Graphite Bushings .- Put them on all loose pulleys. Band saws, with tipping table. All kinds woodwork ing machinery. Rollstone Machine Co., Fitchburg, Mass. Send for new and complete catalogue of Scientific Books for sale by Munn & Co., 361 Broadway, N.Y. Free on application.



#### HINTS TO CORRESPONDENTS.

Names and Address must accompany all letters, or no attention will be paid thereto. This is for our information, and not for publication.
References to former articles or answers should give date of paper and page or number of question.
Inquiries not absword in reasonable time should be repeated; correspondents will bear in mind that some answers require not a little research, and, though we endeavor to reply to all, either by letter or in this department, each must take his turn.
Special Writte: Iuformation on matters of personal rather than general interest cannot be expected without remuneration.
Scientific American Supplements referred to may be had at the office. Frice 10 cents each.
Books referred to promptly supplied on receipt of all price.

Minerals sent for examination should be distinctly marked or labeled.

(1) O. S. B. asks how magnesium ribbon is made. A. The metal is first obtained either by chemical means or by electrolysis from one of the compounds of magnesium. The usual commercial process is that of Caron and Deville. A mixture of 600 grammes of chloride of magnesium, 480 grammes of finely powdered fluor spar, and 230 grammes of sodium in small pieces is thrown into a red hot crucible, which is then closed with the cover. After a short time a violent reaction takes place, and as soon as this is complete, the contents of the crucible are stirred around with an iron rod, in order to unite the small globules of metal into larger masses. The metal thus obtained contains several impurities, which may be eliminated by distillation. For made, and apply it twice a day to the scalp by mean this purpose the crude magnesium is placed in an iron of # soft sponge: crucible having an iron tube passing through from the bottom to within an inch of the lid. The crucible is filled with the crude metal to the level of the mouth of the tube, the lid carefully screwed and luted down, and the air displaced by a current of hydrogen or coal gas. As the crucible becomes heated, the magnesium distills over, passing through the upright tube into a box placed below, where on the completion of the operation it is found in the form of a coherent mass, which is subsequently melted and cast into ingots or any other form that may be required. By special machinery invented by a Mr. Mather, the metal is pressed when in a semifluid state into wire of varying thicknesses and of any required length, and this afterward flattened by pressure into ribbon. The recent decline in the price of magnesium is due to recent improvements in the process. The chemical brightness of the sun at a zenith angle of 67° 22' is only 36.6 times as great as that of magnesium, hence the value of this light as a source of chemically active rays for photographic purposes be- ing plating dynamos be used to run electric lights, arc comes at once apparent. 2. How is a good screen for a magic lantern made? A. To make an opaque white chine? A. An electro-plating dynamo gives electricity screen, coat heavy canvas twice with a calcimine solution containing a little glycerine or molasses, which prevent cracking. Lantern slides are colored with dilute aniline solutions. See SCIENTIFIC AMERICAN SUPPLEMENT, No. 423, for full particulars.

(2) E. G. R. asks how to make a bet lows for a photographic camera. A. There are two ways. One of the simplest is described on page 837 of and put into it powdered nitrate of soda, in the proporthe December 31, 1886, issue of the Photographic News. tion of 1 ounce to the pound of the wax. Afterward A sheet of heavy rubber cloth, large enough when folded over a box to form a complete bellows, is marked off in diluting with tcn times its weight of water, keeping uniform spaces and then carefully folded up and pressed. By a series of cross folds the corners are made so that the whole will readily elongate. Full directions with illustrations may shortly appear. The inside of the bellows should be blackened with French polish. having ground with it a small quantity of lamp black powder. Very little should be mixed at a time, as it evaporates quickly. For the outside use shellac varnish blackened with lamp black, adding a very small also of the preparation of fulminate mercury. A. The amount of glycerine

(3) W. R. asks how to blacken inside of a common bellows. A. See formula given to E. G. R., above.

(4) White Arrow asks (1) how to make gold paint, for gilding frames, etc. A. The process is a sccret one. 2. How to cure shiny and greasy-looking face. A. Frequently washing with water, or with a solution of Rochelle salts in water, or, if the trouble is caused by bad digestion, consult a physician. 3. How to remove corns on feet without pain or great inconvenience. A. Use the following: Salicylic acid 30 parts, extract of cannabis indica 5 parts, collodion 240 parts.

Paint," in Scientific American Supplement, No 249. 8. Is there any certain and quick cure for head ache and toothache? A. See "Headaches and their Treatment," in Scientific American Supplement No. 258. 9. How to make a tooth powder that will cleanse the teeth thoroughly, leaving them spotlessly white? A. Take of dry hypochlorite of lime 1/2 drachm and 2 drachms precipitated chalk, triturate together and mix thoroughly. This will, however, eventu-ally injure the enamel of the teeth.

