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HINTS TO CORRESPONDENTS.

No attention will be paid to communications unless accompanied with the full name and address of the writer.

Names and addresses of correspondents will not be given to inquirers.

We renew our request that correspondents, in referring to former answers or articles, will be kind enough to name the date of the paper and thepage, or the number of the question.

Correspondents whose inquiries do not appear after a reasonable time should repeat them. If not then published, they may conclude that, for good reasons, the Editor declines them.

Persons desiring special information which is purely of a personal character, and not of general interest, should remit from \$1 to \$5, according to the subject. as we cannot be expected to spend time and labor to obtain such information without remuneration.

Any numbers of the SCIENTIFIC AMERICAN SUPPLE-MENT referred to in these columns may be had at the office. Price 10 ceuts each.

Correspondents sending samples of minerals, etc. for examination, should be careful to distinctly mark or label their specimens so as to avoid error in their indentification.

having a large number of notches in the quadrant for a locomotive reversing lever? Why would not nine or even seven do as well as fifteen, and the quantity of steam regulated by the through lever instead of altering the traverse of the valve? A. Of course working steam expansively, to the extent that the work required will permit, is more economical than "throttling," and the greater number of notches are used to adapt the expansion more accurately to the work.

(2) W. M. L. asks whether there is any difference in the effect on the health between the heat of a wrought and that of a cast iron furnace. A. We suppose there is no difference, if the temperature of the radiating surface is the same in both cases. But wrought iron heated by steam is better than cast iron at a red heat.

(3) W. W. writes: Am I likely to damage a steam boiler (8 horse) by painting it outside with coal tar? A. No; not injurious, but better heat it before use, to drive off the higher constituents.

(4) O. H. R. asks how to keep an engine boiler when the engine is not running. A. If the boiler is laid off for a length of time, after cleaning thoroughly fill entirely full of fresh water and close all opeuings; a little lime thrown into the water will be beueficial. Outside remove all the masonry where it touches the boiler, and paint as well as possible with fish oil.

(5) J. S. writes: 1. I have a lot of sewing machines to redecorate. I use a rubber stamp. Turpentine and all oily substances rot rubber. Could you give me the formula of a size to hold the gold leaf on said machines? They have been japanned and baked. A. A good gold size japan should not act injuriously upon a well vulcanized stamp. 2. Would it require a high temperature to do a good job of japanning? A. Yes. 3. Are there different grades of japan which should require different degrees of heat ? Yes. The heat varies with the different grades and makes. 4. What kind of thermometer must I ask for? It must rate over 300 degrees. A. A good thermometer of Fahrenheit's scale. from 32 degrees to 400 degrees, with metal back and well guarded to prevent breaking by the heat. 5. Could you send me theaddress of an importer of French metal? A. We are not familiar with the term French metal. What is it used for?

(6) F. M. F. asks: 1. Of what is Professor Crookes' radiometer made? A. It consists of a fly or vane having four aluminum arms, to the extremities of which are fixed thin disks of mica blackened upon one side. This fly is poised upon a very fine needle point,

