# Scientific American.

ESTABLISHED 1845.

MUNN & CO., Editors and Proprietors. PUBLISHED WEEKLY AT

No. 261 BROADWAY, NEW YORK.

A. E. BEACH.

O. D. MUNN.

## TERMS FOR THE SCIENTIFIC AMERICAN.

One copy, one year postage included...... \$3.20 One copy, six months postage included ..... 1 60 Clubs.-One extra copy of THE SCIENTIFIC AMERICAN will be supplied gratis for every club of five subscribers at \$3.20 each; additional copies at

same proportionate rate. Postage prepaid. Remit by postal order. Address

MUNN & CO., 261 Broadway, corner of Warren street, New York.

### The Scientific American Supplement

is a distinct paper from the SCIENTIFIC AMERICAN. THE SUPPLEMENT is issued weekly. Every number contains 16 octavo pages, uniform in size with SCIENTIFIC AMERICAN. Terms of subscription for SUPPLEMENT. \$5.00 a year, postage paid, to subscribers. Single copies, 19 cents. Sold by all news dealers throughout the country

Combined Rates. - The SCIENTIFIC AMERICAN and SUPPLEMENT will be sent for one year postage free. on receipt of seven dollars. Both papers to one address or different addresses as desired. The safest way to remit is by draft, postal order, or registered letter

Address MUNN & CO., 261 Broadway, corner of Warren street, New York

# Scientific American Export Edition.

The SCIENTIFIC AMERICAN Export Edition is a large and splendid periodical, issued once a month Each number contains about one hundred large quarto pages, profusely illustrated, embracing: (1.) Most of the plates and pages of the four preceding weekly issues of the SCIENTIFIC AMERICAN, with its splendid engravings and valuable information; (2.) Commercial, trade, and manufacturing announcements of leading houses. Terms for Export Edition, \$5.00 a year, sent prepaid to any part of the world. Singlecopies50 cents. EF Manufacturers and others who desire to secure foreign trade may have large, and handsomely displayed announcements published in this edition at a very moderate cost.

The SCIENTIFIC AMERICAN Export Edition has a large guaranteed circulation in all commercial places throughout the world. Address MUNN & OO., 261 Broadway, corner of Warren street, New York.

NEW YORK, SATURDAY, JANUARY 26, 1884.

#### Contents.

#### (Illustrated articles are marked with an asterisk.)

Annealing and case hardening. 48 Bilnd, the	Men of War, electric light on
Lard adulterations, detecting	Water power, our
Magnetic pole. movement of 53 Measurements, units for 52	World, our little

# TABLE OF CONTENTS OF THE SCIENTIFIC AMERICAN SUPPLEMENT

# No. 421.

For the Week ending January 26, 1884. Price 10 cents For sale by all newsdealers

	P	AGE
1.	ENGINEERING AND MECHANICS Farcot's Six Horse Power	
	Steam EngineWith several figures	
	Foot Lathes.—With engraving	
	Endless Trough Conveyer2 engravings	6715
	Railroad Grades of Trunk Lines	6715
	English Express Trains.—Average speed, long runs, etc	6715
	Apparatus for Separating Substances Contained in the Waste	
	Waters of Paper Mills, etc2 figures	6717
u.	TECHNOLOGYAn English Adaptation of the American Oil	
	Mill,-Description of the apparatus, and of the old and new pro-	
	cessesSeveral engravings	6716
	Large Blue PrintsBy W. B. PARSONS, JR	
ш	. ELECTRICITY, ETCElectrical Apparatus for Measuring and	
	for Demonstration at the Munich ExhibitionWith descriptions	
	and numerous illustrations of the different machines	6711
	A New Oxide of Copper BatteryBy F. DE LALANDE and S.	
		6714

Scientific American.

# BILLS FOR THE NULLIFICATION OF PATENTS.

# We noticed last week the introduction of three bills in the House of Representatives, the direct effect of which, if they this paper. One of the latter is also from an Indiana rep- article may be copyrighted, say sixty days. resentative, thus making three proposed laws by members from that State aimed at the nullification of the patent laws. The bill of Mr. Wood goes even further than those of his trial of patent cases in the United States courts where the leave the investigation of all the technicalities of invention. and the construction of the almost distinct science of patent in a very limited section.

