of growth, had been fully absorbed into the tube wall when the full length of the hair was reached and the vital action which kept the cell contents in activity [was] arrested; and while the interior cells are fully matured they are shrunk in toward the denser walls which form the outer sheath, but without losing their structure, so that they are ready to be expanded again when their interior is filled with fluid or solid contents, as the case may be. In this class of fibers the central tube is always well defined. Of course, as in the case of the second class, the irre gularities and twists in the fibers are quite visible and they shade into the first and second varieties but they form by far the largest portion of every cotton sample, and hence may be taken as the typi cal fiber.
In Fig. 4 are represented these three classes of fibers. Fig. 5 exhibits a number of sections of cutton fiber, as found in the different stages of growth. Fig. 6 shows the spiral structure of different cotton fibers.
Unfortunately Mr. Bowman's examinations were made at a distance from the cotton field, so that be was unable to study the mutual relations of the different parts of the fiber and of the different kinds $f$ fiber in the green or and state. His spec mens were all selected after the cotton had been not only dried, but ginned and pressed. A cor responding study of the varying appearance of the fiber in its natural course of development could not fail to be valuable

Technical Teaching in England
The increasing interest in technical instruction in Eugland is shown by the fact that more than 2.500 students were taught in the classes of the London City and Guilds Institute last session. The third examination of the Institute was held lately at 115 centers. Out of 1,563 candidates 895 passed in one, and 65 in two subjects. The number of papers examined this year by the Institute wa 1,776, of which 484 were for outside students.

## RECENT INVENTIONS.

An improved coin holder has been patented by Mr. John Chantrell, of Bridgeport, Conn. The object of this invention is to hold rolls of coin in such a manner that the coins can be readily seen and counted and conveniently handled. Mr. Jacob G. Titus, of Silver Cliff, Col., has patented an mprovement in that class of journal bearings in which fricion is relieved by use of balls or rollers interposed between the journal and its box or casing. The improvement consists in the construction of an axle journal box which adapts it to receive anti-friction balls, and also in the provision of elastic and anti-friction end bearings for receiving the end movement or thrust of the axle journal.
An improved cornstalk shocker and binder has been patented by Mr. John B. Whitbeck, of Coxsackie, N. Y. The invention consists in a roller supported by standards and carrying a transverse bar and a cord for drawing the stalks together to be bound. After binding the shock the roller and transverse bar may be removed.
Mr. Adrian C. Selhy, of Covington, Ky., has patented an improved soap composed of tallow, olive oil, sal-soda, unslaked lime, rosin, borax, alum, white wax, spermaceti, and benzine.
An improved game has been patented by Mr. Stephen W Roe, of Albany, N. Y. The object of this invention is to provide a new and simple game which is played in the same manner as billiards.
Anna M. Knoop, of New York city, has patented an improvement in crochet goods, which can be used as hat frames, book satchels, sewing baskets, etc. The invention consists in an article of crochet work which is stiffened by means of glue, gelatine, or similar substance, is then dried on a mould, which gives it the desired form, and is then protected with a suitable varnish.
Mr. John L. Symonds, of Detroit, Mich., has patented an improved trap formed of two trough or tray shaped wire netting sections hinged to each other and pressed toward each other by spiral springs on one of the sections. The trap is provided with a bait hook having a catch at the upper end, which catches on a bail of the other section and holds the sections separated; but as soon as an animal bites on the bait the bail is release
and the springs force the two wire netting sections together, thus entrapping the animal.

## IMPROVED INVALID BED

The engraving shows an improved invalid bed recently patented by Mr. George B. Davis, of Richmond, Va. It is constructed sothat the head, back, and legs of the patient can be raised or lowered with very little effort on the part of the attondant, and witbout any exertion whatever on the part of the patient.


## DAVIS' INVALID BED.

The aperture in the mattress is stopped by a cushion wben the vessel is not in use. The cushion is secured to an arm hinged to the under side of the bed frame, so that it is always ready for use
This invention will afford comfort and relief to invalid and will greatly lessen the labor of nurses and attendants.

