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NEW YORK, SATURDAY, APRIL 24, 1886.

Contents.

(Illustrated articles are marked with an asterisk.)

Aerial navigation 260	Inventi
Art in the garden 263	Loom,
Balance, spring, Watt's* 258	Metals.
Bevel wheel shaping and divid-	Mining
ing machine*	rati
Business and personal	Min
Chemical phenemenon, a curious 258	Monogi
Clapp-Griffiths steel process 257	Notes a
Cocaine, artificial	Oil cup
Color, détection of minute traces 260	Oil well
Commerce, inter-State 256	Oregon
Crib and bedstead. adjustable* 259	Photog
Crystal balls, manufacture of 267	Plating
Dinner movement, the cheap 267	Posts, I
Disinfection of rooms 267	Resider
Education	teer
Education, industrial	Saccha
Electric pendula, propulsion of. 267	Sash fa
	Screwf
Gas transportation, long dis-	
tance	Sewage
Government by snap of the finger 257	Signals
Grips and brakes for Brooklyn	Skid, sp
Bridge	Smoke
Horse owners, useful hints for 260	elec
Hypnene 257	Statue
Injectors, air, for liquid fuels 263	Toads.
Inventions, agricultural 265	Truss a
Inventions, engineering	Windo
Inventions, index of	cent
Inventions, inwea 01	UCH4

ions, miscellaneous..... power, early history of... ll, an ocean n. sinking of the..... graphic notes. without electricity..... base for*.... 26 250 257 257 264 256 259 sea..... ed, Polleys'*..... ndensed by means of city* of Liberty, progress of the 259 nd supporter, combined*. 264 v grille of the seventeenth ury*.... century*.....

TABLE OF CONTENTS OF

SCIENTIFIC AMERICAN SUPPLEMENT

No. 588

For the Week Ending April 24, 1886.

Price 10 cents. For sale by all newsdealers.

PACE I. ENGINEERING AND MECHANICS.-Horizontal Engine with 8583 8583 8590

II. TECHNOLOGY.—Solid Emery Wheels.—By E. DUNKIN PARET.— Improvements in their manufacture, and reduced cost. --Use of Tanite.—Testing wheels at Strougsburg, Pa.—The safety factor.— Comparison between American and European wheels.—2 illustrations. The Manufacture of Fire Brick at Mount Savage, Maryland.—By 8586 R. A. Cook.--The mining of fire clay and its manufacture into brick.-Composition of the clay.--Measure of refractoriness.--Ma-

Scientific American.

THE SINKING OF THE STEAMER OREGON

Although more than a month has now passed since from either schooner or crew.

discloses a large opening about twenty-five feet in of the general Government, and the contracting parfront of the bridge and on the port side.

the cargo, while scratches along the paint indicated several commonwealths of the republic. that the fluke of an anchor had been dragged along the side of the vessel. The hole was covered with canvas, secured by cords passing under the keel.

desire to know the real cause of the disaster, there are at sea. He says: several legal points involved which make a thorough "I would suggest that all steamers carry an addithe company's responsibility; and while some of the the light to the pilot house. passengers have been asked to submit statements, they "The wheelsman of a steamer, seeing a sailing vesamount of presence of mind, the Oregon could have on which side the steamer intended to pass." been kept afloat, and all these losses prevented.

Oregon to the bottom.

effort seems to have been made to list the vessel by shift- close aboard. ing her cargo or by blowing off the water from her port

INTER-STATE COMMERCE.

