

Notes & Queries

HINTS TO CORRESPONDENTS.

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(1) Copper asks how to stick copper coins to a plain board. A. Use shellac or sealing wax, applying it to the board and pressing down on it the heated coin. If you refer to the trick, see SUPPLEMENT, No. 279.

(2) T. D. McC. writes: I want to use some electric light carbons in a sal ammoniac battery. Will nitric acid be a good thing to remove the thin coating of copper from the carbon? Or, if not, what will? A. It is the best, and will be very effectual. Do the work out of doors, on account of gas evolved.

(3) J. P. asks: Will you please give receipt in your next issue to make a whit wash that will stand the weather, and also what to color with to make a deep slate color? A. Slake 1/2 bushel lime, strain, and add a peck of salt dissolved in warm water, 3 pounds ground rice put in boiling water and boiled to a thin paste, 1/2 pound powdered Spanish whiting, and a pound of clear glue dissolved in warm water. Mix these well together, and let the mixture stand for several days. Keep the wash thus prepared in a kettle or portable furnace, and when used, put it on as hot as possible, with painters' or whitewash brushes. Color to suit by adding sparingly of a dry pigment.

(4) W. F. C. asks how many Leclanche cells it ought to take to ring a bell through about 900 feet of No. 12 galvanized wire with good ground connections at each end. Can I ring a bell with a ground circuit? A. Two Leclanche cells should suffice. You can use a ground connection.

(5) L. V., Sacramento, Cal., asks: 1. Can you tell me a simple, inexpensive way of preparing India ink so that it will keep in a liquid state, without becoming mouldy or losing any of its qualities? A. The addition of a few drops of oil of cloves, oil of almonds, or carbolic acid will prevent its becoming mouldy, and it may thus be kept a long time; there is no good way of keeping it permanently liquid. 2. I have a glass inkstand with a brass hinged cover; by an accident the cover was detached from the stand; can you tell me how to make a paste that will unite them? A. Use plaster of Paris. 3. Can you tell me how to make lather for cleaning windows that is merely rubbed on the glass, and when dry brushed off? A. Mix 1 part of olive oil, 1 part of spirit of sal ammoniac, 2 of lime, and 1 of water to a thick paste. 4. What colors unite to form the color of gold? A. Use a combination of yellow and red until the desired shade is attained; the peculiarity of gold is its metallic luster, which of course cannot be obtained by any combination of tints.

(6) C. G., Baltimore, Md., asks: How can I restore the pliability of gas gum bags that have become hard? A. To a limited extent rubber can be restored by immersion in coal oil.

(7) H. E. B. writes: I have two powder horns that have been hanging in a cupboard for some time. On looking them over recently, I find that there are several holes eaten or bored through them. The holes are about one-eighth inch in diameter, and look like the work of the apple tree borer, but no insect was visible. Can you explain what made the holes? A. Professor Howard, of the Department of Agriculture, Washington, says that objects made of horn are not infrequently subject to the attacks of insects of various orders, and notably of Coleoptera of the families Dermestidae and Ptinidae. The latter family (i. e., those species which have been observed to bore in horn) are too small for the size of the holes mentioned, but this size agrees very well with the holes made by species of the genus Dermestes, and among the various species of this genus, D. valpinus is most likely to have done the mischief. An accurate determination of the species in question is not possible, however, without seeing the specimens themselves. Frequent handling of objects made of horn, or exposing them to sunlight, will effectually protect them.

(8) Z. R. B. asks the best present method of japanning tin trousers buttons in large quantities. A. Tin buttons to be japanned should first be heated on sheet iron pans just hot enough to oxidize the tin slightly without melting it. This is to make the japan stick, as it is liable to crack off from bright tin. For dip work string the buttons on fine wire stretched across a bow made of larger wire, a hundred or more on a string. Make the bow with a loop to hang by. Heat the strung buttons, in the oven and dip in a long trough of Japan varnish thinned with turpentine to the proper consistency for the work. Hang the bow on a hook in the oven and touch the beads on the buttons with a wire to draw off the excess of Japan varnish. Bake at a temperature suitable for the kind of varnish used, say 250° to 280° Fah. For a finer finish the buttons should have two coats, the first a very thin one and the second a thicker and better varnish. There is a hand way used by placing the buttons on little studs made of wire set in a piece of board or sheet iron, the studs having shoulders to hold the buttons at the top, so that the varnish can be put on with a brush, which enables the use of a stronger varnish thinly laid on. Bake the buttons on the pins.

