### Business and Personal.

The charge for Insertion under this head is One Dollar a line for each insertion; about eight words to a line. Advertisements must be received at publication office as early as Thursday morning to appear in next issue

Prof. Vose, in the preface to his "Manual for Railread/Engineers," says that Trautwine's "Civil Engineer's Pecketteek" is "beyond all question the best practical manual for the engineer that has ever appeared." alse Trautwine's "Railread Curves" and "Earthwork."

#### An Irishman's Bull,

We are surrounded by difficulties and dangers, said Pat. from the cradle to the grave, and the only wonder is that we ever live long enough after leaving the one to reach the other. The greatest danger lies in allowing the seeds of disease to be sown in our system. If you feel dull and drowsy, have frequent headaches, bad taste in mouth, coated tongue, poor appetite, you are suffer ing from a torpid liver. Take Dr. Pierce's Medical Discovery" if you would destroy those seeds and avoid reaping a harvest of suffering and death.

First class tool maker wanted. B. W. Payne & Sons Elmira, N. Y.

Electroplating Machines and Outfits.

Referring to the patent decisions in our favor in the English courts, mentioned in the issue of this paper of Dec. 4, and with a view of removing further inducements for infringements of our patents, we have so farperfected our "Little Wonder," or \$100 machine, that we can guarantee greater results than nave ever been obtained at anything like the price. Please send for catalogue Hanson, Van Winkle & Co., Newark, N. J.

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More than five years' test in Chicago, Baltimore, and elsewhere. Immense profits, Address Weems Stoneand Marble Co., 184 Dearborn St., Chicago, Ill.

Link Belting and Wheels, Link Belt M. Co., Chicago.

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Three 50 H. P.,  $4' \times 16'$ , 3'' tubes, each, \$300, \$325, and

Four 45 H. P., 4' x 15', 3" tubes, \$275, \$300, \$325, and \$350 •ne 40 H. P., 4' x 13', \$275. •ne 30 H. P., \$250.

Vertical Boilers. Three 150 H. P., Corliss, 2" tubes, each \$500. Three 125 H. P., 2" submerged tubes, each, \$575. One 100 H. P., 2" tubes, \$550. One 60 H. P., 214" tubes, \$400.

One 25 H. P., 21/4" tubes, \$300. Locomotive. Fire Box Pattern. Three 100 H. P., 4' tubes, \$500, \$550, and \$600. Three 90 H. P., 3' tubes, \$650, \$700, and \$700. Five 80 H. P., 2' tubes, \$600 each.

●ne 50 H. P., 3" tubes, \$575. Engines and beilers, pertable and stationary; weedwerking and general machinery. Send for estimates, stating exactly what you want. W. E. Drew, agent S. C. Fersaith Mach. Co., Manchester, N. H.

The Railroad Gazette, handsomely illustrated, published weekly, at 73 Breadway, New York. Specimen copies free. Send for catalogue of railroad books.

Friction Clutches from \$2.25 on. J. C. Blevney, New

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Concrete patents for sale. E. L. Ransome, S. F., Cal. Woodworking Machinery of all kinds. The Bentel & Margedant Co., 116 Fourth St., Hamilton, O.

Guild & Garrison's Steam Pump Works, Brooklyn N. Y. Pumps for liquids, air, and gases. New catalogue new ready.

The Knowles Steam Pump Works, 44 Washington St., Besten, and 93 Liberty St., New Yerk, have just issued a new catalogue, in which are many new and improvedforms of Pumping Machinery of the single and duplex, steam and power type. This catalogue will be  $\label{eq:mailedfree} \verb"en" application".$ 

Presses & Dies. Ferracute Mach. Co., Bridgeton, N. J Nickel Plating.-Sole manufacturers cast nickel an odes, pure nickel salts, pelishing compositions, etc. \$100
"Little Wonder." A perfect Electro Plating Machine.
Sole manufacturers of the new Dip Lacquer Kristaline. Complete outsit for plating, etc. Hanson, Van Winkle & Co., Newark, N. J., and 92 and 94 Liberty St., New York, Iron Planer, Lathe, Drill, and other machine tools of modern design. New Haven Mfg. Co., New Haven, Conn.

processes, and directions, for the Mechanic, Engineer Farmer, and Housekeeper. With a Color Tempering Scale, and numerous wood engravings. Revised by Prof. Thurston and Vander Weyde, and Engineers Buel and Rese. 12me, cleth, \$2.00. Fer sale by Munn & Co., 361 Breadway, New York.

Curtis Pressure Regulator and Steam Trap. See p. 142. Iron and Steel Wire, Wire Rope, Wire Rope Tramways. Trenten Iren Cempany, Trenten, N. J.

