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Contents,

(Illustrated articles are marked with an asterisk.)

•	· · · · · · · · · · · · · · · · · · ·	0
Balloons, steering, system of 116	New books and publications 122	! 1
Business and personal 122	Notes and queries	1.3
Car coupler question, the 114	Qil, cotton seed 116	1
Cast iron malleable 112	Photographs on glass, transfer-	11
Cement, millstone, Sorrel's 120	ring and coloring, method of. 120	6
Coating metals 120	Plant protector* 116	1
Concrete walls, apparatus for	Postage, newspaper, proposed	: t
building* 114	reduction of 116	. •
Cotton, chemical nature of 113	Printer's chase, improved* 115	
Electricity, progress of*118, 119	Railway, cable, Philadelphia. mo-	
Engine, safety, improved* 115	tive power of*	- 1
Engineers, young, advice to 117	Regenerator for compound en-	
Explosions, boiler, cause of 116	gines*	ា
Exposition, New Orleans, magni-	Shetland pony and Percheron 114	. 1
tude of 113	Ship, war, Brazilian 115	5
Gas, natural, in Pittsburg 115	Sickles, Theophilus E 112	
Grate bars, old, straightening 116	Square in battle, the 117	1
Grate bars, old, straightening 110		
Inventions, agricultural 121	Subscribers, new, notice to 112	!
Inventions, engineering 121	Telegraph, induction, Phelps.*118, 119	
Inventions, index of	Telegraphing from a railway	
Inventions mechanical 121	train while in motion*118, 119	
Inventions, miscellaneous 121	Trace and hame tug buckle* 115	
Invention needed 114	Trade with Mexico 116	
Iridium 115	Tramway, steam, economical 115	
Laying down a rule of life 120	Whistle, chime, adjustable, sin-	
Leather, softening 112	gle bell* 116	• 6
Miter box, improved* 114	Worm, cabbage, imported, rem-	
Mount Washington, at the topof 114		1
· · · · · · · · · · · · · · · · · · ·	÷	
		. 1

TABLE OF CONTENTS OF

THE SCIENTIFIC AMERICAN SUPPLEMENT,

No. 477,

For the Week Ending February 21, 1885.

Price 10 cents. For sale by all newsdealers

- PAGE I. CHEMISTRY, ETC.-Electro-Chemical Rings compared with those Carbon in Phosphorus..... 7616
- II. ENGINEERING AND MECHANICS.-The British War Ship
- III. TECHNOLOGY.-To describe a Right-angle Elbow containing any Odd Number of Pieces.—3 figures..... Wood Wool and its Uses.—Machine for manufacture of same.—1
- IV. ARCHITECTURE, ART, ETC.-Construction of Stables.-By A. W. WRIGHT. V. WRIGHT Embossed Chair Leather, Castle Transnitz, Landshut..... The City Hall Park at Vienna, and the Buildings surrounding It. .. 7610 -With full page engraving...... ballenge surrounding it. 7610 cabbage worms."
- ELECTRICITY-Sources of Electricity-Abstracts of a lecture by Prof. TYNDALL. . 7612 On Personal Safety with Electric Currents.—By Prof. A. E. DOL-BEAR..... 7612
- VI. GEOLOGY, ETC.-Practical Studies in Geology.-By CHAS. H. STERNBERG.—The different geological periods.—The work of Profs. Salt in Nevada . 7619 Salt in Nevada.... On the Secular Decrease of the Earth's Mean Temperature.—By
- G. D. HISCOX..... 7619 VII. NATURAL HISTORY AND PHYSIOLOGY .- The Tile Fish .-
- VIII. HORTICULTURE, ETC .- Sumac.-Tanniferous extracts obtained from the same.-Cultivation of the plants.-Collecting the leaves....
- IX. MISCELLANEOUS .- Centenary of the London Times .- History of the paper and its proprietors.-Logographic printing..... The Lick Observatory, Mount Hamilton, California.-5 illustra-
- tions..... X. BIOGRAPHY.-CARL WILHELM SCHEELE, Chemist.-His life and

CAST IRON MALLEABLE.

