## engineering inventions.

## An Improvement in Boiler Flues.

Mr. Horace L. Trout, of Troutsville, Botetourt county Va., has patented an improved manner of attaching boile flues to the flue sheets, that is shown in the accompanying engraving, in which the flue sheets are of the ordinary con struction, each provjded with a serics of opposite holes threaded on their peripheries. The flue for the passage of the products of combustion through the boiler is a straight tube, with a thread cut exteriorly on both its ends. The flues are connected to the flue sheets by copper nuts threaded on the outside to engage with threads in the hole in the flue sheet, and on the inside to engage threads on the outside of the pipes. In the ordinary construction the flues are inserted in opposite holes in the flue plates, and the ends of the flues are spread out and bent over or riveted to the flue sheets, and if it becomes necessary to remove a flue a skilled workman must be employed. By this construction it will be seen that the fiues are detachable and can be inserted or removed by an ordinary workman, and they serve aiso as braces to the flue sheets. The inventor claims that by the employment of copper nuts a galvanic action is created between the copper nuts and the iron threads on the ends of the flue which prevents the iron thrcads from rusting, whereby their strength is impaired and the copper nuts will not oxidize.

## An Improved Car Coupling Device.

An invention for converting orōinary draw-bars of cars into automatic couplers with but little alteration of the draw bar, and in a simple and inexpensive manner, securing to trainmen all the benefits of automatic coupling, is shown in the annexed cut.
A is a draw bar, such as is in ordinary use on cars. In the bottom of the draw-bar is pivoted a vertical trisger-bar whose upper end projects through a slot cut in the top of the draw-bar just back of the pin hole. Wben this bar leans forward on its pivot it is in position to be struck by the en tering link. When it moves back, however, it retires into vertical recess made to receive it, so that the solid abutments of the draw-bar receive the main concussion of the link and the trigger-bar is protected. To the top of this bar is joined a latch that, when the coupling pin is raised, enters a hole near itslowe end and holds it up to keep the pin steady and erect. When it is raised a detachable piece is placed upon the top of the draw-bar formed with an eye at its front end, and is connected at its back end to the trigger-bar, by which it is held in place, the eye encircling the pin and holding it in position to drop quickly down when the latch is re moved. Various modifications of this device are shown in the drawings forming a part of the patent. For uncoupling the cars without going between them, $t$, each end of the car is attached a bracket, which carries a pulley whose plane is parallel with the end of the car. To the pin is attached a chain which passes over the pulley to the outside of the car aud is held by a suitable fastening. To this chain, between the pulley and the pin, is fastened a ch in that extends to the top of the car and is fastened, aud by either of these the pin may be raised.
This device is patented by Mr. Charles E. Macarthy, of Forsyth, Monroe County, Ga.

## A New Car Coupling.

Mr. Charles P. Williams, of Summit Point, Jefferson county, W. Va., has patented an improved automatic car coupler, illustrated by the accompanying engraving, in which the drawbar, provided with drawbeads, has the usual opening for the reception of draw links or hooks, This opening is enlarged at its rear end, ard is provided with opposite shoulders against which rest a rectangular plate, the plate being pressed against the shoulders by the tension of a spiral spring placed behind it, whereby an elastic bearing is furnished the link or drawhook in coupling cars. The drawheads are made semicircular on their upper and lower face, and the front end is curved. The draw hook is made of a rectangular plate provided with opposite shoulders near its rear end, and an arm adapted to enter the opening in the drawhead, and has a slot in its rear end for the passage of a coupling pin, which also passes through

suitable holes in the drawhead. To the upper and lower faces of the drawbook are secured blocks whose inner faces next to the drawhead are cut away with the same radius as the circle of the end of the head, so that the drawhooks will
be capable of a slight vertical motion on the arc of a circle whose center is the coupling pin. Their front faces are als cut in the arcs of vertical and horizontal circles, as shown. The forward end of the drawhook is rounded and provided on its upper surface with a curved plate, with a curved plate secured to it having a round convex edge extending from its rear part. A similar plate, except that its rear part is convex, is secured to the lower side of the drawhook By this construction the drawhooks are adapted to rise and lower for cars of different height, and when coupled the upper convex plate of one hook riding under the lowe concave of tbe opposite hook. They couple automatically when the cars are pushed together, and are uncoupled by a cord attached to the drawhook and extending to the top of the car. It will also be seen tbat should the cars leave the track they uncouple, and one car does not drag others from the track.

## MECHANICAL INVENTIONS.

## A Novel Lasting Jack

A novel and ingenious device for lasting boots and shoes, shown in the accompanying drawing, is patented by Mr George W. Hutchins, of Dover, Strafford county, N. H.
A is a frame, one end of which fits against a shoe benc and bas perforated lugs to receive screws that fasten it to the bench. In the sides and outer end of the frame are formed deep recesses, and the forward parts of the edge between these recesses, are curved so as to serve as a can to guide the lower end of a lever, D. TheTever is hinged to one end of a forked bar, which has a hub at its center $t$ receive and work upon a spindle formed upon the frame, A The other end of the forked bar has an arm projecting in formed upon it, that has a holeatitsinner end to receive and work upon the upper part of thespindle, the forked bar being thus provided with two bearings to give it steadiness. To the end of this bar is hinged the lower end of an arm that has a concaved head formed on its upper end to receive and support the forward end or toc of the last.
The heel of the last is perforated to receive a pin formed upon the upper end of the lever, D. Into a bole in the lower end of the lever is secured a set screw, the end of which rests against the cam formed on the frame, $A$, so that by turning the set screw the lever will be adjusted to receive large or
 small lasts. A lasting bar, M, is pivoted to lugs formed on the under side of the rear-middle part of the frame, $A$, and to a lug formed on its upper part a rod is hinged that passes down through a slot in the middle of the frame, A , and its lower end i attached to a treadle. To the upper part of the lasting bar is attached a curved arm hinged to the bar, and provided with prongs and springs holding the curved arm down and the binged bar back, whereby the upper leather can be drawn into place upon the last. These devices are all adjustáble to different sized lasts.

