(50) J. E. M. says: Will you please le ne know in your nest issue, what is the cheapest arti A. Evaporate the oil by placing the clothing for a suffit cient time before an open coal fire. The highere the
tne better, taking care not to infame the goods.
(51) A. L. J.-A turbine exactly suited to your supply and height of fall is said to give the
(52) J. Y. S.-The impinging of feed water upon the flue or tube head subjects it to changes
of temperature, and consequently, by local expansion of temperature, and consequently, by local expansion
and contraction, disturbs she joint. We recommend the feed pipe placed so as to terminate near the surface of the water, preferably at the side near the center of the
(53) J. A. R. asks a good plan for refining ordinary "refined solder," or half and half, so thy nd theme a good scoarse, the joints nd sweat at . The metal gets coarse from the absorption of lead in wiping the joints Keep the sulphur
away, and add more tin until the quality is restored.
(54) W. A. A. "asks where magnetic sand can be obtained, and the prices, if it be an article of
commerce, also where loadstone can be obtained. A. Tagnertic sand is not a commercial article, and probably an only be procured locally. It is found along the st. Lawrence River. Loadstone comes principally from
(55) P. B. R,-Britannia metal consists of 1 part tin, 2 parts antimony, 1 part bismuth. Your
spelter or $z$ inc will not run well in iron moulds. Use moulding sand. Or for iron moulds, mix with tin until the required fuidity is found.
(56) P. C. C.-Raw hide is măde into masees sifffciently thick for spindle bearings, by soak-
ing in water until soft, and then moulding with pressure na drying.
(57) H. W. C.-There is nothing but galanizing that will prevent pump chains and iron pipe imparting the disagreeable taste of iron rust to water.
(58) D. C. B. asks (1) if the production of barytes is now equal or more than the demand. A
The production of crude barytes in 1882 is estimated t have been 20,000 tons, and "the production could b largeowhere it is minly produced? A. In 1880 accordin to the census returns
 3. If in your judgment an increased production 10,000 tons would find a ready market at nearly the this point. A New Haven firm imported during 1882, 4,000 tons of German barytes
you to first canvas the market
(59) J. E. B.-Fusible alloy melting at $2120^{\circ}$, tin 3, lead 5, bismuth 8 .
$2033^{\circ}$, tin 1 , lead 1, bismuth 4 .
(60) A. D.-Black crocus is not known in the market. Crocus is a crude kind of rouge and is
much darker than rouge. Both are made by calcining much darker than rouge. Both are made by calcining
copperas or sulphate of iron. The crocus not being so
highly osidized as rouge gives it a sharper cut as a polhighing powder.
ishing per
(61) W. S. P.-The corrosion of water gauge flasses takes place to er light extent undor thn
most favorale circumstances, but in some parts of the United States the water has an excessively corroding
power over what are called the Scotch glasses, which power over what are called the scotch glasses, which
are enade efflsty or the anh of sea weed and sand. The
glass contains much potash, which is quickly attacked glass contains much potash, which is quickly attacked
by water that is slightlyacia, and at the temperature and pressare at wich ,ou are steaming your boiler, viz., to 110 pounds pressure, becomes a solvent of silicete
potash. A very small cuantty of soda in your feed potasi. A half ounce to a hogshead or less, will probably scorroding properties.
(62) W. H. S. asks: 1. What would be correct exposure of a dry plate at 9 A.M., on an object
lighted by bright sunlight in December, when the correct esposare at noon would be 10 seconds, all othe
conditions being the same? A. About one-fourtu longer or twelve to thirteen seconds. 2 . Would the ex posure, under the same conditions, be the same at 3 3
P.M. as at 9 A.M., and if not what would be the difference? $A$. Fifteen seconds would be correct, as the light in the afternoon is not as strong as in morning. The
noon December sun is as powerful as the June sun at sis o'clock P.M. 3. Give length of exposure, same conditions, at noon in June. A. lie to wo seconds. The tiveness of the plate, the brilliancy of the lens, and the state of the atmosphere. A thick hazy atmonsphere r
quires more time than one which is clear and crisp. (63) S. W.-Venus as morning star i general opinion among astronomers is that the star of Bethlehem was one of the variable stars that have been
eeen to expand to great briliancy for a short time and then disappear. A few such have been seen dfring the centuries of the Christian Era. The bright morning star
now seen is Venus.