Best Automatic Planer Knife Grinders. Pat. Face Plate Chuck Jaws. Am. Twist Drill Co., Laconia, N. H.

Iron, Steel, and Copper Drop Forgings of every description. Billings & Spencer Co., Hartford, Conn.

We are sole manufacturers of the Fibrous Asbestos Removable Pipe and Boiler Coverings. We make pure sbestes goods of all kinds. The Chalmers-Spence Co. 419 East 8th Street, New York.

Chucks-over 100 different kinds and sizes in stock. Specials made toorder. Cushman Chuck Co., Hartford, Ct.

If an invention has not been patented in the United States for more than one year, it may still be patented in Canada. Cost for Canadian patent, \$40. Various other foreign patents may also be obtained. For instructions address Munn & Co., SCIENTIFIC AMERICAN patent agency, 361 Breadway, New York.

Steam Hammers, Improved Hydraulic Jacks, and Tube Expanders. R. Dudgeon, 24 Columbia St., New York

60,000 Emerson's 1886 & Book of superior saws, with Supplement, sent free to all Sawvers and Lumbermen. Address Emerson, Smith & Co., Limited, Beaver Falls, Pa., U. S. A.

Safety Elevators, steam and belt power : quick and mooth. D. Frisbie & Co., 112 Liberty St., New York.

"How to Keep Boilers Clean." Send your address for free 8S page book. Jas. C. Hotchkiss, 93 John St., N. Y. Supplement Catalogue.—Persons in pursuit of information of any special engineering, mechanical, or scientific subject, can have catalogue of contents of the Sci-ENTIFIC AMERICAN SUPPLEMENT sent to them free. The SUPPLEMENT contains lengthy articles embracing the whole range of engineering, mechanics, and physical science. Address Munn & Co., Publishers, New York.

Magic Lanterns and Stereopticons of all kinds and prices. Views illustrating every subject for public exnent. 136 page illustrated catalogue free. McAllister, Manufacturing Optician, 49 Nassau St., New York.

Timber Gaining Machine. All kinds Wood Working Machinery. C. B. Regers & Co., Nerwich, Conn.

Astronomical Telescopes, from 6" to largest size. Observatery Demes, all sizes. Warner & Swasey, Cleve-

Split Pulleys at low prices, and of same strength and appearance as Whole Pulleys. Yocom & Son's Shafting Works, Drinker St., Philadelphia, Pa.

Send for catalogue of Scientific Books for sale by Munn & Co., 361 Broadway, N. Y. Free on application.



#### HINTS TO CORRESPONDENTS.

Names and Address must accompany all letters, or no attention will be paid thereto. This is for our information, and not for publication.

References to former articles or answers should give date of paper and page or number of question.

Inquiries not answered in reasonable time should be repeated; correspondents will bear in mind that some answers require not a little research, and, though we endeavor to reply to all, either by letter or in this department, each must take his turn.

Special Written Information on matters of

or in this department, each must take his turn.

Special Written Information on matters of personal rather than general interest cannot be expected without remuneration.

Scientific American Supplements referred to may be head at the affice. Price 10 cents each.

to may be had at the office. Price 10 cents each.

