"How to Keep Boilers Clean." Send your address
or free 88 page book. Jas. C. Hotchkiss, 93 John St., N. $\mathbf{Y}$ Cutting-off Saw and Gaining Machine, and Wood Iron an Steel Wire Wire Rope Wire Rope Tram Iron and Steel Wire, Wire Rope, Wire
ways. Trenton Iron Company, Trenton, N. J.
Astronomical Telescopes, from $6^{\prime \prime}$ to largest size. $\mathbf{O b}$. servatory
land, 0.
Split Pulleys at low prices, and of same strength and appearance as Whole Pulleys. Yocom \& Son's Shafting Works, Drinker St., Philadelphia, Pa
If an invention has not been patented in the United States for more than one year, it may still be patented in
Canada. Cost for Cadadian patent, $q 40$. Various other foreign patents may also be obtained. For instructions foreign patents may also be obtained. For instructice patenf
addren agency, 361 Broadway, New York.

## 


(1) W. K. writes: The question came up a few days ago here, How far would one million silver dollars reach, they being laid down side by side, touching each other? This we found would be 23 miles 118 yards and 2 feet. Then the question was make, laid the same as above? make, laid the same as above? Some claim it cannot
be worked out accurately. Bringing them into a circle, they will lose some of the abov length. The question we ask you to deride is how much of the abof ve length would they lose? A. The coins will form a circle whose perimeter will be slightly less than the length of the
straight line, in the ratio of the chord of $180^{\circ}$ (or diameter) to the chord of $180^{\circ}-\frac{360}{1,000,000}$ This is most easily solved by the rule of the square of
the hypotenuse, taking the diameter of the circle as the hypotenuse, taking the diameter of the circle as the hypotenuse, one millionth part of the semi-peri-
meter as altitude, and the third side to be solved as the chord. This only invol ves the error of assuming an arc of $12966^{\prime \prime}$ to coincide with its sine. which error is in-
finitesimal for all ordinary dimensions. Then, solving the triangle, we find the perimeter of the circle of dollars would be to the straight line of dollars in the ratio of $999,999,999,995,609$ to $1,000,000,000,000,000$, or about