makes practically no difference. 5. I understand that wax. Perfume with nitro benzol. Apply in small the resistance of a telegraph instrument must equal the quantities, wipe with a cloth, and brush. resistance of the line and battery. When two are used, should the resistance be divided? A. The circuit produced by the telephone is of great intensity, and capastruments may be used in the telephone circuit. 7. Where can I get directions, working draughts, etc., for Catalogues free.—Scientific Books, 160 pages; Electri- making a galvanometer? A. In Frick's "Physical cal Books, 14 pages. E. & F. N. Spon, 35 Murray St., N. Y. Technics," Ganot's "Physics," or any of the moderu elementary works on electricity. You will also find much information on the subject in the SCIENTIFIC AMERICAN SUPPLEMENT. 8. How shall I prepare a carbon plate, in order to solder a metallic connector to it? A. Copper them. This you can readily do in any of the forms of sulphate of copper battery. 9. Wouldvulcan-ite be as good as wood for the tube in the center of the induction coil described in SUPPLEMENT, No. 1609 A. Probably better. 10. If this coil were excited by the dvnamo described in SUPPLEMENT, No. 161, and connected with a 5-strand barb wire fence 600 feet long, would an unpleasant shock be given any one touching the fence in dry weather? A. If the wires were well in. sulated, yes. 11. Suppose the dynamo described in and of double width and thickness, would the proportions be correct? A. Yes. 12. If double magnets were used as in Weston's machine, would the armature have to be enlarged, and, if so, how much? A. If you desire to make a large machine, you would do well to examine the Weston, Edison, or Siemens machine. Therarmature of these machines are different from that described in the SUPPLEMENT referred to, and are necessarily somewhat larger. 13. What number wire should I wind the magnets and armature with for incandescent lighting, and how many lamps would it light? A. For a machine twice the size of that in SUPPLEMENT, No. 161, wind the armature with No. 16 wire and the magnets with No.12. It would probably run two or three Edison lamps. 14. Can I get any better design than this for a dynamo, one sufficient for 15 incandescent lights, and if so, please let me know where to procure it? A. See answer to No. 12. 15. What size ports should a 2% x 31/2 inch engine have, 60 pounds pressure, 200 revolutions per minute? A. Supply ports $\frac{3}{16} \times \frac{1}{2}$ inches; exhaust 57, x 11/2 inches. 16. At what fraction of best results? A. Two-thirds, 17. A gasometer rises and falls irregularly, with a 40 foot stroke — how (1) W. M. asks: Is there any advantage in can its altitude be recorded in an office 6,000 feet wing a large number of notches in the quadrant for a away? Is there anything in the market for this purpose? A. There is no easy way of doing this. The distance is so great that no mechanical device, unless very well made, and strong, would be accurate. An electrical device something on the burglar alarm principle might be used, contact pieces being placed at intervals on the

side of the gasometer. (9) Perham writes: We have occasion to mark a great number of cotton flour sacks for shipment. Pencil and colored chalk obliterate too freely before teaching destination. Can you recommend something to use for this purpose, and where can it be obtained? A. Try the following: Melt together six parts of tallow soap and six parts of beeswax; when thoroughly melted and mixed add one part of lamp black or Prussian blue;

Run into moulds to form crayons of suitable size. (10) S. T. writes: In SUPPLEMENT, No. 407, page 6,495-the Electric Furnace-how is the electric arc applied to the various crucibles to be effective? A. One of the electrodes is made in the form of a crucible. (11) P. W. asks: 1. I would like to know what is the best metal to use for insulating electric wire, and how applied? A. Metals are not insulators; gutta-percha, Iudia rubber, and various gums are insulators. 2. What has the size of wire to do with the conductive power, and what metal is best? A. The resistance of a wire is inversely in proportion to its sectional area. Silver is the best conductor. Copper is next. 3. Is lead non-conductor or partial? Lead is a poor conductor. 4. Does the atmosphere absorb any of the electric current passing over wires (in all kinds of weather)? A. Yes. 5. If so, would a perfect insulator prevent it? A perfect insulator would prevent it, but such a thing is not known.

(12) C. R. asks for a good formula for porcelain collodion for transparencies? A. The following from Dr. Vogel's book will probably suit you:

А.	Pyroxylin	1 gramme,	
	Ether	40 cu.	cent.
	Transparent alcohol		f.
Left t	o settle.		
В.	Magnesium chloride1 gramme.		
	A111	40.	-

To be filtered.

C. Silver uitrate, 20 grammes, dissolved in water, 30 c. c., to which is added alcohol. 70 c. c. To be filtered.

D. Citric acid, powdered, 18 grammes, dissolved in Superior ink. Inferior ink. ing water, 18 c. c., to which is added alcohol, 162 of galls Carpets, name plate for marking, J. H. Vande-c. c. venter..... 290.151 To be filtered. Carriage curtain fastener. W. E. Curtis...... 290,991 Six hundred cubic centimeters of solution A are pour Carriage topjoint, W. H. Thompson...... 290,144 Carriages, canopy holder for children's, G. D. ed into a bottle of vellow glass: 50 c. c. of B are added (26) R. S. writes: I am building an engine
 Paul.
 290,103

