## Grips and Brakes for Brooklyn Bridge.

The Committee on Mechanical Appliances have re ported to the Bridge Trustees that they have now ex amined 39 grips, 5 cable lifters, and 26 signal, brake and grip plans. They have given authority to Mr George Westinghouse, of Pittsburg, to try his compressed air system on the bridge. He is to bear all the expense of getting up a brake and power to work the present grip, except that the Trustees will make the connections with the cars on the bridge. Mr. Westinghouse is now preparing to fit up a train of four cars with reservoirs of compressed air and the necessary

## AN ADJUSTABLE CRIB AND BEDSTEAD

The invention herewith illustrated covers a form of adjustable bedstead and crib for children which is simple in construction, but admits of being arranged in several different ways to suit the convenience of a family. Figs. 1 and 3 represent the dimensions of a full-size bed, the former without a head piece, and the latter, as well as Fig 2 showing in dotted lines it modified forms as a simple or double crib. Fig. 4 shows a simple spring catch by which the end pieces are held perpendicularly in the uprights, and Fig. 5 end pieces in the posts. Fig. 6 illustrates the manner of securing the uprights in the center posts for holding the side pieces and cross divisions, and Fig. 7 represents a cover tucking attachment. The latter may be applied to both sides and ends, and is a variety of goosenecked piece of spring metal, screwed to the bottom side of the cross and end pieces in such way that, by means of thumb screws, a horizontal piece of thin slat is made to firmly bind the cover. In fitting the bed for a double crib, only one mattress and the usual blankets, quilts, etc., are needed, the cross piece being easily raised for adjusting the bedding, and then stting closely over it, tucking in the children. When the children are too large to use the cribs, the cross piece can be removed from the center
machinery to work the present grips and brakes by one person only, in the same manner as locomotive engineers now control the air brakes on railway trains. Having inspected in all about 113 projects and inven tions, the committee have ended their examinations.

## BEVEL WHEEL SHAPING AND DIVIDING MACHINE.

We illustrate a bevel wheel shaping and dividing machine to cut wheels up to 18 inches in diameter, constructed by Greenwood \& Batley, of Leeds, and described in Engineering. It is designed to shape the teeth under the guidance of a copy or former, four or five times the size of the desired tooth. The tool is held in a box carried by a reciprocating slide, like the slide of a shaping machine, and has a stroke of about slide of a shaping machine, and has a stroke of about
5 inches. The wheel or bank is mounted on a spindle, 5 inches. The wheel or bank is
the nose of which is covered, and fitted with a steel mandrel to receive it. The spindle is carried on two bearings, of which the upper can be moved in a slide by a screw to adjust the wheel. The other bearing is a long socket, and is itself car ried by a bearing on a seg mental plate capable of rotation about a point toward which the cutting edge of the tool always travels. The spindle can be moved endwise by the upper bearing to set the blank in the first instance, and can be rotated by a worm and wheel on the lower socket. Attached to this same socket is a curved radial lever, carrying at its extreme end the copy or former, which is kept in contact with a steel guide plate by means of a weight having a cord passing over guide pulleys. The spindle and all its adjustments are carried on the segmental plate and can be moved by means of a worm and toothed sector to feed the blank toward the tool. This latter travels always in the same straight line toward the apex of the imaginary pitch cone of the wheel, and has no feed motion. The blank is moved in two directions; it is raised toward the tool by the rotation of the sector, and at the same time it is rotated on its axis through a very small angle by the "former" sliding over the guide plate. The cutting pressure of the tool tends to hold the "former" and the plate together. When the tool rest whenever necessary. Polleys, of Neillsville, Wis.


BEVEL WHEEL SHAPING AND DIVIDING MACHINE.

## SPIKED SKID.

The accompanying engraving represents a skid used for handling logs and heavy timber. The skid is provided with one or more ridges or rows of saw-tooth like projections upon its upper surface, and with series of horizontal pins, which serve as fulcrums for the hand spikes by which the logs are moved. The teeth are formed of iron or steel plates, different forms being shown in Figs. 2 and 3. It is apparent that these teeth prevent the logs from slipping or rolling back


## POLLEYS' SPIKED SKID.

ward. By the use of these skids, heavy oogs can be easily moved from one level to a higher. The log can not slip back, and not only are time and labor thereby economized, but the workman is given a chance to

This invention has been patented by Mr. William H.

## Long Distance Gas Transportation

In a paper upon the long distance transportation of natural gas, Mr. Thos. P. Roberts has expounded, be fore the members of the Engineers' Society of Western Pennsylvania, certain views which may be briefly summarized as the advocacy of exhaustion instead of forc ing as the means of propelling pas through mains. Th author depends greatly upon the example of English hich in some cases a furnace, and
in others a fan, draws a current of air through perhaps 40 miles of workings. He refers to the formulæ given in text-books con cerning the delivery of air and gases under pressure, to show that friction is always provide for; so that when forcing any ex pansive fluid has to be resorted to, there is a limit to the length of the circulating system (which may be ascertained by computation) beyond which the fluid will not flow. On the principle of exhaustion, however (which means the progressive reduction of density of the contents of a pipe as it is prolonged from its inlet to the outlet where the ex hausting apparatusis situated) Mr. Roberts declares he know of nothing to stop the onwar course of a gas when it has "an inclosed passage continually opening before it." On th other hand, he states that at certain rolling mill several years ago, the 6 inch gas main proved insufficient for the required sup ply. Pumping at the supply end was resorted to, and severa attempts resulted in failure Finally, a special Cameron pump made for the purpose was tried. This pump had a 40 inch plung. er and 4 feet stroke. It took the gas at the supply end at 30 pounds pressure ; and, although in desperation the pump wa driven at 250 revolutions per minute, the gas at the delivery end never rose above 15 pounds pressure-thus losing half the pressure in transit, notwith standing the great compression has reached the bottom of the tooth, the catch motion high into the heavens. The lights at the base will be at the inlet end. Mr. Roberts was unable to say shown at the lower part of the machine comes into so placed as to illuminate the statue and bring the whether the engineers "changed ends" with their play, and throws off the strap. The attendant then winds back the toothed sector, rotates the blank through the require angle, and sets the machine in action again.
whether the engineers "changed ends" with their pump, and if so, with what results.

To prevent a strong solution of potash from crystal lizing, dilute by the addition of water.

