ance. To run a great, unwieldy hulk at high speed is poured over the dry gelatine, which will, of course, in foggy or even hazy weather on a commercial high- soften in it as it would in cold water. About twenty there is no more danger in running at full than at half stiff for washing. speed in thick weather; and the course of reasoning by crossing our track, whereas, had we been going at full | double the average should be got. speed, we would have safely crossed her bows and been on our way with plenty of sea room.

and keep her whistle going; and a careful navigator, film cannot be obtained. more concerned in the safety of his own ship and the will stop his engines when he hears the whistle of a turning very slowly—only fast enough to insure steer-, wise fog is likely to make its appearance. age way—until the danger is over. No system of signal lights could be of much service in thick weather at sea, because they are rarely seen until it is too late for effective warning; and as, when strong winds prevail, a ves- | holding at least thirty ounces. A glass rod is held | sel with the wind behind her cannot hear sounds from in the left hand. The emulsion, in place of being fairly, told his people that he could not do business on a-lee, it is the duty of those sailing in the teeth of the allowed to set and being washed, is allowed to cool that plan. If it had come to this, that a stranger and wind, as the master of the Oregon was, to go very slow only to about 100° Fah. The jar containing it is an outsider could walk along the corridors of his mill and take more than the usual care.

nals to be used in fogs at sea; these being made up of this latter is continuously stirred with the glass rod. his capital in other ways. And he should do this, not short and long sounds blown by steam or horn, by As soon as the emulsion touches the methylated in passion or out of spite, but because he could not afwhich the course of a ship hid by the fog could be sent spirit, it is deprived of almost all its water, and falls ford to do business under such conditions. He would to one that was likely to meet her. A short sound down in a thick mass of a consistency somewhat re- not feel justified in assuming the responsibility of conmeant, "I am out of the west by north," or, in other | sembling soft India rubber. If the glass rod be pro- tracts, in making investments in real estate and mawords, "I am bound east by south." If the wind never perly manipulated, the whole of this sticky stuff will chinery and the like, if his whole business could be blew when it was thick, this would have been a great! cling to it. The greater part is sure to, but it is paralyzed at any moment at the whim of a dictator. help at sea; but the fact that, save when the wind is well to dip the hand into the methylated spirit after. The love of power is an instinct with all, and it is not dead ahead, sounds do not come true from the point all the emulsion has been poured into it, and to re-surprising that the labor element, now that it sees the whence they start, but are heard first over one bow move any which may be sticking to the bottom. strength to be derived from association, should like to and then over the other, would do much to make this This is added to the lump of emulsion on the point use that strength more or less wantonly. But ignoplan of no avail, and so, though it found much favor of the rod, when the lump is squeezed just as a sponge rance and passion will ruin any cause. Labor can only ashere, did not gain any friends at sea.

THE CLAPP-GRIFFITHS STEEL PROCESS.

In our article on the Clapp-Griffiths steel process, of the pig iron which first suffers combustion, and forms with the exides of iron and manganese a silice hours the pieces of emulsion—which will have swelled of the finger.—N. Y. Commercial Advertiser. ous slag which floats upon the molten metal. The very considerably-are placed in a small jar, water carbon then exidizes, and the disappearance of this being poured over them to make the quantity up to flame indicates the end of the reaction.

PHOTOGRAPHIC NOTES.

Directions for Making a Gelatino-Bromide Emulsion by the Ammonia Method.—Mr. W. K. Burton in the Photographic News says: I have always rather avoided giving ammonia formulæ for emulsion making because, although I have been able to get the highest degree commences. By the process just described, emulsions ill adapted for the requirements of the practical phyof sensitiveness by this method, I have not in my giving plates of a sensitiveness 25 on Warnerke's sician. It is made by distilling together a mixture of own practice been able to find any method whereby sensitometer, and at the same time giving clear benzoate and acetate of lime. At ordinary tempera-I could be sure of producing an emulsion free from shadows and ample density, have been produced many tures it is a clear, colorless liquid; but on exposure to green fog. The introduction of the alkaline carbon-times in succession. This sensitiveness is very high, ates in place of ammonia in the developer has, how-but it appears that such plates do not keep so well ever, made the appearance of green fog a matter of as those of more moderate rapidity. They are liable comparatively little importance. Even if the car- to show a slight fog after having been stored for a been manufactured for commercial purposes. Its price benates be not generally used, the photographer few menths. may make use of a carbonate developer—such as Beach's—when he finds that he has had the misfor- pared in the way just described. tune to get a batch of emulsions showing green fog.

