

## HINTS TO CORRESPONDENTS.

Names and Address must accompany all letters, or no attention will be paid thereto. This is for our

Names and Address must accompany all letters, or no attention will be paid thereto. This is for our information, and not for publication.

References to former articles or answers should give date of paper and page or number of question.

Inquiries not answered in reasonable time should be repeated; correspondents will bear in mind that some answers require not a little research, and, though we endeavor to reply to all, either by letter or in this department, each must take his turn.

Special Information requests on matters of personal rather than general interest, and requests for Prompt Answers by Letter, should be accompanied with remittance of \$1 to \$5, according to the subject, as we cannot be expected to perform such service without remuneration.

Scientific American Supplements referred to may be had at the office. Price 10 cents each.

Minerals sent for examination should be distinctly marked or labeled.

- (1) G. J. S. writes: I am trying silver plating, that is on a small scale, for the fun of it, and expect to do some for some of my neighbors. Will you kindly inform me what is considered as a good plate. that is, how much silver it takes to put a good coating on an ordinary hunting case watch, enough to last for 4 or 5 years? I mean, would it take one, two, or more ten cent pieces to put on such a coating? Would a gold dollar be enough to plate a watch case with, to last the same length of time (5 or 6 years), or would it require more? Also what acid or acids will dissolve gold, from which I can precipitate gold chloride? A. As much silver as is contained in a dime would give a watch a very good plate. As much gold as is contained in a gold dollar would gild a watch fairly well. The gilding would last for several years if used with care. Dissolve gold in aqua regia, which consists of 1 measure of nitric acid and 3 measures of hydrochloric acid. The salt formed will be terchloride of gold.
- (2) D. A. F. asks for information in regard to a good and cheap preparation to put on friction matches. A. The igniting composition varies with different makers. The following recipes may be taken as fairly representative, the first being the best:

1. Phosphorus by weight ½ part.
Potassium chlorate 4 "
Glue 2 "
Whiting 1
Finely powdered glass 4
Water11 "
2. Phosphorus by weight 2 parts.
Potassium chlorate 5 "
Glue 3 ,
Red lead 11/2 "
Water12 "
(3) A. M.—We do not understand your

- receipt. A German mixture for matches consists of: Gum arabic..... 1 (4) A. J. A.—For best preparation to
- make soap bubbles: Dissolve Castile soap in strong alcohol; let it settle or filter, and take the clear solution, from which evaporate the alcohol. To this add half its weight of glycerine and sufficient water to give the proper consistency.
- (5) C. L. asks what to do to cure stammering. A. Stammering in many instances is due to nervousness. Reading aloud every day is said to be of assistance to those afflicted with this complaint.
- (6) F. B. P. asks the formula for "Putz pomade," used for cleaning and polishing metals. A. There are a number of formulas given for Putz pomade; the following is one modification:

Oxalic acid 1	part.
Iron peroxide 15	**
Powdered rotten stone20	"
Palm oil	"
Petrolatum	"

Pulverize the oxalic acid and add iron oxide and rot ten stone, mixing thoroughly, and sift to remove all grit; then add gradually the palm oil and petrolatum, incorporating thoroughly. Add oil of myrbane or oil of lavender to suit. Apply with a piece of fiannel, rubbing off with a piece of soft paper, and polish with

- (7) J. C. T. asks what distance a vessel of 500 tons displacement would recoil were a pro jectile of 6 inches diameter or 28 inches area fired therefrom under water, say 4 feet deep, with a pressure of 4.500 pounds per square inch. A. There would probably be no perceptible recoil of the vessel. Its sides being elastic and the vessel hollow, the vessel would simply vibrate or tremble.
- (8) S. L. L.—The restoration of an ink depends largely upon the variety of ink used. In the case of iron inks, exposure to the vapor of hydrogen sulphide of the moistened paper is sometimes sufficient. Potassium ferrocyanide will develop the ink in blue if iron was originally in the ink. See also page 2131 of SCIENTIFIC AMERICAN SUPPLEMENT, No. 134.
- (9) J. J. A. asks how many miles he can make per hour with a small steamer 20 feet long by 41/2 wide, engine 21/2 by 31/2, pressure steam 90 pounds. A. 4 to 5 miles.
- (10) J. S. P. writes: Some business men of this city wish me to write you for information as towhen the process of galvanizing iron was first known, they having found some galvanized iron pipe; several feet below the cellar of an old building which has not been disturbed for over forty years. A. The process of coating iron with zinc, or zinc and tin, is a French invention, and was patented in England in 1837.
- (11) F. M. K.-Steam flows into a vacuum at the atmospheric pressure with a velocity of 1,550 feet per second. At 10 atmospheres pressure the velocity is only about 1,780 feet. You may readily interpolate for intermediate pressures.