# •+++ ANNEALING AND CASE HARDENING.

Many articles of cast iron are so hard when removed from the mould that it is impossible to use drill, file, or chisel on them. Even the softest of gray iron may turn out hard when cast in thin shapes, the sand mould chilling them as effectually as a designed cast iron chill. These castings may be made useful, instead of being relegated to the scrap heap, if properly treated. Those from gray iron may be annealed be being packed in coarse sand (quartz) in iron boxes and subjected to a red heat for forty-eight hours. A little common lime, unslaked, added to the sand may quicken the annealing, but is liable to "rot" the iron. If the castings are of "white" iron, they should be packed in cast iron boxes with powdered sal-ammoniac and forge scales in the proportion of one by weight of sal-ammoniac to twelve of forge scales. Usually twenty-four hours' heating will be sufficient to soften the most obdurate castings and render them amenable to tools. But the heat should be kept up to a generous red, a "soaking" heat, during the period of aunealing. Where small castings, requiring after-treatment with tools, are an important part of the manufacture, proper ovens are ready to receive the castings. In fact this last method is that employed for the conversion of ordinary castings to malleable cast iron, only that the exposure to a red heat extends to seven, sometimes nine, days. Where annealing of castings is only occasionally required, no very expensive contrivance is necessary. In some cases only a protecting blanket of material is necessary to insure even heating and a continuous temperature; in others the material of the packing is an essential, as it affects the iron to an appreciable depth; as, for instance, the use of forge scales, or the progenous oxide of iron in other forms, as the tail slag of the foundry. These depend on the quality of the iron used in the castings.

Cast steel can be readily annealed by similar means. Usually an exposure of twenty-four hours to a red heat while packed in lime is sufficient to anneal any cast steel. Bars of  $\frac{43}{53}$  fine cast steel used for hand engraving are so annealed, when the material cuts as soft as pure silver. Of course, none of these methods are necessary where the usual "black 'neal," or the heating and burying in the forge ashes, is sufficient to render castings tractable to tools.

Case hardening is so simple a process that it is surprising that machinists do not generally understand it. They ought to know enough of the smith's department to temper steel and to case harden iron. For small articles a section of gas pipe with cap thimbles screwed on the ends is a sufficient box, but for larger articles a cast-iron box is preferable; and in either case it is well to have the covers luted with fire may be dispensed with. The packing should be either charcoal, with bits of horn, raw hide, and leather, or better, broken or ground bone. The ground bone makes a steel surface sooner than the charcoal. An exposure of two or three hours to a red heat is usually sufficient to case harden for general purposes. A quicker method, which gives a superficial coating, is that of heating the piece red hot and then covering it with a powder of prussiate of potash and sal-ammoniac in equal proportions. This flux melts immediately, when the piece should be plunged in cold water. Articles case harden best when most polished.

worded that it would be dangerous for an editor to reprint the back numbers or volumes of his periodical

The bill is evidently very crude, and requires amendment. become laws, will be in any case to largely impair, and in It ought to provide that no article shall be copyrighted after probably the majority of instances to utterly nullify and having been once published, unless the words "copyright destroy, the rights of patentees as they exist under our intended" shall be printed over the article at the time of present laws. The bills referred to, as also two others of first publication. Furthermore, some limit of time after similar character, will be found in full in another part of publication ought to be fixed, during which a published

#### ----IS OUR WATER POWER FAILING?

It is quite manifest that the streams, ponds, swamps of colleagues, for, besides protecting the infringer who can all this part of the country, including certainly New England claim a want of knowledge of the invention, it prohibits the and the Middle States, are most remarkably destitute of water. And this deficiency has been steadily becoming more strongamount in controversy does not exceed \$200. This would be marked and more troublesome for some time past. certainly as much as three years. The complaints from the large manufacturing<sup>®</sup> towns where their dependence is on law, with local courts and juries, and when a decision had water power have been great, and reasonably so, and manuouce been reached it would not be worth anything except facturers have been discussing seriously the question whether their trust must not be placed on steam instead of water.

The records correspond with this general impression. Taking New Haven as a fair example, the rain-fall there for the past ten years has averaged 42.9 inches, while for the last four years it has been but 36 4, and of the last two it has been 31.6. The average from 1873 to 1879 inclusive was 46.9, and Mr. Schott, in the Smithsonian Contributions, vol. xviii., p. 93, gives it for the years from 1804 to 1867 (though the records are incomplete) as 44.43.

It becomes for us certainly a very serious question whether this is merely a phenomenon, an aberrant affair which will be temporary and transient, or whether we are to accept the belief that a change is in progress which involves a failure of precipitation, with all the evils and the desolation which it must bring. And if so, have we at command any means of arresting the difficulty even partially?