The following is a formula which has given excellent results:

A.—Nitrate of silver	
Water	2 ounces.
B.—Bromide of potassium	160 grains.
Iodide of potassium	10 ''
Nelson's No. 1 gelatine	40 ''
Water.	4 ounces.
CDry gelatine	300 grains.

Into A is poured very slowly the strongest ammenia, or the stock solution of one part strong ammenia, ene part water. Darkening ef the selution will immediately take place. The addition of the ammenia is centinued, with constant stirring, till the selution just becomes clear again, which will probably occur when about half an ounce of strong amis prepared with two separate solutions as follows, each est dynamo in the world. It will be 12 or 13 feet long, monia has been added. The clear solution now ob- ounce of the salt containing 437 grains to the ounce: tained is called ammonia nitrate of silver. It has to be made up with water to a quantity of four ounces.

When the gelatine in B is soft, the whole is heated till the solution reaches a temperature of about 160° Fah. It is then allowed to cool to 120° (a chemical solution. thermometer must be used in this process), when emulsification is performed by pouring A cold into of pyro. Each ounce of No. 2 contains approximately the Brush people will be shipped to Lockport, N. Y., and B, in three or four operations, with stirring after 154 grains of potash.

one side to cool, the gelatine, C (still dry), being for use in development.

ing rules as from a wanton disregard of their observ- placed in a separate jar. When the emulsion is cool, it way, where scores of sail continually ply, seems to minutes will be sufficient for the softening. After the be a greater offense than a fine will atone for. It lapse of that time, the jar is placed in water at 140°. If more density is required, from one to two drachms ought to be criminal. The men who are responsible Fah. till the gelatine is melted. When the solution more of No. 1 may be added. If the development profor this flagrant violation of the law boldly affirm that is complete, the emulsion is set on one side to get ceeds too slowly, from one to one and a half drachms

which this conclusion is reached, if not logical, is at the two solutions are mixed), the jar be placed for attained. By thus varying the proportions, the deleast unique. If we run at half speed, they say, we twenty minutes in water at 120° Fah., and be after veloper can be made to suit either an over or an under may only come up in time to run head on to a vessel that placed on one side to cool slowly, a rapidity of exposed plate.

If the temperature be 140° in place of 120°, quite color. four times the average (or table) rapidity should be A fair answer to this would seem to be that the slower the result; but when digestion is carried on at this a steamer is going the more chance there is of avoiding high temperature, it is almost necessary to have recollision when it is imminent. The law says that a course to "precipitation with alcohol," otherwise of Mr. William Strange, of Paterson, N. J., who emsteamer sailing in thick weather shall go at half speed the finished emulsion will be so thin that a good ploys 1,200 persons in his large silk mills, and demand-

Before going on to a description of the precipitacraft that may be in his path than in making fast time, tion, let me say that while the emulsion is digesting upon the cigarmaker at once went out, and as he -or "stewing," as it is generally termed-at 120° or passed the dyeing shop snapped his fingers, at which steamer or the horn of a sailing vessel, while he locates 140°, and afterward till it gets pretty cool, it is ne-signal all the operatives in the shop dropped their work the direction of the sound, and then keep his engines cessary to stir it vigorously every five minutes, other- and left the premises. They subsequently admitted

To precipitate, the following is the procedure:

For the quantity of emulsion given above, twenty ounces of methylated spirit are poured into a jar had no option. eight ounces. Heat is applied to melt the whole. Half an ounce of alcohol (not methylated spirit) is added, and the emulsion is ready to spread on glass.