- (12) G. D. C. asks what metal is used for types, and what kind of moulds. A. Type metal: parts lead, 1 part antimony, by weight. Plaster Paris makes good moulds for type metal.
- (13) W. S. P. asks how to give the flavo of maple sugar to a solution of cane sugar. A. On by the admixture of maple sirup with the cane juic The proportions must be determined by experiment.
- (14) J. J. D.—Kerosene can be colore by means of aniline dyes. Many of these will dissol directly in the kerosene. By using those soluble alcohol, and dissolving them in this solvent and the mixing with the kerosene, the desired result will u doubtedly be accomplished.
- (15) J. H. L. says: I have a simp geared circular saw that one horse works with difficult If I should increase the number of revolutions of the san saw one-half, using the same pulley, and force the wo against the saw at the same speed, would the work easier on the horse? A. The increase of the work the horse is more than the percentage of speed, mu of the power being absorbed by the machinery transmission, which we have no knowledge of.
- (16) F. I. S. asks how to oxidize coppe or brass. A. Immerse the articles in a solution of ounces nitrate of iron and 2 ounces hyposulphite soda to 1 pint of water, until the desired shade of or dation is acquired, then wash, dry, and brush.
- (17) O. H. H. asks: By what process beeswax refined and made nice and yellow. A. Pu white wax is obtained from the ordinary beeswax exposure to the influence of the sun and weather. T wax is sliced into thin flakes and laid on sacking coarse cloth, stretched on frames, resting on posts raise them from the ground. The wax is turned ov frequently, and occasionally sprinkled with soft wat if there be not dew and rain sufficient to moisten The wax should be bleached in about four weeks. If breaking the fiakes the wax still appears yellow insid it is necessary to melt it again, and fiake and expose it second time or even oftener, before it becomes the oughly bleached, the time required being mainly d pendent upon the weather. There is a preliminary pr cess, by which, it is claimed, much time is saved in the subsequent bleaching; this consists in passing melter wax and steam through long pipes, so as to expose th wax as much as possible to the action of the steam thence into a pan heated by a steam bath, where it stirred thoroughly with water and then allowed to se tle. The whole operation is repeated a second ar third time, and the wax is then in condition to be mo readily bleached.
- (18) C. F. S.—Your belt will transmit from 10 to 15 horse power, according to its tension. Th determination of power used is very uncertain by be alone. The only approximate way is to use a belt of a width that will just drive the machine without slip ping and compute its value. See SCIENTIFIC AMERICA SUPPLEMENT, Nos. 39 and 331, for tables and formula for obtaining horse power of belts.
- (19) O. O. writes: I wish to enamel cas iron pieces, partly hollow, which are not to be exposed heat. How can I do it in a cheap way? A. Use whi Japan varnish; bakes at about 250°, is hard and dura ble, same as used for registers; can be obtained from th varnish makers.
- (20) J. E. W. sends us the flowerin glumes of a grass that he wishes to know the name an value of. A. The glumes sent are those of the "wi oat," a grass very common in California. To botan ists it is known as Avena fatua. It is considered great injury to any grain field into which it may be in troduced, but it makes a very good quality of fodde and is sometimes employed for that purpose in Cal fornia. We would not advise its cultivation, as spreads very rapidly, and eventually becomes a ver

## INDEX OF INVENTIONS

For which Letters Patent of the United States were Granted.

