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and Hangers. L. S. Graves \& Son. Rochester, N. Y. Gear Wheeis for Models (list free); Experimental
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improved Sash, Door, and Blind Machinery, Send for catalogue to Rowley \& Hermanoe. Williamsport, Pa. Supplee Steam Engine. See adv. p. 270.
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work Foundry \& Mach. Co.,430 Washington A v.,Phil.Pa

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hints to correspundents.
No attention will be paid 10 communications unless
accompanied with the full name and address of accompa

## given to inquirers.

Werenew our requestthat correspondents, in referring
to former answers or articles, will be kind enongh to name the date of the paper and the page, or the number of the question.

Correspondents whose inquiries do not appear after a reasonable time slouid repeat them. If not then pubEditor declines them.
Persons desiring special information which is purely of a personal character, and not of general interest,
should remit from $\$ 1$ to $\$ 5$, according to the subject, should remit from $\$$ to $\$ 5$, according to the subject, as we cannol be expected to spend time and
obtain such information without remuneration
Any numbers of the Scientific American Supplement referred 10 in these co
office. Price 10 cents each.
(1) A. W. P. asks: Will you please give and oil? Is it es senticl that a kerosene burner have any airvent? I have one that has no perceptible vent, yet it burns beautifully. I have another that has a hole big
enough to run a No. 8 wire through it to the oil; that enough to run a No. 8 wire through it to the oil; that
lampsings and flickers, and when I blow it out it will fluctuate several times before it will go out. Now, is not that lamp dangerous? I would stop the vent if you
think it advisable. Why does a lamp sing and why air to disturb it? If the socket that fits on to the lamp gets so hot that it burns your fingers, is it not danger-
ous? If the oil will not flash up when a match is thrown ous? If the oil will not flash up when a match is thrown
into it, but burn for several seconds before the oil takes into it, but burn for several seconds before the oil takes
fre, is that oil a safe oil to burn, or had the oil ought art, is that oil a safe oil to burn, or had the oil ought
to be as hard to ignite in the same manner as lard oil? Can you inform us whether there is any sign of danger kerosene burning lamps should be provided with some kind of air vent, but it is not desirable to have too large a vent. In some the aperture formed by the wick
wheel is all sufficient; in others a small flat vent tube is soldered to the side of the wick lube. If the vent is too large a slight disturbance ofthe oil causes flickering.
The "singing" and flickering may be due to an imThe "singing" and fickering may be due to an im ordinarily constructed the brass burner and collar of lamps often get heated to $100^{\circ}$ Fah., or over, especially
if allowed to burn low for several hours. If good oil is used there is little danger attending this. With regard
to what constitutes good burning oil and what are the Oonditions of safety in using it, see Non-Explosive

112, cu
(2) C. A. B. speaks of his saw mill. I would say that a large amount of his power is lost in driving so much use less gearing. A thirty-five inch
Leffel wheel making some 100 to 140 revolutions, if the water is clean and free from anchor ice in winter, may be fitted with a bevel mortise (wooden cogged) wheel larger so as not to get the pinion too small), working into an iron pinion of one-fourth or fifth on the saw mandrel, and do good work, if only driving the saw, and
its appurtenances. He may drive his 48 -inch saw its appurtenances. He may drive his 48-inch saw
700 revolutions or more to do the best work. I know of a caw thus rigged doing fair work with only
(3) W. A. writes: I am in business here (3) W. A. writes: I am in business here
and am under considerable difficulty regarding the best mode of heating tires for cart and other wheels. Would
you please, through your valuable columns, explain.the best sort of furnace for the purpose? A. Heating tires
for shrinking on wheels as for shrinking on wheels, as generally practiced here
is by laying the tire on a large cast iron plate with is by laying the tire on a large cast iron plate with
hole cut out of the center, say $2 / 2$ feet diameter; wood fire is then built all over,and covering it and kept
burning until properly heated.
(4) L. H. C. says: I want to make T's out of India-rubber tubing. What kund of cement can 1
make the joints with? How must the cement bemixed? make the joints with? How must the cement bemixed?