In coating with this emulsion it is advisable to have it as cool as possible—not over 100° Fah. If it will not run on the plate as cold as this, these must be

OWS:	
No. 1. Pyro solution.	
Warm distilled or melted ice water 4 oz	z.
Chem. pure sulphite soda (437 grs. to oz.)	
When cooled to a temperature of 70° Fah., add:	
Sulphurous acid	
Resublimed pyrogallol (437 grs.) "	
The pyre is best disselved by peuring the sulp	hite

solution into the pyro bottle and then out into a graduate, repeating the pouring until completely dis-

If pure, it will disselve very rapidly. When completed, the solution should measure nine and a half fluid ounces. No. 2. POTASH SOLUTION

b | Warm water 3 oz.

Each ounce of No. 1 contains approximately 48 grains

It will be seen that the petash solution is quite con-The jar containing the solution is now placed on centrated, so that a small quantity is only necessary will be furnished by water, with the aid of turbine

A normal developer would be made	e up as follows:
Water	2 oz.
Pyro solution (No. 1)	I drachm.
Potent colution (No. 9)	20 minima

of the potash solution may be added in small quanti-If, immediately after emulsification (that is, after ties at a time, until the right speed of development is

The negatives pessess a brilliant, clear, bluish gray

Government by Snap of the Finger.

A few days ago a cigarmaker walked into the office ed that he sign an order which would revolutionize the dyeing shop. Mr. Strange declined to do so, wherethat they had no grievance, and that they were indignant at being ordered to stop work, but they claimed that under the laws of their labor organization they

Mr. Strange, who seems to have acted coolly and taken in the right hand, and the emulsion is poured and stop all the work he had in hand by a snap of his Not long ago a trial was made of a code of sound sig. in a thin stream into the methylated spirit, while finger, he would shut up his manufactory and employ

is squeezed, till all the spirit possible is squeezed out be really strong by being right. And the labor cause of it. The size of mass will now be surprisingly will break down unless it studies the principles of small-very little larger than a walnut. This mass is human society and obeys them. In the case just cited, tern up with the fingers into pieces about the size if the facts are as reported, these fundamental princi-March 27, we inadvertently transposed the reactions of a pea, which are dropped into a jar of clean water, ples of liberty and order were ignored; and the result occurring in the Bessemer converter. It is the silicon, where they remain for twenty-four hours, the water can only be confusion and ruin. Whatever the remedy being changed several times. At the end of twenty-four for labor troubles may be, certainly it is not the snap

Hypnone.

In a recent number of the Bulletin General de Therapeutique, Dr. Dujardin-Beaumetz and Dr. G. Bardet give an account of the physiological action and therapeutic uses of a substance to which they propose to apply the term "hypnone." It has many names, the best known being acetophenon; but although they may be very slightly warmed before the coating operation useful as indicating its chemical composition, they are even a moderate degree of cold, it is converted into a mass of beautiful crystals.

It is simply a laboratory produce, and as yet has not is somewhat high: but as the dose is small, this is a I can recommend Beach's developer for plates pre matter of little importance. It has a most persistent characteristic odor, so that few patients would care to Note.—The developer referred to is prepared as fol-take it unless inclosed in capsules. Its physiological action is very marked, and there is reason to suppose that we are in possession of a hypnotic only second to urethan. In cases of simple insomnia, unattended with pain, its action is marvelously prompt, and there are absolutely no after-symptoms, such as nausea, headache, or constipation, which so frequently follow the administration of opium or morphia. It has as yet been but little used in this country, but the reports far are said to be most favorable. We owe a debt of gratitude, says the Lancet, to Dr. Dujardin-Beaumetz for giving us this new remedy.

The Age of Steel has been informed that the Brush Electric Company, of Cleveland, are building the larg-51/2 feet wide, and weigh ten tens. It will give a current of 122,500 amperes: number of watts, 245,000. In other words, it will be four times the size and capacity of the "Jumbo" machine exhibited by Edison at the and b are now combined, forming one concentrated Electrical Exposition at Philadelphia. The latter was adequate to the task of running 5,000 sixteen candle power incandescent lights. This monster machine of used for the smelting of "aluminum," it is said. Five hundred horse power will be required to drive it, which wheels.