## Brass and Iron Working Machinery，Die Sinkers， For Sale．－Patent on Exercising Bars described i For Sale．－Patent on Exercising Bars described in Scientific American of June 2，1883．Address Ge SCIENTIFIC AMERICAN of June 2，1883． Worthington， 57 Second St．，Baltimere，Md． <br> Split Pulleys at low prices，a ndof same strength and appearance as Whole Pulleys．Yocom $\&$ Son＇s Shafting appearance as Whole Pulleys．Yocom \＆Son＇s Shafting Works．Drinker St．．Philadelphia，Pa． <br> 蹓乡ustaymis

## HINTS TO CORRESPONDENTS．

Names and Address must accompany all letters，
or no attention will be paid thereto．This is for our
information，and not for publication． or no attention will be paid thereto．Thisis for our
information，and not for publication．
References to former articles or answers should
give dateo po paper and page or number of question．
Inquiries not answered in reasonable time should
 some answers require not a little research，and
though we endeavor to relly to the either by lette
orint his epartment，taith must take his turn．
pecial lifornation requets on matters of


（1）H．W．asks：What kind of a light ning rod is the best，and whether a copper rod is better
and safer than iron or steel？Also how they should be placed on the building so as to give complete protection
to the house？A．A copper rod is about twice as effi cient as an iron rod of the same size．Either copper or irou will answer the purpose if large enough and well grounded．Have a good point at each gable and chim－
ney，and connect all of the metal parts of the roof with ney，and connect all of the metal parts of the roof with
the rod．Insulators are unnecessary．For a ground the rod．Insulators are unnecessary．For a ground
connection dig a trench deep enough to reach earth that is always moist．Have the trench lead away from a layer of coke or metal scraps of any kind．Place the a layer of coke or metal scraps of any kind．Place the
lower end of the rod along the middle of this layer then cover it with coke or metal scraps，and finally fill in the trench with earth．
（2）E．E．F．asks：1．How much larger No．161，to get 4 lamps，each lamp equal in candle
power to an ordinary kerosene lamp？A．The dynamo described in Surplemext，No．161，is suited only to small uses．If you desire to make a larger machine，you
should make one after the more recent Siemens，Edison， should make one after the more recent Siemens，Edison， or Weston plan；you will find instructions for making
such dynamos in the back numbers of the Suprlement such dynamos in the back numbers of the Surplement
and in works on dynamo－electric machines and elec－ tric lighting．2．I have fine oilstone which has become glassy from bad oil being used on it．How can I raise
the grit so that it will not become so again？A．Soak the oilstone in naphtha or benzine for several days． （3）J．S．K．－The simplest way to make the ordinary horseshoe magnets sold at the stores，
and bind themn together with like poles and contact． Permanent magnets are made by rubbing the bardened steel across the face of an electromagnet or by inclos－
ing the polar extremities in wire helixes，and then send－ ing the polar extremities in wire
ing a current through the helix．
（4）R．R．M．－There is nothing／su－ perior to the dipping needle for indicating the predence
of iron ores．You can obtain these needles from $\$ \mathrm{~J}$ ．W． Queen \＆Co．，No． 924 Chestnut Street，Philadelphip，Pa We think that the ores taken directly from the beds would be fully as likely to be magnetic as those formed
on beaches． （5）$\underset{\text { E．R．asks if there is anything }}{\text { that will fasten ultramarine blue in cotton goods．A．}}$ ． that will fasten ultramari
Use albumen or casein．
（6）C．H．V．asks：1．What oil is used for keeping sodium in？What causes the explosion when in contact with water？A．Naphtha．The ex－
plosion is due to the chemical action，shown in the plosion is due to the chemical action，shown in the
rapid oxidation of the sodium by the oxygen obtained
from the decomposition of the water from the deconnposition of the water．2．How can I
cool water，milk，etc．，to about 40 degrees without ice？ A．Use freezing mistures．See answer to query 4，in
Scientific American of June 21，1884．3．How can power be best transmitted 1,000 feet－by wire rope，
compressed air，or shafting？A．All things being equal， compressed air，or shafting？A．All things being equa，
cable wire is probably the best．
（7）B．F．S．writes：I did not meet with success in taking off ink from common writing paper．
I took nitric acid and diluted it with water，but after the ink disappeared I could not write over the same place without it disappearing also．What is deficientor
lacking？A．The best substances with which to remove lacking？A．The best substances with which to remove calcium hypochlorite，or else solutions of bleachin powder or eau de
for a sea foam？