## $\overline{1,000,000}$

(2) E. S.-Turpentine varnish is simply (3) E. F. F. asks : How can I clean a fine chromo which has become dirty and fly specked,
also what kind of varnish shall I use to varnish it? A. Keep a wet towel lying on its face till the dirt is thoroughly softened, say 3 or 4 days, occasionally rubbing of carefully
nut or linseed oil.
(4) M. B. B. asks : 1. Is the daily use of soap injurious the the skin, as is often said?. A. No;
but to not thoroughly rine and dry the hands makes but to not thoroughly rinse and dry the hands makes
the skin rough. 2. What kind of soap is the most healthy? A. The purest is the best, and white castile
is generally recommended by the doctors. 3. Is there is generally recommended by the doctors. 3. Is there
anything to remove freckles? A. It is often quite difficult to remove freckles. The following has been recom mended 1 drachm each of white precipitate and sub-
nitrate of potash in one ounce of glycerine ointment. nitrate of potash in one ounce of glycerine ointment
This is to be applied in a thin layer every other night for from four to six weeks.
(5) M. L. asks: What will take the dirt of book leaves without injuring the printing? A. Be sides the ordinary use of bread crumbs, for the removal
of stains, a solution of oxalic acid, citric acid, or tartaric acid may be used; these acids do not attack printing ink, but will remove marginal notes in writing ink,
(6) J. T. asks why objects appear in verted on the ground glass of a photographic camera.
A. Because the rays of light from the bottom of the obA. Because the rays of light from the bottom of the ob-
ject pass in straight lines through the lens, crossing ject pass in straight lines through the lens, crossing
its axis, and continue upward until they reach the upper side of the ground glass. The rays from
the top of the object pass downward, and strike the top of the object pass downward, and strike
the bottom of the ground glass. See Ganot's Physics for further explanation.-To clean brass, use oxalic
acid and water.-Goodman \& Wightman, Boston,
Mass., will make small engines for you.
(7) J. L. O. asks : 1. Which President of the United States first issued a Thankegiving proclamation, and in which year? A. George Washington,
in 1789. 2. After once issued by the President, was it any following year omitted? If so, which, and by whom isued in 1795, by George Washington. Thanksgiving proclamation made by any governor before same was issued by any President? And if so, by whom? A. Occastonal Thanksgiving days were ap-
pointed by the Dutch governors of the New Netherlands pointed by the Dutch governors of the New Netherlands
in 1644, 1645, 1655, and 1664; and by the English governors of New York in 1755 a 1 d 1760 . Regular annual recommendations of a thanksgiving day were prevalent
in the New England States from a very early period,
but the custom did not extend thronghout the Union inin the last thirty year
(8) G. Z. asks (1) how to kill or keep roaches away? A. Use borax or Persian insect pow der. These must be renewed frequently, as they de teriorate by exposure to the air, and lose their power
2. How to remove printer's ink from a tin can? A. Use
benzine or caustic soda.
(9) W. W. W. asks if there is any pre paration which, applied to windows, will prevent thei
frosting. A. Covering the glass with a thin coat frosting. A. Covering the glass with a thin coat of
glycerine is the simplest method; where there are ob jections to this, make a double window, with a vent lating chamber between the glass walls.
(10) C. H. asks for a recipe for making javelle water. A. Add carbonate of potash to a solu
tion of chloride of lime, with agitation as long as a precipitate forms, the liquid being afterward decanted or filtered.
(11) S. G. D. asks for a method of tinning brass, and if there is a way to tin a brass shell on
the inside and nickel-plate same on outside. A. See the inside and nickel-plate same on outside. A. See
the article on the "Tin Plating Process," in Scientric american Supplement, No. 310, under the title of Electro-Metallurgy.
(12) B. W. B. asks : Which plan is the most efficient for heating workshops---steam pipe most effcient for heating workshops---steam pipes
around the walls at the floor, or steam pipes overhead just under the ceiling? A. In workshops and factorie
where the side walls are clear for the reception pipes, the wall coils near the floor are the most efficient and generally preferred for equal distribution of beat There are many workshops and factories in which the
wall spaces are occupied with machinery, benches, or goods. In such the hanging system is much in vogue and is considered very effrient.
(13) R. B. asks (1) how to take grease stains out of paper. A. Oil stains may be removed
from'paperby applying pipe clay, powdered and mixed from'paperby applying pipe clay, powdered and mixed four hours. 2. I have some bronze, and would like want to bronze. A. Ordinarily, a coating of common siz ing will do. but it depends largely upon the article you desire to have bronzed. We would advise you to con-
sult Spons' " Workshop Receipts," first series, which sult Spons' "Workshop Receip
we cansend you for two dollars.
(14) "Information."-A structure along or over a marsh is of ten more correctly styled a causeway than a bridge. The Tay Bridge, Scotland, is 3,600 miles long. See Scientific American Supplement No. 256. The Garabit in France is 413 feet high. See Scientific American Supplement, No. 391. The
Kinzua viaductis 301 feet high. See Scientific Amerian Supplement, No. 369. The St. Gothard tunne
(15) P. H. R. asks : 1. Where is a good school to study mining 'engineering? A. There are schools of mining engineering in Ann Arbor, Michigan
Golden, Colorado; Rolla, Missouri; and in New York city. 2. What is the proper preparatory course to pur-
sue? A. This information can be best acquired from the catalogues of the institution sential requirement is a thorough knowledge of mathe matics. 3. A receipt for a tooth paste that does not
contain pumice stone. A. Take ordinary charcoal and beat it up with pure honey ; or powdered willow char coal 1 part, cinchona bark and sugar of milk in powder each 4 parts; add transparent soap in powder
part. Mix in a mortar, sift through bolting cloth, and fume.
(16) J. F. asks : What is the process for tching on steel shears? A. Etching upon cutlery is tamp. using as ink a wax composed of equal part phalt, Burgundy pitch, and beeswax, melted and tho
oughly mixed. Place some of the wax upon a smooth plate of iron, warmed so as to just melt the wax. Use a small pad to distribute the wax evenly, as in printing Warm the cutlery just enough to receive the prin
without spreading. Charge the rubber stamp and wrint the device, or paint all parts of the piece not quired to be etched with a varnish of asphalt and tur pentine. In either case, when dry, dip for a few secord in a bath of 1 part nitric acid, 4 parts of water. Then dip in boiling hot water, wipe dry, and remove the traces of
wax and varnish with turpentine. The rubber stamp wax and varnish with turpentine. The rubber stam
