Business and Personal.

The Charge for Insertion under this head is One Dollar a line for each insertion: about eight words to a line. Advertisements must be received at publication office asearly as Thursday morning to appear in next issue.

The Hat Holder Patent, illustrated on page 198, will be let on royalty, or a part interest sold.

Wanted -First-class metal pattern-maker. familiar with gating and making small metal patterns. Address St. Louis Malleable Iron Co., St. Louis, Mo.

Gear Wheels for Models (list free): Experimental Work, etc. D. Gilbert & Son, 212 Chester St., Phila., Pa.

Another Victory!-In spite of all competition the contract for furnishing (7,000) seven thousand feet iron fence to inclose Woodland Avenue Cemetery, at Cleveland, O., was on March 5, 1883, awarded to Champion Iron Fence Company, Kenton, Ohio.

The Ide Automatic Cut-off Engine, designed for driving electric lights and furnishing steady, reliable power; high speed; superior construction; economy in fuel guaranteed. A. L. Ide, Springfield, Ill.

Read the Electrical Review, advertised in this issue. Comfort Dinner Pails - Most convenient in use. For sale everywhere. Reardon, Ennis & Co., Troy, N. Y.

For Sale Cheap.—New and second-hand engines, boilers, pumps, pipe, etc. Address Young & Locke, 68 and 70 South FranklinStreet, Titusville, Pa.

The following letter from a well known dealer in building materials will explain itself:

AKRON. O., February 24, 1883 -: In reply to your request to give you my opinion of H. W. Johns' l'aints. I take pleasure in stating that I have been handling these paints for nearly eight years, keeping them on sale in all the different shades and using them in my building business, and I have no hesitancy in saying I believe them to be the cheapest and best paints in use, not excepting pure lead and oil. They are cheaper because they will spread over more surface and cover better. I know to a certainty that two coats will cover better and last longer than three of any other paint, and it will outwear and retain its luster and color better than any other. I have tried many kinds of paint, and had concluded before using these that pure lead and oil was the only reliable paint, but after years of experience lam entirely satisfied that these paints are much better and more economical to use

D. W. THOMAS.

Storage Electricity, \$1; Dictionary Electricity, \$2. All inventions described. Best out. School Electricity, N.Y. American Fruit Drier. Free Pamphlet. See ad., p. 189.

Am. Twist Drill Co., Meredith, N. H., make Pat. Chuck Jaws, Emery Wheels, Grinders, automatic Knife Grinders. The Chester Steel Castings Co., office 407 Library St.,

Philadelphia, Pa., can prove by 20,000 Crank Shafts and Castings over all others. Circular and price list free.

Brass & Copper in sheets, wire & blanks. See ad.p. 190. The Improved Hydraulic Jacks, Punches, and Tube Expanders. R. Dudgeon, 24 Columbia St., New York.

Diamond Engineer, J. Dickmson, 64 Nassau St., N.Y. Tight and Slack Barrel Machinery a specialty. John Greenwood & Co., Rochester, N. Y. See illus. adv. p. 190. For best Portable Forges and Blacksmiths' Hand Blowers, address Buffalo Forge Co., Buffalo, N. Y.

Cutters for Teeth of Gear Wheels formed entirely by machinery. The Pratt & Whitney Co. Hartford, Conn. Catechism of the Locomotive. 625 pages. 250 engravings. Most accurate, complete, and easily understood book on the Locomotive. Price \$2.50. Sendfor catalogue of railroad books. The Railroad Gazette, 73 B'way, N.Y. C. B. Rogers & Co., Norwich, Conn.. Wood Working Machinery of every kind. See adv., page 190

20,000 Duc Spherical Elevator Buckets, sizes 31/2 to 17 inches, constantly on hand. Telegraphic orders filled. T. F. Rowland, sole manufacturer, Brooklyn, N. Y.

First Class Engine Lathes, 20 inch swing, 8 foot bed now ready. F.C. & A.E. Rowland, New Haven, Conn. Scientific Books. See page 188. 100 page Catalogue free. E. & F. N. Spon, 44 Murray Street, N. Y.

Permanent Exposition.—Inventors' Institute, Cooper Union, N.Y. City. Every facility for exhibition of machinery, merchandise, and inventions. The expense-the advantages great. Send for particulars.