(9) J. I. B. asks how to get the condensed steam or water that drains from the heating pipes of a factory back into the boiler again by some automatic method. The drain pipes are several feet above the water level of the boiler, and there is a check valve near the boiler, but the water will not go back. A. We fear that you have not given the full pressure of the boiler to the coils, as in a return system of several feet above the water line you should have a perfect circulation through your coils, and the condensed water should flow back to the boiler by gravity. To accomplish this in a satisfactory manner the steam pipe should be large and the valve wide open; the steam connections with the coils should also be proportionately large, and the valves always wide open when steam is required on the coils. Every coil should have an air valve, to avoid frequent blowing out to free the system of air. If your pipe work is defective in its proportions, so that you cannot carry the full pressure into the coils, you may have to consider the cost of enlarging the pipes or of adding a return air trap near the boiler, which will overcome the difficulty, at a cost of about \$150.

(10) J. W. K. writes: I have a great number of articles made of cold rolled steel, about 2 inches or 3 inches long, 1/4 inch wide, and varying from a fiftieth to one hundredth of an inch in thickness. The steel is of good quality. I want to harden them tolerably straight. When heated and plunged in water or oil, they are curled and cockled in all shapes. What is also the best method of tempering these articles? A. The hardening of thin pieces of steel of the character described should be done by dipping each piece separately and vertically into the water or oil. No miscellaneous dumping will bring them out straight. A pot of lead at full red or cherry red heat is the best for heating. Dip each piece vertically in the lead, and also vertically to harden. If a sand bath is used for heating, there is much trouble in picking out such thin hot pieces without bending. If the pieces are of such form as to be strung on wires half a dozen at a time, the process becomes less tedious. A method of hardening between cold surfaces of iron for perfectly flat and thin work has been practiced with good results where hardness and flatness are required. If a full spring temper only is required, the pieces may be hammered flat after bluing, as in the saw trade. Possibly, if the pieces are now made from the rolled steel without annealing before heating for hardening, you will find your trouble in regard to curling. We do not think it possible to heat rolled thin steel and harden it without previous annealing by any known method, other than by compression between cold dies.

(11) T. H. B. writes: I am building a launch 20 feet long, 26 inches beam, 6 inches draught, very fine lines, and wish to fit with twin screws. What diameter and pitch would be most suitable, and what speed could I probably obtain with 4 horse power? Could I use two De Bay propellers on above boat with any gain in speed over Thornycroft's or other makes? If so, what diameter, pitch, and speed would be best? What is the highest speed at which 2 and 4 inches diameter cast steel bevel gear wheels can be run with safety and economy, if carefully cut? A. As your boat is of very shallow draught, you will have to immerse the screws below the keel for good effects. Use a pair of 12 inch wheels, right and left blades, 30 inches pitch. You should be able to obtain a speed of 8 miles per hour with 4 horse power, and will need to make 325 turns per minute for this speed. Steel gearing on shafts 3 inches diameter with 5 inches driver, giving the engine 195 turns per minute, will give effective service. We do not recommend the De Bay propeller screw; it is too complex. The Thornycroft is good, but not in use for yacht launches. The plain radial wheel, with 2 or 3 blades, has been most approved in late practice.

(12) C. G. Van B. asks: 1. What is the best method of soldering the ends of fine copper wire together, especially for use in the secondary coil of an induction coil? A. Silver solder with vitrified or melted borax as the flux is the best material. You will find it a very delicate piece of soldering to unite such fine wires. You must use a blowpipe. 2. What are the objections, if any, to using resin as a flux for such purposes? A. Resin is the best ordinary flux for use on apparatus where it will make the solder take hold. Soldering acid should be avoided if possible. The following is recommended as a substitute: Lactic acid 1 ounce, glycerine 11 ounces, water 8 ounces. 3. How to re-tin soldering coppers. A. File them to a clean, even point, filing until no pits or depressions are left in the faces. Heat them to a fair temperature, rather hot, dip for an instant in a solution of sal ammoniac, and then rub on a block of solid sal ammoniac with some solder. Turn the iron around continually. Or for the block of sal ammoniac you may substitute a brick, into which you have made a slight depression and put resin and some solder in it. Rub the point up and down against the depression until tinned.