（8）D．R．R．－Rule for length of arc when chord and versed sine are given：Multiply square
root of sum of squareof chord，and four times square of the versed sine，by ten timies square of versed sine； divide this product by sum of fifteen times square of
chord and thirty－three times square of versed sine；then add this quotient to twice the chord of half arc，the add this quotient to twice the chord of half arc，and
sum will give length of arc nearly．To obtain twice the chord of half arc，add square root of the sum of
square of chord and four times square of versed sine． A great deal f information of this kind is given in
Haswell＇s Engineer＇s Pocket Book，which we can send you for $\$ 4.00$ ．
（9）R．K．asks：1．Is there a press for A．They，and how artened by soaking in water manufacture． split and pressed between heated plates，much of the work being then stamped out by cutters．2．How must tallow be prepared for manufacturing white candles？
A．The tallow consists usually of about $2 /$ beef and $2 \%$ mutton suet．For use in warm climates this must be hardened．Among the various methods used for this
purpose，the following seems to be the simplest：Use purpose，the following seems to be the simplest：Use
1 pound of alum for each 5 pounds tallow．Dissolve 1 pound of alum for each 5 pounds tallow．
the alum in water，then put in the tallow and stir until
（10）Sam asks：What can be used（an （10）Sam asks：What can be used（and or hydrogen， zine with sulphuric acid．Take a bottle，put the zinc into it，add the acid with water，and the gas will come out through the mouth．Cover the mouth with a cork， and pass a quill or tube through it．To this connect your balloon．
（11）W．H．R．writes：About 30 feet in front of my residence，which is a Queen Anne cottage，
runs a telegraph line．From the poles of this line are runs a telegraph line．From the poles of this line are
stretched six wires at a height about level with my roof． stretched six wires at a height about level with my roof．
The chimney upon my roof extends probably six feet above level of highest wires．Now，do these wires
afford any protection to the property from the dangers afford any protection to the property from the dangers
of lightning？Some say the wires protect it，and some say not．I confess I say the wires protect it，and somen why they should，but
say struck by lightning near a telegraph or railroad line What is good，full，and exhaustive treatise on lightning protection？A．We think the telegraph wires would tend to protect your house against lightning；but your house should have a system of lightning rods well
grounded to furnish the best protection．You will find hree books on lightming protection in the Scientific merican Book List．
（12）A．W．C．asks：1．If white is the nion of the primary colors，why won＇t a pant mix－
ture of those colors produce white？A．Because the colors cannot be exactly arranged in the same propor tons as those in which they exist in the spectrum， and pigment colors are not pure．2．Would $1 / 2$ pound
of copperas in a sink be a good disinfectant，and not copperas in a sink be a good disinfectant，and not
njure the pipe？A． $11 / 2$ pounds copperas to the gallon of water are the proportions recommended by the Na simpler disinfect Health．It will not injure the pipes． common salt in similar proportions．3．Can you furnish a formula for medicinal pancreatine？A．Saccharated pancreatine is prepared as follows：The pancreas is dis－ sected and macerated in water acidulated with hydro－ hloric acia for about 48 hours，then separated，and the acidulated solution of pancreas passed through a pulp hen added a saturated solution of sodium chloride and allowed to stand until the pancreatine is separated．This is carefully skimmed off and placed upon a muslin filter， and allowed to drain，after which it should be washed
with a less concentrated solution of sodium chloride and then put under the press．When all the salt solu－ tion has been removed，and the mass is nearly dry，it
is rubbed with a quantity of sugar of milk，and dried is rubbed with a quantity of sugar of milk，and dried
thoroughly without heat，after which it is diluted until en grains emulsify two drachms of cod liver oil．
（13）B．asks how to wash flannels to pre vent shrinking．A．It is almost impossible to prevent a
little shrinkage of fiannels in washing，unless the arti－ les are dried on forms．Prepare hot suds beforehand， and agitate the articles in it without rubbing，then squeeze，not wring out，and dry quickly．The patent athes wringers are an improvement upon hand labor， water so thoroughly that the article dries in considera－ bly less time than it would do．even after the most tho－ ough hand wringing．
（14）R．M．F．－We would not be gov erned by a phrenological chart in forming our copinicy
of young man，neither would we allow the cha：： exert any infiuence in selecting a trade．If the yof．1g man does not know his ability and natural inclinstons
well enough to select a business for himself，we thiz：i＜ he should embrace the first promising business opp tunity，and do all in his power to succeed，andstic ntil he has sufficiently matured to select to dete to what
cation．
（15）R．L．D．asks：1．Is Swedes iron as good for electrical purposes as Norway iron？A．Yes．
2．Is No． 12 Bessemer steel fencing wire as good for
hree mile line as No． 12 telegraph wire？If not，how
does it compare？A．We would prefer the Bessemer
steel．3．Would the dynamo armature be better if made of Swedes iron than if made of ordinary castiron ．It depends on the kind of dynamo．If you refer to
the small one described in the Supriement，cast iron i as good as auything，provided it is very soft．4．How in No． 161 Supplement be，if it was used to ring a