March 17, 1885, AND EACH BEARING THAT DATE

[See note at end of list about copies of these patents. 

Animal trap, J. Schaffer	313,957
Anti-frictional material and journal or other	
bearing. F. E. Canda	313,916
Assembling bolt, J. G. Staunton	
Bag holder, G. W. Wentz	313,902
Basket, R. S. Bartlett	313,910
Basket cover, fruit, J. W. Leslie	313,873
Bathing garment, S. Ashner	313,845
Bed, mantel, J. H. Laskey	314,032
Bell, electric, C. E. Kells, Jr	313,941
Belt lace, N. I. Allen	
Belt shifting and replacing device, P. Diehl	
Bench dog, M. J. Kugler	313,943
Bench hook, J. B. Sargent	314,058
Bicycle saddle, T. J. Kirkpatrick	314,142
Binder, newspaper, G. W. Welch	314,159
Bit. See Horse bit.	
Bit brace, J. T. Pendersen	313,950
Blast furnaces, hoisting and top filling apparatus	
for, F. Brown	
Blind slat fastening, E. M. Coffin	313,919
Blind tenon, J. Forhan	313,859
Board. See Bosom board. Vehicle dash board.	
Boat. See Tow boat.	
Boiler. See Steam boiler. Vegetable boiler.	
Boiler furnace, steam, M. Coryell	313,992
Bolt. See Assembling bolt. Lock bolt.	1
Bolting reel attachment, F. Burckhardt	313,988
Bookbinding heading, W. Macdonald	313,875
Book support, I. L. Hyde	
Boring machine, gang bit, E. B. Hayes	314,124
Bosom board, F. M. Wright	314,211
Bottle stopper, W. H. Clarke	314,110
Bottle stopper, F. J. Deverall	
Bottle stopper, L. S. Hoyt314,025,	314,179
Box fastener, S. B. Dunn	313,857
Brace. See Brace bit.	
Bracket, W. S. How	313,937 '