(13) J. H. B. asks how to increase the strength of a magnetic horseshoe magnet and keep it strong. A. You may preserve its strength by keeping its armature in contact with its poles. This will hardly increase its strength; you will do well if you can preserve it unimpaired.

(14) G. R. T. writes: I have a tennis racket on which the stringing is getting a little loose, but not enough to have it restrung. Please let me know whether there is any varnish I can put on to make them contract, or what I can do to tighten them without taking it apart. A. Oiling the strings with linseed oil is effectual to a certain extent. Restringing is the only good and certain cure.

(15) G. S. writes: I have seen an acid used for cutting steel, for making steel dies deeper, and giving a dead finish to the work. What seemed strange to me was that it would not touch the steel until it was touched with a piece of zinc. A. It is dilute nitric acid, 1 to 10 with water. The zinc is used to establish a galvanic current, which starts the acid into action on the steel. It must be brought for a very short time into contact with the steel and acid.

(16) F. N. D. asks: Why are the years 1800 and 1900 not leap years? A. The true solar year

in length is 365 days 5 hrs. 48 min. 46.054 sec. Hence the correction by adding one day in every four years overcorrects it, and the annual excess of 11 min. 13.946 sec. amounts in a century to about eighteen hours, or in four centuries to three days. Therefore, a further correction is introduced by making but one out of four centennial years a leap year. This is so nearly correct that an error of only one day in 3,225 years is introduced. Those centennial years are leap years, the first two digits of whose numbers are divisible by four without a remainder.

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INDEX OF INVENTIONS

For which Letters Patent of the United States were Granted, March 29, 1887, AND EACH BEARING THAT DATE.

[See note at end of list about copies of these patents.]

Table listing inventions with names and patent numbers. Includes items like Acoustic apparatus, Adding machine, Agricultural purposes, Animal exterminator, Animal trap guard, Annunciator and shunt circuit, Ant trap, Automatic lubricator, Automatic lubricator, Bag catch, Bags or satchels, Banjo, Bar, Barrel cover, Bath tub and wash basin, Baths, Battery, Bed, wardrobe, Belt reel, Bending machine, Bicycle lantern, Bit, Blanking holder, Blind, window, Block, Board, Boiler, Boiler cleaner, Boiler furnace, Boots, Boots, mechanism for the manufacture of rubber, Boots or shoes, Brake apparatus, Brake mechanism, Bridge, truss suspension, Bridges, composite pier, Bridle bit, Bridle, M. E. Zeller, Brush, J. A. Williams, Buckle, harness, M. E. Zeller, Buckle or fastening device, Bulletin board and broom holder, Bung extractor, Bustle carrying, Button, cuff, Button fasteners, Camera, Candy and process of manufacturing the same, Cap, Car brake, Car brake, automatic, Car brake, electric, Car brakes, slack adjuster for, Car, railway, Car replacer, Car seat, Car seats, reversible back for, Car, stock, Car strap, Car wheels, moulding, Cars, gate opening device for dumping, Carbon dioxide, process of and apparatus for making, S. Cabot, Carriage or wagon jack, Carriage top, Carrier, See Cash carrier, Trace carrier, Cart, road, Straight & Jameson, Cartridge loading machine, Case, See Show case, Watch case, Cash carrier, Flag & Clavin, Jr., Cash register, W. C. McGill.