A. The cement commonly used by rubber manufacturers for piecing rubber goods is prepared by dissolv ing purifed gum rubber in benzine. The but the may pended in a vessel of warm water (away from fire). The rubber is added gradually with occasional agitation
until a liquid of the consistence of thick molasses is obuntil a liquid of the consistence of thick molasses is ob-
tained. The parts to be joined are thinly but uniformly smeared over with this, and exposed to the al for a few minutes before bringing the pieces together. The joint
should be placed under pressure in a warm placefor forty-eight hours or more before using. Gutta percha cements. also marine glue, can often be advantageously
employed in place of the rubber cement. See Cements,
page 2510, SUPrLEment, No. 158. Where the ioint ha to insert in the joint a thin T-joint of hard rubber or metal.
(5) F. A. W. asks for the simplest mintlicd
(or the usual method) of fill-
ing a iarge number of small
(oneeeighth ounce) bottles.
When the bottle is opaque, I
should suppose something to
permit only enough to fill the
bottle flow out would be neces-
sary. A. One of the simplest
arrangements for filling vials
with liquid is the following: A
is a piece of glass tubing gradu-
ated as to contents by fle marks.
The lower end, drawn out some.
what, is connected by a short
piece of rubber tubing with the
(6) G. A. H. asks: 1. Is the current
from a dynamo electrical machine as at present
made capable of docomposing water with the same facility as the galvanic current $P$ A. Yes. 2. How many cubicfeet of each gas could be produced by
small machine, say, one-half horse power, per hour? A It would depend altogether on the construction of the machine. 3. Providing the latter could be run by water power, storing up the gases during the day, could
not the calcium light be produced for evening use
(7) F R F asks. What is imp is used in the
preparation of the so-called "ready mixed or patent" paints? A. You should send a labeled sample of the
(8) W. A. T. asks: Will you please explain why the symbol for nitric acid is " $\mathrm{A}_{2} \mathrm{O}_{5} \mathrm{HO}$," instead of
" $\mathrm{N}_{2} \mathrm{O}_{5} \mathrm{HO}$," in the article on the "Manufacture of Oxy gen from the Air," in your issue of October 1,1881 , on page 4784? A. It should
" $\left(\mathrm{HNO}_{3}\right)_{2}$ " and not " $\mathrm{A}_{2} \mathrm{O}_{6} \mathrm{HO}$.
(9) C. E. S. asks: 1. Will sulphate of copper cell, four quart size, answer for electroplating
small articles? A. If the objects to be plated are small, such a battery will answer. 2. Can plain work done with such battery be burnished with an ordinary burnisher: A. Not very well. Gold and silver can be de-
posited so as not to require burnishing. Electroplated posited so as not to require burnishing. Electroplated
work is usually finished by buffing. 3. How expensive are the batteries such as you described in a recent number of Scientific American as capable of main-
taining one arc light with flannel envelope etc. Such a battery can be constructed for $\$ 20$. 4. Can it be used for electroplating? A. Yes, if properly adjusted to suit the requirements of the work.
(10) O. P. L. asks: 1. Can water be heated Yes; we do not know that there is any limit to the temperature to which it can be raised under pressure. 2 If a belf be connected from a fly wheel of an engine to
another wheel of same diameter on a shaft the same diameter as the engine shaft, which shaft will bear the most resistance ? A. The shaft of the prime mover. age furgummins: 1. How can I make a muci from cracking when dry? A. Try the following: Gum dextrine, two ounces; water, five ounces. Heat
the water to boiling, and gradually sift in the powdered gum and stir until all is dissolved. If the solu viceversa. It should not be too liquid. Dampen the paper well before gumming. Put under strong pres 212, current volume. 2. How can I silver articles that
have already been silvered, but from which the silver has worn off? A. For information on silverplating see silver deposit, p. 81, vol. 44. 3. The proportions of tar taric acid and bicarbonate of soda for making soda
water? A. Common lemon soda, without a machine is water? A. Common lemon soda, without a machine, is
prepared as follows : Put into each bottle 2 drachms of sugar, 2 drops of essence of lemon, half a drachm bicar bonate of potash, and water to fill the bottle; then drop in 35 or 40 grains of tartaric or citric acid, and cork im-
mediately. placing the bottles in a cool place, or on ice.
(12) W. G. L. asks: 1 . What are the in gredients, and how is the cylinder oil known as "valvoline" made? A. We are unable to give you the compo sition of the lubricant. 2. Is it a patented article? A.