We hear much said about the injury caused by clearing the country of its forest growth and the death and desolation which must follow from it. But while it is manifest and certain that land lying open to the sun must be subject to more evaporation than that which is densely shaded, yet the laws of vegetable growth do not permit any such fearful results as have been suspected, nor does experience show that such results have occurred. The immense quantity of exhalation from the forest leaves, placed in correlation with the evaporation by solar heat when that forest land has been cleared and cultivated, is an element not to be disregarded. It is constantly stated that springs have dried away, and streams dwindled much in size, as our lands have been stripped of their trees. In a small way and in limited areas this may be true, and doubtless is so, but not to any great extent. And that our rivers are pouring into the sea less water than they discharged two hundred years ago, we have no

reason to believe. And this we say in face of the statement quoted in commencing, and in face of the fact that the water supply throughout New England is at this moment so lamentably deficient.

We cannot regard our present condition as anything more than temporary, for several reasons. In the first place, it is merely local, for while we have been suffering from want of water here, it has been necessary to go but a moderate distance to find precisely the opposite state of things. No further than merely beyond the Alleghanies, their complaint has been of excessive rains and destructive floods. And still again, we are but experiencing that which has repeatedly occurred since the founding of the colonies, a cycle of drought which after a few years will have passed away. According to the best information which we can obtain, there is no good reason for believing that our average rain-fall, taking a properly extended series of years, is any less now than it was in the times of our earliest history.

And it is certainly not possible to refer the scanty rainclay. But if the heating is done in a charcoal fire the cover fall of the last two or three years to any effect of forest clearing, for no such thing has taken place. The great tree destruction of New England and the Middle States was done and its effects experienced long ago.

> We must therefore look to some other cause for our present state of drought, and it may be to a great variety of causes. And in doing so we shall encounter the question whether the average precipitation throughout the world is undergoing gradual diminution, not to be measured by human life time, perhaps scarcely by that of nations, and yet capable of being traced in human history. It is a ques

IV. MATHEMATICS, ETC.—To Find the Pime of Twilight.—1figure.	6720
A New Rule for Division in Arithmetic	6725
Experiments in Binary Arithmetic	672 <b>6</b>
V. ARCHÆOLOGYGrecian AntiquitiesWith engravings of the	

- Monument of Philopappus .- Tomb from the Ceramicus .- Tower of the Winds .- The Acropolis .- Old Corinth .- Temple of Jupiter .-..... 6721 The Parthenon -Temple of Theseus, etc....
- VI. NATURAL HISTORY, ETHNOLOGY, ETC. Poisonous Serpents and their Venom.-By Dr. ARCHIE STOCKWELL.-A serpent's mouth, fangs, and poison gland.-Manner of attack.-Nature of the venom.—Action of venom.—Remedies....... 6719
- VII. HORTICULTURE, BOT ANY, ETC.-The Hornbeams.-Uses to which the tree is put .-- Wood for manufactures .- For fuel .- Dif ferent varieties.-With engravings of the tree as a whole, and of VIII. MEDICINE, SANITATION, ETC.-House Drainage and Refuse. Abstract of a lecture by Capt. DOUGLAS GALTON.-Treating of the removal of the refuse from camps, small towns, and houses .- Conditions to observe in house drains, etc.... 6717 Pasteur's New Method of Attenuation .... 6718 IX. MISCELLANEOUS.-Spanish Fisheries.-Noticeable objects in
  - the Spanish Court at the late Fisheries Exhibition...... 6722

# ----PROPOSED AMENDMENT OF THE COPYRIGHT LAW.

The copyright law as it stands requires the author to ter for the benefit of the public.

House bill 62, introduced by Mr. Rosecrans, of California, reverses all this, as it permits any person who has ever written anything, at any period of his life, after it has been published in any newspaper or periodical, no matter how long ago, to take out a copyright on any portion of his old stuff. Should this bill be passed, it looks as if it would give rise to many complications. For example, a newspaper editor would not be able to republish or make quotations from

articles or items in the back numbers of his own journal without the risk of violating somebody's copyright; for al- National Hungarian Exhibition is to open May 1, 1885, and though the articles may have been originally written for and continue to October 15. In connection therewith will bean paid by the editor, he has under this bill no right to repro- international section for tools, machines, and motors, agriduce the same or any part thereof. In fact, the bill is so cultural machines, patented inventions, etc.

tion full of interest.

# The Blind.

The last English census reveals the encouraging fact that register his work before it is actually published; and the the proportion of the blind to the population has decreased author is thus encouraged to produce new and original mat- with each successive enumeration since 1851, in which year account of them was taken for the first time. The decrease in the decade ending in 1881 was much greater than in either of the preceding decennial intervals, the number of cases returned on this latter occasion being 22,832, equal to one blind person in every 1,138. This decrease is fairly attributable to the progressive improvement in the surgical treatment of affections of the eye, and to the diminished prevalence among children of small-pox.

EXHIBITION programmes for 1885 are now in order. A