMERICAN SUPPLEMENT. No. 438. for this information. 2. In oiling the blades of my knife the white bone handle became discolored with the kerosene. What will restore its white color? A. Immerse in a dilute solution of binoxide of hydrogen. 3. How much No. 24 insulated wire should J use on each core of an electric door bell, and what will be the resistance? A. Use two

(16) A. L. L. — The plant sent to be named is Solanum mammosum.

(17) C. D. asks: How many cells of the simple plunge battery described in SCIENTIFIC AMERI-CAN of August 20 will be required to produce the voltaic arc? A. About sixty.

(18) A. E. asks: Can the wire of an induction coil of the secondary current be used after it Chain link, horse power, W. H. & J. Butterworth, gether and solder them, washing off carefully and drying before rewinding.

TO INVENTORS.

An experience of forty years, and the preparation of more than one hundred thousand applications for patents at home and abroad, enable us to understand the isws and practice on both continents, and to possess unequaled facilitis f r procuring patents everywhere. A synopsis of the pat nt laws of the United States and all foreign countrins may be had on application, and persons contemplating the securing of patents, either at home or abroad, are invited to write to this office for prices, which are low in accordance with the times and our extensive facilities for conducting the business. Address MUNN & CO., office SCIENTIFIC AMERICAN, 361 Broadway, New York. han .

INDEX OF INVENTIONS

For which Letters Patent of the United States were Granted

October 25, 1887,

AND EACH BEARING THAT DATE.

[See note at end of list about copies of these patents.]

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(19) E. D. asks what proportions to use of white lead and gum arabic powder, for a preparation for stamping with the perforated patterns. A. The white powder used consists of white lead with just sufficient gum arabic to make it adhere when pressed over with a heated iron. 2. How to clean the lead out of a rifle without injuring the barrel. A. Special brushes are made for this purpose, but when the lead is bright, as it is likely to be from recent firing, a good plan is to shake a small quantity of mercury well in the barrel, and it will loosen the lead so it will come out readily with a good swabbing.

(20) C. J. L. asks the ingredients used in the manufacture of the dye on a pièce of wool he sends, saying it is a fast color and the skins are used

(10) J. S. writes: 1. I make a beverage with essence of pineapple and pear acid, tart and in the trimming of saddles in Texas. A. The coloring barat sagar. It is made in a tub and drawn through a matter is one of the fast aniline yellow dyes, known beer machine, it is clear and palatable, but I cannot get under the name of naphthol. They are used in the it to effervesce as bottled ginger beers do. A. This result proportion of about 1 pound of dye to 100 of the macan probably be brought abont by the addition of sugar. terial.

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