Walrus Leather, Emery, Nickel Anodes, Nickel Salts, and Polishers' Supplies. Greene, Tweed & Co., New York. Fine Taps and Dies in Cases for Jewelers, Dentists, Amateurs. The Pratt & Whitney Co., Hartford, Conn. Mineral Lands Prospected, Artesian Wells Bored, by

Pa. Diamond Drill Co. Box 423. Pottsville. Pa. See p. 46. For best low price Planer and Matcher, and latest improved Sash, Door, and Blint Machinery, Send for catalogue to Rowley & Hermance, Williamsport. Pa.

Steam Pumps. See adv. Smith. Vaile & Co., p. 46. Improved Skinner Portable Engines. Erie, Pa,

Catalogues free .- Scientific Books, 100 pages; Electrical Books, 14 pages. E. & F. N. Spon, 35 Murray St., N. Y. The Porter-Allen High Speed Steam Engine. South-

work Foundry& Mach. Co., 430 Washington Ave., Phil.Pa



MIN'IS TO CORRESPONDENTS.

No attention will be paid to communications unless accompanied with the full name and address of the writer.

Names and addresses of correspondents will not be given to inquirers.

We renew our request that correspondents, in referring to former answers or articles, will be kind enough to name the date of the paper and the page, or the number of the question.

Correspondents whose inquiries do not appear after a reasonable time should repeat them. If not then published, they may conclude that, for good reasons, the Editor declines them.

Persons desiring special information which is purely of a personal character, and not of general interest, should remit from \$1 to \$5, according to the subject, as we cannot be expected to spend time and labor to obtain such information without remuneration.

Any numbers of the SCIENTIFIC AMERICAN SUPPLE-MENT referred to in these columns may be had at the office. Price 10 cents each.

Correspondents sending samples of minerals, etc. for examination, should be careful to distinctly mark or label their specimens so as to avoid error in their indentification.

(1) G. E. asks: Can I cast a zinc plate 8x 8 in., $\frac{3}{10}$ in thick, in a plaster of Paris mould? How can sputtering of the metal, when poured in the mould, be prevented, and how can I get a smooth casting? Could a small furnace, say 4 in. inside diameter, 8 in. high, be made of fire brick, to produce sufficient heat for smelting small quantities of brass, lead, copper, or even iron, to be heated with small hard coal and a blast from hellows? A. You may possibly make a zinc casting in a plaster mould smooth by oiling the mould withlin seed oil. A better way is to cast in monlding sand, such as brass foundries use. You may melt a few ounces of brass or copper in a small crucible in a furnace of the slze you mention

(2) C. E. B. writes: 1. I want to know the best way to make a small steam engine, one rating from one-half to one horse power? A The inverted vertical engine is as good as any. For plans, dimensions, etc., ground wires, which communicates the electricity geneconsult the works on steam engineering. 2. Is the in-closed rough sketch for connecting the piston to the crank on a good and mechanical principle, and will it do its work as easily as the common slide (pillow) block con- and others, that the earth is a great reservoir of elecnection? A. It cannot he used as sketched; theremust tricity, and that currents flowing to the earth are dissi be a guide on the outer end of rod. The "yoke," as it is pated called, will have more friction than a crank pin box and unless the yoke and connections are very stiff. will have a tendency to spring when in operation. A connecting rod is preferable. 3. What is the cause of the vibration of the armature on a telegraph instrument when it is connected by a wire to the base of the key? Is there any appliance which I can put on the instrument to obtain any power? A. An intermittent contact of the wire with the base. A small motor might be made to work on a similar principle, but there are better ways of obtaining power from electricity.

(3) J. C., Jr., asks: 1. Where is the castor oil bean most extensively raised? A. The castor bean is largely grown in Illinois, Missouri, and California, where it is made into oil. Large oil works in Jersey City, N. J., are purchasers of the beans from all The bean is, as we understand, largely cultiparts. vated in Texas. If the large seed is used which is best suited to Southern soil, a hundred bushels to the acre may be produced. 2. By what means is it gathered-hand or machinery? A. Hand picking is usual. 3. How many gallons of oil does it yield per acre? A. We do not know the yield of oil per bushel or acre. 4. Does it take expensive machinery to extract the oil? A. It requires a mill and a press. The price is suited to the quantity of work to be done. Four hundred dollars to eight hundred dollars would probably set up a small oil works.