We believe not. 3. Are the substances known to oil
. dealers as French de gras and French grease the same thing, and where and from what are they made? A
(13) D. F. asks: Will you please tell me how so-called cameo painting on glass is done-I mean
the kind that is done betweentwo pieces of.convex glass, and the pictureappears larger than the one it was taken from: A. The transparent colors used are Prussian blue, gamboge, carmine, verdigris, madder brown
indigo, and crimson lake. The semi-transparent in clude raw sienna, burnt sienna, cappah brown, and
Vandyke brown. The vehicles used are oil, megilp or gum water, or warm gelatine solution. With the latter some of the coal tar dyes are available, but though pro
ducing rich effects, most of them are apt to fade on exposure to light. The colors are applied with a camel's hair pencil. The magnifying effect is due to the lense-
shaped glass covers.
(14) F. J. M. says. Referring to your reply face, how are the eyebrows, lashes, and the long hai of a female subject prepared so as to keep them from bedding into the soft plaster? I hardly think that oil wrould be sufficient. A. Smooth the hair as evenly as and when this has driec, oil. Wax and soap may also be used
(15) H. C. asks: Will you please state how ing its nature: To one cubic foot capacity, how many cubic feet of gas can I force into said vessel? A. Pressure does not alte the nature of gases. A gas may be compressed up to
its point of liquefaction. A pressure of a few atmoits point of liquefaction. A pressure of a few atmo-
spheres is sufficient to liquefy some of the gasea, while spheres is sufficient to liquefy some of the gasea, while
others remain in the gaseous state (at ordinary temperaothers remain in the gaseous state (at ordinary tempera
tures) under pressures equal to twenty tons per square inch.
(16) E. L. W. asks: Can you inform me how water glass is mare and how the sirupy solution of
water glass is prepared? A. You will find the informa tion required in article on Water Glass, page 16, No. 2 current volume.
(17) E. H. L. says: I have just painted an asphaltee with a paint composed of boiled linseed oil very brilliant black coat. The first rain colored it dirty brown, destroying the gloss. Can you suggest ans addition-inexpensive preferred-to retain in a measur the gloss on exposure to the weather? I have alway The work was perfectly much better than coal tar The work was perfectly dry before it was touched by
the rain. A. We know of no cheap substance the the rain. A. We know of no cheap substance the
addition of which would make the gloss permanent. Lampblack will make the paint blacker. Such paints or varnishes are greatly improved by boiling the oil and bitumen together for twelve hours or more before thin ning down for use. A good iron work black is pre pared as fohows: Put forty-eight pounds asphaltum into a capacious iron pot, and heat to boiling for fonr
hours; during the first two hours introduce seven hours: auring the first two hours introduce seven
pounds of red lead, seven pounds of litharge, three pounds of dried copperas, and ten gallons of boiled lin seed oil; add one eighth pound run of dark gum, with two gallons of boiled oil. After pouring the gum and oil continue the boiling for two hours, or until a sample of varnish will roll up into hard pills when chilled When cooled somewhat take it out of doors and thin 2. What substitute cheaper can I 2. What substitute cheaper can I get for outside ink in is needed. A. Linseed is the best and cheapest oil for
(18) J. H. asks: Will you please inform me of the best method of preparing cloth so that by placing the top sheet with a of writing paper and writing on will make a copy on the under sheet? A. Manifold paper is prepared as follows: Mis with cold lard a sufficient quantity of lamp black or fine ivory black to pro duce a thick smooth paste, smear this over the cloth (or off any excess with a piece of flannel. For blue use Prussian blue instead of the black pigments, for green chrome green, for red cochineal or vermilion.