## Apples for Cows.

Apples, like other succulent food, are good for cows and increase their milk, provided the feeding is begun cautious
in the first place, and gradually and regularly increased. But when cows break into orchards and over-gorge themselves, fever and bloating may follow, accompanied with loss or diminution of milk

## IMPROVEMENT IN THE MANUFACTURE OF TWEEZERS.

The engraving shows an improvement in the manufacture of spring tweezers, in which the two blades and body consist of a single piece of sheet metal having the two parts of the body and blades connected by a longitudinal hend in the body. This novel method of making iweezers, or tweezers and ear spoon, from a single piece of sheet metal, has been patented by Messrs. F. L. \& J. M. Ellis, of Milldale, Conn. The finished article and the several stages of its manufacture are illustrated in the engravings
Fig. 1 is a plan view of the first stage of the blank; Fig. 2 is a plan view of the second stage of the blank; Fig. 3 is a transverse section of the third blank. the plane section extending through the body which unites the tweezer blades; and Figs. 4 and 5 are side and edge views respectively of the finished tweezers and ear spoon.
The first operation is to cut out from sheet metal -preferably steel--the twin blank, Fig. 1, it being of a proper shape for forming the two blades, the hody, and the ear spoon, all formed in one and the same piece of flat sheet metal, and united at the body portion of the blank, while the blades are otberwise separate from each other, as shown. The next operation is to strike the first blank in a swaging die, to round up and hollow the blades and the spoon, as shown in Fig. 2. Then the body portion of the blank is bent, so that the two parts come toward each other. The blanks are then struck in dies, which bring the two parts of the body together and set them firmly in place, and slightly offsets the shank of the spoon at its junction with the body of the tweezers, to bring it nearer the middle of the thickness of the double body, as shown in Fig. 5. These dies may also round off and remove the sharp edges from the corners of the body and spoon. The corners of the blades may be rounded off in the second set of dies. When thus treated the article is finished, ready for polishing by tumbling and otherwise

## The Vandenbergh " Sea Messenger."

During a recent cruise of the British reserve squadron a trial was made of the new sea messenger invented by Mr. Julius Vandenbergh, of Portsmouth, England. The "messenger" consists of a vessel pointed at cach end, three feet six inches in length, made of copper, and lined with cork and composition to resist external pressure. The inner case will carry a weight of sixty pounds, and is designed for the conveyance of letters and other papers from wrecked or dis. abled vessels. The messenger was thrown over from the Hercules flagship in latitude 56.49 W ., longitude 41 E ., on the 24th of July. It was picked up on the 18th of August by a fisherman off Hanstholmen, Jutland, and, although it had been twenty-five days in the water, and had traveled about 1,420 miles, it was quite uninjured.

Improvement in Teaching Dear Mutes
The Pennsylvania Institution for the Deaf and Dumb has established a school for the tuition of deaf mutes in facial articulation, so as to enable the children, by expression of the face, to understand what is said, and they in turn may, by imitation, pronounce words in answer. This will enable them to communicate with the world at large, although they are not able to hear, and is an advance upon the sign language now in use.
The principal selected is Miss Garrett, an experienced teacher, who has hitherto been engaged in that branch of teaching in New England. This is the first effort of the kind made in Pennsylvania. There are two such schools in Massachusetts and one in New York.-Philadelphia Bulletin.

## Large Sugar Refinery.

The greatest sugar refinery in the world is now under construction on tidewater, San Francisco. The brick building facing deep water in South San Francisco will be $400 \times 150$ feet, and thirteen stories high ( 140 feet). A salt water supply of 3,000 gallons a minute is drawn from the bay, by a tunnel, for the monster condenser. By March next it will be finished at a cost of $\$ 1,250,000$. Its yearly capacity will be 60,000 tons of refined sugar. Claus Spreckles is the master spirit. It is a result of the reciprocity treaty, by which Sandwich Islands raw sugars are admitted free of duty. He has now thirty vessels employed (all built there) plying between the islands and San Francisco. He has planted sugar cane on a large scale on islands hitherto wild and uncultivated. He has tapped the mountains, and every acre is irrigated. He buys all the native production.