Drop Forgings, Billings & Spencer Co. See adv., p. 173. For Pat. Safety Elevators, Hoisting Engines, Friction Clutch Pulleys, Cut-off Coupling, see Frisbie's ad. p. 174. For Mill Mach'y & Mill Furnishing, see illus. adv, p.172.

See New American File Co.'s Advertisement, P. 174. Mineral Lands Prospected, Artesian Wells Bored, by Pa. Diamond Drill Co. Sox 423. Pottsville, Pa. See p. 172.

Steam Pumps. See adv. Smith. Vaile & Co. n. 172.

Common Sense Dry Kiln. Adapted to drying of all material where kiln, etc., drying houses are used. See p.174.

Contracts taken to manuf. small goods in sheet or

Lightning Screw Plates, Labor-saving Tools, p. 156.

Woodwork'g Mach'y, Rollstone Mach. Co. Adv., p. 158.

Nickel Plating .- Sole manufacturers cast nickel an odes, purenicke salts, polishing compositions, etc. Complete outfit for plating, etc. Hanson & Van Winkle, Newark, N. J., and 92 and 94 Liberty St., New York.

Guild & Garrison's Steam Pump Works, Brooklyn, N. Y. Steam Pumping Machinery of every descrip-

Lists 29, 30 & 31, describing 4,000 new and 2d-hand Machines, ready for distribution. State just what machines wanted. Forsaith & Co., Manchester, N. H., & N. Y. city.

Forsaith & Co., 209 Centre St., N. Y. city. have the following new, first-class modern engine lathes ready for \$750. With a large stock of other machine tools.

Magic lanterns, stereopticons, cond. lenses, etc., on hand and made to order, C. Beseler, 218 Centre St., N. Y.

Railway and Machine Shop Equipment, Send for Monthly Machinery List to the George Place Machinery Company 121 Chambers and 103 Reade Streets, New York.

Improved Skinner Portable Engines. Erie, Pa. 25" Lathes of the best design. G. A. Ohl & Co., East Newark, N. J.

For Power & Economy, Alcott's Turbine, Mt. Holly, N. J. "How to Keep Boilers Clean." Book sent free by James F. Hotchkiss, 84 John St., New York.

Engines, 10 to 50 horse power, complete, with governor. \$250 to \$550. Satisfaction guaranteed. More than seven hundred in use. For circular address Heald & Morris (Drawer 127), Baldwinsville, N. Y.

Wanted .- Patented articles or machinery to make and introduce. Gaynor & Fitzgerald, New Haven, Conn Latest Improved Diamond Drills. Send for circular to M. C. Bullock Mfg. Co., 80 to 88 Market St., Chicago, Ili.

Water purified for all purposes, from household supplies to those of largest cities, by the improved filters manufactured by the Newark Filtering Co., 177 Commerce St.. Newark, N. J.

Ice Making Machines and Machines for Cooling Breweries, etc. Pictet Artificial Ice Co. (Limited), 142 Greenwich Street. P.O. Box 3083, New York city.

Split Pulleys at low prices, and of same strength and appearance as Whole Pulleys. Yocom & Son's Shafting Works. Drinker St., Philadelphia.Pa.

Machinery for Light Manufacturing, on hand built to order. E. E. Garvin & Co., 139 Center St., N. Y Presses & Dies. Ferracute Mach. Co., Bridgeton, N., J.

Supplement Catalogue.-Persons in pursuit of information on any special engineering, mechanical, or scientific subject, can have catalogue of contents of the SCI ENTIFIC AMERICAN SUPPLEMENT sent to them free. The SUPPLEMENT contains lengthy articles embracing the whole range of engineering, mechanics, and physical science. Address Munn & Co . Publishers, New York.



HIN'TS TO CORRESPONDENTS.

No attention will be paid to communications unless accompanied with the full name and address of the

Names and addresses of correspondents will not be given to inquirers.

We renew our request that correspondents, in referring to former answers or articles, will be kind enough to 15,000 Gear Wheels, now in use, the superiority of their name the date of the paper and the page, or the number of the question.

Correspondents whose inquiries do not appear after a reasonable time should repeat them. If not then published, they may conclude that, for good reasons, the Editor declines them.

Persons desiring special information which is purely of a personal character, and not of general interest, should remit from \$1 to \$5, according to the subject, as we cannot be expected to spend time and labor to obtain such information without remuneration.