(64) T. D. M.-If ball and"cartridge are free tomovelin oppsitedirections, they will, on exposure
of the cartridge, partake of a velocity due to their relaof the cartridge, partake of a velocity due to their rela-
tive weights for a short distance. If the cartridge is Confined so as not to move, the ball will be projected
with considerable force, but not in any wise equal to the force as projeceed from a barrel. Its direction will be very uncertain. We know of no regular manufacturers of gun cotton in the United states. We under
stand that it was started here, but was not found suitahle for general use, and has been superseded by
hilgh explosivee, as nitroglycerine, dynamite, etc.
(65) A. C.-Over 50 years ago both Sritannia ware and good crockery were made in the of these goods was started during the war of 1812. The composition of Britannia ware has no
onowledge, except for the better, as of ola, several grades or qualities. The frrst glass made in this
Va., in 1615.
(66) H. F. M.-Rubber goods are vulcanzed at a temperature ranging from $250^{\circ}$ to $300^{\circ}$ Fahr.
z you use a steam vulcanizing chamber with direct team, give 25 to 35 pounds pressure in the vulcanizer but, in order to insure its proper working, the steam should be much higher in the boiler; and the
adjusted in the vulcanizer by a safety valve
(67) S. T. writes: I wish to use soluble blass as a mineral glue. What can I mix with it to
make it more sticky and agglutinative? Which is best for the purpose-silicate of soda, or silicate of potassa? A. Soluble glass is of value as a glue only when it com-
bines with lime, thereby forming an insoluble calcium silteate. The sodium silicate is the cheaper, and there fore more commonly nsed. The difference in solubility is slight, the potassium silicate being the more soluble An excellent description of this substance is given in
(68) F. S. W. asks what materials are used, and how are they used, in a Babcock fire extinguisher. A. The principal liquid used is a solution of
sodium carbonate; when the extinguisher is brought into active service, a a smaller receptacle containing sul phuric acid is opened, so that these two solutions gene
(89) H. N. writes: Our wards and hal floors (Soldier's Home), Washington, D. C., have beef
stained with Vandyke brown and wased; they are or six years old; near the doors where the treaf ha been heavy the boards are worn and the stain is worn
away, but by continually waxing the wood is so impregnated that I cannot make these places dark again. into the wood and stain the boards again? I have tried Vandyke brown and vinegar put on hot, but it
only washes the wax from the surface and will not soak only washes the was from the surface end will not soak
into the wood. A. We would recommen you to wash the locality with turpentine until as much was as possi-
ble has been dissolved away, then apply a mixture of ble has been dissolved away, then apply a misture of
turpequily and asphaltumin. This you will find, will

(70) H. S. asks how to ink ribbons fo for the type writer, and the naterials for the colors or for the type writer, and the naterials for the colors
dyes. A. An ink for the type writer ribbons can bo ade as follows
Aniline blac
Pure alcohol
Concentrated glycerine
$1{ }^{15}$ ""
(71) S. \& E. C. H. asks for recipes fo making the so-called " patent rubber composition
The following will probably prove satisfactory:

Steep the glue in rain water until pliant and drain well. Then melt it over a moderate fire, but do no cook it." This will take 15 to 25 minutes. Nest pu
in the syrup, and boil for three-quarters of an hour, stir ring it occasionally and skimming off impurities rising to the surface. Add theglycerine and turpentine a fev minutes before removing from the fire, and pour slowly.
Slightly reduce or increase the glue as the weather beslightly reduce or incre
(72) C. F. A. asks: (1) How may eigh grass color, suitable for hunting coats or suits? A. Fo waterproofing, use a solution of rubber in coal tar ben zol, and suspend in this mixture a small quantity o surnt umber (in proportion to produce the desire
shade). In applying to the duck stir it up thoroughly 2. Will chilled shot wear the choke of a Damascus
barrel shot gun worse than soft shot? A. No. 3. By barrel shot gun worse than soft shot? A. No. 3. By
what procesis are chilled shot made? A. The chilled hot are produced by adding a greater amount of tin the composition with which the shot are coated than
the case with soft shot. 4. How much lighter in weigh are chilled than soft shot? A. As far as we are able to ascertain there is not any difference
diameter of 10,12 , and 16 bore guns?

(73) W. A. P. writes: 1. Give me a simle receipt for telling oleomargarine from butter? A. There is no very satisfactory test by the use of which
butter can be distinguished from the genuine article. Determinations of the melting points of the two articles are sometimes employed. Microscopic examination is frequently resorted to. It is said that fresh genuine butter which has been map apo tals. The artificial product contains crystals. Artificial butter does not melt at once, like genuine butter, to a clear oil, but fuscs gradualls, a whitish sauce being first formed. 2. Tell me if there is anything you can put in white lead to give it a permanent gloss, as oil soon side work? A. Old heavy oil is the only thing that can be used to produce the
used, but will not stand.