Books referred to promptly supplied on receipt of

Minerals sent for examination should be distinctly

- (1) E. E. C. asks if a person weighs any more after eating a hearty meal than before, and is it the same with drinking as with eating? A. Immediately after eating or drinking, a person weighs more than before it.
- (2) H. M. W. asks under what pressure gas for illuminating purposes is usually kept in the mixture of salt 1 part, alum 1 part, saltpeter 2 parts, city mains. Also whether such gas is wastefully soluble in water if the two are in juxtaposition. A. The pressure of illuminating gas in street mains varies from 1 to 4 inches of water. It is not wastefully soluble in
- (3) J. H. B. says: In a life of the Empress Josephine I have recently read, it is stated that on the 9th of November, 1799, the President of the Directory and guests were surprised by receiving "a telegraphic announcement that Bonaparte had that day vatch. Experimental exhibition and explanation at landed at Frejus." Was not that date prior to the use Anti-Magnetic Shield & Watch Case Co.," 18 John St., of the telegraph? A. The telegraph then used was the of the telegraph? A. The telegraph then used was the New York. F. S. Giles. Agt., or Giles Bro. & Co., Chicago, semaphore, or visual telegraph. Posts or spires on where full assortment of Anti-Magnetic Watches can which were movable arms were employed to convey which were movable arms were employed to convey intelligence.
  - (4) W. B. writes: I have some bone black from which I wish to make a porous receptacle for the absorption of gases. I wish to make it as porous as is consistent with durability. What substance shall I use to make it adhesive, and in what proportion? Can this substance be baked out in a common oven, or will it require greater heat? A. Mix the bone black to a thick stiff paste with molasses and water, or with coal tar. Then, after shaping, it must be baked at a red heat. This can be done in a good fire by inclosing it in a vessel and covering it with aqua ammonia, or an ammoniacal solution of basic charcoal or sand. An ordinary flower pot might answer as containing vessel for baking at home
- (5) X. Y. Z. asks: 1. Where can I find a good account of the isolation of fluorine, recently hinted at in Nature? A. See the Chemical News, current volume, pp. 36 and 51. The original papers appeared in the Comptes Rendus of the French Academy furniture on which is what appears to be a very fine of Science. 2. Have or have not diamonds been made in the laboratory? A. See the information on this sub- that the inlaid work is first sawed out and then put Wrinkles and Recipes. Compiled from the Scienti- ject in Scientific American Supplement, Nos. 216 into some kind of black wax, and all polished, which FICLAMERICAN. A collection of practical suggestions, and 218. 3. What is the present accepted number of presents a very fine appearance. How is the work hemistry eight, but there are several elements since claimed to then attached to the work by means of glue; the wax be isolated, whose existence is not altogether accepted. used is ordinary sealing wax carefully applied to the 4. The highest temperature obtained by the electric interstices with a hot tool. The secret of the work lies arc? Also by combustion? A. By combustion, practiging the skillful application of the wax and in the subcally between 2,000° and 2,500° Centigrade. By the electric arc. undetermined, but far higher. 5. How many products have been obtained from the distillation of coal, in making illuminating gas? A. Their name is legion. See article on gas, by Professor C. F. Chandler, in Johnson's Cyclopedia.
  - (6) C. E. McC. asks what size of cottoncovered copper wire he must use on magnet in short circuit to get greatest drawing power, with one or two cells gravity battery. A. The size of wire to be See Supplement, No. 569, for information about chain used on electro-magnets depends upon the size of the casting. magnet covers. We should recommend No. 16 or 18 wire as probably adapted to your wants.
  - tion for copper electro-plating, also if one "crowfoot" battery has power enough for experimental work. A. according to the position of the link slide, which governments For copper plating, a solution of sulphate of copperis erns the throw of the valve, and also the cut-off. This required, obtained by dissolving blue vitriol in water. is entirely under the control of the engineer through the One crowfoot battery will answer for experimenting.

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(8) T. N. C. desires (1) a receipt for a varnish for brass. A. An excellent brass lacquer consists of 8 ounces shellac, 2 ounces sandarac, 2 ounces annotto, 1/4 ounce dragon's blood resin, 1 gallon spirits of wine. The article to be lacquered should be heated slightly, and the lacquer applied by means of a soft camel's hair brush. 2. A cheap, simple method for ing to it a solution of 4 ounces shellac and 3 ounces oil generating hydrogen gases for inflating toy balloons? A. Fill a bottle about one-quarter full with zinc turn ings, then pour water half way up the bottle and add a few drops of sulphuric acid. Fill the opening of this bottle with a cork through which a glass tube is | A. On a good land telegraph line of length equal to made to pass. The generated hydrogen will escape up the tube, and then can be collected in the balloon.