Any numbers of the Scientific American Supple. MENT referred toin these columns may be had at this office. Price 10 cents each.

Correspondents sending samples of minerals, etc., for examination, should be careful to distinctly mark or label their specimens so as to avoid error in their identi-

(1) W. B. writes: 1. I read that lead put in sweet oil and set in the sun would make good oil to use on a gun. After it has been in the sun a number of days a white sediment falls. What is this sediment? A. We cannot tell what the white sediment is; probably a combination of lead with some acid contained in the oil. 2. Is there any quicker way to make the oil than by the sun? A. None. 3. Is this oil poisonous if it was taken by accident? A. The lead is poisonous, but the mixture would probably be harmless. 4. Will it hurt guns in any way by using it on the works or barrel? A. No.

(2) C. H. D. asks: What benefit is it to have castings blued? I think it opens the iron, and the japan adheres to it. If there is any benefit derived from it, please state it through your paper. How much heat is required for japanning sewing machine work black. brown, white, green, and blue? A. The heating of iron work, or bluing as it is called, is to make the japan take evenly, and also to clear the work of any oil or grease that may remain in the corners or on the porous surface, which interferes with evenness of drying. The heat required must be suited to the kind of japansused, and must be ascertained by trial, as the same kinds and colors of japans made by different establishments will cast brass steel, or iron. Estimates given on receipt of model. H. C. Goodrich, 66 to 72 Ogden Place, Chicago. rule, the best strong black requires a heat of 250°. Colored japans require from 200° to 240°, according to the nature of the pigments, oxides generally drying easier than carbonates or sulphates.

(3) S. W. asks: 1. What are the component parts of smoke, or of what gases is it composed; and in what proportion, both of wood and coal, and what is it that is in the smoke or passes off with it that is incombustible? If the oxygen of the air in passing through the fuel causes its combustion and is burned with it, what becomes of the nitrogen? A. The results of a perfect combustion of either wood or coal are carbon dioxide and water, but as there is generally insufficient oxygen to combine the carbon, small particles of it pass off and color the smoke. Nitrogen is inert, and has no effect on the combustion at all. 2. Is there anything that passes off from the burning fuel that is not comthat passes off from the burning fuel that is not com-instant shipment: 6' x 16'', \$300; 6' x 18'', \$25; 8' x x 18'', \$345; 9' x 18'', \$355; 18' x 18'', \$355; 8' x 20'', \$375; 12' x 20'', bustible; or can everything that escapes from the fuel \$415; 8' x 22", \$550; 14' x 26", \$700; 16' x 26", \$736. Also, or that passes out of the smokestack, be burned or utiof new first-class upright drills, as follows: 18", \$110; 20", lized? A. Most combustions are imperfect, and there-\$150; 24", \$185; 22", \$315; 32", \$365. One 48" radial drill, fore it frequently happens that vapors pass out of the chimney without being consumed. 3. Has water gas (i.e., James Hamblet, Electrical Clocks. P. O. Box 1414, N.Y. decomposed water) ever been used to any advantage in making or assist in making steam; or is there any "Abbe" Bolt Forging Machines and "Palmer" Power known way of using it to be a benefit? A. Water gas is Hammers a specialty. Forsaith & Co., Manchester, N.H. in common use for illuminating and heating purposes.

examined, with the results stated:

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AND EACH BEARING THAT DATE.