(74) G. W. R. asks: What size engine and boiler will be required for a boat 15 feet long and 5 eet wide, a paddle wheel boat? Also, how thick the
shell of boiler and head should be, and how mang pounds ofs team it will hold, and what power engine it would be? A. It is a very rare thing to see a paddle wheel boat so small as you name. We think an engine
3 inches dianneter of cylinder and 5 or 6 inches stroke would suit. About $21 / 2$ horse power. Boiler should have about 30 feet heating surface. After fixing the dimensions of the boiler, apply to the steamboat in-
(75) A. O.-The only device that we can suggest to ignite by a blow is a bit of phosphoruu
wrapped up in a piece of paper. This, if struck by hammer, will, under proper conditions, spring int dangerous, so that we hesitate to advise its use. Doelreiner's lamp, which by the action of dilute sul phuric acid on zinc generates a hydrogen gas, which, if a
current be directed on a bit of platinum current be directed on a bit of platinum sponge, pro
duces light, would, we think, be more suitable to your
(76) B. W. S. writes: Several gentlemen and myself have had a dispute on hydraulics relative to the workings of a pump, and have decided to leave th
decision to you. These parties claimed to have seen decision to you. These parties claimed to have seen
pump that would work any depth, a hundred feet if ne cessary, with a cylinder only twenty-five feet from the pump, provided there are valves every twenty feet in to the teachings of hydraulics, that a pump will not lift theoretically more than thirty-two feet, and practically about twenty-eight, and yet they make that claim and the only explanation they can give is that, as you
create a vacuum from one valve to the other, th water from the lower next section will fill that vacuum, nd so on down to the last one. A. We have seen th same statement in the papers, but the thing is a fallacy
What is to sustain the column of water, when the valves open? Water canbe lifted from no greater depth with, open? Water can be iifted from no greater depth with,
than without these valves; their only effect would be to reduce the shock when the valves close, even if they were made to work by having the supply of sufficien
head, or within, say, 20 or 27 feet the heightof pump. (77) A. S. L. asks: 1. What will best ceanse brass chandeliers soiled by flies? A. Oxalic acid and whiting, mixed and applied wet with a brush and brushed 'again when dry with a soft plate brush, to polish with dry whiting. 2. What will take the stain
from a marble mantel caused by water in which flowers from a marble mantel caused by water in which flowers
have been standing? A. 2 parts sodium carbonate, 1 of have been standing? A. 2 parts sodium carbonate, 1 of
pumice stone, and 1 of finely powdered chalk. Mix into fine paste with water. Rub this over the marbe, and vater. 3. What is the best varnish for black straw hats, and how made? A. Best black sealing wax, $1 / 2$ ounce;
rectified alcohol, 2 ounces; powder the sealing wax, and put it in with the alcohol into a bottle; digest them In a sand bath or near the fire till the was is dissolved; ay on warm witha fine soft hair brush before the fire ever large falling through its atmosphere? A. The at action between any two bodies is directly proportiona ional to the square of their distances asunder
(78) H. J. M. H. asks if in the slide valve of an engine the lock nuts on the valve rod want to play for the valve between the nuts? What is the best not be rigidly tight. Usually leave the nuts so close to the bearirgs that there shall be no loose play of the valve lug. See "Roper's Engineer's Handy Book,"
$\$ 3.50$. (79) A. M. C. writes: We wish to protect our buildings against fire, by building a reservoir
on the hillside, and bring the water down in a pipe to hydrants, etc. At what height shall we have to place the reservoir, and what size pipe shall we have to use
to throw a stream of water one inch in diameter, fifty feet high? For efficient service the reservoir should be 100 feet above the ground floor of the building, 4 inch with $21 / 2$ inch hose and $3 / 4$ inch nozzles, outside hydrants to be well protected from frost, and provided with 214
(80) L. R.-We have never heard of a case of resuscitation from drowning after the individual
had been hours under water, but can conceive of possihad been hours under water, but can conceive of possi-
ble instances of suspended animation, such as has sometimes led to people being buried alive, and that led to the supposition that one had beer dead for hours. The longest quoted instance of immersion and subsequen
recovery is twenty minutes, and then it was supposed the immersion had not been complete, as
two minutes almost always causes death.