Table listing inventions with names and patent numbers. Includes items like Casket covers, Centrifugal separator, Chair, Charcoal kiln, Chimes releasing mechanism, Chimney, Chopper, Churn, Churn dasher, Cider mill grinder and press, Cigar machine, Cigar tips, devices for drying and perforating, Cleaner, See Boiler cleaner, Grain cleaner, Clevis, F. Kirkpatrick, Clock, alarm, A. B. Hawley, Clock, burglar alarm, C. E. Burnham, Clock, primary electric, Abell & Gifford, Clock, secondary electric, W. B. Harvey, Clothes bar, bracket, E. C. Hiscock, Clothes drier, G. J. Capewell, Clutch, T. Rogers, Clutch, T. Wehner, Coach pad, F. C. Kimball, Coffin handle, W. Hamilton, Coffin lowering attachment, B. W. Newlove, Collar and necktie fastener, A. Lucasse, Colter coupler plate, T. Meikle, Column for buildings, A. Blaser, Comb, See Curry comb, Condenser, smoke, B. Roberts, Conduit for underground conductors, Loesner & De Bravura, Conveyor, J. M. Dodge, Conveyor apparatus, G. C. Blickensderfer, Cork presser, Crouse & Lewis, Corn cutter, R. Godfrey, Corn husking and crushing machine, E. A. Porter, Corn splitting and crushing machine, E. A. Porter, Corset, I. Newman, Cotton chopper and cultivator, combined, C. L. Ferriott, Cotton condenser, A. G. McGehee, Coupling, See Pipe coupling, Tube coupling, Cultivator, T. J. Brown, Cultivator, M. Danos, Cultivator, sulky, J. L. Ingersoll, Cultivator, P. E. Kirven, Cultivator, listing, W. R. Wilson, Cultivator, pulverizing, J. L. Paynter, Cup, See Grease cup, Curry comb, O. Jenness, Cut-off, automatic, E. Thomson, Cut-off, electro-magnetic, E. Thomson, Cut-off for water pipes, W. G. Browne, Cut-off for water pipes, automatic, W. G. Browne, Cut-off valve, automatic, W. G. Browne, Cutter, See Corn cutter, Fodder cutter, Cutting flexible material, apparatus for, F. A. Fowler, Cyclometer, O. B. Beach, Dial repairing tool, C. Teske, Die for shaping arch bars, M. Kennedy, Ditching machine, L. A. Deay, Door check, pneumatic, G. S. Perkins, Dress shield and making the same, G. A. Cloese, Drier, See Clothes drier, Malt drier, Drilling machines, frame for power, J. S. Wallace, Drilling machines, supporting column for, M. F. Smith, Drilling tools, box coupling for, A. W. Lewis, Dropper, See Fertilizer dropper, Dumb waiter, M. J. Lawlor, Dumping apparatus, portable, G. Wartinger, Dust collector, R. Whitehill, Ear drum, artificial, E. A. Williams, Earring, E. A. Straat, Egg preserving compound, N. C. Jurgens, Egg tester, M. Sexsmith, Eggs, apparatus for preserving, W. N. Candee, Electric circuit controller, automatic, T. P. Conant, Electric distribution, system of, E. Thomson, Electric indicator, F. K. Fitch, Electric furnace, E. H. & A. H. Cowles, Electric lights, apparatus for suspending, Nichols & Coombs, Jr., Electric machine, dynamo, Walter & Batchelor, Electric machines, armature for dynamo, W. A. Leipner, Electric motor, F. E. Fisher, Electric signal system, C. Lambdin, Electric sole, F. B. Wallis, Elevator, G. B. Bergen, Elevators, device for controlling the operation of, G. H. Reynolds, Embankment protector, A. M. Kanters, End gauge or siding jack, C. Dunbar, End gate, wagon, J. T. Wiley, Engine, See Steam engine, Engine, J. A. Lidback, Extractor, See Bug extractor, Fabrics and other sheet materials, method of and mechanism for testing, S. D. Locke, Feed water heater, C. H. Holt, Feed water heater and purifier, E. G. T. Colles, Fence, W. A. Holmes, Fence, I. B. Mahon, Fence machine, J. P. Brown, Fence machine, G. W. Williams, Fence post, L. F. & B. C. Wickers, Fence wire tension device, J. L. Braffett, Fence wires, device for twisting, J. L. Braffett, Fertilizer dropper and hull former for tobacco plants, combined, Coghill & Unsell, File for letters, papers, bills, etc., V. Heilbrunn, Fire escape, S. G. Underwood, Sr., Fire extinguisher, automatic, J. Clapp, Fire lighter, M. A. Foster, Fires, life-saving net for use at, H. Bonner, Fish, transporting live, W. G. Murphy, Fishing, artificial bait for, W. A. Cooke, Flour receptacle and sifter, combined, F. A. Tyler, Fodder cutter, Gould & Spencer, Fruit jar, D. E. Ashby, Fruit jar cover, L. P. R. Le Compte, Furnace, See Boiler furnace, Electric furnace, Straw burning furnace, Furnace, E. W. Vanduzen, Gauge, See End gauge, Gauge for mouldings, W. T. Farrell, Galvanic battery, P. Jablockhoff, Galvanic battery solution, W. P. Kookokey, Garment supporter, M. T. Jones, Gas generator, A. Ordonez y Ponce, Gas meter, Langlais & English, Gas producer, Herrick & Topham, Gas regulator, J. A. Lyon.