- (50) J. E. M. says: Will you please let me know in your next issue, what is the cheapest article that will remove the smell of coal oil from clothing? A. Evaporate the oil by placing the clothing for a suffi cient time before an open coal fire. The higher the heat tne better, taking care not to inflame the goods.
- (51) A. L. J.—A turbine exactly suited to your supply and height of fall is said to give the largest percentage of power.
- (52) J. Y. S.—The impinging of feed water upon the flue or tube head subjects it to changes of temperature, and consequently, by local expansion and contraction, disturbs the joint. We recommend the feed pipe placed so as to terminate near the surface of the water, preferably at the side near the center of the tube space.
- (53) J. A. R. asks a good plan for refinit will make a good smooth wiped joint. Every you and then the metal gets coarse, the joints look rough and sweat. A. The metal gets coarse from the absorption of lead in wiping the joints. Keep the sulphur away, and add more tin until the quality is restored.
- (54) W. A. A. asks where magnetic sand can be obtained, and the prices, if it be an article of commerce, also where loadstone can be obtained. A. Magnetic sand is not a commercial article, and probably can only be procured locally. It is found along the St. Lawrence River. Loadstone comes principally from Arkansas and can be purchased of mineral dealers.
- of 1 part tin, 2 parts antimony, 1 part bismuth. Your spelter or zinc will not run well in iron moulds. Use moulding sand. Or for iron moulds, mix with tin until the required fluidity is found.
- masses sufficiently thick for spindle bearings, by soaking in water until soft, and then moulding with pressure and drying.
- (57) H. W. C.—There is nothing but galvanizing that will prevent pump chains and iron pipe imparting the disagreeable taste of iron rust to water. Any painting or bronzing is impracticable.
- (58) D. C. B. asks (1) if the production of barytes is now equal or more than the demand. A. The production of crude barytes in 1882 is estimated to ble has been dissolved away, then apply a mixture of have been 20,000 tons, and "the production could be turpenting and asphaltum. This, you will find, will largely increased to meet an augmented demand." 2. darken the wood work in harmony with that previously Also where it is mainly produced? A. In 1880 according | stained. to the census returns:

Connecticut produced	6,000
Maine	
Missouri	4,425
Pennsylvania	
Tennessee	465
Virginia	4.575

- 8. If in your judgment an increased production of 10,000 tons would find a ready market at nearly the presentprice? A. We cannot express an opinion on this point. A New Haven firm imported during 1882, 4,000 tons of German barytes. We would recommend you to first canvas the market.
- (59) J. E. B.—Fusible alloy melting at 212°, tin 3, lead 5, bismuth 8. Fusible alloy melting at 203°, tin 1, lead 1, bismuth 4.
- (60) A. D.—Black crocus is not known in the market. Crocus is a crude kind of rouge and is much darker than rouge. Both are made by calcining copperas or sulphate of iron. The crocus not being so highly oxidized as rouge gives it a sharper cut as a polishing powder.
- (61) W. S. P.—The corrosion of water gauge glasses takes place to a slight extent under the most favorable circumstances, but in some parts of the United States the water has an excessively corroding power over what are called the Scotch glasses, which are made of kelp or the ash of sea weed and sand. The glass contains much potash, which is quickly attacked by water that is slightlyacid, and at the temperature and pressure at which you are steaming your boiler, viz., 90 to 110 pounds pressure, becomes a solvent of silicate of potash. Avery small quantity of soda in your feed water, a half ounce to a hogshead or less, will probably neutralize its corroding properties.
- (62) W. H. S. asks: 1. What would be correct exposure of a dry plate at 9 A.M., on an object lighted by bright sunlight in December, when the correct exposure at noon would be 10 seconds, all other conditions being the same? A. About one-fourth longer or twelve to thirteen seconds. 2. Would the exposure, under the same conditions, be the same at 3 P.M. as at 9 A.M., and if not what would be the difference? A. Fifteen seconds would be correct, as the light in the afternoon is not as strong as in morning. The noon December sun is as powerful as the June sun at six o'clock P.M. 3. Give length of exposure, same conditions, at noon in June. A. One to two seconds. The tiveness of the plate, the brilliancy of the lens, and the state of the atmosphere. A thick hazy atmosphere requires more time than one which is clear and crisp.
- (63) S. W.—Venus as morning star is sometimes alluded to as the star of Bethlehem. The Bethlehem was one of the variable stars that have been centuries of the Christian Era. The bright morning star now seen is Venus.
- (64) T. D. M.—If ball and cartridge are free tomove in oppsite directions, they will, on exposure tive weights for a short distance. If the cartridge is with considerable force, but not in any wise equal to the force as projected from a barrel. Its direction will turers of gun cotton in the United States. We understand that it was started here, but was not found suitable for general use, and has been superseded by other high explosives, as nitroglycerine, dynamite, etc.