 Cartridge implement, E. R. Darling (r).
 10,421
and well shaken; next 60 c c. of C are poured in and 3x3 for a 20 foot steam launch. I intend using an upshakep for five minutes: finally 40 c. c. of solution D right tubular boiler, and want to use oil as fuel if pos-Cartridge implement. Smith & Hansberry...... 290,127 are added, and the whole is left eight to ten days, when gible. Please let me know what size boiler I require, Case. See Eyeglass and spectacle case. it will be fit for use. and also the amount of square feet of heating surface, Cash and parcel carrying system, M. Clark...... 290,175 (13) E. H. S. asks for a receipt for a varto run my engine at 500 revolutions a minute. Is burn-nish for boots. There is no waterproof varnish that I ing oil practical? And if so, how should lamp be ar-Cha ranged? A. We think you should have a boiler with know of that does not injure the leather. Сh not less than 50 to 60 feetfire surface, for burning oil. Ch Cig Spermaceti 6 2. Burning oil has been practiced successfully in the 'Oil Region" and on locomotives. 3. The arrange-Coa Asphalt varnish 5 ments are varied, but generally the oil is sent into the Co Powdered borax..... 1 " furnace by a current of steam through an injector, the Cof oil and steam mixing as they pass into the furnace. Coff Vine twig, black 5 " Steam must be first got up in the usual way. Col Nitro benzol 1 ' Col (27) A. D. B. asks: 1. What size boat will Cos

Magic Lanterns and Stereopticons of all kinds and with the length of the line? A. Within certain limits it | the color, previously rubbed smooth with a little of the

(14) J. W. H. asks: 1. How is nitrate of antimony made? A. According to Ad. Wurtz, the neutral antimony nitrate is not known, but a basic nitrate ble of operating through great resistance. 6. How is it is obtained by dissolving the antimony protoxide in with three or more instruments? A. Turée or more inmate solution prepared that is used in the two fluid cells, i. e., bichromate solution in the glass jar with the carbon and dilute sulphuric acid in the porous cup with the zinc? A. Potassium bichromate, 2 parts, dissolved in water, 20 parts, to which is added sulphuric acid, 1 part. 3. Pleasegive me the composition of the cell used in medical batteries? A. Mercuric chloride.

(15) L. S. asks how to prevent steel springs from rusting. Whatever is applied mustnot crack in bending. A. You do not mention the kind of spring. Oiling might answer in some cases. A thin coat of fine japan baked on would prevent rust. The springs might be coppered.

(16) S. S. asks for the most economical method for using a hydraulic pressure pump to produce the required pressure for a washstand? A. The bes method to produce the effect of a city water works is to SUPPLEMENT, No. 161, should be made twice as high, Dul a tank in the attic and use the pump for keeping up supply. If your building is low, so that an elevated tank is not available, you may have an air tight tank upon the same floor and use a force pump for putting water into the tank and an air pumpfor keeping up the pressure. A pump could be constructed for pumping both air and water.

(17) F. X. A. asks for a good, cheap way to manufacture emery paper. A. In large manufactur ing establishments emery paper is made by feeding the paper into a machine, where the glue is rolled upon the paper, and the emery is distributed automatically. The old way is to brush the glue on by hand, then hold the sheet over the emery box and pour the emery over the paper with a shallow pan. The paper must be previously moistened so as not to curl.

(18) O. G. asks whether the beet sugar industry is carried on to any extent in this country, or, if not, whether any experiments have been made in this direction, A. There have been many trials to make beet sugar in this country. They have not been successful. The beets seem tolack the sweetness or sugar princi-ple necessary to satisfy the requirements of the American market. Experiments have been made in Illinois, Wisconsin, and California. which proved unprofitable, also in Delaware and Maine. Address the Commissioner of Agriculture, Washington, D. C., for reports upon the beet sugar interest in the United States.

(19) C. H. M. asks how large and where the largest engine is in this country. A. We believe in the steamer Pilgrim-110 inches diameter of cylinder and 14 feet stroke.