- (9) B. A. H. asks (1) directions for making wax moulds for moulding plaster centers for ceilings. A. Plaster centers are monlded in plaster moulds, oiled with linseed oil. In making an hibitions, Sunday schools, colleges, and home entertain- original design, you may use beeswax and whiting melted with a few drops of oil to soften, so that it may be worked. Clay is also used for designing patterns; oil the clay pattern before pouring on the plaster of Paris. 2. What thickness would a cast iron box 6 inches by 6 inches inside have to be made to hold 330° of steam heat? A. 330° heat in steam is equivalent to 90 pounds pressure; your box, if a cube, should have ference will there be in the current, if the space between the inside corners rounded, and be about 34 inch thick for safety.
  - (10) A. S.—We know of no iron cement rot too much for efficient working. made as you describe. A strong, apparently welding cement may be made as follows: Take equal parts of flour sulphurand dry white lead with one-sixth part atmosphere? A. There is no difference in the compoof borax; incorporate thoroughly in a mortar. When used, add to as much as you require for immediate use, sulphuric acid just enough to make a paste, which spread thinly on the surface and press them together with clamps. In 4 or 5 days the joint will be strong, and appear as if welded.
  - (11) W. P. J. asks why a loose pulley of certain size, or a wheel such as is used on a band saw machine, shakes when running a certain speed, whereas if the speed is decreased oringreased the vibration ceases. A. The cause is the  ${\tt synchr} \bullet {\tt nism}$  between the time of revolution of the wheel and the vibration of the band saw. At the speed in which they correspond. the vibration of the band is increased. This phenomenon often takes place with belting, sometimes extending to the floors and the building. We know of a case where at a certain speed of the engine the walls of a building shake.
  - (12) J. C. V. asks: 1. How can I restore the polish on opals blurred and scratched by wear? A By rubbing with oxide of tin or putty powder on a piece of chamois skin, wet; finish with refined chalk, also on chamois skin, wet, then wash the opal with a soft brush and water. With a little care this may be done without taking it from the setting. 2. How can the original white color of silver filigree jewelry be restored when tarnished by wear or shop worn? A. Firs wash the articles in a solution of 1 fluid ounce of liquid potassa in 20 of water, rinse, and then immerse in a dissolved in 4 parts water. Let them remain for five minutes. Wash in cold water, and dry with chamois leather. 3. Is there any metalthat is oppositely affected from steel by heat? In other words, is there any metal that contracts from the same cause that steel expands. or are there any two metals that are oppositely affected by heat and cold? A. No. 4. Does glass expand and contract enough in hot and cold weather to materially affect a glass pendulum? A. Glass expands less than any metals by heat, but is not as good as dry lance ood, varnished with shellac, for pendulums.
  - (13) H. E. T. asks if there is anything that can be practically used as a substitute for eggs in plum puddings, etc., and where it can be obtained, or how made. A. There are various so-called egg powders in the market, but they are of no great value, and we know of no satisfactory substitute for eggs. An old fashioned receipt for plum pudding without eggs is a cupful each of suet, flour, sugar, raisins, currants, one-half cupful of citron, with spices, and then add just enough milk to make it of the consistency of cake. Finally add two teaspoonfuls of baking powder and boil for three hours.
  - (14) H. B. B.-Either a solution of cupric oxide, i. e., black oxide of copper, dissolved in cupric sulphate, possesses the property of dissolving cellulose. This solvent power increases with the amount of copper in the solution. We would advise you to have the solution made up by some competent
  - (15) C. M. K. writes: I have a piece of piece of inlaid work, but on close examination I find sequent finishing.
  - (16) W. D. G. asks if there is any practical way of making chain with the links solid, or without welds or soldered joints. A. Solid link chain is now made by malleable iron works for special purposes by It is not as strong as welded test chain, but answers for special purposes. We know of no way of completing a wrought iron chain without welding. Every other link may be made solid in a drop press.
  - (17) C. G. writes: Where a locomotive engine is running at the rate of say 50 miles an hour, is (7) G. F. E. asks how to prepare a solu- not the valve cut off by link motion, so it does not travel whole length of its stroke? A. The valve travels

engine, but to control it by shortening or lengthening he cut-off by the stroke of the valve. You are right.

- (18) W. M. S. desires a recipe for a quick drying varnish. A. Use the following: Pulverize 1 ounce sandarac, % ounce mastic, 14 ounce elemi, dissolving them in 1/2 ounce Venice turpentine, and addof lavender in 12 ounces alcohol.
- (19) B. G. asks: How long will it take for a tap on the telegraph wire to go around the world? the circumference of the earth, about one second would be needed. Ocean cables would considerably increase this, even to several seconds.
- (20) J. H. M. asks: Will you please inform me what combination of metals, spirits, or chemicals is the most and quickest, or most sensitive to heat and cold as to expansion or contraction, that would act on the principal of the thermometer? A. The question is too indefinite for answer. The expansion of a gas is, in general terms, the most sensitive indicator of heat.
- (21) W. L. asks: In reference to the dynamo described in Supplement, No. 161, what difthe armature and field magnets is  $\bullet$ ne-sixteenth inch or a little over? A. A clearance of one-sixteenth inch is
- (22) W. H. N. asks: What is the difference between the composition of the wind and the sition; wind is atmosphere in motion.

### TO INVENTORS.

An experience of forty years, and the preparation of more than one hundred thousand applications for paents at home and abroad, enable us to understand the laws and practice on both continents, and to possess unequaled facilities for procuring patents everywhere. A synopsis of the patent laws of the United States and all foreign countries may be had on application, and persons contemplating the securing of patents, either at home or abread, are invited to write to this office for prices, which are low, in accordance with the times and our extensive facilities for conducting the business. MUNN & Co., office Scientific American, 361 Broadway, New York.

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December 21, 1886,

## AND EACH BEARING THAT DATE.

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 354.652

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i link lever, and has nothing to do with the speed of the