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	Ambulance, J. E. Wilkie	273,925
3	Axle box, car, C. M. & R. M. Wood	
3	Axle lubricator, car, C. P. Holmes	
١	Bag. See Paper bag.	072 202
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ij	Baking powder, W. P. Clotworthy	273,958
9	Bar. See Grate bar. Bar or toggle, G. E. Adams	273,792
	Barrel, J. Kautz	273.853
r	Basket, J. H. Marvil	273,864
•	Secondary battery.	
3	Bessemer converter, S. G. Thomas Binder, self, W. N. Whiteley et al	274,055
	Bit stock, II. V. Smith	274.041
,	Blast furnace, W. Kent	273,742
,	Blind for skylights, O. N. Medgarden Blind stop, G. Beverly	274.013
'	Blue, manufacture for anthracene, H. Brunck	274,081
. !	Boat. See Life boat. Submarine boat. Boiler. See Wash boiler.	
1	Bolt. See Flour bolt.	
i	Book holding device, A. Pester Boot and shoe lasting jack or holder, Z.T. French	273,886
	Boring machine, wood, J. M. Nash	274.020
- [Bottle stopper and fastening, W. H. Bate	273,935
	Bottle stopping machine, J. K. Nye	273,881
i	Box fastener, S. & M. E. Martinelli	273,863
ĺ	Box or case, J. Sheehey Brake. See Car brake. Friction brake. Wagon	
	brake. See Car brake. Friction brake. Wagon	
i	Brewers' shavings, A. Lachenmeyer	
١	Broom, E. Q. Bowman Broom, R. W. Harper	
	Brush, D. A. McDonel	273,867
ij	Brush, shoe, J. D. Moore	
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i	Button fastening staple, J. H. Goodfellow Button setting instrument, G. W. Prentice	273,724
	Button setting instrument, J. F. Thayer	274,053
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ı۱	Cable, underground, W. & T. G. McMahon	273,869
,	Calendar, W. L. Gorton	273,725
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ı	Can filler, J. P. Sheppard	
:	Car brake, H. Mooers	273,762
	Car brake, automatic, B. F. Smith	274,043
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	Car coupling, E. D. Cain	273,949
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	Car coupling, J. Showalter	
.	Car, railway, J. E. White	273,922
:	Car spring, W. P. Hansell	273,837 274.063
	Carding cylinder, H. L. Moulton	273.878
	Carding engines, weighing apparatus for, J. F. Gebhart	273,980
1	Carriage curtain fastening. W. Leggett	273,745
,	Carriage curtain fastenings, nail for, F. Hanson Carriage top, W. Clucus	273,729 273,959
	Carriage top, W. B. Sales	273,766
	Cartridge shells, machine for heading, A. C.	
,	Hobbs	
:	Carrier. See Cash carrier. Thill carrier.	ı