(19) D. C. asks: Can you give us a good recipe for enameling or porcelain lining for iron hollow
ware such as wash bowls, sinks, etc.? A. Flint (quartz), ware such as wash bowls, sinks, etc.2 A. Flint (quartz),
calcined and ground, one hundred pounds; borax glass calcined and ground, one hundred pounds; borax glass
(anhydrous borax) ground, fifty pounds. Mix, fuse
together in a crucible, and let it cool slowly. Powder andmix forty pounds of this glass with five pounds of
kaolin (white potter's clay), and grind the mixture to a kaolin (white potter's clay), and grind the mixture toa
fine paste in water; pickle the vessel in dilute sulfine paste in water; pickle the vessel in dilute sul-
phuric acid, and scour with sand to thoroughly cleanse phuric acid, and scour with sand to thoroughly cleanse
its surface; then line it with a coating of the above paste about
stand in a wa stand in a warm room until the coating has partally (still moist) the following purface of tue paste coating at $212^{\circ}$ Fah.: White glass, free from lead or arsenic, one hundred and twenty-five pounds; borax, twenty-flve with water and dried, twenty pounds. To forty-five with a little hot water, pry and reduce to fne powder When the coating on theiron has dried, the vessel is put in a muffle and the heat gradually increased until the glaze fuses, when it is taken out, more glaze powder 1s
dusted on, and after a second heating allowed to cool dusted on, and after a second heating allowed to cool
very slowly. Some of the glazes employed consist of very slowly. Some of the glazes employed consist of
ariable mistures of feldspar, sodium carbonate, borax, and oxide of tin Feldspar is also solize, borax and oxide of tin.
the enamel body.
(20) W. F. S. asks: What can I use on polished brass to prevent tarnishing, etc.9 Is there any
thing betterthan alcohol and shellac? A. See Lacquers thing better than alcohol and
for Brass, page 209, vol. xliv.
(21) A. B. says: I have a lot of nearly dry alcoholic fruit and root extracts. Could these be used
advantageously for fertilizing purposes in an orange grove? If not could anything be added to them that would make them available for the purpose? A Such extracts contain nothing that would make them valuable as fertilizers, and we know nothing that can be
added to them that will make them specially useful for
(22) E. D. S. asks: Would three gravity batteries placed in a cellar where there is milk make it
(23) H. L. writes: I am running an engine of 20 inch boreand 36 inch stroke about 55 to 60 revoluSaids per minute with 65 to 80 pounds steam pressure 10 inches wide and open one full inch. The steam pipe is 5 inches in diameter. Are the ports in proportion to the size of engine as also to the steam pipe? A. We
think both your ports and steam pipe should be at le st one half larger, and would be better if double the present size.
(24) Dr. F. A. R. asks: Will you please inform me through the Notes and Queries column of
your next issne, with what should bone ash be mixed, and also directions for making a bone ash cupel, a
shown in Scirviric Amercan, May 28.1881 , page 3392 shown in Scrientifl American, May 28. 1881, page 399:
Can bone ash, good enough for making cupels he prepared by burning bones and grinding? By
 of ( $\mathrm{NH}_{4}$ ) OH , will it not give ( $\mathrm{NH}_{4}{ }_{4}{ }^{2}$ s? ${ }^{\text {s }}$. What is the difference in the preparation of ( $\mathrm{NH}_{4}$ ) $\mathrm{SH}_{\mathrm{H}}$, $\left(\mathrm{NH}_{4}\right)_{2}$ s S , and $\left(\mathrm{NH}_{4}\right)_{2} \mathrm{~S}_{5}$ ? I noticed in the tests for metals of the
different groups in a cualitative analysis which $I$ nave different groups in a qualitative analysis which $I$ have,
that some of the tests require one of the above reagents and some require another, and I wish to ask if it is ne. cessary to have all of the reagents, or will the ammonic bones or banswer in place of the others? A. Take bones or boneblack and calcine them in an open cruci
ble until all the animal and carbonaceous matters been destroyed and the residue becomes whititsh; cool and empty the contents of the cruclble into clean water and give it repeated washings in fresh waters to remove
all soluble matters. Drain on a filter and dry. When required for use moisten with water (or beer) in about the proportion of eight of ash to one of liquid. It is then ready for the mould. When moulded the cupe must be dried slowly by the stove, then heated in the
mulle to bright reenness before it receives the charge. There are two or three points to be observed in making the best cupels: First, the powdered bone
ash must be of a certain degree of fineness; secondIy, the paste must be neither too soft nor too dry and thirdly, the pressure must be made with a certain ened and compressed furnishes cunpels which are very porous and break on slight pressure, and which allow