(4) A. W. H.—Most of the so-called bear's grease is prepared as follows: Take of washed hog's lard (dry) 11/4 lb. avoirdupois; melt it hy the heat of a water bath, add of balsam of Peru 2 drachms; flowers of benzoin and palm oil (bright), of each, 1 drachm: stir vigorouslyfor a few minutes to promote solution. Then remove the pan from the bath, and after repose for a short time, pouroff the clear portion from the sediment. and stir the liquid mass until it begins to cool. 2. For article on imitation coral see Parkesine, Celluloid, DAGE 3617. SCIENTIFIC AMERICAN SUPPLEMENT, No. 227. (5) J. F. A.-Your question is so indefinite that we cannot give you any satisfactory answer. The values of the different grades cannot he determined from cost of the trees, but from the differences in quality of the different gums, these being quite arbitrary. (6) G. A. H.-For removing printer's ink from paper use a solution of chlorinated soda, called by some chemists Larabeques solution. Use as directed on label.

experience with the particular kind of spring that you cells to do the same work. 2. Can you send us prices wish to temper. A coiled spring does not give us the faintest idea of its form, size, length, thickness, kind Carbon plates are not very expensive. The price de-of steel, or whether it is a clock spring or car spring, all pends upon the size. Any of our dealers in electrical of which must be considered in the method of treatment. As a general rule, springs that are sleader and liable to lose shape in a common fire, should be heated in an oven or muffle, and hardened in water or oil. The temper should be drawn in boiling linseed oil. Springs that have stiffness, like car springs, may be heated in a covered forge fire to good advantage, and hardened in lard oil. The temper can be drawn by burning off.

(8) W. C. J. asks: 1. What are the physical causes of yawning? A. Yawning is supposed to arise from a reflex action of the nerves, caused hy weariness, and is kindred to many other kinds of involuntary motions, that are prohably derived from the nerve centers. 2. What is the chemical reason that bicarbonate of soda relieves a burn? A. We presume that it is by neutralizing the acid products of decomposition arising from the burn. 3. What is the distinction between a fruit and a vegetable? A. There is no absolute distinction between fruit and vegetable, fruit being that part of the vegetable kingdom found growing upon stalks or trees. and containing the seeds and sometimes being the seed itself. Whereas all organic nature not animal is said to be vegetable. In common parlance our soil grown products for culinary use are called vegetables, and some that are really fruit are also called vegetables. The terms overlap so much by customary nomenclature that distinctions become difficult. 4. Can you instance an artesian well where the water is perfectly soft? A. We know of no artesian wells that produce water as soft as rain water.

(9) G. R. P. asks: 1. Is it advantageous to shellac the plates of a Boltz electrical machine? A. Yes. It prevents the accumulation of moisture. 2. Why are two carbons used in the Grenet potassium bichromate hattery? A. The quantity of current is somewhat increased by the additional carbon plate. 3. How may I distinguish gutta-percha articles, as buttons, from those made of horn, vulcanite, etc.? A. By the odor developed by heat or friction.

(10) H. M. D. writes: 1. Should I have a return wire on a telephone line three hundred feet long? A. You may use either a return wire or a ground connection. 2. Can I have as many turns as I wish on the line? A. Yes. 3. Can I use two gravity batteries (one at each end) towork two bells, and what size wire should I use? A. Yes. Use No. 12 iron wire or No. 16 copper wire.

(11) W. S. G. writes: I am desirous of be-A. Begin with Ganot's "Physics," then study Gordon's "Electricity and Maguetism," Prescott's "Eectri-city and the Electric Telegraph," "Electric Batteries," by Niaudet, "Electric Illumination," by Jarses Dredge. As you continue your study, other works will suggest themse lves.