A bill is now before Congress which provides that the Cunard steamer Oregon joined that large navy at the residents of each State and Territory may solicit the bottom of the sea, it cannot be said that the cause orders for goods and merchandise anywhere within of the disaster has yet been satisfactorily explained. the United States without the payment of any license It is even uncertain what vessel gave the fatal blow. or mercantile tax. It was prepared by the Traders' Circumstantial evidence still points to the Charles H. and Travelers' Union of New York city, and intro-Morse as the unfortunate collier, since she would in all duced by Mr. James. At the present time fourteen probability have been just off Fire Island Light at the States and Territories, besides the District of Columbia, time of the collision, and no news has been received impose such a tax upon the commercial traveler. The Union takes the ground that he is nothing more than It was thought that the steamer's share in the mys- an animated catalogue, and that while he displays his tery would be fully explained as soon as divers could samples or other illustrations, and transmits orders to succeed in visiting the wreck and examining the pres- the home office, the real business transaction takes ent condition of the vessel. But a series of driving place at the desk of his employer. It maintains that winds and consequent heavy seas made their work ut- any tax upon his performance of such a service is an terly impossible until a few days ago, when moderately evil which requires to be remedied. This position resmooth water permitted the first descent to be made. ceives the support of the major part of the mercantile In addition to this, the orders of the Cunard Com- community and of the press, for the tax is regarded as pany appear to have limited the investigation to the an unjust restriction upon inter-State commerce. It is exterior of the vessel. The reports are of much import-significant that many of the citizens of the localities ance, however, in one respect, since they show that the where such a tax is imposed have declared themselves steamer is now broken in two, and that all hopes of in favor of the bill. Recognizing the jealousy with ever raising her must be permanently abandoned. It which State rights are guarded, the advocates of the will be remembered that the vessel plunged down, bow bill show conclusively that Congress has the proper foremost, throwing her stern high in air. As the authority to enact such a measure, since the Conresult of this unequal sinking, the after part of the hull stitution expressly declares that the regulation of has been twisted out of line with the forward part, and commerce among the several States is the function

ties in this instance are clearly the residents of dif-The hole which sank the steamer was found to be ferent States and Territories. Believing, as we do, about twelve feet below the main deck, and to be six in a strong national policy, we hope to see the passage feet deep by three and a half wide. The iron sides of of the bill, both on account of its inherent merit and the vessel were bulged in, and had crushed a part of as an expression of unimpeded intercourse between the

SIGNALS AT SEA.

In the last number of this journal, a correspondent, The testimony of the passengers and crew has been referring to the recent disaster to the Oregon, offers a from the start very conflicting. Beyond a natural suggestion looking to the prevention of such collisions

investigation of the matter very important. All of the tional white headlight on their bow, furnished with passengers lost their personal effects, and in several movable red and green screens, that can be quickly cases the individual loss amounted to many thousand drawn in front of the light (thereby changing the dollars. The American representatives, at least, deny, white to a red or green light) by wires running from

have not been encouraged to believe that any volun-sel near, can decide on which side he should pass; if tary reparation will be made. The legal responsibility, to 'starboard,' he can quickly draw the green screen however, turns upon whether the sinking of the vessel in front of the light, thereby notifying the sailing was unavoidable or due to inefficiency on the part of vessel that she is to pass to the 'starboard' side; or the commanding officers. A very strong impression if the wheelsman considers the 'port' the proper prevails on this side of the water that, had Captain side to pass, he could draw the red screen, then the Cottier and his subordinates exercised even a limited navigator on the sailing vessel could quickly know

It is not easy to see how such a system of signal Captain Cottier's own admissions before the Board of lights could serve to lessen the danger of collision. Directors at Liverpool show that one of the doors of Indeed, it would seem-and the writer asks pardon the flooded compartment could not be properly closed, for the remark-as if it would add to them. If the owing, he adds, to the volume of inflowing water and present rules are to be changed, it is manifest that the coals washed against it. He states under oath whatever code succeeds should be equally simple. that all of the doors were in good order on the previous 'And here it may be said that in cases where lights day. This is widely at variance with the statement can be seen-and this correspondent's plan makes no of a sailor now on his way to give testimony in behalf allowance for others-there is not, or, rather, there of the passengers. He is equally positive that this should not be, any difficulty in avoiding a meeting. was not the case. He states that in one instance the Generally stated, the present rules compel a steamer door was so rusted that it was impossible to get it to keep out of the way of a sail, and of two sailing closed. However this may be, it seems incredible that vessels meeting, that with a free wind must give way. such a comparatively small hole, and very near the sur- When a great steamer like the Oregon, running at face at that, should send a magnificent craft like the full speed, meets another vessel in foggy weather or in a haze, which seems to have been the prevailing It is very easy, we know, when one is safely on shore, conditions at the time of her mishap, there is no reato say what *might* have been **do**ne; but, in this case, son to believe that any code of signal lights would there was certainly a great deal which should have sug- avail to arrest disaster. A ship which, with her helm gested itself to the mind of a commander whose very hard down, does not fairly begin to respond until the qualification for a post of so greatim portance should be end of half a mile's run, can scarcely be expected to dependent upon his resources in the face of danger. No keep out of the way of another vessel when sighted