small globules of metal to enter their pores occasioning loss When the Fowder is too moist and too strongly compressed the cupel does not absorb readily-soon
becoming choked or clogged -and requires too high a temperature to complete a cupellation. The action of mation of $\mathrm{NHI}_{4} \imath_{2} \mathrm{~S},\left[2 \mathrm{NH}_{4}(\mathrm{OH})\right.$ and $\mathrm{H}_{2} \mathrm{~S}=\left(\mathrm{NH}_{4}\right)_{2} \mathrm{~S}$, and $\left.2\left(\mathrm{H}_{2} \mathrm{O}\right)\right]$, then of $\mathrm{NH}_{4} \mathrm{SH}$; upon addition of the same quantity of solution of ammonia ain has been saturated,
the ammonia decomposes with the ammonium hydrosulphide and ammonium monosulphide is formed
thus: $\mathrm{NH}_{4} \mathrm{SH}+\mathrm{NH}_{4} \mathrm{OH}=\left(\mathrm{NH}_{4}\right)_{2} \mathrm{~S}+\mathrm{H}_{2} \mathrm{O}$. The rule is, however, to add only two-thirds of the quantity of solu tion of ammonia, as it is better the preparation should ammonia should be present. To employ ammonium bydrosulphide instead of the monosulphide is unneces-
(25) F. R. E. asks: Will you inform me why it is that the water always rises in all the small strear premises. Streams rise in the fall and spring after rains: but we think that during this fall the drough
(26) G. E. T. asks: 1. What is the battery power required to run an Edison lamp? A. From 100 to 140 cellsof carbon hattery. 2 . Wir any part of the A. The acidulated water is liable to become decomposed. In other respects we think the battery is per-
(27) A. F. W. asks: 1. Is the current gen erated by a dynamo electric machine always of exactly A. Any variation in the resistance of the external cir cuit will change the strength of the current. 2. Can the difference in strength be made noticeable for a
change in speed of five revolutions? A. Yes. 3. What is the most practical and reliable instrument for observing the cbanges in strength, due to cbanges in
speed? The generator is supposed to be one of the smallest sizes that can be had. A. A galvanometer placed in a shuut circuit.
(28) C. B. B. writes: I made a Holtz elec trical machine from directions in Supplement, No.
278 , and am unable to charge it. I used tin foil, well insulated about the edges, for inductors, and the revolv ing platedoes not turn quite true. If you can give any information that will help matters you will greatly
oblige. A. A Holtz machine will not work in sultry summer weather. If your machine is made according to directions given in the SUPPLEmENT it will work the spring.
(29) W. M. B. asks: Why is it that some banks do not takegold and silver com that has holes
punched in it, or is mutilated in any manner? What is punched in it, or is mutilated in any manner? What is
the value of it in that case? A. There is no provision for the redemption of mutilated silver con, and as it is not a legal tender, and has a value as bullion only bankers and others are justified in refusing to redeem
it. Mutiated gold coin is a legal tender at a valuation in proportion to its actual weight, according to Section 3585 Revised Statutes, which provides that: "The gold coins of the United States shall be a legal tender in all payments at their nominal value, when not below the for the single piece, and when reduced in weight below such standard and tolerance shall be a legal tender at valuation in proportion to their actual weight.': This section seems to have been overlooked or ignored by the banks aud treasury officials, but we presume now that so much interest is taken in mutilated coin that arrang
coins.
(30) E. L. C. asks: Will you please inform me where I can obtain any knowledge concerning the by Cailletet of Paris, and Pictet of Geysesa, $\mathbf{O}, \mathbf{N}$, A. See pp. 2030-31, Supplement. No. 128, also Supple ments, Nos. 116 and 118, and Sclentific American, vol. $x x_{x v i i i .}$ pp. 64 and 73, 111 and 186.
(31) R. L. N. writes, in answer to O. R. M: I have effected nearly a completecure for dandruff,
by wasbing with a solution of borax once each tenth day, and using bay rum each alternate day. At first use it every day.
(32) H. H. W. asks: Is there any method closing an electric circuit through the agency of me modification of the radiometer.
(33) J. W. K. asks: What power in tons nch iron? A. From fifty-five to sixty-flye nch iron? A. From tirty-five to sixty-flve tons, de
(34) W. R. M. writes: My residence is about 200 feet from telephone oflice. I desire some arrange ring or call on the call magneto bell at the offlce. Can I attach an electric bell placed in my dwelling to the telephone line wire outside my office and thus catch the call? A. Yes, by cutting the wire and inserting a cail adapted to the line. 2. What would such bell cost, and name of bell? A. It is probable a bell with a polarized armature would be required. You can obtain particulars by addressing electricians who advertise in
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