polarized bell on a three mile line？A．The only differ－ ence would be that the thimble now forming the com mutator should be entire，and connected with one ter－
minal of the armature，and should be pressed by one minal of the armature，and should be pressed by one
spring only．The other terminal of the armatureshould against the end or side of the shaft．The current will be taken from the springs．
（16）W．S．C．asks how to fill the tube of a mercurial barometer．A．Place the tube in a very
slightly inclined position with the closed end lowest， iip a piece of rubber tube over the open end，and pour end and tap it very gently，to start the bubbles of air upward；finally place the tube vertically with the closed end down and let it remain for a day or so，then put yourfingertightly over the open end，invert the tube，and place the open end in the cistern．In the best barome－ ers the mercury is boiled in the bulb to drive out the air and moisture，but the above plan is simpler，safer，
and answers yery well． and answers very well．
（17）A．W．P．asks：What is used to Asphaltum varnish is rubbed into the lines，and when perfectly dry is sandpapered off from the surface of affected by the shellac varnish which is applied subse quently．
（18）C．H．C．asks the proper way to set ing the chreathreads on a regular taper tap．A．If cut practice is to set the chaser so that all the teeth will cut If with a single point，the best practice is to set the poin so that both sides of the thread shall have the sam
（19）E．S．－Plaster of Paris is not suita－ ble for mouldsfor brass．Any fine sand，such as quick－
sand wet with water containing a little clay，can be sand wet with water containing a little clay，can be
made a fair moulding sand．Uss as little clay and water made a fair moulding sand．Uss as little clay and water
as will just make the sand hold together when squeezed the hand．
（20）W．A．B．asks：1．What is the bes means of keeping a rest pin in piano from jumping，or not holding the string in tune？A．Try wetting it with
turpentine．If this does not work，use larger pins． turpentine．If this does not work，use larger pins． 2
A good cement or glue for fastening on felt，etc，to the action？A．There is nothing better than first clas white glue．3．A preparation for polishing the case A．You do not state whether your piano case has been varnished and polished．If it has been once finished， ou can give it a very good surface by rubbing it with a polish formed of equal parts of rather thick alcoholic hellac varnish and linseed oil，keeping up the rubbing until the desired polish is secured．In view of the skill necessary to use this polish successfully，we advise a
trial on somethingelse before applying it to the piano． 4．The reason a piano will not keep in tune，and re
nedy therefor？A．Either bad construction unfavor． ble climate，or bad usage，or all combined．We could not suggest a remedy without knowing the cause． 5 ． The most scientific method of tuning a piano？A
Consult works on pianos or experts in thesematters． （21）W．C．F．writes：I have an im－ mense pair of elk horns shipped to me from Colorado they have been exposed to the weather for quite a
while，and corn： t 保 while，and consevgutitly are bleached quite white
Would like to know if their appearance would be im proved by the application of some kind of a brown var nish；if so，what kind？A．Soak the horns for twelve
hours in a solution of manganese sulphate，then wash hours in a solution of manganese sulphate，then wash
（22）A．L．P．asks：What is the best way to clean a bottle having contained a fatty substance er still，and ether or chloroform will dissolve mos ．Coal tar benzol or naphtha can also be used． （23）J．T．asks how to compound brush and stencils．A．Printing ink sinks into woven fabrics to a considerable depth，and will last a long time． It is probably the cheapest marking ink that can be used with a stencl．Recipes for indelible stamping
inks are given in Scientific American for lecember 13，1884，and also in answer to query 3，in the Scien－ （24）P．J．S．asks how the black lac quer is put on opera and field glasses，and what kind of
lacquer is it？A．Make a strong solution of nitrate of silver in one dish，and of nitrate of copper in another Mix the two together，and plunge the brass into it
Now heat the brass evenly till the required degree of Now heat the brass evenly till the required degree of
dead blackness is obtuined．
（25）H．M．Q．－Water always runs down hill，and the Mississippi also．runs down hill．The level in all parts of the earth is determined by gravity，and so of the earth only coincides with the plumb line on a belt around the earth at the equator，a zonal line in （26）W．H．G．S．desires a good recipe for caking pickle to keep beef，tongues，and pork． A．To each gallon of water add $11 / 2$ pounds salt， $1 / 2$
pound sugar， $1 / 2$ ounce saltpeter，and $1 / 2$ ounce potash． Let these be boiled together until all the dirt from the sugar rises to the top and is skimmed off．Then
throw it into a tub to cool，and when cold pour it over the beef or meat to remain the usual time，say 4 or 5 should not be put down for at least 2 days after killing during which time it should be slightly sprinkled with saltpeter，which removes all the surface blood，etc．，
leaving the meat fresh and clean．Some omit boiling the pickle and find it to answer well，though the opera－
tion of boiling purifies the pickle by throwing off the
dirt always found in salt and sugar．

INDEX OF INVENTIONS

## For which Letters Patent of the

United States were Granted，
September 1， 1885 ，
AND EACH BEARING THAT DATE．

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