## An Improved Lifting Jack

An improvement in-lifting jacks, as shown in the accompanying engraving, is patented by Mr. Johnathaa Beihl, of Slippery Rock, Butler county, Pa.
The standard of the lifting jack is made in two parts, one part being formed with a channel extending from its upper to near its lower end, and the other part serving as a face plate to cover the channcl in the first part. In the channel is placed a rack bar which moves vertically, and which receives motion from a pinion journaled in plates secured to the face plate of the standard, and backof the plates is a slot in the face plate, through which the cogs of the pinion and of the rack bar engage. The shaft upon which the pinion is journaled is extended at one of its ends beyond the journal plate, and has a square enlargement, and a power lever is pivoted to this enlargement by a pin which passes tbrough the lever and rests in a groove formed across one side of the enlargement. By this means the lever has a lateral motion to and from the pinion. The side of the pinion next to the lever is formed with projections with which the lever engages for turning the pinion to elevate the rack bar. Theopposite side of the pinion is formed with a ratchet, with which a pawl, that is pivoted in a notch formed in the upper part of the frame, engages for holding the pinion from backward movement and holding the rack bar and weight at any desired point. This jack is simple, compact, cheaply made, and easy to operate.

Frame and rreadle for Glass Moulds.
A novel and ingenious invention relating to frames and treadles for holding and closing the moulds in which articles of glass are made, has been recently patented by Mr. Niles Granger, of Saratoga Springs, Saratoga County, N. Y. The invention is illustrated by the annexed cut.
To an upright standard extending from a cast iron bed is attached a vertically divided bottle mould, the two halves of which are connected together at their lower ends by a hinge The mouth end of the mould is upright when it is closed.

The mould section, C, has attached to its back a section of ball, wbich is free to work or be adjusted in a socket in he upright part of the frame, the whole being secure ogether and adjusted by a bolt. This adjustment of the mould provides for setting it in a true upright position, which is very esential for making good and perfect work. The pening and closing secion of the mould opens
 ressure is removed from a treadle with wbich it is con nected, and that closes and controls it. J.his treadle is made in part of two side arms, which rock on bearings attached to the upright of the frame, and which are combined at one end with an adjustable crosshead, G. This crosshead is used for closing the mould and for letting the opening section down easily when opening under the pressure of the treadle Arranged loosely upon the cross head is a grooved roller, in the groove of which the handle of the opening section of the mould rests, and by which the friction is reduced, and the roller being loose on its shaft and free to move, all sideway crowding of the mould is prevented.

## A Cotton Cleaning Attachinent for Gins

A device by which sand, dirt, or trash may be removed from cotton while it is being ginned is patented by Messrs. Jesse W. Thames and Robert I. Riley, both of Greenville Butler County, Ala., and is shown in the annexed cut, in which $a$ is the saw cylinder, $b$ the brush cylinder , and $c$ the flue of a cotton gin of ordinary construction.
In the fiue, $c$, and at a proper distance from the brush, is placed a cleaner, extending out at the back part of the gin and forming the bottom of the flue. The cleaner has taper ing side boards, the narrow ends of which are toward the back of the gin and are above the broader ends, and are con nected by an inclined transverse board.

A series of movable slats are journaled in the side boards and adapted to rock therein like slats in and blind, and bevelerd so as to fit closely upon each other when the slats are shut. A rod passes transversely under the middle of the slats and is con nected by a series of staples to eyes, one in each slat, whereby the slats are opened or closed in unison by moving the rod. A regulating screw which passes hrough the end board of the
cleaner is secured to the upper end of the movable rod by which the motion of the slats is regulated and adjusted. Below the slats is a receptacle, closed with properly secured doors at the bottom, and in the center of which is placed a board to prevent too strong a curreut of air from the brush cylinder in the back part of the cleaner. When the slatsare opened the current of air generated by the brusb cylinder will carry the sand and dirt through the openings into the receptacle below them, the cleaned cotton passing over the ops of them into the lint room.
By the use of this cleaner those who run public gins can suit any customer by ginning his cotton just as he desires it.

## Machine for Filing Gin Saws

Tbe accompanying engraving illustrates an improved macbine for filing gin saws, patented by Mr. Elias W. South of Anderson Court House, Anderson county, S. C.
With this machine the saw cylinder to be sharpened is re moved from tbe gin and supported horizontally on trestles or other suitable manner, a plank being laid across the trestles in front of the saw cylinder for the support of the frame of the machine, pins on the under side of which pas through the plank and hold it in position. $a$ is a vertical rectangular frame, to the sides of which are secured two curved arms opposite to each other. At the outer ends of their curves project two parallel straight arms, with an open ing between them for the introduction of several of the saws of the saw cylin.
cer, the ends o
the arms being curved and
joined sogether. A cranked shaft is journaled in the horizontal
sides of the
 frame, and has secured to it a flywbeel of usual construction. An interiorly geared wheel journaled by a short vertical shaft to the upper horizontal bar of the frame is provided with a handle by which rotary motion is imparted to a gear which meshes with a small pinion fast on the upper end of the crankshaft, and imparts a rapid rotary motion to the shaft. A short pitman is journaled to the shaft, the outer end of which passes through a hole in the curved end of the lower file holder. The upper and lower file holders are suitably connecter together, and are so arranged that theycross each other, and a spring is placed between the rear bent ends, whereby the files are kept pressed together when in operation. They also pass through a loose guide to hold them in a proper position

