The Improved Hydraulic Jacks, Punches, and Tube Expanders. R. Dudgeon, 24 Columbia St., New York. Tight and Slack Barrel Machinery a specialty. John Greenwood & Co., Rochester, N. Y. See illus. adv. p. 30.

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#### HINTS TO CORRESPONDENTS.

No attention will be paid to communications unless accompanied with the full name and address of the

Names and addresses of correspondents will not be given to inquirers.

We renew our request that correspondents, in referring to former answers or articles, will be kind enough to name the date of the paper and the page, or the number of the question.

Correspondents whose inquiries do not appear after a reasonable time should repeat them. If not then published, they may conclude that, for good reasons, the Editor declines them.

Persons desiring special information which is purely of a personal character, and not of general interest, should remit from \$1 to \$5, according to the subject, as we cannot be expected to spend time and labor to obtain such information without remuneration

Any numbers of the Scientific American Supplies MENT referred to in these columns may be had at the office. Price 10 cents each.

Correspondents sending samples of minerals, etc. for examination, should be careful to distinctly mark or label their specimens so as to avoid error in their indentification.

- (1) J. W. K. writes: 1. I am thinking of building a very light wagon, to be run by an electric engine. Do you think it practical? A. It would be interesting as an experiment. 2. If so, how large an engine would it take to do the work? 3. Do you think one-halfhorse power large enough? Where can I get the engine? A. 2 and 3. One-half horse power would not do it. It would probably require a two horse power engine. 4. What would be the cost of a one horse power engine? A. \$200 to \$300. 5. Will you make an estimate of the cost of running a one horse engine per hour, the electricity to be generated by a battery? A. The cost would depend on the kind of battery and efficiency of its motor; but in any case it would be several times as much as steam
- (2) C. N. N. asks: Would the explosive force of steam and compressed 'air be the same, everything being equal? A. Yes; the force would be the same. It is the hot water that underlies the steam in steam boilers that is a magazine of energy and the source of the extraordinary destructiveness of exploding boilers.
- (3) J. N. W. asks: 1. At what speed should small circular saws, two inches in diameter, be run for cutting brass and iron? A. For brass fifty or sixty revolutions; for iron forty, to be varied according to the size of the article cut. 2. How can I harden these saws without warping? A. Heat the saw to a good red and then place it between two masses of cold iron-the top of a cold anvil and a planed cast iron bench block are good. Unless the saw is over one-eighth of an inch thick, it will be hardened and be straight. If thicker, plange it into water. In either case brighten it and draw to a low straw. While warm, these saws may be straightened, if warped, by judicious blows of the hammer on an arvil. 3. At what speed should iron be run in the lathe? A. Good results come from a speed of eighteen feet per minute when the iron is clean, the lathe solid, and the tool properly ground and adjusted.
- (4) B. F. G. asks: 1. By what means may the human hair be dissolved and the coloring matter separated from it? A. Hair is dissolved by hydrochloric and sulphuric acids; it is also soluble in the alkalies. 2. What is the chemical composition of each of the different pigments of human hair-black, yellow, and red? A. See article on the "Color of Human Hair," p. 1464 of Scientific American Supplement
- (5) W. W. asks: 1. Will you please give receipt for varuish used by the famous Italian violing makers on their instruments? A. The following is said to produce a beautiful varnish for violins: Rectified alcohol, half gallon; add six ounces gum saudarac, three ounces gum mastic, and half pint turpentine varnish; put the above in a tin can by the stove, frequently shaking until well dissolved. Strain and keep for use. If you find it harder than you wish, thin with more turpentine varnish. 2. I have tried to make amber varnish, but I find I cannot dissolve the amber. Can you name the best mode ofdoing so? A. It is soluble in sulphoric acid and in pure alkalies. In making varnish, amber is generally brought into solution by heating it. then adding the oil and finally stirring in turpentine as it cools. 3. Will you also please give directions for making a practical luminous paint? A. See SCIENTIFIC AMERICAN SUPPLEMENT, No. 249.
- (6) P. H. M. writes: 1. I want to heat a building 40 x 25 ft. by the exhaust from engine; want to run nine along both sides and across one end. Can I do it without too much back pressure on piston? A. Yes, have your pipe of ample size and fitted with a back pressure valve (safety valve) which you can load to such back pressure as you wish. 2. Please give rule for finding horse power of high pressure engines? A. See rule in SCIENTIFIC AMERICAN SUPPLEMENT, No. 258, 3. Where can I get a paper that treats mostly on steam engineering? A. There is no periodical published in this country specially devoted to steam engineering. For books on this subject see advertising columns.

