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U. TECHNOLOGY AND CIEMISTRY.-Labels, Tablets, or Sheet



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VI. ART, ARCHITECTURE. ETC.-Placing the Canstone upon the




THE TENDENCY OF RECENT COURT DECISIONS WITH regard to reissued patents

Swain Turbine and Manufacturing Company, appellant, vs. The patent laws provide for the reissue and correction of Ladd. This was another instance of expanded claims in a patents when the original is inoperative or invalid by reason reissued patent. The original specification was as perfect, of a defective or insufficient specification, or by reason of the patentee claiming as his invention or discovery more than he had a right to claim as new, provided it is shown that the error arose from inadvertence, accident, or mistake, with out any fraudulent or deceptive intention on the part of th patentee.
The matter to le introduced into the amended specification is limited strietly to such as was clearly indicated, described or suggested in the original specification, drawings, or model and zuch as might have been lawfully claimed, but was not or the reasons mentioned.
The practice of the Patent Offlce has been less exacting on this point than the rules prescribe, so that in many cases the reissue specifications have contained substantially new mat ter; sometimes matter which the patentee might lawfully have inserted and claimed originally, but failed to, through ignorance or oversight, and sometimes matter which had been disallowed by the Office or voluntarily disclaimed by the inventor to secure the issue of bis patent. By means of such reissues the inventor's afterthoughts and discoveries have been covered, and too frequently the subsequent invention of others, or processes and machinery which ot hers may hav brought into profitable use, knowing them to be not patented In this way much injustice has been wrought, and occasion iven for many if not most of the more serious complaint gainst the patent system.
At first the courts were inclined to hold that the decision of the Commissioner of Patents in granting the reissue wa final and conclusive, and could not be revised. More recently here has been a manifest disposition to go behind the Com missioner's action to inquire whether he may not have ex ceeded his jurisdiction or improperly performed his duty in granting a reissue for more than was covered by the original patent. Thus in the case of Leggett et al. vs. Avery et al. (U. S. Supreme Court, October, 1879), it was held that no error had arisen through inadvertence, accident, or mistake but that the Commissioner had committed manifest error in allowing the reissue for more than was included in the ex tended patent, and for what was expressly disclaimed therein In this decision Mr. Justice Bradley remarked that the allowance of claims once formally abandoned by the appli cant in order to get his patent through is the occasion of immense frauds upon the public, and is to be discountenanced In the same connection he said:
" 1 t is doubtful whether a reissue patent can be sustaine in any case where it contains claims that have once been formally disclaimed by the patentee, or rejected with his ac quiescence in order to obtain his patent. In such case the rejection (omission) of the claim can in no just sense be re garded as matter of inadvertence or mistake, and even if it were such the applicant would seem to be estopped from setting it up on application for a reissue."
In the case of the Giant Powder Company vs. the California Vigorite Powder Company et al. (U. S. Circuit Court District of California, October, 1880, Field, J.), the right of the court to review a decision of the Patent Commissioner was clearly stated. In this case a reissued patent was de clared invalid because its specification contained an inven tion of broader scope than the original. The court said:
"As the power to accept a surrender and issue new letters
is vested exclusively in the Commissioner of Patents, his decision in the matter is not open to collateral attack in a suit for the infringement of reissued letters. His action, like that of all officers speciaily designated to perform a parricuar duty of a judicial character for the government is pre sumed to be correct until impeached by regular proceeding to avail or modify it. He must judge, in the first instance of the sufficiency of the original specification whether the same is defective in any particular, whether such defect was the result of an unintentional error, and if so, to what ex tent a new or additional specification should be allowed to describe correctly the invention claimed; and it is to be assumed in every case that he has done his duty. The deci sions of the Supreme Court to this effect are numerous, and the doctrine is one of the settled rules of patent law. But does not preclude the examinalio ne disclose on the face a case in which the Commissioner had authority to act or whether he has exceeded his authority in issuing letters for an invention different from that described in the original patent.'
The Commissioner's authority to reissue being limited strictly to those cases in which the original patent is inope rative or invalid from unintentional error, or where the in ventor's claim exceeds his invention, the fact that the patent does not cover all that the patentee could have claimed if his specification had come up to his invention, furnishes no sufficient ground for a reissue.
"The statute authorizing a reissue," the court said, "was intended to protect against accidents and mistakes, and it is only when thus restricted that it can be regarded as a bene ficial statute. If the patentee loes not embrace by his speci fications and claim all that he might have done, and there has been no clear mistake, inadvertence, or accident in their pre paration, the presumption of law is that he has abandoned to the use of the public everything outside of them, or at lenst has p
tion."
so far as it went, as the new one, the pretended correc tions having been introduced to widen the scope of the patent to give its owners a large and valuable monopoly of an important class of waterwheels. In the Circuit Court of he United States for the District of Massachusetts, the claims of the reissued letters patent had been restricted to he distinct limitation of the invention in the original patent and that decision was sustained by the Supreme Court. In the opinion of the court, delivered by Mr. Justice Bradley it was pointed out that "the mistake of the patentee or his assignees seems to have been in supposing that he was en tilled to have inserted in a reissued patent all that he might have applied for and had inserted in his original patent. The appellants produced on the argument exhibits tending to show that the patentee before obtaining his original patent had made and done all those things which are embraced in or covered by the reissued patent. If this were true it would be nothing to the purpose. A reissue can only be granted for the same invention which was originally patented If it were otherwise a door would be opened to the admis sion of the greatest frauds. Claims and pretensions shown to be unfounded at the time might, after the lapse of a few years, after a change of officers in the Patent Office, the cath of witnesses, and the dispersion of documents, be set up anew, and the reversalof the first decision oltained withou an appeal and without any knowledge of the previous in vestigation on the subject. New light breaking in upon the patentee as the progress of improvement goes on, and a other inventors enter the field, and his monopoly become less and less necessary to the public, might easily generat in his mind an idea that his invention was really more broad and comprehensive than had been set forth in the specification of his patent. It is easy to see how such new light would naturally be reflected in a reissue of the patent, and how unjust it might be to third parties who had kept pace with the march of improvement. Hence there is no safe or just rule but that which confines a reissued patent to the same invention which was described or indicated in the original."
If an unswerving adherence to this rule can be secured in the practice of the Patent Office it is obvious that a grave perhaps the gravest source of objection to the patent system will be stopped. In the meantime the growing disposition of the courts to review the action of the Commissioner in re issuing patents, in cases of alleged infringement under them, and to construe the reissued patents rigorously is matter of much encouragement to manufacturers and the public at large

