Having dealt with other points of great interest, the lecturer concluded by saying that scientific men are agreed that heat is a mode of motion, and that the molecules of the most solid bar of iron can move in a certain space with comparative freedom, the oscillations being greatly increased with every rise in temperature. If, as already well could be no valid objection to the idea of their rotation, in fact, they were known to rotate in the act of crystallization. Thus, according to Professor Hughes, magnetism is an endowment of every atom of matter.

AN IMPROVED CRUTCH.

The accompanying illustration represents a crutch recently patented by Mr. W. H. D. Ludlow, of La Porte City, Iowa. Through a hole in the lower end of the crutch passes a steel rod which extends up between the branches termi-



nating in a screw socket that receives a screw stem attached to the lower end of a yoke, and provided with a jam nut. With this construction the prod may be turned, so as to project more or less from the end of the crutch, as required by circumstances. The two upper ends of the voke are connected eccentrically to the ends of the handhold, which is swiveled, so that when turned by the hand of the user the prod will be projected from or withdrawn into the end of the crutch. Upon the inside edges of the branches of the crutch are fastened two lugs, so fixed in relation to the yoke that when the latter is turned past the dead center, in rotating the handhold to project the point, the sides of the yoke will strike against the lugs, keeping the yoke in place, so that pressure on the prod cannot drive it back until the handhold is reversed. In the crutch made in accordance with this plan

either the rubber end or the prod may be used, as circumstances may require, the change from one to the other being instantly effected by turning the handhold. The cut shows a front view and an enlarged section.

Bleaching and Oxidizing Cotton Goods with Chloride of Lime.

BY H. SCHNID.

Vegetable fibers can be converted, by the action of chemical agents, into a condition resembling wool or other animal fiber, in which state they take the dye without previous mordanting. A new method of accomplishing this, discovered by G. Witz, of Rouen, is based upon the action of oxidizing agents, in acid or neutral solutions, upon textile fibers

Witz's investigations have put an end to one of the most serious accidents in the bleaching process. The practical bleacher is familiar with the fact that in steaming bleached goods spots not infrequently make their appearance, which are either the same color as the unbleached goods were, or have a reddish yellow color. Witz has proved that they are caused by too strong a bleaching bath and by being left in it too long, since chloride of lime, not uniformly applied, and aided by the action of air and light, may prove very destructive. Hitherto it has been customary, if such spots appeared on steaming, to increase the strength of the chloride of lime bath, which likewise increased its destructive action. The rotting of the fiber caused by an inordinate use of bleaching material was attributed to its imperfect removal, and they sought to remedy the evil, and frequently in vain, by the use of antichlor. Witz substitutes a clear solution of chloride of lime not exceeding 0.5° B. in concentration, and gives more effect to the operation by boiling with water and washing.

Witz investigated the oxidation or animaliza

and then changing its polarity by the earth's influence as proved by the test with methylen blue. Light assists the action of the air. Hydrogen peroxide and ozone play the same part, but ozone attacks the fiber least in proportion to the beauty of the blue produced. Even wool and silk, after being subjected to the action of ozone, take a deeper color in the dye bath than in their normal condition.

To utilize the new reaction for calico printing, Witz uses the chlorate instead of the hypochlorite. He prints upon the cloth with a saturated solution of potassium chlorate known, the molecules can move in all planes, then there mixed with a little less hydrochloric acid than is required to liberate all the chlorine, thickened with gum tragacanth, and containing. 10 milligrams of vanadium in a liter. Chromates can also be substituted for hypochlorites.

> Dyestuffs can be divided into two classes as regards their behavior toward the oxidized cotton-attracted and repelled. The latter dye cotton that has not been oxidized better than that which has: to this class belong the acid azo-dyes, like Ponceau and Bordeaux, and acid dyes of the nature of the phenols, phthaleine, and the amine colors that have acquired acid characters by the introduction of acid groups. The dyes that have basic characters, like rosaniline, constitute the attracted colors.

> The dark side of the subject is that these dyes which have been fixed without mordants are unable to resist the action of even the feeblest alkalies, such as the soap bath.

> Witz's process is not limited to cotton, wood fiber, silk, and wool, but even horn, hair, scales, skin, feathers, sponges, and bones can be so changed as to have the same qualities as the other fibers with respect to dyes.-Dingl. Jour.

A New Test for Lead. BY A. WYNTER BLYTH, M.R.C.S.

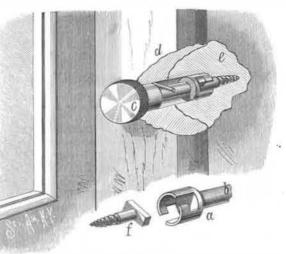
A solution of cochineal is prepared by boiling the ordinary commercial cochineal in water, filtering, and then adding sufficient strong alcohol to insure its preservation from mould. A few drops of this solution added to a colorless neutral or alkaline solution containing dissolved lead, strikes a deep mauve blue to a red with a faint blue tinge, according to the amount of lead present. The test will distinctly indicate a tenth of a grain of lead per gallon in ordinary drinking water, and, by comparison with a solution free from lead, much smaller quantities are indicated.

In searching for traces of lead in water, it is convenient to take two porcelain dishes; into the one place 100 c. c. of the water to be examined, and into the other a solution of carbonate of lime in carbonic acid water, known to be lead free, and approximatively of the same hardness as the water to be examined; then add to each an equal bulk of the coloring matter in quantity sufficient to distinctly tinge the water: the colors may now be compared; the slightest blue tint will be either due to lead or copper; for copper in very dilute solutions gives a similar tint, but in solutions of 1 to 1,000 or stronger the hue is so different as to differentiate the two metals.