(7) F. A. W. writes: If not asking too much would like you to give through your paper, diameters foci, places of diaphragms, and distances apart of lens for making microscope with power of about 250 diameters. A. For your microscope you will require an Lanterns and Views illustrating every subject for public object lens of one-fifth in, focus and a Huyghens eve piece of an equivalent of 2 in. focus, or what the opti cians call a Beye piece. Ten in. from object glass to eye piece is the general practice, but any distance between 7 and 10 in. will be proper. The objective should be achromatic. In Scientific American Supplement, No. 399, you will find an illustrated article upon eye pieces which will interest you. Also in Scientific AMERICAN of June 17, 1882, p. 386, No. 9 Notes and Queries, you will find an illustrated description of two objectives as made for modern microscopes

- (8) G. J. S. asks: How can I find the height of hills above the sea? A. The measuring of the heights of hills and mountains from the level of the sea would be a difficult problem for you to manage, unless you were fairly versed in trigonometry and have a theodolite. The heights are sometimes obtained by means of a barometer: observation being taken at base and then at top of mountain, and the difference calculated. We recommend you to get a book on trigonometry, illustrating the methods for distances and heights.
- (9) E. W. S. asks: What size ports to use in a cylinder 2 x 21/2 in., as I am making model engine of that size? A. Steam ports 1/4 x 11/2 in. Exhaust,
- (10) L. B. asks: What horse power is a boiler capable of developing, size of boiler being 10 feet long, 42 inches diameter, and 363-inch tubes, with a return fine; and would it be advisable to get an engine 4 or 5 horse power less than boiler, or what proportions would you have to work satisfactorily and economically? A. About 15 horse power. Yes, especially if there is a prospect of more power being required in the future.
- (11) C. D. R. asks: Can I heat a room 30 x 20 ft., 9 ft. high, with steam from a 5 horse power boiler on the same floor, and in any way get the condensed steam back to feed boiler with? A. If your heating pipes are run above near the ceiling, and the boiler is 6 or 8 ft. lower, yes; otherwise you must trap the condensed water into a cistern or receiver and pump oack to boiler.
- (12) C. C. S. asks: 1. If there is any rule by which, knowing the stroke and the bore of the cylinder of an engine, you can tell its power? A. See Scientific AMERICAN SUPPLEMENT, No. 253. 2. What the relation of foot power is to horse power? We know of no direct comparison of foot power with a horse's power but the power of 6 men is generally considered equal to
- (13) S. E. R. writes: We have a large cast ou rendering kettle which has a flaw and it leaks now Will you tell us in your paper what we can do for it? Is there a cement which will stand fire?

A. Iron filings......10 pts. Clay......60 "

These are worked with linseed oil into a thick paste which is applied after some more linseed oil is added to it. It is then left to dry slowly.

MINERALS, ETC. - Specimens have been received from the following correspondents, and examined, with the results stated:

G. L. R.-The sample is pyrite (iron sulphide) in

## INDEX OF INVENTIONS

For which Letters Patent of the United States were Granted

January 1, 1884,

## AND EACH BEARING THAT DATE

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	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,381 291,196 291,470 291,260 291,243 291,484 291,377 291,281 291,291 291,171 291,492 291,455 291,398 291,456 291,456 291,212 291,312
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477  291,381 291,196 291,470  291,260 291,243 291,484  291,377 291,281 291,291 291,259 291,024 291,171  291,464 291,392 291,451 291,282 291,451 291,282 291,451 291,282 291,451 291,282 291,451 291,282 291,451 291,282
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,31 291,196 291,470 291,260 291,035 291,243 291,291 291,259 291,021 291,456 291,392 291,456 291,392 291,456 291,392 291,456 291,212 291,328 291,456 291,212
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,381 291,196 291,470 291,260 291,243 291,484 291,377 291,281 291,291 291,291 291,171 291,464 291,392 291,456 291,212 291,328 291,456 291,212 291,328 291,456 291,212
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,311 291,196 291,470 291,260 291,035 291,243 291,434 291,377 291,281 291,291 291,292 291,455 291,398 291,456 291,242 291,456 291,212 291,328 291,456 291,212 291,212
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,381 291,196 291,470 291,260 291,243 291,484 291,372 291,259 291,024 291,173 291,455 291,398 291,456 291,212 291,372 291,372 291,272 291,272 291,272 291,272 291,272 291,272
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,381 291,196 291,470 291,260 291,035 291,243 291,377 291,281 291,291 291,291 291,455 291,392 291,456 291,456 291,452 291,456 291,282 291,456 291,292 291,292 291,292 291,393
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,381 291,196 291,470 291,260 291,035 291,243 291,377 291,281 291,291 291,291 291,455 291,398 291,456 291,398 291,456 291,212 291,244 291,272 291,398 291,456 291,456 291,456 291,456 291,456 291,458 291,458 291,458
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,381 291,196 291,470 291,260 291,243 291,484 291,377 291,281 291,291 291,291 291,392 291,455 291,398 291,451 291,282 291,456 291,212 291,212 291,212 291,212 291,2144 291,272 291,400 291,152 291,384 291,451
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,31 291,196 291,470 291,260 291,035 291,243 291,377 291,281 291,291 291,292 291,455 291,456 291,456 291,456 291,282 291,456 291,282 291,456 291,292 291,456 291,292 291,392 291,392 291,392 291,392 291,393
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,381 291,196 291,470 291,260 291,035 291,243 291,377 291,281 291,291 291,292 291,455 291,456 291,456 291,456 291,120 291,456 291,120 291,456 291,120 291,282 291,456 291,120 291,282 291,456 291,120 291,282 291,456 291,120 291,384 291,134 291,042 291,384 291,042 291,384 291,043
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,381 291,196 291,470 291,260 291,035 291,243 291,377 291,281 291,291 291,292 291,455 291,456 291,456 291,456 291,120 291,456 291,120 291,456 291,120 291,282 291,456 291,120 291,282 291,456 291,120 291,282 291,456 291,120 291,384 291,134 291,042 291,384 291,042 291,384 291,043
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,381 291,196 291,470 291,260 291,035 291,243 291,377 291,281 291,291 291,292 291,455 291,456 291,456 291,456 291,120 291,456 291,120 291,456 291,120 291,282 291,456 291,120 291,282 291,456 291,120 291,282 291,456 291,120 291,384 291,134 291,042 291,384 291,042 291,384 291,043
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,381 291,196 291,470 291,260 291,243 291,484 291,377 291,281 291,291 291,455 291,455 291,456 291,456 291,212 291,378 291,244 291,272 291,370 291,244 291,272 291,388 291,456 291,212 291,388 291,456 291,212