## OFFICIAL REPORT ON THE STEAMER ANTHRACITE

We have received from the Bureau of Steam Eugineerin of the Navy Department, a copy of the full official report of the Board of U.S. Naval Engineers, relating to the tests of the machinery of the little British steamer $\Lambda$ ntbracite, made at the Navy Yard, Brooklyn, N. Y., August 13 and 14, 1880. The board was composed of three Chief Engineers of the U. S. Navy, namely, Chas. H. Loving, S. L. P. Ayres, and Geo. W. Magee, all gentlemen of ability and experience.
The Anthracite, it will be remembered, is an iron steamer, 86 feet 4 inches long, 16 feet 1 inch wide, 10 feet 2 inches deep, draught loaded, 9 feet. The total weight of engines, boiler, shaft, propeller, and all fittings was 25 tons. Her propeller was worked with three steam cylinders, the first, single acting, $73 / 4$ inches diameter; the second, single acting, $15 \frac{18}{8}$ inches diameter; the third, double acting, $22 \frac{18}{8}$ inches diameter. Stroke of pistons, 15 inches. The most novel feature -the Perkins system-was the high steam pressure intended to be carried, namely, from 300 to 500 pounds to the square inch. The pressure now usually carried on the best sea going vessels rarely exceeds 75 to 80 pounds.
In a previous running trial of the Anthracite in Eogland, by Mr. F. J. Bramwell, C.E., May 22, 1880, with a boiler pressure of 360 pounds, the total horse power per hour was obtained by an expenditure of 16,7191503 units of heat $F$. ( 35 pounds combustible used).
In the Brooklyn trial, made with the vessel tied to the wharf and with a boiler pressure of $3161 / 2$ pounds to the inch, the total horse power per hour was obtained by an expendiure of $20,498 \cdot 22$ units of heat $F$. ( 1.92 pounds combustible used).
Mr. Bram well's results were 18.35 per cent more economi cal than the Navy Yard results. The reasons for this dif ference are clearly shown by our engineers to be due to the differences in the conditions of the two trials. Thus, the coal used by Mr. Bramwell was superior; he did not lose heat by throwing open the furnace doors to remove cliuk r; he carried a lower water level, and consequently super heated the steam more, and had less cylinder condensatio:; he carried a higher boiler pressure, and so obtained a highe initial pressure in the first cylinder, etc. If the proper calcu ated deductions for these differences in the conditions wer allowed our engineers find that there would be a discrepancy between their results and those of Mr. Bramwell of only per cent; they are further of opinion that the difference of the results was wholly due to the difference in the cylinder coudensations; these being greater in the American trials gave poorer economic results. Our engineers speak very highly of the Perkins system, as shown by their trials of the Anthracite. They think that her successful passage of the