(81) A. G. asks (1) the weight of the heaviest locomotives, including tender, in use? A. A
"consolidation" of the Atchison, Pacific and Santa Fe Railroad, weighing 115,000 pounds 2 Would quire greater or less power to draw a wagon over a plane of glass than over a plane of iron or any substance?
A. The hardest and most perfect track has the least friction. Glass is too brittle for a track. Steel is the
(82) E. C. N. writes: 1. Given two grinding cylinders or rollers, one seven inches diameter and inches face, the shaft of each running at the same grind the same quantity in the same time? The abow grind the same quantity in the sanhe time? The aboved
to be used for grinding apples. A. At the same speed of shaft the roller of larger diameter requires the most power and does the most work. 2. How can
molasses sirup be converted into good vinegar, or can a better use be made of it? The heat of the past season has soured it just enough to render it unfit for or
dinary use. A. Vinegar can be made from the sour molasses by adding water and yeast, and exposur
(83) A. D. asks where
(83) A. D. asks where he can find some thing more about vaseline or cosmoline. A. The manu acture of vaseline is quite simple. When the lighte
liquids, gases, etc., of the petroleum oil have been dis liquids, gases, etc., of the petroleum oil have been dis arge open iron boiler, which is suspended over a hot fre in the open air until deodorized, when it is filtered hrough bone black at such a temperature as to keep it (84) me acquired from practical experience.
(84) T. F. H. writes: Can you give a paste or cement such as printers and stationers use in making paper tabs? We are using a preparation made
by dissolving rubber in bisulphuret of carbon, but we
fnd it objectionable on account of the unpleasant odor
arising from the carbon, and want arising from the carbon, and want to know in what
other way a cement can be prepared? A. Rubber is likewise soluble in benzol, in ether, in naphtha, etc See also answers to query 2, Scientific American July 14, 1883. Common glue with about five per cent glycerine is likewise used.
(85) M. I. writes from Texas: This country for miles is covered with a mineral commonly called lignite, it resembles coal very much, but it is very soft and when laid in the air it crumbles up into very small pieces, and when put in the fire it burns, but
seems to give very little heat. It is found in places bout 3 or 4 feet below the ground. and is only about 12 nches thick, while in other places it is about 3 feet thick. Is the presence of lignite any indication that
there is any stone coal deeper in the ground, and if so which would be the cheapest plan of probing for it? A. It is presumed that throughout Texas the geological strata containing coal lie beneath the surface, and rom the occasional outcroppings that have been found it is inferred that a very extensive deposit of coal lies throughout the State. The superficial presence of iignite does not, however, suggest the existence of coal be-
neath. Digging and boring are the only methods of deneath. Digging and bor
(86) F. T. D.-Gun barrels to be blued are first thoroughly polished, and then packed in char-
coal in a cast iron box which is sealed air tight. The case is then heated till just below red heat, and afterwards gradually cooled.
(87) A. B.-We know of no formula for gravity grade except the limiting one of least trac tion as approaching a level, and the point of safety in the application of brakes. The practice covers all
angles between a dead level for short distances after a descent, and one to twenty for short grades. The steepest gradient known that is work
any any distance is a branch to the mines near Leadville,
which has grades of over 400 feet to the mile. W recommend you to obtain some standard engineering
(88) D. Bros.-Supposing that your compound engine is running at 100 revolutions, and
that you have an exhaust pressure of about 5 pounds. Each cylinder is developingabout 30 horse power, or 60 horse power for the compound engine. The nominal
horse power is supposed to designate the size of an enhorse power is supposed to designate the size of an en-
gineat some rectived standard of pressure and speed, while the indicated horse power 18 pressure and speed, and may, in your case, be any hors steam digester to any advantage. A mill is universally
(89) H. R. C. asks: 1. Is there engugh of assaying to make it profitable as a business? A only source of income is from their assaying. 2. What prices are charged? A. The prices vary according to competition and number of assays. The price in New
York is generally $\$ 5.00$. 3. How long would it requir York is generally $\$ 5.00$. 3. How long would it require it, if his whole time were devoted to the study? A. Thre to six months. 4. What prices do chemists charge fo nalyzing substances, such as articles of food, wate
etc.? A. From $\$ 10.00$ upward according to the numbe of ingredients to be determined. Write to Professor $C$ F. Chandler, of New York, for his price list. This will give you specific information on this point.

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of the patent desirea, and remit to Munn \& Co., 36
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Canndian Patents may now be obtained by the
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Tire for wheels, elastic, Leigh & McDD
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