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,311 291,196 291,470 291,260 291,035 291,243 291,434 291,377 291,281 291,291 291,291 291,455 291,456 291,258 291,038
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,381 291,196 291,470 291,260 291,243 291,483 291,291 291,259 291,024 291,171 291,282 291,455 291,398 291,456 291,212 291,328 291,456 291,212 291,244 291,272 291,907 291,907 291,904 291,152 291,384 291,314 10,438 291,098 291,253
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,311 291,196 291,470 291,260 291,035 291,243 291,291 291,291 291,291 291,291 291,455 291,456 291,456 291,456 291,282 291,456 291,282 291,456 291,291 291,292 291,894 291,120 291,291 291,490 291,152 291,490 291,152 291,490 291,152 291,490 291,152 291,490 291,152 291,490 291,152 291,490 291,152 291,490 291,152 291,490 291,152 291,490 291,152 291,490 291,152 291,490 291,152 291,490 291,152 291,490 291,253
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,381 291,196 291,470 291,260 291,035 291,243 291,243 291,377 291,281 291,291 291,291 291,455 291,392 291,456 291,392 291,456 291,212 291,392 291,456 291,212 291,392 291,456 291,212 291,392 291,456 291,212 291,392 291,393 291,253 291,253 291,253 291,253 291,253 291,253
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477  291,381 291,196 291,470  291,260 291,243 291,484 291,377 291,281 291,291 291,455 291,455 291,456 291,212  291,456 291,212  291,456 291,212  291,456 291,212  291,456 291,212  291,398 291,451 291,282 291,456 291,212  291,398 291,456 291,212  291,398 291,456 291,212  291,398 291,104 291,272 291,072 291,073 291,074 291,074 291,074 291,078 291,078 291,038 291,284 291,124 291,218 291,038 291,284 291,124 291,218 291,054
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,381 291,196 291,470 291,260 291,035 291,243 291,243 291,291 291,291 291,291 291,291 291,456 291,392 291,456 291,392 291,456 291,282 291,456 291,212 291,392 291,490 291,120 291,202 291,202 291,400 291,124 291,212 291,393 291,253 291,253 291,253 291,253 291,253 291,253 291,253 291,253
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477  291,381 291,196 291,470  291,260 291,243 291,483 291,291 291,291 291,291 291,291 291,455 291,398 291,456 291,456 291,212  291,328 291,456 291,212  291,328 291,456 291,212  291,328 291,456 291,212  291,328 291,456 291,212  291,328 291,456 291,212  291,328 291,120 291,244 291,212 291,307 291,400 291,400 291,400 291,400 291,400 291,400 291,400 291,525 291,384 291,194 291,291 291,391 291,098 291,258  291,038 291,038 291,038 291,038 291,284 291,119
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,31 291,196 291,470 291,260 291,035 291,243 291,377 291,281 291,291 291,291 291,456 291,456 291,456 291,456 291,456 291,282 291,456 291,212 291,328 291,456 291,212 291,328 291,456 291,212 291,328 291,252 291,338 291,253 291,338 291,253 291,338 291,253 291,338 291,253 291,338 291,253 291,338 291,253 291,338 291,253 291,338 291,253 291,119
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477 291,31 291,196 291,470 291,260 291,035 291,243 291,377 291,281 291,291 291,291 291,456 291,456 291,456 291,456 291,456 291,282 291,456 291,212 291,328 291,456 291,212 291,328 291,456 291,212 291,328 291,252 291,338 291,253 291,338 291,253 291,338 291,253 291,338 291,253 291,338 291,253 291,338 291,253 291,338 291,253 291,338 291,253 291,119
	Indicator. See Station indicator. Ingots, apparatus for equalizing the temperature of steel, J. Gjers	291,477  291,381 291,196 291,470  291,260 291,243 291,484 291,371 291,259 291,024 291,175 291,485 291,455 291,398 291,456 291,212 291,372 291,244 291,272 291,398 291,244 291,272 291,398 291,212 291,398 291,212 291,398 291,212 291,398 291,212 291,398 291,212 291,398 291,212 291,398 291,212 291,398 291,212 291,398 291,298 291,298 291,298 291,298 291,298 291,298 291,298 291,298 291,298 291,398 291,298 291,398 291,298 291,398 291,069