- (65) A. C.—Over 50 years ago both Britannia ware and good crockery were made in the United States. It is our opinion that the manufacture of these goods was started during the war of 1812. The composition of Britannia ware has not changed to our knowledge, except for the better, there being now, as of old, several grades or qualities. The first glass made in this country is said to have been at Jamestown, Va., in 1615.
- (66) H. F. M.—Rubber goods are vulcan-Ized at a temperature ranging from 250° to 300° Fahr. If you use a steam vulcanizing chamber with direct steam, give 25 to 35 pounds pressure in the vulcanizer, but, in order to insure its proper working, the steam should be much higher in the boiler; and the pressure adjusted in the vulcamizer by a safety valve.
- (67) S. T. writes: I wish to use soluble (53) J. A. R. asks a good plan for refining ordinary "refined solder," or half and half, so that make it more sticky and agglutinative? Which is best for the purpose-silicate of soda, or silicate of potassa? A. Soluble glass is of value as a glue only when it combines with lime, thereby forming an insoluble calcium silfcate. The sodium silicate is the cheaper, and thereore more commonly used. The difference in solubility is slight, the potassium silicate being the more soluble. An excellent description of this substance is given in SCIENTIFIC AMERICAN SUPPLEMENT, No. 317
- (68) F. S. W. asks what materials are used, and how are they used, in a Babcock fire extinguisher. A. The principal liquid used is a solution of sodium carbonate; when the extinguisher is brought (55) P. B. R.—Britannia metal consists into active service, a smaller receptacle containing sulphuric acid is opened, so that these two solutions generate carbonic acid gas when they melt.
- (69) H. N. writes: Our wards and hall (56) P. C. C.—Raw hide is made into stained with Vandyke brown and waxed; they are we or six years old; near the doors where the tread has away, but by continually waxing the wood is so impregnated that I cannot make these places dark again. Is there anything that will go through the wax and sink into the wood and stain the boards again? I have tried Vandyke brown and vinegar put on hot, but it only washes the wax from the surface and will not soak into the wood. A. We would recommend you to wash the locality with turpentine until as much wax as possi-
  - (70) H. S. asks how to ink ribbons for for the type writer, and the materials for the colors or dyes. A. An ink for the type writer ribbons can be made as follows:

Concentrated glycerine.....

Dissolve the aniline in the alcohol and add the glycerine. (71) S. & E. C. H. asks for recipes for making the so-called "patent rubber composition." A. The following will probably prove satisfactory:

Cooper's best glue.....81/2 lbs. Extra sirup...... 2 gals 

well. Then melt it over a moderate fire, but do not "cook it." This will take 15 to 25 minutes. Next put in the syrup, and boil for three-quarters of an hour, stirring it occasionally and skimming off impurities rising to the surface. Add the glycerine and turpentine a few minutes before removing from the fire, and pour slowly. Slightly reduce or increase the glue as the weather becomes colder or warmer.

(72) C. F. A. asks: (1) How may eight or ten ounce duck be waterproofed and colored a dead grass color, suitable for hunting coats or suits? A. For waterproofing, use a solution of rubber in coal tar benzol, and suspend in this mixture a small quantity of burnt umber (in proportion to produce the desired shade). In applying to the duck stir it up thoroughly. 2. Will chilled shot wear the choke of a Damascus barrel shot gun worse than soft shot? A. No. 3. By what process are chilled shot made? A. The chilled shot are produced by adding a greater amount of tin to the composition with which the shot are coated than is the case with soft shot. 4. How much lighter in weight are chilled than soft shot? A. As far as we are able to ascertain there is not any difference. 5. What is the diameter of 10, 12, and 16 bore guns?