After all that has been written to define the difference between malleable iron and cast iron made mal- read a paper on "Labor and Wages in America." Folleable, there is a lack of information that requires lowing in the early part of his paper somewhat closely further statements of facts. In the parlance of our on the lines of his recently published book, "Old World English cousins, malleable iron is our "wrought iron.": Questions and New World Answers," Mr. Pidgeon first All wrought iron is considered malleable—capable of drew attention to the radical differences which distinbeing spread under the hammer-but our malleable guish native American from alien labor, exemplifying iron is brittle cast iron made capable of being bent the high condition of the former by the Lowell of forty cold, of being changed as to form by pressure or by years ago as described by Dickens, Miss Martineau, and percussion, and sometimes of being forged like real others. He then sketched the social life of certain exmalleable, or "wrought," iron.

malleable; it is simply a process of annealing. Small immigrant operatives, who have imported into the articles of cast iron frequently become so chilled in States the lower life conditions exhibited by their class the sand of the mould as to be impervious to the in Europe. After considering the efforts which are now coaxing of the file or the persistence of the drill. In being made in America by the state and by individuals some establishments where minute iron castings are to raise the status of alien labor to the levels of the made, it is necessary to anneal them, even if they are past, he concluded that it was doubtful whether or not not to be subjected to any tool processes; the attri- it is now rising or sinking in the social balance. Passtion of the tumbling barrel would test their tenacity. ing next to economic considerations, he stated what As they come from the foundry, they are as brittle as unannealed glass. To anneal these brittle products, States, their relation to the cost of subsistence, and they are packed in cast iron boxes with sand—ordinary quartz sand—subjected to a red heat for about fortyeight hours, and allowed to cool gradually. There is might vastly better his social condition by resino chemical virtue in the sand-it is merely a conserva- ; dence in the States, he would probably find himself tor of the heat, and the degree of heat is not sufficient little richer, in money, after paying the enhanced to fuse the sand or to even round the corners of the prices for subsistence and conforming to the higher sprews of the castings.

quality from the brittle, almost vitreous, condition of and showed that the movements of American and Engthe casting to that of the almost plastic or malleable lish wages during the last twenty-three years have been quality-requires a different treatment. The art is not determined by some common cause which cannot posmodern, for as long ago as 1828 the Franklin Institute, sibly be due to the tariff, since this is operative in one awarded a premium to Seth Boyden, of Newark, N. J., "for an assortment of buckles, bits, and other castings of annealed cast iron remarkable for smoothness and malleability." The uses of the process have been greatly extended since 1828, and its possibilities are better understood now than then. Kitchen spoons which are to be tinned are not made of wrought iron, but they are cast and made malleable. The blanks for the spoons are cast of iron, perfectly flat, giving only the outline of a spoon. These blanks are so brittle that they have to be handled like eggs in packing them for the softening process. When made malleable, and cooled, they are "struck up"-formed-in dies, and tinned or nickeled. Skate irons are produced in the same way. The irons are cast iron; then subjected to hardened. It is claimed by some skaters that these skate irons are superior to those made of steel.

A NEW REMEDY FOR THE IMPORTED CABBAGE WORM.