(5) D. T. asks if any of our readers have any knowledge of a microphone having the contact points made of platinum, which will reproduce articulate speech.

(6) F. N. P. asks for a cement to make tight a wood photographic developing tray having a glass bottom. A. Coat the wood sides with asphaltum varnish and cement the joints with a cement made as follows : Melt together 1 part of pitch, 1 part resin, and 1 part plaster of Paris(perfectly dry).

(7) E. A. L. asks what the process is and apparatus necessary to manufacture flake litharge. A. In a general way, metallic lead is heated on the hearth of a reverberatory furnace. The oxygen of the air oxidizes the surface of the lead to litharge, which is scraped off.

(8) W. B. B. asks the proper mode of covering machinery pulleys with leather to prevent slipping of belt. I have tried lacing, but with poor success. Is there any cement I can use between the pulley and leather? A. Clean the palley of all grease or oil, then scratch the surface all over with a rough file. Make a long scarf on one end only of the leather band, and the band a little wider than the pulley at the scarf, which will better facilitate drawing it tight. Use the best isinglass glue, and draw and clamp the thick end over the scarf. When dry, trim the thick end to an even curve.

(9) D. F. N.-1. The only tree-like plants that produce their fruit without the intermedium of blossoms are tree ferns. 2. To promote the growth of the hair, have the following preparation

Tr. nux vomica	2 drachms.
Carbolic acid	
Tr. cinchona	1 ounce.
Tr. cantharides	16 drachm.
Cocoanut oil and cologne water.	
aight to male a 4 opped mint	

(10) A. S. S. asks: What will remove the stain of iodine from the hair of a horse without injury to the horse or hair? A. Ordinary aqua ammonia will remove the stain instantaneously.

(11) J. N. P. asks the greatest perpendicular depth ever reached in the earth by well or mine A. The deepest well is at Schliedenbach, Prussia. It is 4,300 feet deep. The deepest mine in Great Britain is the Rose Hill colliery, 2,445 feet deep, and a mine at Andreasberg in the Hartz Mountains is 4,500 feet deep.

(12) D. D. M. asks: Can electro-plator incandescent? How many to a small plating maof too low tension for electric lights, except the very smallest ingandescent or specially constructed ones of low residence.

(18) F. P. asks: What substance will Meach wax, such as used for producing artificial flowers, etc., and also how to use same in order to obtain satisfactory results. A. Melt the wax in a jar. add by degrees 2 ounces to the pound of sulphuric acid, the wax warm and stirring the while. Let it stand a short time, and then fill up the jar with hot water, and allow the whole to cool. The wax should then be white. Afterward wash with water to remove any nitric acid that may remain, as it would make the wax yellow

(14) D. F. F. asks concerning the quantity of fulminate mercury nsed in paper torpedoes and quantity varies considerably. Its preparation is as follows: One part of mercury is dissolved in twelve parts of nitric acid; the solution mixed with an equal quantity of alcohol; and gentle heat is applied, the reaction, if too violent, being moderated by adding more spirit from time to time. The mercuric fulminate separates from the hot liquid, and after cooling may be purified from an admixture of reduced metal by solution in boiling water and recrystallization.

(15) S. G. C.-The fungus which you end to be named is a species of puff ball popularly called "earth star." from the stellate divisions of the external coat (peridium); whence also the scientific name geaster, a Greek word having the same meaning. There are quite a number of anecies but none of ther felt, is very common. Some of them are extremely sensitive to moisture, and are driven about as shapeless masses h fly, in for by the wind till the first shower expands them. Others, on the contrary, expand when dry and contract when ectly lelon, moist.

ounces, rain water 2 pints, alcohol 4 ounces, with constant stirring, dissolve the glue and lead in the water by means of a water bath. Add the alcohol and continue the heat for a few minutes. Lastly pour into bottles while hot.

(20) G. W. R. writes: Is there a black copyingink that can be used upon the glycerine copying pads? A. Use a strong aqueous solution of soluble nigrosine (aniline black), in the proportion of about 1 to 5 or 7 of water, to which a little glycerine may be added. It is not as satisfactory as the violet ink, how ever.

(21) M. E. writes: I have a handsome piece of statuary, composed of zinc which had been finished in imitation of bronze, that has become soiled. How can I finish it? I do not want a gold finish, but the dark bronze. A. There are various colored lacquers used for this purpose. Of these, a dark gray bronzing is made by mixing 1 drachm protochloride of tin and 1 drachm sulphocyanide of potassium with 1 pint of water

(22) F. W. S. asks in which there is the greater per cent of heat, in hard coal screenings or soft coal screenings. A. There is but very little perceptible difference in the heat. The variation in the amount of ash makes the principal gross difference, and this is as variable in the bituminous as in the anthracite. Some claim an excess of heat in bituminous, from its larger percentage of hydrogen.