A No. 10 equals 27 of an inch.

No. 12 "25 " "

No. 16 "25 " "

(73) W. A. P. writes: 1. Give me a simple receipt for telling oleomargarine from butter? A. There is no very satisfactory test by the use of which butter can be distinguished from the genuine article. frequently resorted to. It is said that fresh genuine to be used for grinding apples. butter does not melt at once, like genuine butter, to a clear oil, but fuses gradually, a whitish sauce being first general opinion among astronomers is that the star of formed. 2. Tell me if there is anything you can put in white lead to give it a permanent gloss, as oil soon seen to expand to great brilliancy for a short time and loses its gloss? Will oil and varnish answer for outthen disappear. A few such have been seen during the side work? A. Old heavy oil is the only thing that can be used to produce the gloss. Varnish is sometimes used, but will not stand.

(74) G. W. R. asks: What size engine and boiler will be required for a boat 15 feet long and 5 of the cartridge, partake of a velocity due to their relatifies wide, a paddle wheel boat? Also, how thick the shell of boiler and head should be, and how many confined so as not to move, the ball will be projected pounds of steam it will hold, and what power engine it | through bone black at such a temperature as to keep it | B would be? A. It is a very rare thing to see a paddle in a liquid state. This is all there is to it. Further dewheel boat so small as you name. We think an engine tails must be acquired from practical experience. be very uncertain. We know of no regular manufac. 3 inches diameter of cylinder and 5 or 6 inches stroke dimensions of the boiler, apply to the steamboat inspectors for the thickness of iron required.

- (75) A. O.—The only device that we can | find it objectionable on account of the unpleasant odor suggest to ignite by a blow is a bit of phosphorus wrapped up in a piece of paper. This, if struck by a hammer, will, under proper conditions, spring into flame. The handling of phosphorus is exceedingly Doelreiner's lamp, which by the action of dilute sulphuric acid on zinc generates a hydrogen gas, which, if a current be directed on a bit of platinum sponge, produces light, would, we think, be more suitable to your
- (76) B. W. S. writes: Several gentlemen and myself have had a dispute on hydraulics relative to the workings of a pump, and have decided to leave the decision to you. These parties claimed to have seen a pump that would work any depth, a hundred feet if ne cessary, with a cylinder only twenty-five feet from the pump, provided there are valves every twenty feet in the pipe below the cylinder. Now, they admit, according to the teachings of hydraulics, that a pump will not lift theoretically more than thirty-two feet, and practically about twenty-eight, and yet they make that claim water from the lower next section will fill that vacuum, and so on down to the last one. A. We have seen the same statement in the papers, but the thing is a fallacy. What is to sustain the column of water, when the valves open? Water can be lifted from no greater depth with, than without these valves; their only effect would be to reduce the shock when the valves close, even if they were made to work by having the supply of sufficient head, or within, say, 20 or 27 feet the height of pump.
- (77) A. S. L. asks: 1. What will best cleanse brass chandeliers soiled by flies? A. Oxalic acid and whiting, mixed and applied wet with a brush, and brushed again when dry with a soft plate brush, to polish with dry whiting. 2. What will take the stain from a marble mantel caused by water in which flowers been heavy the boards are worn and the stain if worn have been standing? A. 2 parts sodium carbonate, 1 of pumice stone, and 1 of finely powdered chalk. Mix into fine paste with water. Rub this over the marble, and the stains will be removed, then wash with soan and water. 3. What is the best varnish for black straw hats, and how made? A. Best black sealing wax, 1/2 ounce; rectified alcohol, 2 ounces; powder the sealing wax, and put it in with the alcohol into a bottle; digest them in a sand bath or near the fire till the wax is dissolved; lay on warm with a fine soft hair brush before the fire or in the sun. 4. Is the earth attracted by a body however large falling through its atmosphere? A. The atto the product of their masses, and inversely proportional to the square of their distances asunder
  - (78) H. J. M. H. asks if in the slide valve of an engine the lock nuts on the valve rod want to hold the valve perfectly firm, or should there be some play for the valve between the nuts? What is the best work on engineering? A. They should not, yet should not be rigidly tight. Usually leave the nuts so close to the bearings that there shall be no loose play of the valve lug. See "Roper's Engineer's Handy Book,"
  - (79) A. M. C. writes: We wish to protect our buildings against fire, by building a reservoir on the hillside, and bring the water down in a pipe to hydrants, etc. At what height shall we have to place the reservoir, and what size pipe shall we have to use to throw a stream of water one inch in diameter, fifty feet high? For efficient service the reservoir should be 100 feet above the ground floor of the building, 4 inch service pipe from reservoir to and through buildings with 21/2 inch hose and 3/4 inch nozzles, outside hydrants to be well protected from frost, and provided with 23 hose with % nozzles.
  - (80) L. R.-We have never heard of a case of resuscitation from drowning after the individual had been hours under water, but can conceive of possible instances of suspended animation, such as has sometimes led to people being buried alive, and that led to the supposition that one had been dead for hours. The longest quoted instance of immersion and subsequent recovery is twenty minutes, and then it was supposed the immersion had not been complete, as from one to two minutes almost always causes death.
  - (81) A. G. asks (1) the weight of the heaviest locomotives, including tender, in use? A. A "consolidation" of the Atchison, Pacific and Santa Fe Railroad, weighing 115,000 pounds. 2. Would it require greater or less power to draw a wagon over a plane of glass than over a plane of iron or any substance? A. The hardest and most perfect track has the least friction. Glass is too brittle for a track. Steel is the most perfect track in use.
- (82) E. C. N. writes: 1. Given two grinding cylinders or rollers, on e seven inches diameter and ten inches face, the other ten inches diameter by seven inches face, the shaft of each running at the same Determinations of the melting points of the two articles speed, do they each require the same power, and each are sometimes employed. Microscopic examination is grind the same quantity in the same time? The above A. At the same sp butter which has been melted appears under the microscope composed of ovoid granules, and contains no crys.

