The raw material is usually passed through three

cards-the scribbler, the intermediate, and sometimes

two finishers. These differ only in the details, conse-

quent upon the treatment of a different fiber, from

in the methods of feeding and doffing that the varia-

ence is made. By the alteration introduced here, the

capability of the card to its full extent by permitting the doffing cylinders to

be covered throughout with an ordinary fillet card without spaces, as described above.

Hence a 60 in. doffer is made to yield 120 good

condenser threads, as against 60 on the old plan. This is accomplished by relieving the

doffer of the duty of dividing the wool and

carrying this a stage further into the con-

denser, where, by the introduction of a pair

of rollers (shown in the front of our illustra-

tion), having their peripheries grooved into

spaces of the desired sizes, and in which the projections of one roller fit into the corre-

sponding grooves of the other, the whole

space is utilized and the production doubled.

These are termed tape rollers, because of the

of threads by the action of the grooved rollers, and thence delivered to be condensed in the ordinary way

by the rubbers. This is the main feature of the im-

provement, the remainder of the condenser not having

As compared with many condensers now in operation.

the new one is a very substantially constructed and

beautifully finished machine, with numerous improve-

ments in details that need not be dwelt upon here, but

which will at once strike the observer. The great fact

to be dwelt upon is that the improvement increases

considerably the production from the card, with the

important results that this statement implies, and ef-

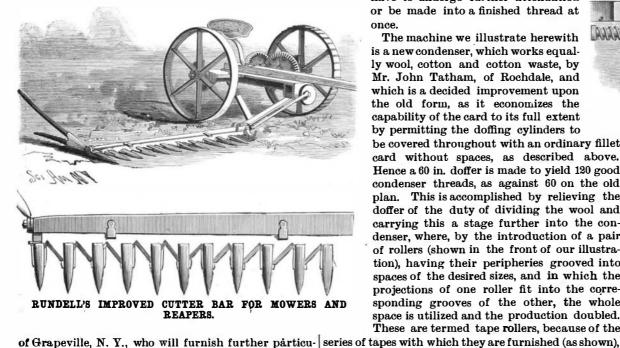
fects considerable saving in the subsequent operation

been materially altered.

IMPROVED CUTTER BAR FOR MOWERS AND REAPERS.

The great advantage derived from the use of the improved cutter bar for mowers and reapers which is here illustrated is that it makes old machines run very much easier. The improvement is exceedingly simple, and the saving in power to be derived from its use is apparent. The middle or intermediate fingers of the guard are arranged somewhat closer to each other than the remaining ones on each side. The middle cutting teeth, or single tooth, where the fingers are of an odd instead of an even number, are made wider at their base ends than the others on each side. This arrangement virtually amounts to lengthening the cutter bar and shortening the finger bar at their centers. By this construction the cutting teeth throughout one-half of the length of the bar, when moving in either direction, are made to complete or nearly complete their cut before the teeth of the other half come into cutting position with the fingers, thus dividing up and easing the cut in both directions of the cutter bar's travel. This improvement has given great satisfaction wherever these tapes pass, are rolled or condensed-not used, and even when applied to old and hard running twisted, because the action is a backward and machines has made them run easier than when new. It also does away with clogging.

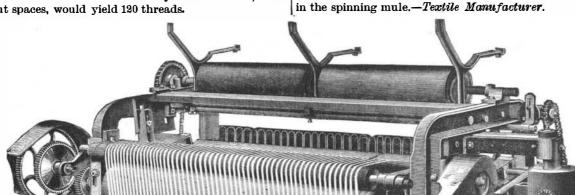
This improvement is the invention of Mr. L. Rundell, drawing or spinning mule, accordingly as they



of Grapeville, N. Y., who will furnish further particuand which carry the sheet of wool from the doffer lars. It may be applied to any machine for five dolcylinder, where it is divided into the required number lars.

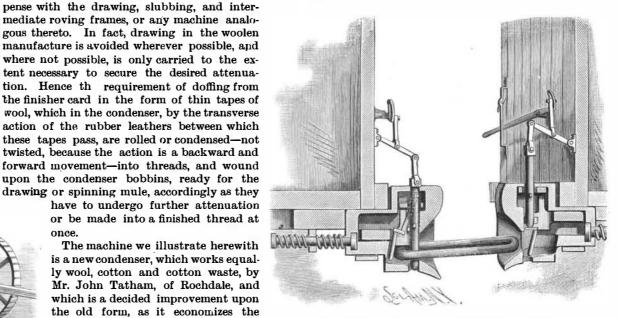
IMPROVED CONDENSER FOR WOOL, COTTON, COTTON WASTE, ETC.