Again, sailing vessels cannot always go as they will, boilers, although all agree that such a course would their movements being restricted by the wind. A veshave thrown the vessel sufficiently on her side to have sel close-hauled and jammed up against the wind canlifted the hole above the water line. These omissions not be turned any further in the direction whence the

chine for covering cords.—2 figures	are the more inexcusable as all the attending circum-	wind is blowing, without stopping her headway and
Hilder & Scott's Metal Sorting Machine.—Separation of iron or	stances were unusually favorable.	leaving her helpless and unmanageable. Hence, to
steelchippings from those of other metals.—1 figure	Even the simple expedient of beaching the vessel	signal to such a vessel to "pass to the port side," as
11. ASTRONOMY.—The Origin of the Red Glows.—By Rev. SERENO BISHOP. Honolulu.— An essay which secured the third of the War-	could scarcely have been tried in earnest. A very gene-	suggested, would, if such "passing" was to windward,
ner Red Light Prizes.—A discussion of the phenomenon on the supposition that they are due to finely suspended volcanic dust	ral doubt existed that any effort had been made until	be idle, if not positively ridiculous.
	Captain Cottier stated before the Directors that his first	It is true that the masters of these big steamers do
IV. NATURAL HISTORYFungi Inducing Decay in TimberBy	idea was to make for the shore, but the putting out of	pretty much as they please on the high seas, and are
Life at the Bottom of the Ocean.—An account of the sea animals	the fires prevented his getting very near. People still	not inclined to confine themselves to a strict interpre-
and the Ophyomusium Talismani	feel, however, that the course he steered in carrying out	tation of the rules of the road. If proof of this were
V. OPTICS Explanation of the MaxwellElectro-magnetic Theory of	such a plan was, to say the least, decidedly oblique.	
Polarized LightBy GEO. M. HOPKINSThe wave theory of	Everybody agrees in stating that the machinery work-	cently sent to the press by the skippers of coastwise
1zed light.—15 figures	ed for half an hour after the collision. The vessel at	craft. These men allege, in effect, it has come to that
The Photometer	the time was so near the shore that lights could be seen	pass that, when they meet a big transatlantic liner,
	from deck, and was going at the rate of twenty miles	they know the sea-going rules are "off" for the time
figures	an hour.	being. Experience has taught them that she will hold
Capillary Tubes.—Description of the apparatus.—Mode of experi-	It is odd that she now lies ten miles off Fire Island,	her course, willy nilly, and it only remains for them to
-General results and diagram produced by instantaneous photo-	if she was immediately headed for the shore. It is	get out of her way-to sheer off or even to luff up into
	probable that a number of interesting facts will be	the wind and let their sails flap.
The Barometer.—Dr. Gummach's investigations	brought out when the legal counsel for the unfortu-	Such mishaps as that which befell the Oregon seem
Composition of Air	nate passengers presents the other side of the story.	not to proceed so much from any defect in the sea-go-
	The Russian Silk Loom1 figure	The Russian Silk LoomIngure