  of shaft the roller of larger diameter requires the scope composed of ovoid granules, and contains no crys.

  most power and does the most work. 2. How can tals. The artificial product contains crystals. Artificial molasses sirup be converted into good vinegar, or can a better use be made of it? The heat of the past season has soured it just enough to render it unfit for ordinary use. A. Vinegar can be made from the sour molasses by adding water and yeast, and exposure to air by leaving out the bungs.
  - (83) A. D. asks where he can find something more about vaseline or cosmoline. A. The manufacture of vaseline is quite simple. When the lighter liquids, gases, etc., of the petroleum oil have been distilled over, the remaining product, thetar, is placed in a large open iron boiler, which is suspended over a hot fire in the open air until deodorized, when it is filtered B

(84) T. F. H. writes: Can you give a would suit. About 21/2 horse power. Boiler should recipe for dissolving crude rubber, so as to make a have about 30 feet heating surface. After fixing the paste or cement such as printers and stationers use in making paper tabs? We are using a preparation made Ca 

arising from the carbon, and want to know in what other way a cement can be prepared? A. Rubber is likewise soluble in benzol, in ether, in naphtha, etc. See also answers to query 2, Scientific American, dangerous, so that we hesitate to advise its use. A July 14, 1883. Common glue with about five per cent glycerine is likewise used.

(85) M. I. writes from Texas: This country for miles is covered with a mineral commonly called lignite, it resembles coal very much, but it is very soft and when laid in the air it crumbles up into very small pieces, and when put in the fire it burns, but seems to give very little heat. It is found in places about 3 or 4 feet below the ground, and is only about 12 inches thick, while in other places it is about 3 feet thick. Is the presence of lignite any indication that there is any stone coal deeper in the ground, and, if so, which would be the cheapest plan of probing for it? A. It is presumed that throughout Texas the geological strata containing coal lie beneath the surface, and from the occasional outcroppings that have been found it is inferred that a very extensive deposit of coal lies and the only explanation they can give is that, as you throughout the State. The superficial presence of iigcreate a vacuum from one valve to the other, the nite does not, however, suggest the existence of coal beneath. Digging and boring are the only methods of determining its existence.

> (86) F. T. D.—Gun barrels to be blued are first thoroughly polished, and then packed in charcoal in a cast iron box which is sealed air tight. The case is then heated till just below red heat, and afterwards gradually cooled.