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Music leaf turner, D. Prieto.         291.397           Nail machine, J. B. Husted.         291.058	So
Nailing machine, H. Weeks. 291,443 Naphtha from oil, extracting, J. W. Evans. 291,175	S
Neck wear fastener, J. Weil         291,444           Necktie, W. C. Cross         291,301	S
Nest, hen's, N. Mitchell.         291,214           Nut lock, A. Edgell.         291,039	Si
Oatdril I. Kehl	Si
Oil tank safety apparatus, J. P. Reinecke 291,085 Oil tanks, preventing the accumulation of inflam-	St
mablegases in, J. P. Reinecke	St
Oiler for loose pulleys, W. D. Graves, Jr	St
Ore reducing apparatus, N. Clement. 294,294 Ore separator, McKay & Fairfield. 294,067	St
Ores, etc., apparatus for pulverizing, F. A. Luck- enbach	St
Packing for stuffing boxes, metallic, J. J. Crow- ley	St
Packing vessels or cans, construction of, F. A. Walsh	St
Paints, base for, A. E. Brockett.         291,42           Pantaloons, H. F. Engels.         291473	St
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Paper perforating machine, I. C. Carpenter 291,298 Paper piping, J. McCausland	Te
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Pencil, R. M. Collard	Te
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Giddings	Te
Plane, W. B. Fenn	Te
Compton	Te
Page	Ti
Ringer	Ti
Plaques, frames, etc., suspending attachment for, G. R. Osborn	Ti
Plastering compound, H. E. Scales.         291,408           Plow, J. A. Kneedler.         291,359	Ti
Plow, A. A. Roberts       291,087         Plow, gang, H. M. Cormack       291,156	Tr
Plow, rotary, J. Austin	Tr
Post shield, O. S. Leslie       291,208         Power Jack, J. W. Massey       291.370	Tr
Press. See Baling press, Glass molding press. Haypress, Oil press.	Tr
Press platen, J. Ferguson	Th Un Un
Puller. See Stump puller. Pulverker, clay, A. Ittner	VE
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Pump regulating device, J. H. Baker       291,271         Pump steam, Bagley & Dawson       291,021	VE
Purse, N. J. Wheeler.       291,447         Radlator, steam, W. H. Brooks       291,026	Ve
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Railway joint and fastening device, S. Shaw 291,232 Railway switch, automatic street, E. Bill 291,138	Ve
Railway tracks, apparatus for laying, C. R. Good- man	W
Railway train signal apparatus, C. Selden 291.095 Railway trains, apparatus for operating, B. Frese, 291.180	W
Ratchetdrill, R. Stephens	W
Reflector, solar, W. Calver	w
Refrigerating chamber. A, Myers.       291.074         Refrigerator, C. J. Berens.       291,278         Refrigerator, W. H. Davis       291,036	W
Register. See Game register. Regulator. See Secondary battery regulator.	W
Rice hulling and cleaning machine, J. W. Lane 291.362 Road making machine, W. H. Tidland	W
Boller. See Trunk roller. Rolling coupling pins, machine for, R. R. Turner. 291,110	W
Roofing clamp, N. V. West	W
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Saw, drag, W. A. Bennett       291.277         Saw guard, J. G. Groff       291.187	w
Saw. hand, C. Tenney       291,424         Saw handle, M. E. True.       291,108	w
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Sewing machine ruffling attachment, C. Grotz 291,050 Sewing machine whipping guide, G. Simpson 291,100	W
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Shutter bolt, G. M. Bechtel	$\mathbf{Br}$
Shutter bolt, G. M. Bechtel.       291,023         Shutter worker and fastener, A. C. Sisson       291,101         Signal. See Railway block signal       Skylight, O. C. Hubbell       291,067	Br gra spe
Shutter bolt, G. M. Bechtel.       291,023         Shutter worker and fastener, A. C. Sisson       291,101         Signal.       See Railway block signal.         Skylight, O. C. Hubbell       291,067         Skylights and glazed roofs, cross clip for metallic,       G. Hayes         291,342	Bre gra spe har
Shutter bolt, G. M. Bechtel.       291,023         Shutter worker and fastener, A. C. Sisson       291,101         Signal. See Railway block signal.       291,067         Skylight, O. C. Hubbell       291,067         Skylights and glazed roofs, cross clip for metallic,       291,342         G. Hayes       291,342         Slate cleaner, J. Burling       291,145         Snap hook, J. E. Pumphrey       291,226	Bre gra spe han

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