ing rules as from a wanton disregard of their observ- placed in a separate jar. When the emulsion is cool, it ance. To run a great, unwieldy hulk at high speed is poured over the dry gelatine, which will, of course, in foggy or even hazy weather on a commercial high- soften in it as it would in cold water. About twenty way, where scores of sail continually ply, seems to minutes will be sufficient for the softening. After the be a greater offense than a fine will atome for. It lapse of that time, the jar is placed in water at 140° ought to be criminal. The men who are responsible Fah. till the gelatine is melted. When the solution more of No. 1 may be added. If the development profor this flagrant violation of the law boldly affirm that is complete, the emulsion is set on one side to get ceeds too slowly, from one to one and a half drachms there is no more danger in running at full than at half stiff for washing. speed in thick weather; and the course of reasoning by crossing our track, whereas, had we been going at full | double the average should be got. speed, we would have safely crossed her bows and been •n •ur way with plenty •f sea r••m.

a steamer is going the more chance there is of avoiding high temperature, it is almost necessary to have recollision when it is imminent. The law says that a course to "precipitation with alcohol," otherwise of Mr. William Strange, of Paterson, N. J., who emsteamer sailing in thick weather shall go at half speed the finished emulsion will be so thin that a good ploys 1,200 persons in his large silk mills, and demandand keep her whistle going; and a careful navigator, film cannot be obtained. more concerned in the safety of his own ship and the will stop his engines when he hears the whistle of a $turning very slowly - only \ fast \ enough \ to \ insure \ steer-_{+} wise \ fog \ is \ likely \ to \ make \ its \ appearance.$ age way-until the danger is over. No system of signal lights could be of much service in thick weather at sea, because they are rarely seen until it is too late for effective warning; and as, when strong winds prevail, a ves- holding at least thirty ounces. A glass rod is held and take more than the usual care.

blew when it was thick, this would have been a great cling to it. The greater part is sure to, but it is paralyzed at any moment at the whim of a dictator. ashere, did not gain any friends at sea.

----THE CLAPP-GRIFFITHS STEEL PROCESS.

In our article on the Clapp-Griffiths steel process, of the pig iron which first suffers combustion, and forms with the exides of iron and manganese a silice- hours the pieces of emulsion-which will have swelled of the finger.-N. Y. Commercial Advertiser. ous slag which floats upon the molten metal. The very considerably-are placed in a small jar, water carbon then oxidizes, and the disappearance of this being poured over them to make the quantity up to flame indicates the end of the reaction.

.... PHOTOGRAPHIC NOTES.

Directions for Making a Gelatino-Bromide Emulsion by the Ammonia Method.-Mr. W. K. Burton in the Photographic News says: I have always rather avoided giving ammonia formulæ for emulsion making because, although I have been able to get the highest degree commences. By the process just described, emulsions ill adapted for the requirements of the practical phyof sensitiveness by this method, I have not in my giving plates of a sensitiveness 25 on Warnerke's sician. It is made by distilling together a mixture of own practice been able to find any method whereby sensitometer, and at the same time giving clear benzoate and acetate of lime. At ordinary tempera-I could be sure of producing an emulsion free from shadows and ample density, have been produced many tures it is a clear, colorless liquid; but on exposure to green fog. The introduction of the alkaline carbon-times in succession. This sensitiveness is very high, ates in place of ammonia in the developer has, how. but it appears that such plates do not keep so well ever, made the appearance of green fog a matter of as those of more moderate rapidity. They are liable bonates be not generally used, the photographer few months. may make use of a carbonate developer-such as Beach's-when he finds that he has had the misfor- pared in the way just described. tune to get a batch of emulsions showing green fog.

The following is a formula which has given excel- lows: lent results:

ANitrate of silver	
Water,	2 ounces.
BBromide of potassium	
Iodide of potassium	10 ''
Nelson's No. 1 gelatine	40 ''
Water.	4 ounces.
CDry gelatine	

which this conclusion is reached, if not logical, is at the two solutions are mixed), the jar be placed for attained. By thus varying the proportions, the deleast unique. If we run at half speed, they say, we twenty minutes in water at 120° Fah., and be after veloper can be made to suit either an over or an under may only come up in time to run head on to a vessel that placed on one side to cool slowly, a rapidity of exposed plate.