> (87) A. B.—We know of no formula for gravity grade except the limiting one of least traction as approaching a level, and the point of safety in the application of brakes. The practice covers all angles between a dead level for short distances after a descent, and one to twenty for short grades. The steepest gradient known that is worked with brakes for any distance is a branch to the mines near Leadville, which has grades of over 400 feet to the mile. We recommend you to obtain some standard engineering

(88) D. Bros.—Supposing that your compound engine is running at 100 revolutions, and that you have an exhaust pressure of about 5 pounds. Each cylinder is developing about 30 horse power, or 60 horse power for the compound engine. The nominal horse power is supposed to designate the size of an engine at some received standard of pressure and speed, while the indicated horse power is variable according to traction between any two bodies is directly proportional ! pressure and speed, and may, in your case, be any horse power from 30 to 80. You cannot pulverize bones in a steam digester to any advantage. A mill is universally

> (89) H. R. C. asks: 1. Is there enough of assaying to make it profitable as a business? A. There are many persons, especially in the West, whose only source of income is from their assaying. 2. What prices are charged? A. The prices vary according to competition and number of assays. The price in New York is generally \$5.00. 3. How long would it require for one conversant with chemical manipulations to learn it, if his whole time were devoted to the study? A. Three to six months. 4. What prices do chemists charge for analyzing substances, such as articles of food, water, etc.? A. From \$10.00 upward according to the number of ingredients to be determined. Write to Professor C. F. Chandler, of New York, for his price list. This will give you specific information on this point.

### INDEX OF INVENTIONS

For which Letters Patent of the United States were Granted

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# AND EACH BEARING THAT DATE.

[See note at end of list about copies of these patents.]

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Gas governor, automatic, M. O. Gorman       310         Gas retort, A. C. Swain       310         Gas retort, A. C. Swain       310	0,744	Saw swaging machine, B. H. Miller	310,563
Gas valve, automatic, I. B. Millner	0,796	Screw tap, H. W. Bill	
Gearing, friction, G. M. Wheeler	0,804	H. RogersSea bridle, W. W. Averell	310,551
Glove fastener, W. S. Frost.         316           Governor, ball, R. McKenna         316	0,838	Seed drill, J. Hamilton	
Grain, reducing, A. C. Nagel et al	0,734	Separator. See Grain separator. Sewing machine, J. W. Post	31 <b>0,61</b> 2
Grinding or polishing surfaces, wheel for, J. E. Compton	į.	Sewing machine binding attachment, R. Hilg- ner	
Guano distributer, S. H. Bell. 310 Guard. See Window guard.		Sewing machine for stitching buttonholes, eyelet holes, etc., Hallenbeck & Phelps	
Handle for pot and other covers, G. E. Palmer 310 Harrow, G. F. Clark		Sextant, P. Leuba	310,692
Hay carrier, T. C. McNichols 310 Hay elevator, P. F. Fleming 310	0,700	Shaping machine reversing gear, D. L.Ballard Shawl strap, L. A. Beatty	310,774
Heater. See Feed water heater. Hinges, hood for shutter, C. W. Barnekow 31(	·   1	Shingling bracket, G. W. Adams	310,631
	oped t		