(20) H. A.-Use eight or ten cells of plunging bichromate battery for running a small incandescent electric light. Use twenty or more cells for the arc light

(21) G. A. L.-At the close of 1882 there were in the United States 15,551 passenger cars, 5,366 baggage, mail, and express cars, 710,451 freight cars of all classes

(22) J. P. B. asks: What would best dissolve thin paint skins, so as to make them suitable to apply to leaky roofs or around chimneys? A. Dissolve half a pound sal soda in 1 gallon rain.water,cover the paint skins with this solution, and then soak them for a couple of days in the mixture. Finally heat them, adding oil to reduce the mixture to a proper consistency for painting, and strain. Benzine may also be used to dissolve the skins.

(23) W. L.T. writes: In Scientific Ameri-CAN. October 27, 1883, is an article in regard to catechu for dissolving boiler incrustation. I wish to knowhow much catechu to put in a ten horse power traction engine; how to get it in the boiler, and how often would you advise one to use it. A. Dissolve in water and send it through feed pump. The whole process is described in article referred to. 2. Also what is good to keep a boiler from foaming? A. We cannot give you a remedy for foaming till we know the causes; foaming has various causes. 3. How do they tell the horse power of an engine, say an 8 inch bore, 12 inch stroke, 200 revolutions per minute? A. Refer to rule in SCIEN-TIFIC AMERICAN SUPPLEMENT, No. 253.

(24) H. C. A. -- Use ordinary copal varnish. or picture varnish. See answer to query No. 7, SCIEN-TIFIC AMERICAN for July 7, 1883.

(25) J. V. R. asks: What proportion of gallic acid and sulphate of iron to a quart of water would constitute a good writing fluid? A. The proportion of iron sulphate is generally about one-third that of the galls, and the solid ingredients about one-fourth that of the water. Thus:

about 34 inches or 36 inches diameter and 3 feet pitch. 3. How many pounds would the boat carry, and at what rate of speed? A. With engine making 250 revolutions per minute, should make about 814 or 9 miles per hour in still water, and carry 21/4 to 3 tons according to model and weight of boat.

(28) H: D. asks how many Bunsen cells (two quarts each) will be required to run an incandescent electric light. A. 40.

(29) J. A. K.-First telephone was invented and made by Phillipp Reis, in 1860.

(30) J. L. writes: Could you furnish me ith a receipt for making a good sticking gum, similar to that used for envelopes of letters? A. Use the following:

Dextrine	2 (ounces.	
Acetic acid	1		
Water,	$\mathbf{\tilde{o}}$		
Alcohol	1		
Add the alcohol to the other ingredie	ente	when	th
dextrine is completely dissolved.			

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States were Granted

December 11, 1883,

AND EACH BEARING THAT DATE.

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and inclosed in an exhausted glass build. 2. In what SUPPLEMENT are directions given for making a dynamo electric machine? A. In SUPPLEMENT No. 161. 3. About how much would it cost, how much power would be required to run it, and how many arc lights would it run? A. It would cost about \$35, would require 1/4 horse power, and it might run one very small arc lamp.

(7) A. G. A. writes: 1. I have made a small induction coil. Will you please tell me through your valuable paper how to make a magnet for the coil by which I can regulate the shock? A. Bind the bundle of wirestogether with fine iron wire, or inclose it in a thin sheet iron cylinder, and vary the strength of the current by changing the depth to which the bundle is inserted in the coil. 2. Will a solid iron bar do in place of a bundle of iron wires? A. It will not be so efficient as the bund le of wires.

(8) F. T. H. asks: 1. Would it be lawful to make and use a telephone exactly like the one described in SUPPLEMENT. No. 142? 2. Would it be lawful to sell such a telephone? A, 1 and 2. See advertisement relating to telephones in another column of this paper. of jelly has formed. In another pan melt the sperma-3. Will this telephone, work 1½ miles? A. Yes. 4. Has ceti, add the asphalt varnish, previously mixed with oil

the 41/2 horse power engine made by James Leffel & Melt the wax, add powdered borax, and stir till a kind Co. drive up a river? A. Boat 24 feet keel by 6 feet Coo beam by 3 feet 6 inches hold. 2. What would be the the resistance of the telephone bobbin anything to do of turpentine; stir well, and add the wax. Lastly, add size of a screw wheel for the same boat? A. Propeller | Con

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