•	ceived from the following correspondents, and examined, with the results stated:	Chain ornamental, S. L. Lederer	274,033
	F.G.—The sample is iron sesquioxide (limonite) con-	Chain swivel loops, machine for making, J. E. Walcott	
į	taining iron sulphide (pyrites). The latter may contain gold. An assay would cost \$5. A simple determination	Chair. See Folding chair. Check-row wire reeling and laying device, A. Y.	
,	of the amount of iron would be the same.—G. L. N.— The specimen is a clay iron ore. It is composed of	Chamberlin. Check rower, Whitaker & Moore.	273.789
	pyrites (iron sulphide) which has become oxidized ex- ternally by the influences to which it has been subjected.	Cigar lighter, W. S. McLewee. Cistern, G. W. Overall. Cloth. machine for cutting and folding strips of,	274,022
7	—A. B C.—The powder has the appearance of being a micaceous mineral pulverized. We do not think that it	T. Woodhouse	273,790
-	contains sufficient alumina to be of any service as a material for fire brick.	Cocoa, soluble. E. F. G. Hartmann Coke oven. R. De Soldenhoff	273,975
	to the orient.	Cooker, steam, A. Sherman Cooker, steam, T. F. Timby	273,901
9	[OFFICIAL.]	Cooler. See Milk cooler. Corks in bottles, machine for wiring, G. C. Coon	
r		Corks or bungs from bottles, casks, etc., with- drawing, F. W. Russell	
:	INDEX OF INVENTIONS	Cornice, window, J. W. Campbell	
3	FOR WHICH	Coupling. See Car coupling. Thill coupling. Cultivator, J. B. Weir	
	Letters Patent of the United States were Granted in the Week Ending	Cultivator, W. S. Weir	
2	-	Cuttain fixture, A. Sweetland	-
ı	March 13, 1883,	Dental engine hand-piece, J. H. Lincoln Dental impression cup, S. E. Fish Disintegrating mill, G. Elbreg	273,838
	AND EACH BEARING THAT DATE.	Drier. See Grain and offal drier. Drill. See Rock drill.	210,029
	[Those marked (r) are reissued patents.]	Drilling machine post, O. Plummer	
	A printed copy of the specification and drawing of any	dom Electric battery, P. Jablochkoff	278,721
	patent in the annexed list, also of any patent issued since 1866, will be furnished from this office for 25cents.	Electric testing apparatus, C. J. H. Woodbury Electrical conductors, junction box and connec-	274,074
	In ordering please state the number and date of the patent desired and remit to Munn & Co., 261 Broad-	tion for, J. Kruesi	273,859
	way. corner of Warren Street, New York city. We also furnish copies of patents granted prior to 1866;	conductors for, T. A. Edison Embroidering machines, holding ring and frame	273,828
	but at increased cost, as the specifications, not being printed, must be copied by band.	for, B. F. Robinson End gate, wagon, J. M. Morris	274,034
	Advertising device, card and picture holder, E.	Engine. See Gastengine. Road engine. Botary engine. Wind engine.	
	W. Taylor	Extension table, A. Patrick	273,898
	Amalgamating and concentrating ores, machine for, G. Dean	Fanning machinery, J. Geler Feed bag attachment. G. W. Horne	273,842
	Amalganiator, dry, I. Stead 273,775 Ambulance, J. E. Wilkie 273,995	Feed water heater and purifier, E. R. Stilwell Feed water, purifying, G. S. Strong	273,778
3	Axle box, car, C. M. & R. M. Wood. 273.928 Axle luhricator, F. C. Hockensmith. 273,990	Feed water regulator, balanced, J. Woodruff Fence and telegraph post, iron, L. Petrequin	273,887
	Axle lubricator, car, C. P. Holmes	Fertilizer distributer, C. E. Patric. File, J. D. Crosthwaite	
-	Balcony, adjustable, W. Donegan	File for invoices, letters, bonds, etc., E. D. Averell	
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į	Barrel, J. Kautz 273.853	Fish-hook holder, self-adjusting fish-shaped, C. Hymers	
	Basket, J. H. Marvil	Florist's form, C. A. Kuehn	274,006
1	Bessemer converter, S. G. Thomas	Folding chair, camp stool. and settee, Champlin & Bland	
	Bit stock, II. V. Smith 274,040, 274,041 Blast furnace, W. Kent 273,742	Friction brake for pulleys, etc. J. C. & C. H. Tise. Furnace. See Blast furnace. Smelting furnace.	273,914
	Blind for skylights, O. N. Medgarden		273,813
!	Blue, manufacture for anthracene, H. Brunck 274,081 Boat. See Life boat. Submarine boat.	Furnace for effecting the protection of iron and steel surfaces, Barff & Bower	
	Boiler. See Wash boiler. Bolt. See Flour bolt.	Furnace lining, manufacture of, H. Ulsmann Furniture and cabinet ware, applying straw braid	
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ij	Bottle stopper and fastening, W. H. Bate	gauge. Galvanic battery, L. D. McIntosh	273,751
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,	Box or case, J. Sheehey	berlain	273.750
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ĺ	Button fastening staple, J. H. Goodfellow 273,724 Button setting instrument, G. W. Prentice	Grain binder, P. J. Olson	
	Button setting instrument, J. F. Thayer 274,053 Button, sleeve. S. C. Howard	son	
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	Car brake, electro-magnetic, H. S. Park	Hammer blacksmith's A. Anderson	273,756
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.	Car coupling, I. & G. P. Stebbins. 273,907 Car, railway, J. E. White 273,922 Car spring, W. P. Hanseli 273,837	Hay and grain in barns, unloading, W. & O. C. Mitchell.	
	Car ventilator, J. Walker	Heat and gas regulator, H. N. Evans Heater. See Feed water heater.	
	Carding engines, weighing apparatus for, J. F. Gebhart	Heating buildings, boiler for, E. A. Gay	
	Carriage curtain fastening. W. Leggett 273,745 Carriage curtain fastenings, nail for, F. Hanson 273,729	Hog nose ring, G. Collins	
	Carriage top, W. Clucus 273,959 Carriage top, W. B. Sales 273,766	Holder. See Lamp holder. Music leaf holder. Paper bag holder. Twine holder. Helder See Challenge Lamb holder.	
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	Cartridge, waterproof, P. Barbe	Hoop shaving machine, J. Prince	
	Case. See Ink case. Show and storage case. Watch case.	Huller. See Pea huller. Hydraulic jack, O. H. Mechem Hydraulic motor, N. Yagn	
	Cash and bundle conveyer, combined, R. F. Jones	Hydraulic motor, N. Yagn Hydrocarbon burner, W. H. Brooks Ice cutting machine, steam, J. Jamieson	273,942
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	Centrifugal machine, M. Wanner 274,064	Iron, malleableizing, T. A. Edison	
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