The somewhat crude state of much of the woolen machinery still in use finds many exemplifications. It is well known that, in order to divide the sheet of carded wool into threads, a large amount of the surface of the doffer card is lost through the necessity of spacing it in order to effect the division. Hence the actual capability of the machine is reduced this much. A 60 in. doffer, through this necessity, can only, on the old plan, give about 60 threads, while the effective work it could do under ordinary circumstances, without spaces, would yield 120 threads.



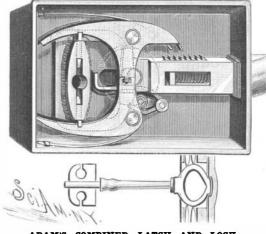
THE KEYSTONE AUTOMATIC CAR COUPLER.

It is claimed that the car coupler herewith illustrated meets all the requirements of the convention held by the executive committee of the Master Car Builders those of a cotton mill, and in this respect it is mostly Association at Buffalo in September, 1885-that it will couple with the standard link, and automatically with tion is principally made. As observed above, it is in its own kind at a slow speed, and also when the cars the doffer of the finisher card where the chief differare brought together sharply; and it can be set not to couple when the cars come sharply together. It will woolen and cotton waste trades are enabled to dis-loperate on a straight track or on a sharp curve, and



THE KEYSTONE AUTOMATIC CAR COUPLER.

will couple cars whether high or low. As the coupler can be operated from the side of the car by means of a lever, in uncoupling and also in setting the coupler to couple, there is no occasion for the brakeman to enter between the cars, and all danger of accident is thus avoided. The floor of the link recess slopes downward and backward, and when the link is inserted its outer end is raised in position to enter the opposite drawhead by a weight or dead block resting upon its inner end, as shown at the left in the engraving. To uncouple the cars, the latch of either car may be tripped from its lever, which will then fall to lift the coupling pin and dead block, leaving one end of the link free to allow the cars to be drawn apart. While the lever is in this position, the cars are drawn apart, and

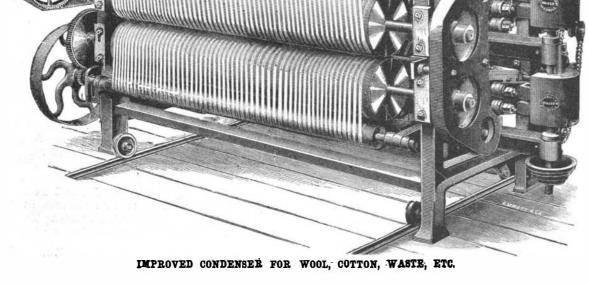


ADAM'S COMBINED LATCH AND LOCK,

a gravity pawl swings forward under the lower end of the pin and holds it up. The outer end of the operating lever is lifted and held in its raised position by a latch; the coupler is then set to couple, and as soon as the entering link strikes the pawl, the latter is moved backward to allow the pin to drop through the link and couple the cars. In this coupler there are no springs or other delicate parts, and it is strong, reliable, and effective.

This invention has been patented by Messrs. N. T. Dundore, H. H. Sechrist, and I. M. Brubaker, of Dundore, Pa., to whom railroad companies, car builders, and others interested may apply for rights of many facture and of use.

274



COMBINED LATCH AND LOCK.

The accompanying engraving represents a locking latch, the bolt of which may be fastened in an opened or closed position from the inside of the door, or left free to be operated by a key from the outside of the door. The stud of the knob of the lock passes through a slot in the face of the case, and carries at its inner end an arm which may be so set as to lock the bolt in its extended or withdrawn position; but when this arm is in a position at right angles to the bolt, the latter can then be operated from the outside of the door by means of a key. To increase the security of this latch, the key is formed at one end with nibs resembling those of an ordinary key, which will enter the lock, but will be unable to move the tumblers so as to permit of unlocking, while the opposite end is provided with a bow which will enter the lock, and will move the tum.