If the temperature be 140° in place of 120° , quite color. four times the average (or table) rapidity should be A fair answer to this would seem to be that the slower the result; but when digestion is carried on at this

Before going on to a description of the precipitacraft that may be in his path than in making fast time, tion, let me say that while the emulsion is digesting upon the cigarmaker at once went out, and as he -or "stewing," as it is generally termed-at 120° or passed the dyeing shop snapped his fingers, at which steamer or the horn of a sailing vessel, while he locates 140°, and afterward till it gets pretty cool, it is ne-signal all the operatives in the shop dropped their work the direction of the sound, and then keep his engines cessary to stir it vigorously every five minutes, other-, and left the premises. They subsequently admitted

To precipitate, the following is the procedure:

For the quantity of emulsion given above, twenty ounces of methylated spirit are poured into a jar had no option. eight ounces. Heat is applied to melt the whole. Half an ounce of alcohol (not methylated spirit) is added, and the emulsion is ready to spread on glass.

In coating with this emulsion it is advisable to have it as cool as possible-not over 100° Fah. If it will not run on the plate as cold as this, these must be

Note.-The developer referred to is prepared as fol-

No. 1. PYRO SOLUTION. Warm distilled or melted ice water...... 4 oz. When cooled to a temperature of 70° Fah., add :

The pyre is best disselved by peuring the sulphite

A normal developer would be made up as follows:

Pyro solution (No. 1)..... 1 drachm. Potash solution (No. 2) 30 minims.

If more density is required, from one to two drachms of the potash solution may be added in small quanti-If, immediately after emulsification (that is, after ties at a time, until the right speed of development is

The negatives possess a brilliant, clear, bluish gray

Government by Snap of the Finger.

A few days ago a cigarmaker walked into the office ed that he sign an order which would revolutionize the dyeing shop. Mr. Strange declined to do so, wherethat they had no grievance, and that they were indignant at being ordered to stop work, but they claimed that under the laws of their labor organization they

Mr. Strange, who seems to have acted coolly and sel with the wind behind her cannot hear sounds from in the left hand. The emulsion, in place of being fairly, told his people that he could not do business on a-lee, it is the duty of those sailing in the teeth of the allowed to set and being washed, is allowed to cool that plan. If it had come to this, that a stranger and wind, as the master of the Oregon was, to go very slow only to about 100° Fah. The jar containing it is an outsider could walk along the corridors of his mill taken in the right hand, and the emulsion is poured and stop all the work he had in hand by a snap of his Not long ago a trial was made of a code of sound sig- in a thin stream into the methylated spirit, while finger, he would shut up his manufactory and employ nals to be used in fogs at sea; these being made up of this latter is continuously stirred with the glass rod. his capital in other ways. And he should do this, not short and long sounds blown by steam or horn, by As soon as the emulsion touches the methylated in passion or out of spite, but because he could not afwhich the course of a ship hid by the fog could be sent spirit, it is deprived of almost all its water, and falls ford to do business under such conditions. He would to one that was likely to meet her. A short sound down in a thick mass of a consistency somewhat re- not feel justified in assuming the responsibility of conmeant, "I am out of the west by north," or, in other sembling soft India rubber. If the glass rod be pro- tracts, in making investments in real estate and mawords, "I am bound east by south." If the wind never perly manipulated, the whole of this sticky stuff will chinery and the like, if his whole business could be