(12) W. W. R. asks: Will you please explain the phenomenon of electrical currents as employed in telegraphic circuits--whether by the application of ground wires at the termini a direct current is formed, or that the circuit is completed by the attaching of rated in the batteries to a general body of fluid which is supposed to permeate the earth? A. It has been demonstrated by the experiments of Wheatstone, Caseli,

(13) R. W. R. asks: Will you please inform me how to make the induction coil, as described in SUPPLEMENT, No. 160, vol. vii., Jan. 25, 1879, so that I can regulate the current to give strong or weak shocks? A. Make the bundle of iron wires forming the core of the coil movable, so that it may be pushed into or withdrawn from the coil.

(14) W. P. B. writes: Referring to SUPPLE-MENT, No. 159, Jan. 18, 1879, in article on batteries, it is stated that in the porous cup of the "Marie Davy" quicksilver battery, protosulphate of mercury should be used in theform of a paste. I would like to know: 1 What substance is used with the mercury to form the paste, and in what proportions, respectively? A. Water. 2. Is protosulphate of mercury the same as the sulphate of mercury sold by dealers in chemicals? No. 3. Will such a battery be suitable for silver plating in a small way? A. It can be used in that way, but a Bunser or Daniell is better.

(15) J. A. B. asks: What would take the cale off polished cast iron, the scale being caused by continuous heat for several hours? A. Use, by volume. one part sulphuric acid, one part nitric acid, two parts water, applied warm-either the acid or cast iron. Better, by far, remove the scale by simple polishing or abrading substances.

(16) G. W. D. sends us the following reme-

of coiled springs requires much judgment, based upon A. No. It would require a large number of gravity of the gas carbons and could they be sent by mail? A. supplies can furnish them by mail. See our advertising columns

> (19) F. W. D. asks for a good varnish to apply to designs printed in fine gold bronze on thin leather, something which will protect the bronze without coloring the leather and will dry quickly? A. Pale shellac, 5 oz.; borax, 1 oz.; water, 1 pmt; digest at nearly the boiling point, until dissolved, then strain. Equal to the more costly spirit varnish for many purposes; it is an excellent vehicle for water colors, inks, etc.; when dry it is waterproof.

INDEX OF INVENTIONS For which Letters Patent of the United States were Granted January 8, 1884, AND EACH BEARING THAT DATE. [See note at end of list about copies of these patents.] Abdominal supporter, H. A. Traver...... 291,551 Aluminum, obtaining, F. J. Seymour...... 291,631

Bag. See Mail bag. Balance wheels, crank adjustment for, J. B. Thurs

 Baling presses, etc., screw driving mechanism for,

 P. Slattery.
 291.791

 Bandage, suspensory, L. P. Griffin.
 291,592

Barrel hooping machine, Duff & Allan...... Battery. See Secondary battery. Storage bat-291,583 tery. Bier or coffin stool, J. N. Knox...... 291,605 oard. See Cigar maker's board. Sleeve board Bocts from celluloid, etc.. manufacture of, Pit-
 man & Allaire
 291,583

 Boot, W. Irvin.
 291,516

 Boot, Wood & Bond.
 291,553
 Boot or shoe, G. C. Buch 291,490 Boots and shoes, manufacture of, E. L. Sprague. 291,796 Bottle and stopper, J. Story... 291,63 Broom machine, Hoyt & Storch...... 291,735 Buckle, trace, D. Schoenthaler 291,540 Buffing and polishing devices, manufacture of, L. Button hole, F. Beiermeister. Jr..... Button hole stitching machine, D. W. G. Hum-... 291,486 Buttons, attaching, W. H. Wood 291.56 Calculator, percentage, S. J. Tucker 291,817 Car brake, S. Fairman 291,841 Car coupling, J. C. Bryan, 291572 Car dumper, T. S. Stewart..... 291.801 Carrier. See Ilay carrier. Cart, road, J. W. Breed...... 291,488 Case. See Egg case. Show case. Caster, futniture, G. D. Clark...... . 291.494

291,644 Jack. See Boot or shoe stitching jack. Floor Cigar maker's board, A. Thulheimer..... Cigar wrappers, machine for cutting, J. R. Wil-