Atlantic and the efficient condition of her machinery on arrivalhere ought to remove all donbt as to the practicability of the system.

## THERMOMETERS.

The word thermometer means a heat-measure, hence any instrument employed to measure heat should be called measured, the instruments employed are called pyrometers, or measures of fire. Thermometers do not, of course, measure the quantity of heat in a body, but only tell us the relative temperature. There are several forms of thermometers, all based upon the principle that "heat expands, while cold contracts." Some substances expand unequally for equal increments of temperature, others expand so slightly that they fail to indicate small changes of temperature; both are unfitted for thermometers. It is believed that air expands equally for equal changes of temperature, and as this expansion is quite considerable $1-2 \% 3 \mathrm{~d}$ part for each degree centigrade), and as it does not become either
liquid or solid under ordinary pressure, at any temperature liquid or solid under ordinary pressure, at any temperature
which we can produce, it is the substance employed for the which we can produce, it is the substance employed for the
most accurate measurements of temperature. Any of the difficultly condensible gases, oxygen, hydrogen, marsh gas, might be employed instead of air, but with no advantage and with much inconvenience in their manufacture.
Next to air, the best material we have is mercury, which expands very evenly, does not freeze readily, and boils at a comparatively high temperature. For temperatures below $-40^{\circ}$ alcohol is generally employed, although it is claimed that glycerine could be used. For temperatures above $300^{\circ}$ C. air thermometers alone are admissible; and for very high temperatures, where glass begins to soften, they are made of platinum.
The mercury thermometer, being the one usually employed in the arts, in meteorology, in medicine, and in other sciences, a few words in regard to the manner of making one may be of interest. A glass tube with a very fine bore has a suitable bulb, of any desired form, blown upon one end. At the other cud may be a bulb of larger size, blown merely for convenience in filling. Neither bulb can be blown with the mouth, but with a bellows, containing pure, dry air. A small capsule is filled with pare mercury, which is heated to bolling to expel both air and moisture. While still hot the second or temporary bulb is warmed to expel a
portion of the air therein; the open end is placed in the merportion of the air therein; the open end is placed in the mercury, which ascends into the bulb because the air contracts has been introduced into this bulb, the tube and the other bulb are heated to expel a part of the air, and some of the mercury, which must always be kept hot to prevent its chilling and thus breaking the hot glass, enters the real bulb. By repeating the operation the bulb and stem are completely filled with mercury, which is then boiled to expel every trace of air. The tube is now drawn out close beneath the auxiliary bulb to a fine thread and cut off; the thermometer is placed in a bath heated a few degrees higher than the highest temperature which the thermometer is to show; the fine blowpipe flame. As the mercury contracts on cooling fine blow pipe flame. As the mercu
it leaves a perfect vacuum above it.
The graduation is effected by putting it intoice or snow The graduation is effected by putting it into ice or snow,
then in the steam from boiling water, marking each of these points, dividing the space between into 100 parts if it is to have a Celsius or centigrade scale, into 80 if a Reaumur, or 180 if a Fahrenheit. This graduation is carried on in eacb direction to the end of the stem. On the Fahrenheit scale the freezing point is marked 32 , on each of the other scales it is marked zero.
Absolute zero is a term applied to a temperature $273^{\circ}$ below zero on the centigrade scale, or $-460^{\circ} \mathrm{Fah}$. If we take 273 cubic inches of air, or any gas, measured at $0^{\circ} \mathrm{C}$., it will become 274 at $+1^{\circ} \mathrm{C}$., or 283 at $+10^{\circ} \mathrm{C}$., or 373 at
$+100^{\circ} \mathrm{C}$., and at $-10^{\circ} \mathrm{C}$. it is only 263 , at $-40^{\circ}$ it is only $+100^{\circ} \mathrm{C}$., and at $-10^{\circ} \mathrm{C}$. it is only 263 , at $-40^{\circ}$ it is only
233 , and at this rate it should become only 1 cubic inch at $-272^{\circ}$, and at minus $273^{\circ}$ it should occupy no space at all, or at least not be a gas any longer. As this temperature is not yet attainable, we cannot positively assert that such would really be the case.
Maximum thermometers are made by placing a little float of steel upon the mercury, and the thermometerplaced horizontally or nearly so. As the mercury expands it pushes along the float, which does not, however, follow the mer-
cury when it contracts; hence we are able to ascertain the cury when it contracts; hence we are able to ascertain the
highest temperature reached during any given interval. To reset the thermometer it is raised to a vertical position and a slight tap given to it, which causes the float to drop down on the mercury again.
A simple and more accurate form of maximum thermometer, cmployed by Bunsen in measuring the temperature of the Geysers, consisted of an ungraduated thermometer open at the top, such as could easily be made by a person of but little experience. When placed in the spring, of course, a portion of the mercury would flow out and escape. At any subsequent time the thermometer could be placed in an oil
bath beside a standard thermometer, and heated until the bath beside a standard thermometer, and heated until the
mercury had entirely filled the tube and was about to flow over; at this moment the standard thermometer is read, and shows the temperature to which the other thermometer
had been exposed. The ordinary minimum thermometer contans alcohol instead of mercury, and the float is either of glass or of steel covered with enamel, so that it is drawn back by adhesion, but cannot be pushed forward.