help at sea; but the fact that, save when the wind is well to dip the hand into the methylated spirit after The love of power is an instinct with all, and it is not dead ahead, sounds do not come true from the point all the emulsion has been poured into it, and to re-surprising that the labor element, now that it sees the whence they start, but are heard first over one bow move any which may be sticking to the bottom. strength to be derived from association, should like to and then over the other, would do much to make this This is added to the lump of emulsion on the point use that strength more or less wantonly. But ignoplan of no avail, and so, though it found much favor of the rod, when the lump is squeezed just as a sponge rance and passion will ruin any cause. Labor can only is squeezed, till all the spirit possible is squeezed out be really strong by being right. And the labor cause of it. The size of mass will now be surprisingly will break down unless it studies the principles of small-very little larger than a walnut. This mass is human society and obeys them. In the case just cited, torn up with the fingers into pieces about the size if the facts are as reported, these fundamental princi-March 27, we inadvertently transposed the reactions of a pea, which are dropped into a jar of clean water, ples of liberty and order were ignored; and the result occurring in the Bessemer converter. It is the silicon, where they remain for twenty-four hours, the water can only be confusion and ruin. Whatever the remedy being changed several times. At the end of twenty-four for labor troubles may be, certainly it is not the snap

►+++-**•** Hypnone.

In a recent number of the Bulletin General de Therapeutique, Dr. Dujardin-Beaumetz and Dr. G. Bardet give an account of the physiological action and therapeutic uses of a substance to which they propose to apply the term "hypnone." It has many names, the best known being acetophenon; but although they may be very slightly warmed before the coating operation useful as indicating its chemical composition, they are even a moderate degree of cold, it is converted into a mass of beautiful crystals.

It is simply a laboratory produce, and as yet has not comparatively little importance. Even if the car- to show a slight fog after having been stored for a been manufactured for commercial purposes. Its price is somewhat high: but as the dose is small, this is a I can recommend Beach's developer for plates pre- matter of little importance. It has a most persistent characteristic odor, so that few patients would care to take it unless inclosed in capsules. Its physiological action is very marked, and there is reason to suppose that we are in possession of a hypnotic only second to urethan. In cases of simple insomnia, unattended with pain, its action is marvelously prompt, and there are absolutely no after-symptoms, such as nausea, headache, or constipation, which so frequently follow the administration of opium or morphia. It has as yet been but little used in this country, but the reports far are said to be most favorable. We owe a debt of gratitude, says the Lancet, to Dr. Dujardin-Beaumetz for giving us this new remedy.

Into A is poured very slowly the strongest ammonia, or the stock solution of one part strong ammonia, one part water. Darkening of the solution will immediately take place. The addition of the ammonia is continued, with constant stirring, till the solution just becomes clear again, which will probably occur when about half an ounce of strong am- is prepared with two separate solutions as follows, each est dynamo in the world. It will be 12 or 13 feet long, monia has been added. The clear solution now obtained is called ammonia nitrate of silver. It has to be made up with water to a quantity of four ounces.

When the gelatine in B is soft, the whole is heated till the solution reaches a temperature of about 160° Fah. It is then allowed to cool to 120° (a chemical solution. thermometer must be used in this process), when Each ounce of No. 1 contains approximately 48 grains emulsification is performed by pouring A cold into of pyro. Each ounce of No. 2 contains approximately the Brush people will be shipped to Lockport, N. Y., and B, in three or four operations, with stirring after 154 grains of potash. each.

The jar containing the solution is now placed on centrated, so that a small quantity is only necessary will be furnished by water, with the aid of turbine one side to cool, the gelatine, C (still dry), being for use in development. wheels.

solution into the pyro bottle and then out into a graduate, repeating the pouring until completely disselved.

If pure, it will dissolve very rapidly. When completed, the solution should measure nine and a half fluid ounces.

No. 2. POTASH SOLUTION •unce •f the salt containing 437 grains to the •unce:

THE Age of Steel has been informed that the Brush Electric Company, of Cleveland, are building the larg-5½ feet wide, and weigh ten tons. It will give a current of 122,500 amperes: number of watts, 245,000. In other words, it will be four times the size and capacity of the "Jumbo" machine exhibited by Edison at the and b are now combined, forming one concentrated Electrical Exposition at Philadelphia. The latter was adequate to the task of running 5,000 sixteen candle

power incandescent lights. This monster machine of used for the smelting of "aluminum," it is said. Five It will be seen that the potash solution is quite con- hundred horse power will be required to drive it, which