		59
, I	Oitching machine, tile. Hoehn & Hilburn	291,511
, •	Draft regulator, W. F. Grassler Drill. See Grain drill. Rock drill.	291.713
I	Drop lights, friction clutch for, Travis & Freaney. Earth, gravel, etc., apparatus for transporting	
5	and dumping, Q. A. Fisk Egg case, folding, J. D. De Berry	291.699
	Elastic fabric, G. C. Moore Electric circuit closer, C. J. Van Depoele	291,527 291 648
,	Electric conductor circuit, underground, E. T.	
	Starr Electric machine regulator, dynamo, C. J. Van	291,798
	Depoele Electric machine regulator, dynamo or magneto,	291.554
	F. Bain	291.566
	Electric motor, J. W. Stockwell Electric motors, current regulator for, C. J. Van	291,636
•	Depoele Electric safety cut out. C. J. Van Depoele Electric conductor, underground, Greives &	291,649
	Bleoo	291.715
ι	Electrical indicator and alarm. W. H. Baker. 291.483, Elevator. See Cotton elevator. Hay elevator.	291,484
	Water elevator. Elevator, Beroud & Walsh	991 835
	Elevators, safety automatic stop attachment for,	
	O. Brugger Engine. See Steam engine.	291,888
'	Engine, S. N. Silver	
	Envelope machine, H. A. Mann Jr Evaporator, A. Kayser	291,520
	Extractor. See Cartridge ring extractor. Eyelet stitching machine, C. J. A. Sjoberg	
	Fan, blast or exhaust, Capell & Macbean	291,493
	Faucet, self-closing, S. & S. L. Barker Faucet socket, Kincaid & Chaudler	
j	Feed water heater, W. Rollar	291,538
	Fente wires, machine for stretching and remov- ing, J. N. Killough	
j	Ferrules machine for making coiled wire, J. Crow-	
;	foot File box, E. W. Byrn	291,574
וי	File, letter or bill, O. C. Mackenzie Filter, J. Toland	291,752
ι	Fire escape, C. Kehr	291,601
	Fire escape, Moore & Marcus Fire escape, D. C. Pierce	291,756
'	Fire escape, permanent, T. Clarke	291,688
	Fire escape, portable, T. Clarke Fire escape protector and supporter, H. Fair-	291,689
	banks	291,586
Ì	Flanging machine, R. C. Nugent Floor jack, T. L. Wilber	
	Flour packing machine, A. C. Hartzoke	291,598
3	Flue and pipe welder and fitter, Fleck & Herring. Folding table, N. H. Long	
3	Fruit picker, G. A. Smith Furnace. See Hydrocarbon furnace.	291,792
5	Furnace mouth, T. O'Brien	291,768
)	Furnaces, pig carrier for blast, F. W. Gordon Gage. See Plow gage. Saw mill gage. Steam	
	gage. Gas, apparatus for manufscturing, J. L. Stewart	
3	(r)	10.436
	Gate, W. J. Hamilton	291,724 291,858
	Gold and silver from their ores, by combined elec-	
ļ	trolytic and amalgamating processes, process of and apparatus for obtaining, M. Body	291.670
1	Grain binder, E. M. Deane.	291,497
!	Grain drill, H. P. Tenant	291,809
	Grinding machine, J. B. H. Leonard Grinding machine, J. H. Reed	291.609
1	Grinding mill roller, G. van Name	291,654
	Guard. See Buckle guard. Harness, G. Thompson	291,842
1	Harness, G. Thompson Harrow, rotary, J. H. Hoof	291,515
1	Harrow, spring tooth, E. C. Comstock	291,643
١.	Hat hanging attachment, W. H. Barry	291,485
i	Hat ironing machine, N. B. Hooper Hat lining. C. Raymond, 2d	291 536
	Hat lining and cover, J. H. Canning	
	phreys.	291,737
į	phreys Hay carrier, P, A. Meyers Hay elevator, P. Werum	291,852 291,822
	Hay stacker, J. Coombs	291,694
i	Heating annaratus steam F Windor	291, 818
l	Heel burnishing and milling machine, P. J. Lap- ham	291,608
÷	Heel plate, E. Hoxie	291,599
İ	Hides and skins, tawing. A. Schultz291,784, Hobby horse, J. R. Wharry Hoe, weeding, 11. Gates	291657
:	Hoe, weeding, H. Gates	291.504
i	holder. Paper holder. Paper bag holder. Pen holder. Sash holder. Tool holder.	
ļ	holder. Sash holder. Tool holder. Horse detacher, N. R. Shealy	291,787
İ	House. See Sheep house.	
i	Hydrocarbon furnace, R. B. Avery Ice cream freezer, V. Clad	
	Ice making and refrigerating apparatus, Reynolds	
í	& Allen Indicator. See Electrical indicator. Latitude	601,174
ł	indicator. Inkstand, T. B. Knowles.	291 604
ł	Insulating connection for electric light fixtures,	
i	C. H. Hinds	291,731