Professor C. V. Riley says: "One of my correspond- $\begin{array}{c} \begin{array}{c} \begin{array}{c} \text{minute, and lattache, sim} & 116 \\ \text{obs} \\ \text{obs} \\ \text{obs} \\ \text{obs} \\ \text{imported}, \end{array} \\ \begin{array}{c} \text{reminute, integral} \\ \text{reminute, integral} \\ \text{imported}, \end{array} \\ \begin{array}{c} \text{reminute, integral} \\ \text{reminute, int$ his experience, so perfect a remedy for the imported cabbage worm that I wish to give his experience as much publicity as possible, that it may be widely tested and, if possible, verified the coming season. It is, to sumup an extended experience which he narrates, simply ice cold water, or water but a few degrees warmer than ice water, sprinkled upon the worms during the heat or the day. Mr. Erwin found that such an application in the hot sun caused them to quickly let go their hold upon the leaves, curl up, roll to the ground, and die, while the cabbages suffered nothing, but looked all the fresher for the application.

as it has with him, it is evident that we have here a necessary to the pliability of leather-the leather of remedy of very general application, and one which in the ox, goat, calf, and kid. It is necessary that the cheapness and simplicity far transcends the Pyrethrum leather be kept moist; but oil need not be the moistenwhich, since I discovered its value for the purpose, in ing means. Yet in use oil is the most convenient means 1880, has been, on the whole, our safest and most satis- for keeping leather soft. It would be inconvenient to 7615 factory remedy against Pieris rapae. Where ice is employ water to keep pliable the leather of our boots, where cold springs obtain, Mr. Erwin's discovery will admitting cold air; besides, unless always wet, leather prove of very great value to cabbage growers, and will becomes hard and rigid. Oil, on the contrary, keeps probably prove just as useful against some of the other the leather in a proper state for its best usefulness, that

Notice to New Subscribers.

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[February 21, 1885.

The Worker in England and in America

Mr. D. Pidgeon at the Society of Arts, London, lately isting industrial towns, the "fastnesses" to which na-But cast iron can be softened without being made tive American labor has, so to speak, been driven by wages are now being paid to factory operatives in the to wages and the cost of subsistence in this country, concluding that while an English mechanic standard of life prevalent in America. Finally, he at-But to make cast iron malleable-to change its tacked the doctrine that import duties influence wages, of the two countries only.

Theophilus E. Sickles.

.....

Theophilus E. Sickles died on the 2d of February. 1885, aged 62 years, after an illness resulting from inhaling the fumes produced by an explosion in one of the railroad tunnels whose construction he was superintending. In his death the railroad world loses one of its most prominent civil engineers. He was a native of Pennsylvania, and for many years had spent his The first railroad service summers in this State. which brought him into prominence was his building of the Hannibal and St. Joseph Railroad more than thirty years ago. He constructed the bridge of the Union Pacific Railroad from Omaha to Council Bluffs, the second tubular iron column structure of its kind completed in this country. He was connected with the Union Pacific Railroad as general superintendent for several years after its completion, and up to the time of his death was its consulting engineer, holding close and important relations with President Sidney Dillon. Among other notable works with which Mr. Sickles had connection either as chief or consulting engineer, were the Boston Water Works, the Croton improvement, the enlargement, of the Erie Canal, and the building of the dry dock of the Brooklyn Navy Yard. Congress made him a member of the commission which examined the mouths of the chief European rivers preliminary to the beginning of the work by Captain Eads upon the latter's system of jetties at the mouth of the Mississippi River. Work in which Mr. Sickles was engaged at the time of his death was the building of a bridge across the Arkansas River at Little Rock.

Softening Leather.

Neatsfoot oil will not soften leather under all cir-Should this method prove as successful with others cumstances, neither is castor oil any better. Oil is not of pliability. But in order that oil may soften the leather, its way should be prepared by a thorough wetting of the leather by water. Much less oil is required if the leather is well saturated with water. The philosophy is obvious; water is repellent to the oil, and prevents water for softening belts in factories is not inconvenient, if advantage is taken of a holiday. At night the belts may be brushed clean and thoroughly wetted, then in the morning use the oil; a much smaller quantity is necessary to render the belt pliable than when no water is used.

MRS. LOUISA REED STOWELL has just been elected a member of the Royal Microscopical Society, of London, England. Mrs. Stowell is the third lady ever elected to this Fellowship. She is the only lady instructor in the University of Michigan, and is the author of several treatises on microscopical subjects.