		_
43	Shoe, W. E. Rose	25
67		34
51	Shovel step or guard, K. H. Elliott 310,50	67
	Shrimps, preserving, Yee Fo	11
	Shutter worker, J. A. Dyblie.       310,56         Sifter, flour, W. N. Campbell.       310,79	iti m
08	S. Siphon, J. Lung. 310,86	
72	Spark and ctuder arrester, T. H. Haberkorn 310,81	9
34	Spark extinguisher, I. Deyell	5
/C		2
53 70	- F-18.	
31	send & Moore	9
	Stair pad, H. W. Mather (r)	
11		4
92	Stopper. See Bell stopper.	<u>.</u> }
34	Store service apparatus switch, E. L. Giles 310,815 Store service tracks, turn-out for, W. H. & F. L.	9
)4		5
2	Stove, T. Burkhard 310,64	
27	, = =====	
	Stove, heating, S. H. La Rue	1 3
	Strap. See Hitching strap. Shawl strap. Straps with rings, etc., device for connecting,	
)G	Parmelee & Swift	<b>;</b> {
1	Stump extractor, H. L. Boyle	4
4		7
5 37	Suspender end, J. B. Sharp	" i
6		1
80		
31	Tag fastener, H. W. Brewster 310,78	
8	Telegraph, printing, G. M. Hathaway 310,58	7
1	Telegraphy, quadruplex, F. W. Jones	Þ
33	W. Jones	4
_	Telephone, H. E. Waite	ī
2	Thrasher spreader, G. W. Gould 310,761	1
3	Thrashing machine band cutter and feeder com-	J
9 2	bined, R. Harding	
1	Ticket holder, W. Patterson	2
9	Tobacco booking machine, W. Jones 310,593	
_	Tool, combination, T. E. Riddel 310,851	1
9	Tooth, artificial, J. A. Priest	
•	Top, spinning, C. H. Fry, Jr	Ť
1	Palmer 310.718	8
0	Torpedo railway signal, T. G. Palmer 310,717	7 !
,,	Transplanter, J. B. Johnson	ì
7 8	Treadle, C. H. Kingsbury 310,686	Ì
8	Tree. See Double tree. Tricycle, T. P. & J. B. Hall	8
	Trough. See Feed trough.	
0	Truck and ladder, combined, J. C. Lowen 310.836	3
5	Trunk, O. R. Meredith et al	
2	Tug, hame, Lindsey & Goddard 310,693	1
Ğ	Tuning hammer, F. W. Hale	ï
0	Unloading and elevating apparatus, M. J.	1
7	McNelly	1
•	Valve gear, J. A. Stout.       310,743         Vehicle, two-wheeled, J. G. ocks.       310,621         Vehicle, two-wheeled, Taliaferro & Mitchell.       310,748	1
ı,	Vehicle two-wheeled Taliaferro & Mitchell 310.746	
0	Vehicle, two-wheeled, J. Wesely	
	Vehicle wheel, J. H. Bissell	1
9	Vehicle wheel, W. H. Harding	
	Velocipede, W. P. Benham	i   !
3	Velocipede wheel, A. M. White	!
9	Vise, bench, W. Mickel	)
2	Wagon seat, J. T. Dougine 310,802	}
ı	Wardrobe and chiffonier, folding, H. L. Mehrer 310,703	
l	Warp slasher, S. R. Campbell 310,790 Washing machine, F. McKimmy 310,698	3.
,	F W atch Kev. H. G. Skiamore 310.737	, L (
)	Watch stem winding and setting attachment, H.	
)	A. T. Reinecke	'
3	making, A. B. Conger	,
,	Wheel. See Car wheel. Propeller wheel. Ve-	1
7	hicle wheel. Velocipede wheel.	j
ı	Wheels, manufacture of, Owen & Dyson 310846	
i	Window guard, J. Polkowski	i
١	Wire, machine for screw threading, L. Goddu 310,317	H
	Wrench See Pine wrench	. 1
	Zincography, J. W. Barron	
,	·	10
ļ	DESIGNS.	-
J	Badge, F. Neubert	1
1	Carpet, A. Danby	
	Carpet, A. Heald	
,	Carpet, C. W. Swapp	
,	Finger ring, W. F. Crafts	ì
1	Fringe or tassel block, W. Smith. 15,736 Lamp, C. Kitschelt. 15,722	1_
1	Settee frame, J. C. Day	
	Skating rinks, ornamentation of, De Baud &	la
ĺ	Couch	
	Spoon, fork, or knife handle, C. T. Grosjean 15,716, 15,717 Spoon or analogous article, C. T. Grosjean	1
1	Steam tran case, E. C. Hawes	D
1	Type, font of printing, J. G. Mengel, Jr15,723, 15,724	i r
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	Rogers	١.
	Hog products, lard, and meats, J. Morrell & Com-	! ]
	pany 11,860	4
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	Covell	ı.
	Sedative, anti-spasmodic, and diffusible stimulant,	1 3
	J. T. Davenport	s
	Sheet metal utensils and articles for household	9
	purposes, etc., enameled, Lalance & Grosjean	l e
	Manufacturing Company 11,858	Ľ
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