The method is within certain limits applicable for quantitative purposes on the usual colorimetric principles. As a qualitative test, it is superior to hydric sulphide and more convenient.-Analyst.

WINDOW BEAD FASTENER.

The engraving represents an invention recently patented by Mr. H. F. Neumeyer, of Macungie, Pa., by the use of which



A Safety Rail Fast-ning.

The drawing of railroad spikes, from the springing of the rails under the wear of engines and trains, is the cause of many accidents. An invention which promises to obviate this difficulty has been made by Capt. Thomas J. Bush, of Lexington, Ky., interlocking bolts being used instead of spikes. Holes are bored in the tie on either side of the rail where the spikes would go, at such angles as to cross each other beneath the rail in the form of the letter X; the bolts have at their upper ends screw threads, which hold nuts squarely down on the flange of the rail, and one of the bolts has a slot, into which the beveled lower end of the other bolt causes a shoulder thereon to lock, and thus bind the rail firmly to the tie. A number of railroads are now experimenting with these bolts, among them the New York Elevated, the N. Y. Central, the Erie, the Pennsylvania, the West Shore, and the New York City and Northern.

RIPPING ATTACHMENT FOR SCISSORS.

Riveted to the inner edge of one of the handles of a pair of scissors and to the

loop is a knife casing, in one end of which is pivoted the blade, which is held in the desired position by the usual form of spring at the back of the casing. When the blade is to be used for ripping seams, etc., the scissors are opened as shown in Fig. 2, so that the cutting edges of the blades will be as far apart as possible, and the knife is opened so as to project from the end of the handle. The attachment does not interfere in any way with the use of the scissors, as it is very compact when the knife is shut. This invention



has been patented by Francis S. Loockerman, of Manokin, Md.

Forms of Planer Tools.

The form of the cutting portion of tools used on iron has much to do with their useful life and the result of their work. Some planer men in the machine shop will not use for roughing any but a diamond point tool; others do all their "first" work with a round-nose or U tool, and both finish with a square-nose tool. There is a planer tool that should be known and encouraged, that can be used either as a roughing or as a finishing tool. It may be described as a side tool for the lathe, curved around to make a "spoon" form, as understood by lathe and planer men. The tool takes the weight and pressure of the cut at its lowest and strongest point, and the forward uprising portion cleans the surface way, while the backward uprising portion finishes the deep cut. Properly made and properly used, such a cutter is as good as two-if not three-cutters in one. A practical, experienced planer man said recently, that he had used a tool of this shape on cast iron, with a one-eighth of an inch feed, for four hours without grinding, and got better work as to exactness than was possible with a diamond point or a round-nose tool.

The Attempt to Change the Patent Laws.

"Every important manufacturing concern from Maine to California is experiencing the withering effects of this uncalled for agitation. Fools may roll back and stay the tide of invention which is sweeping over the land, that may destroy our industrial progress, and bring ruin and havoc by their action, but they can give no recompense in return for their deeds of vandalism. Is it not time that manufacturers, inventors, indeed business men of intelligence everywhere, should let their voices be heard in this matter? Every senator should be fairly deluged with letters of remonstrance against the bills now before the Senate. And these letters should all be carefully written. Senators ought to know the feeling of the people in relation to these measures, and good sound reasons should be urged for their defeat. This is a matter of vital importance, and no time should be lost in demonstrating to Congress that the American nation is not ready or willing to do injustice to our inventors even to accommodate the crowds of moonshiners or infringers, who, lacking brains to invent unything themselves. are only too willing to purloin the discoveries of those who can."-Industrial World.

fiber with a 4 per cent solution of chloride of lime, using methylen blue as test reagent. Strips of cotton were suspended for a long time partially in and partially out of the chloride of lime solution. After washing and removing the chlorine with an alkaline bisulphite and acids, it was dyed with methylen blue. The portion that was in the bleaching solution took a faint blue color, while that which was just ed to form hook prongs as shown in the detached figures. above took a dark blue color, showing that the carbonic acid in the atmosphere played an important part in setting free the hypochlorous acid which oxidized the cellular that passes between the prongs, and into the notches of the tissue. Light and warmth have a favorable effect on the oxidizing power of the chloride of lime.

The oxidized cotton not merely absorbs the aniline dves. but it decomposes the neutral salts of iron and alumina, fixing the bases. Vanadium especially is precipitated on the oxidized fiber, as is readily recognized by the ease with quarter turn, so as to cause the ends of the screw head to which aniline black is formed, even when the vanadium solutions are extremely dilute. The action of air upon cotton tened on or released from the casing very easily and for years will produce the same effect as the hypochlorite rapidly.

NEUMEYER'S

window beads can be fastened to the casing in such a way that they can be removed, and replaced and fastened readily. The bolt, b, is provided at one end with a milled head, c, and at the opposite end with a tubular head, a, having a transverse slit forming two prongs, each of which is recess-At the inner end of a hole through the bead and into the casing, is held a screw, f, which is provided with a cross head hooks on the head, a. The withdrawal of the bolt is prevented by a brad driven through the bead.

After the bead has been placed against the casing, the bolt is pushed inward until the head on the screw passes between the hook shanks of the head, a. The bolt is then given a enter the notches of the hooks. The bead can thus be fas

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