_			_
or	1		1
: 3	Brake. See Locomotive brake.	314,022	
of	Brick for veneering frame houses and other wooden buildings, M. F. Ellis		:
$\mathbf{or}$	Brine cooling apparatus, C. G. Mayer	314,038	
nly .ce.	Buckle, C. R. Harris Buggy, side bar, R. St. Clair	314,077	
	Bung cutter, H. Waas  Button and disk trimming machine, S. I. Otis	313,949	1
e <b>d</b>	Button short or ave testing machine F B	314,092	
lve in	Parsil		
en	Canning apparatus, fruit, W. H. Austin	313,975	į.
ın-	Cans, testing sealed, M. C. Hutchings	313,932	:
ly	Car coupling, U. Beausejour	3 13977 313.983	
ty. me	Car coupling, W. F. Julian		
od	Car coupling, E. B. Oakley	314,049	
be of		313,986	
ich of	Car wheel, self-oiling, H. L. Kirchman		i
01	Cars, steam heating apparatus for railway, J.  Emerson	314,006	
er		314 007	
f 2 of	Carpet fastener, J. Pearsall	314,053	1
xi-	Carriage step, F. A. Sawyer Cartridges for ordnance, Hope & Ripley		!
is	Case. See Ticket case. Casting, making metallic suspension wheels by,		•
ıre	A. O. Frick	314,173	
by 'he	Check rower wire, machine for forming, G. W. Caywood.	214 106	
or	Checking and registering baggage, L. G. Rey.		:
to ver	Chicken cholera, remedy for, G. W. & J. D.		į
ter it.	Ross	-	
on	ton & Slater. Chisel, lock mortising, P. L. Fox.	314,002 314.011	-
de, ta	Chopper See Cotton chopper		١.
or- de-	Churn, J. P. Spilger	314,073	
ro-	Cigar perforator, L. C. Michelena		
he ed	Clinometer, J. Kindleberger		
he	Clothes pounder, R. M. Rimer	313,955	. ;
m; is	Cooking utensil, N. E. Robinson	314,057	i
et-	. Corn hulling mill, C. S. Day	313,997	!
nd ore	Coupling. See Car coupling. Hose coupling.	314,104	. :
• 1	Shaft coupling.  Crank pin lubricator, F. F. Swain	313,964	: :
it he	Cultivator, J. P. Black. Cultivator, Kemper & Stumpe.	210 047	, ,
elt	Cultivator, J. Lane	314,143	
of p-	Cultivator, G. W. Wilson Cup. See Grease cup.	314,094	ĺ.
as	Cutter. See Bung cutter. Cutting oats, etc., machine for, F. Burckhardt	313,987	ľ
	Damper for stovepipes and flues, F. J. Gilman	314,015	
st to	Die or nipple holder, S. J. Wakeley		11
ite	Door, hanging, G. W. Emerson	314,005	. 1
ra- he	Knauer 3	313,942	. 1
	Doubling and winding yarn or thread upon bobbins, machine for, J. &. J. Horrocks	313,869	, 1
ng nd	Drill. See Rock drill. Drilling and tapping apparatus, J. Van Norman	314, <b>0</b> 85	1
ild	Electric machine and electric motor, dynamo, A. Reckenzaun	13,884	1
n- a	Electric machines, armature for dynamo, W. Stanley, Jr		. ]
n-	Electric lights, protecting incandescent, N. S. White		. `
er, li-	Elevator, G. H. Roehm 3		,
it ry	Elevators, electrical safety device for, R. M. Curtiss	314,167	(
	End gate fastener, B. J. Swenson	314,154	0
S	engine. Steam engine. Traction engine. Escapement, G. B. St. John	13.962	I
0	Extractor. See Staple extractor. Fabric turfing implement, C. M. Hinkle		I
	Feed water heater, W. Schwartz	13,890	İ
	Feeder, steam boiler, C. A. Rickard 3	13,954	I
E.	Felly inserting device, J. G. Roh.         3           Fence, W. H. Boggs.         3	13,848	I
n į	Fence, N. Knaub	13,929	1
40	Fencing, making barbed metallic, E. Jordan 3 Fifth wheel, vehicle, T. Smith	14,183	I
57	Filter, R. C. Moore	13,946	I
16	Firearmmagazine, R. F. Cook	13,851	I
75 02	Firearm magazine, L. P. Diss		I
10 73	seal for liquid, J. H. Peirce		1
45	Flour bolt attachment, J. M. R. Kennedy 3		F
41	Fruit jar, J. G. Briggs 3		I
74 199		. z,u01	F
43 58	ace. Furnace, Kearney & Hawley	13,939	F
42   59	Gas burner safety attachment, F. Dittmar	14,000 14,039	H
50	Gas engine, G. Daimler	13,923	F
49	Gas lighter, electric C. W. Weiss	14.088	F
19 ¦	Gas purifying apparatus, A. O. Granger 3	13,861	F
59	Gases, apparatus for regulating or controlling from a distance the flow of, Muratori & Cros 3		F
	Gases or fluids under pressure, regulator for, J. S. Hazard	14,020	P
92	Gate. See Swinging gate. Gate, R. I. Davis		R
38 75	Generator. See Hot air generator. Steam generator.	:	R
51	Glass pendants, manufacture of, W. Somerville 31	14,069	B
24	Gloves, garters, etc., fastening device for, E. Griswold	14,174	R