(23) S. G. B. asks how to solder cast iron and tin ware together. A. It is a very difficult matter to tin cast iron. The surface to be tinned may be made perfectly clean with a file; then use pure tin with a tinner's copper or soldering iron. Rub the surface with sal ammoniac. At the same time apply the hot tin ning iron and the tin. Tinner's acid (muriate of zinc) applied freely will facilitate the flow of the tin, if it does not readily take at the first effort.

(24) H. N. B. asks the full name of the Emperor of Germany (the man that is 90 years old). Also his father's and mother's full name. A. Frederick William Louis Hohenzollern; he is the son of Frederick William III. and Louise Amelie Wilhelmine Auguste, of Mecklenburg-Strelitz.

(25) W. H. A. writes: I have a piece of buhl furniture, and the brass fretwork is coming out. Can you give me the recipe of some glue or cement to fasten it on with? A. Use a cement made by mixing together 4 parts of good glue and 1 part Venice turpen tine.

(26) C. F. D. asks: What will be the result of placing shellac varnish over preservative or other varnishes? Will it be likely to crack in a short time ? A. Shellac is about the hardest of gums. Put on over other varnishes that are perfectly dry, and with good surface it should make a fine hard finish.

(27) A. J. S. desires a receipt for a strong cement that will mend bisque. A. Burn some oyster shells, reduce to powder in a muller, and pass through a fine sieve : make this into a naste with white of egg. The shells should be thoroughly cleaned, well burned, air slaked, and finely powdered, making simply a fine article of lime. The parts joined must be held firmly together for two minutes or so after the cement has been applied. Be sure the parts are thoroughly clean before joining.

(28) J. E. P. desires information in regard to washing blankets and woolens without making them shrink. A. Scrape 1 pound soda soap, and boil it down in sufficient water, so that when cooling you can beat it with the hand to make a sort of jelly. Add three tablespoonfuls spirit of turpentine and one of spirit of hartshorn, and with this wash the article well and rinse in cold water until all the soap is taken off. Then apply salt and water and fold between two sheets, taking care not to allow two folds of the article washed to tie together. Smooth with a cool iron. Only use the salt where there are delicate colors that may run. If you can get potash soap, it will be better, as woolen manufacturers do not use soda soap.

### NEW BOOKS AND PUBLICATIONS.

NYSTROM'S POCKET BOOK OF MECHANICS AND ENGINEERING. Pp. 670. Phila-delphia: J. B. Lippincott & Co. Price, \$3.50.

The nineteenth edition of this very comprehensive and most useful manual has been revised and corrected by Professor W. Dennis Marks, of the University of Pennsylvania. The present editor has added an article on dynamic electricity and one on the expansion of steam, but has confined himself principally to corrections of English and the formulæ of previous editions.

THE RELATIVE PROPORTIONS OF THE STEAM ENGINE. By William Dennis Marks, Ph.B., C.E. With numerous diagrams. Philadelphia: J. B. Lip-pincott Co. 1867. Pp. xxi, 283. Price, \$3.00.

# INDEX OF INVENTIONS

For which Letters Patent of the United States were Granted

#### October 4, 1887.

# AND EACH BEARING THAT DATE.

[See note at end of list about copies of these patents.]
Adding machine, W.F. Gatewood
Album stand, F. Seivelt
ley
Dyer
Axle lubricator, J. C. Nichol
Bail ear, W. Grange
Barber's chair, G. Knecht
Barrel washing machine, U. Eberhardt
Belt fastener, F. E. Jenkins
Billiard cue, B. H. Weber
Blower, fan, A. H. Berry 370,920 Board. See Ironing board. Boiler. See Milk boiler. Steam boiler.
Boiler tubes, device for protecting, Hague & Cookson
Book, pocket memorandum, C. H. Knight
Small
370,906, 370,907 Boring machine, F. Schoepfle
Box. See Axle box. Cigar box. Rock drill stuff- ing box. Box, G. W. Smith
Brake. See Car brake. Vehicle brake. Bricks, manufacturing, H. W. Kasten 370,948
Bridge, arched, P. Britvich
Buckle, H. F. Banks
Burner. See Injector burner. Oil burner. Vapor burner.
Bustle, H. O. Canfield
Cable grip, traction, E. Smith
Car brake and starter, A. V. Dillenbeck
gomery
Car coupling, C. M. Jones
Car coupling, O. E. Snyder
Car propulsion, Imlay & Williams
Car wheel, J. W. Cloud (r) 10,869 Cars, lavatory appliance for railway, W. D. Mann
Cars, means for heating railway, J. Q. C. Searle 370,897 Carbureting apparatus, T. Drake
Carburetor, C. R. Collins
Carpet cleaner, W. H. Trissler
Cart, road, J. A. Witmer
Cartridge shells, machine for making, Bradshaw & Lapoint
Case. See Pin and needle case. Centrifugal fountain, portable, W. N. Best 370,922 Centrifugal machines, journal bearing for, J. C.
Poland
Chalk holder, P. B. Reeves
Churns, means for operating, G. B. Webb 371,113 Cider press, roller, S. Eppley
Circles, instrument for describing, T. A. & S. B. Wylie
Cisterns, apparatus for building, W.H.H. Davis. 371,039 Cleaner. See Carpet cleaner. Clock, electric alarm, E.J. Colby