Interlocking apparatus, hydraulic and electric. O

(7) A. and E. ask for directions for tempering coiled springs the best way, so as to get the most power out of a given size of spring? A. The tempering ' tery would do, or if a gravity battery would do at all?

stopping ti ingingir ed by shrinkage of the gut. Release the string somewhat and place some olive oil on a woolen cloth, rub it up and down the length of the string; the oil will penetrate through the wire spaces and on to the gut, and will in a short time cause the gut to swell to its origiual size, and thus stop the singing.

(17) W. J. asks: Would you please inform me through your paper what would be the best form of battery for making copper electrotypes of any desired thickness? I wish a constant battery, which would require no attention for a couple of months. A. Daniell's or the gravity battery would probably answer your purpose. 2. Also if you could give directions for making nickel electrotypes of any desired thickness? A. We know of no method of making nickel electrotypes. You can make copper electrotypes and afterward nickel them.

(18) A. W. H. writes: in your Scientific AMERICAN SUPPLEMENT, you published a description of a small electric light to work with a 3 cell bichromate battery. We would hke to know if a 5 cell gravity bat-

Olgan maker's board, A. Thainenmer	Jack. Bee Boot of side stitching Jack. Floor
Cigar wrappers, machine for cutting, J. R. Wil-	jack.
liams 291,559	Joiner's marking gage, E. Hester 291,723
Clamp. See Rope clamp.	Knife holder and package, G. F. Felch 291,704
Cleaner. See Coal cleaner.	Knob attachment, W. H. Gonne 291,712
Clocks, device for removing mainsprings from,	Knob, door, J. K. Clark 291,687
D. Switzer	Lacing hooks, method of and machine for mak-
Coal cleaner, W. H. Shepherd 291,744	ing, S. N. Smith 291,795
Coal drilling machine, J. M. & J. W. Davies 291,578	Lamp, electric, C. J. Van Depoele
Cock. stop and waste, H. Taylor et al 291,808	Lamp, electric arc, C. J. Van Depoele 291,553, 291,653
Compressor for compressing bran, etc., into pack-	Lamp, self-extinguishing, Scott & Manwaring 291,630
ages, G. A. Chapman 291,683	Lamps. safety cut out for series of electric, C. J.
Cooler. See Water cooler.	Van Depoele 291.653
Cooler for uniting oils in the manufacture of lard,	Lard and oil tank, H. Rall
etc. S. H. Cochran	Latch, W. Sallade 291,539
Cotton elevator and cleaner, seed, W. T. Taylor. 291.807	Lathe attachment, watch maker's, O. F. Main 291,754
Coupling. See Carcoupling. Pipe coupling. Rod	Lathe, tubular cutter, L. S. Hayes 291.727
coupling. Shaft friction coupling. Thill coup-	Latitude indicator, P. Boyhan 291,570
ling.	Lead and crayon holder, W. L. Butterfield 291,839
Crutch, W. H. D. Ludlow 291,750	Leather splitting machine, F. S. Strong 291,641
Cultivator, N. Coleman	Lifter. See Transom lifter.
Cultivator, F. L. Hilsabeck	Lock. See Permutation lock.
Curtain fixtures, spring roller for, J. B. Finch 291,502	Lock, Andrews & Sparks 291,663
Cutter. See Cigar cutter,	Lock, F. P. Clark 291,686
Cutting out garments. machine for, S. Rich 291,776	Lock, A. B. Todd 291,646
	Locomotive lubricator, C. B. & C. H. Hodges 291,847
Die shaping, Chamberlain & Martin 291,682	Loom shuttles, tension regulating device for, G.
Dieshapingapparatus, Chamberlain & Martin 291,681	Baldwin