			<del></del>	_
. !	Braiding machine, H. W. Winans	313,905	Grates, shaking attachment for, R. S. T. Cissel Grease cup, W. Schoendelen	,
	Brick, W. Heard		Grindstone apparatus, J. I. Mettler	313,87
.	wooden buildings, M. F. Ellis	314,038	preservation of articles of, M. Dennstedt Hair crimper, E. J. Brooks	314,16
	Buckle, C. R. Harris	314,077	Hame, N. G. Schwalen	
ļ	Button and disk trimming machine, S. L. Otis Button staching apparatus, A. G. Wilkins	313,949	Hanger. See Door hanger.  Harness for horses, J. W. Conradt  Harvester, grain binding, J. Miller	
1	Button shank or eye testing machine, E. R. Parsil	,	Harvesters and mowers, cutter and cutter guard for, R. Brown	1
	Calendar. J. Cussons	313,996	Hasp lock, C. Neblett Hat brims, apparatus for curling and setting, L.	314,14
i	Cans, testing sealed, M. C. Hutchings	314,180	H. Hoyt	314,13
-	Car coupling, U. Beausejour	313,983	Hay and manure fork, horse, W. Taylor	
	Car coupling, W. F. Julian	314,045	moving dust, etc., from, J. S. Sherman  Hay fork, horse, S. Miller	
:	Car coupling, E. B. Oakley	313,968	Heater. See Feed water heater. Hinge lock for shutters, S. M. Carnes Hoe, R. J. Whitehurst	
	Car roof, F. Burckhardt	313,985	Hoisting and conveying machines, automatic	,
1	Cars, steam heating apparatus for railway, J. Emerson		Hoisting apparatus, coal, D. C. Niblick	313,88
	Cars, steam valve connection for railway, J. Emerson	314,007	Holder. See Bag holder. Lamp holder. Hominy, grits, etc., manufacturing, F. Burck-	
	Carpet fastener, J. Pearsall Carriage step, F. A. Sawyer	314,151	hardt. Hook, J. Davis.	314,16
	Cartridges for ordnance, Hope & Ripley	314,127	Hop scales from their stems, machine for separating. J. Muller	314,14
!	Casting, making metallic suspension wheels by, A. O. Frick  Chair. See Nursery chair.	314,173	Hop strings, securing, O. Shute	314,08
	Check rower wire, machine for forming, G. W. Caywood	314,106	Taylor	313,89
1	Checking and registering baggage, L. G. Reynolds		Hot air generator for fireplaces, J. S. Deardorff Hub, vehicle wheel, J. C. Hollingsworth	313,99
i	Chicken cholera, remedy for, G. W. & J. D. Ross	313,956	Huller. See Grain huller. Ice creeper. J. J. Temple	
	China and earthenware, etc., ornamenting, Doulton & Slater		Ice cutting machine, I. Crowfoot	314,16
i	Chisel, lock mortising, P. L. Fox		Indicator. See Station indicator.	314,02
	Churn, A. Robinson	314,073	Jack. See Lifting jack. Screw jack.  Jar. See Fruit jar.  Jar or other covered vessel, W. H. Clarke	214 10
	Clasp. See Shoe clasp. Clinometer, J. Kindleberger.		Journal bearing, Thayer & Howell	314,07
;	Clock, pneumatic, Hahl & Mergenthaler	314,014	Ladder, step, D. A. Foster Lamp burner, T. Hipwell	314,11
	Cooking utensil, N. E. Robinson	314,057	Lampfixture, G. C. Thomas	314, <b>0</b> 8 313,96
:	Corn hulling mill, C. S. Day	313,997	Lamp, oil, W. P. Butler Lifting Jack, A. H. Handlan, Jr	313,93
	Cotton chopper, H. G. Cady  Coupling. See Car coupling. Hose coupling.  Shaft coupling.		Line fastener, automatic, S. & F. Seib Line ring for hames, G. J. Letchworth	314,03
	Crank pin lubricator, F. F. Swain	313,964	Liquid meter, H. F. Gaskill	,
	Cultivator, J. P. Black	314,136	Lock bolt for doors, J. B. Schroder Locomotive brake, J. H. Williams Locomotive friction device, N. S. Shaler	314,20
	Cultivator, G. W. Wilson Cup. See Grease cup.			
	Cutter. See Bung cutter. Cutting oats, etc., machine for, F. Burckhardt		Lubricator, F. Renders	