may be made for bright letters or device on etched round. The rubber-stampmakers can make the stamp Any special device will have to be engraved, from which the rubber stamp can be made.
(17) C. A. A. asks as to the connections betweenanengine and boiler. The boiler is 80 feetfrom engine, and the question is as to the best way to make
the connection, whether by steam pipe laid in a box underground or by a pipe (well covered) overhead. A It matters not whether steam pipe is placed above o
below, as long as the most direct connection is made nd in a way to take care of the expansion and contra tion of the pipe. The water condensing in the pipe or
foam from the boiler will not run back while the enroam from the boiler will not run back while the en
gine is rumning. When not running, the overhead pipe, if properly inclined, will return the water of condensa-
ion to the boiler. There is no ion to the boiler. There is no exception to the neces ing the pipe of all water before starting, whether it is bove or below. In all events, the most convenient way with a proper drip discharge near thef engine is the best, and with thorough felting of the pipe is the most economical. A wrapping of sheet asbestos covered with
one inch hair felting and canvas, painted, loses but very little heat.
(18) H. R. T. asks: 1. What is the GENT, No. 142, will work? A. The magneto telephone described in SUPPlement, No. 142, will, if on an isolated line, work over 3 or 4 miles of wire. 2. How many squarefeet of surface (cast iron plate) will it take to
ground the wire? A. It depends on the moisture in ground the wire? A. It depends on the moisture in
the ground. A plate one or two feet square, and bedded
in charcoal in damp soil, is enough. 3. How much
pressure will best wrought iron pipe with malleable fitings stand (air), and how much steam? Is there any difference in steam pressure and air pressure? A. Allow a strength of 500 pounds to the square inch for buttwelded pipe of best description, for either air or steam pressure. Steam is no more disa
pipe than air, except for its heat.
(19) G. S. W. asks : 1. Would you please nform me how tomakea hard alloy that can be easily makeasmall model? A. A hard alloy suitable for cast ing is made of 80 pounds lead and 20 pounds antimony. 2. Also is the wire part of No. 16 covered electric wire
the same size as No. 16 uncovered wire? A. The wire the same size as No. 16 uncovered wire? A. The wire
part of No. 16 wire is of the same size, whether coved or uncovered.
(20) H. S. S. inquires what talcum venetumand glass gall (sandiver) are. A. The first, proba-
bly Venetian talc, which is the same thing as soapstone bly Venetian talc, which is the same thing as soapstone glass while in fusion
(21) F. P. asks how to make cider randy. A. Ordinary brandy is distilled from grap wine. If you distill cider instead of wine, you have
cider brandy. Caramel or burned sugar can be added color
(22) H. A. W. writes: 1. A house is inested with red ants. How can they be removed? Powdered borax and Cayenne pepper have been used and water poured into holes kills the ants it touches. Lime and chalk are also recommended. 2. What will side yard? A. Use common salt in the crevices. (23) E. W. asks a receipt to make a ement that will stand considerable heat after it is flinseed oil; boil to a good thickness; then spread on thin plates in the shade, and it will become exceedingly hard, but may be ea
fire, and used as ordinary glue.
(24) W. B. asks for receipt for flour paste that will not sour under a reusonable time. A. put in a pinch of pulverized alum, and pour in bolling water until a thick paste is formed. Let it boil minute or two; add a few drops of carbolic acid or oil floves. Put in a wide necked bottle. The oil of mould.
(25) J. K. wants to know how to make prints from the plate sold with the "Ready Fotographer." A. After the negative is developed, fixed, rinting frame and put in contact with the plate a piece fready sensitized sensitive silver paper. Then expose to the sun nntil the picture is printed out. The paper is removed, toned, and fixed. Duplicates can be materials can be had from any photogaphers' supply ouse.
(26) C. J. H asks how to make a dye or coloring haif-one that will be black as soon as
the operation is complete, without waiting several hours for the fun to produce the change. A An instanta eous hair dye, contained in two bottles, consists of the oslowing: $a$. To 1 ounce pyrogallic acid add 1 quarter ounce of tannin, dissolved in two ounces of alcohol. Add 1 quart of soft water. b. To 1 ounce of crystalli/ed
nitrate of silver, dissolved in one ounce concentrated nitrate of silver, dissolved in one ounce concentrated
aqua ammonia and one ounce soft water, add one-half aqua ammonia and one ounce soft water, add one-haly
ounce gum arabic and 14 ounces soft water. Keep the mixtures in the dark. The hair must be thoroughly cleansed of allgrease, then every part dampened with will be no dripping, when the mixture $b$ 'must be applied with great care, and so as not to touch the skin.
(27) J. M. B. asks a receipt for making the "Elixir of Calisaya" that is sold in the drug chonine sulphate 24 grains, quinidine sulphate 20 grains cinchonidine sulphate 12 grains, elixir of orange 128 fluid ounces, and of caramel a sufficient quantity to color. Triturate the mixed sulphates with 1 pint of the water bath until the solution is effected, and heat in water bath until the solution is effected. While still hot, add the
cold, filter.
(28) B. B. asks (1) how to dye or stain . 14 ounce of silver is dissolved in $2 \cdot 1^{\prime}$ ounces nitric acid (aqua fortis). This solution must be applie several times to the article to be stained, but it is abanother is applied. 2. To a dark red color necessary for coloring knife handles? A. Take 17.5 ounces red and filter through a cloth. The articles to be stained are boiled for an hour in a solution of 1 ounce alum to 17 ounces water. They are then placed in the dye, and
(29) G. C. asks how to make orang ine. A. The English pharmacopocial name is vinum aurantil, and it is made by the fermentation of a
saccharine solution to which the fresh peel of the bit ter orange has been added. It contains about 12 per
(30) R. L. asks (1) a receipt for makin mmon black blasting: powder. A. Ordinary blasting powder consists of 15 parts of carbon, 20 parts of sul
phur, and 65 parts of saltpeter.
2. Is blasting powde phur, and 65 parts of saltpeter. 2. Is blasting powder
best adapted for splitting timber and stumps? A . Various preparations of nitro-glycerine are used for this
(31) A. B. C. asks for a quick method $y$ coach and britening the brass ifxtures of a rail and tripoli, powdered bath brick, roten stone, or red
leather. A solution of oxalic acid rubbed over tar-
nished brass with a cotton rag soon removes the tarnish nished brass with a cotton rag soon removes the tarnish, rendering the metal bright. The acid must be washed
off with water, and the brass must be rubbed off with powdered whiting and soft leather.
Minerals, etc.-Specimens have been eceived from the following correspondents, and hav been examined, with the results stated. H. D. S. -The mineral is a limestone of no value.

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