mix, and apply with a camers half brush. 4. Ho
cure or prevent bone felon? A. As soon as it is
put directly over the spot a blister of Spanish
about the size of the thumb nail, and let it remain
six hours, at the expiration of which time, din
under the surface of the blister, may be seen the f
which can be taken out with the point of a need

lle or lancet. 5. How to make an ink that writes black, remains black, and is really a jet black ink? A. See recipes given in SCIENTIFIC AMERICAN SUPPLEMENT, No. 157. 6. How to make a liquid polish for shoes that requires no rubbing to produce a shine. A. The wellknown English liquid blacking of Day & Martin is said to be made as follows: Mix very finely ground animal charcoal, or boneblack, with enough sperm oil to thoroughly impregnate the mass, then add raw sugar or molasses, mixed with a little vinegar, and thoroughly incorporate. A small measure of dilute sulphuric acid is now introduced. Too mnch will be injurious to the leather, and too little will not make so good a polish, but exact directions cannot be given. When all effer vescence has stopped, but while the compound is still warm, add vinegar until the mass is as thin as desired for bottling. 7. How to make luminous ink that may be read at night. A. See "How to Make Luminous Take of best white glue 16 onnces, white lead, dry, 4 way, New York.

(16) W. C. I.—The plant is a native of Southern Florida, and would not endure the cold of a northern winter. The root should be lifted before the ground f eezes

(17) C. J. C. asks whether there is such chemical compound as "hydric tartrate." A. "Hydric tartrate " is one of the terms used to designate tartaric acid, which, strictly speaking, is hydrogen tartrate.

(18) F. B. J. asks if there is an acid that will eat off printer's ink from a card without eating the card. A. No.

(19) D. H. B. desires a recipe for a superior Aquid glue. Something that could be manufactured largely nnder a copyrighted name, and stand the yests of these other goods now on the market. A.

This is the third edition of this useful manual. It is
a collection of, or compiled from, a series of lectures. In
it every imaginable factor of the steam engine is studied
and formula deduced. Indicator diagrams, crank
angles, link and valve motion are all fully treated of. In
order to enable the engineer to enter his own notes and
observations, blank leaves are bound in between the
printed leaves. Some personal and practical notes give
more animation to the book than the subject would
seem capable of affording.

## TO INVENTORS

An experience of forty years, and the preparation of more than one hundred thousand applications for patents at home and abroad, enable us to understand the iaws and practice on both continents, and to possess unequaled facilities for procuring patents everywhere. synopsis of the patent laws of the United States and all foreign countries may be had on application, and persons contemplating the secur ng of patents, either at home or abroad, are invited to write to this office for prices, which are low, in accordance with the times and our extensive facilities for conducting the business. Address MUNN & CO., office SCIENTIFIC AMERICAN, 361 Broad-

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Clutch, F. F. Dearing	370,860
Clutch, friction, A. C. Rogers	370,821
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Coffee pot, J. S. Stringer	370,827
Convertible chair and table, T. M. Schleier	371,099
Combination lock, C. Launer	
Cooking and steaming apparatus feed, Shoudy,	
Jr., & Miller	371,101
Cooler. Milk cooler.	
Cotton blocker, J. T. Jordan	370,875
Cotton packer, R. K. Thompson	370,829
Coupling. See Car coupling, Reach coupling.	
Thill coupling.	
Cuff holder, J. W. Henry	370,786
Cuffs, making, J. K. P. Pine	371,096
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wheeled, T. Meyer	
Cyclone destroyer, J. B. Atwater	
Desk, A. S. Webb	
Desk and chair, school, G. A. Bobrick	370,923
Digger. See Post hole digger.	
Disinfectant, C.T. Kingzett,	371,074

Clock, electric alarm, E. J. Colby.....