į	Damper for stovepipes and flues, F. J. Gilman Derrick, O. E. Halin	314,015	Mat. See Picture mat.  Medicine, dyspepsia remedy, J. E. Wright	
	Die or nipple holder, S. J. Wakeley  Door hanger, G. W. Hey  Door, hanging, G. W. Emerson	314,177	Metal bending machine, A. Urbahn  Metal drilling tool, T. Scheffler  Metals, purifying, C. Edwards	314,05
	Doors and shutters, bar for securing, C. H. Knauer	,	Meter. See Liquid meter.  Mill. See Corn hulling mill. Rolling mill.	314,00
:	Doubling and winding yarn or thread upon bobbins, machine for, J. &. J. Horrocks		Monument, A. Harroun	
	Drill. See Rock drill. Drilling and tapping apparatus, J. Van Norman	314, <b>0</b> 85	Mowing machine, W. A. Knowlton	
	Electric machine and electric motor, dynamo, A. Reckenzaun	313,884	Nurserychair, B. C. Odell	314,112
i		313,894	Nut lock, C. A. Pennington Oil ivapors, apparatus for separating, J. E. Bicknell	
ĺ	Electric lights, protecting incandescent, N. S. White Elevator, G. H. Roehm		Oven for continuous working, baking or cooking, W. Lorenz.	,
	Elevators, electrical safety device for, R. M. Curtiss.		Overalls and pantaloons, Goldstein & Rombach Ores for smelting, preparing iron, M. R. Conley	314,122
	End gate fastener, B. J. Swenson Engine. See Gas engine. Road engine. Rose		Ox shoes, die for forging, W. Pearce314,189, Ox shoes, forging, W. Pearce314,190 to	314,193
	engine. Steam engine. Traction engine. Escapement, G. B. St. John	313,962	Packing ring for pistons, pump buckets, etc., me- tallic, W. Buckley	313,980
l	Extractor. See Staple extractor. Fabric turfing implement, C. M. Hinkle		Pad. See Collar sweat pad. Pail, T. A. Cook	313,990
l	Feed water heater, W. Schwartz	313,854	Paper cutter, mechanism for laying off sheets from a, Harlow & Parker	313,864
ļ	Felly inserting device, J. G. RohFence, W. H. Boggs.	314,197	chine blanket, etc., J. Crossley	313 <b>,994</b>
į	Fence, N. Knaub	313,929	son Piano action, upright, F. Polster	314,19
:	Fencing, making barbed metallic, E. Jordan	314,068	Picks, machine for making, S. T. Tyler	
i	Filter, R. C. Moore	314,150	Pipes, automatic stop plug for gas and oil, W. F. Cosgrove	
ŀ	Firearm magazine, L. P. Diss		Planter and fertilizer distributer, seed, J. P. Lummus.	
	seal for liquid, J. H. Peirce		Planter and harrow, combined seed, M. Kirk-patrick	,
i	Flour bolt attachment, J. M. R. Kennedy		Planter, corn, L. Scofield	313,938
	Fruit jar, J. G. Briggs		Plow, O. K. Hamre	314,050
!	Furnace. See Boiler furnace. Tire heating furn- ace. Furnace, Kearney & Hawley		Plow, wheel, G. Moore	
ŀ	Gas burner safety attachment, F. Dittmar	314,000	Press, J. H. Bock	
	Gas engine, G. Daimler	313,923 314,119	Printing press card feeding attachment, S. A. Spencer	314,203
	Gas lighter, electric. C. W. Weiss	314,088 313,846	Propelling vessels by exhaust steam, C. E. Burch. 3 Pulverizer, O. S. Richmond	313,981 313,953
	Gas purifying apparatus, A. O. Granger	!	Pump, double-acting, submerged, C. H. Foster	314,117
(	Gases or fluids under pressure, regulator for, J. S.		Pump, force, A. F. Nagle	314,161
	Hazard		Punch, S. Coons	313,991
	Generator. See Hot air generator. Steam generator.		Radiator, steam, J. H. Prentice	313,883 313,892
	Glass pendants, manufacture of, W. Somerville 3 Gloves, garters, etc., fastening device for, E.	14,069	Railway, mine, J. C. Fowle st al	314,010
	Griswold	14,102	Railway signal, apparatus for actuating the lever of a, A. H. Stetson	
(	Grain cleaner, D. Best 3	13,911	Railway sleepers, treating, J. R. Blythe	314,021
(		13,989	Railway switch, J. W. Henderson	13,928