The most reliable form of self-registering thermometer is an upright mercurial thermometer behind which is
passed by clockwork a strip of sensitized paper. In front passed by clockwork a strip of sensitized paper. In front the paper above the mercury column. This gives no merely the maxima and minima but all variations of tempemerely
rature.
Metallic thermometers may be constructed by combining wo metals which expand unequally into a spiral, which winds up when heated and unwinds when cooled. One end of the spiral being attached to an index which passes along a graduated arc, the slight motions are magnified
so as to be distinctly visible. It is graduated by compao as to be distinctly visible. It is grad
rison with a good mercurial thermometer.
For measuring shght changes in temperature a thermolectric pile, connected with a galvanometer needle, is em loyed. This is only appticable within very narrow limits and requires great care to obtain satisfactory results.
E. J. H.

## HYDRAOLIC MORTARS AND CEMENTS

Certain limestones, which contain upward of 10 per cent silica, possess the property, when burned, of forming a cement or mortar which hardens under water. Such lime stone is called hydraulic lime, and the mortar is called hydraulic mortar. This stone, befor consists of a mixture of carbonate of lime and silica, or ilicate, chiefly silicate of alumina. The latter is insoluble in hydrochloric acid, hence remains undissolved when the stone is treated with this acid, but in burning this silicate is
fluxed by the alkaline carbonates and becomes soluble in acid, the carbonic acid being expelled. When common lime is slaked it swells enormously and develops a great deal of heat; this is not the case in slaking hydraulic lime, which absorbs water without any considerable increase of temperature of volume.
If ordinary lime be mixed with a saitable quantity of silica or sand, an artificial hydraulic mortar is obtained, to which we apply the name of cement. Thusecements may be either natural or artificial. The former are found in volcanic recions, having been produced by the terrestrial heat. Pozzuo ana, found at Pozzuoli, near Naples, is a natural cement of he following composition: Silica, $44 \cdot 5$; alumina, $15 \cdot 0$; lime $8 \cdot 8$; magnesia, $4 \cdot 7$; oxide of iron, $12 \cdot 0$ (with oxide of tita nium); potash and soda, 5.5 ; water, 9.3 ; total, 100.8 .
The quantity of lime is, however, so small that it requires o be mixed with ordinary lime to form hydraulic mortar. It was employed in combination with an equal quantity lime in building the Eddystone Lighthouse.
Artificial cement, also called "Roman cement," because it is not made in Rome, has been manufactured in England ou the Thames and in the Isles of Wight and Sheppey since 1796 It is made by burning the calcareous nodules which overlie the chalk in that country. A sample analyzed by Michaëlis contained: lime, 58.38 ; magnesia, 5 ; silica, 28.83 ; alum ina, 6.40 ; oxide iron, 480 . When mixed with water it hardens in fifteen or twenty minutes, and possesses great Poss and strength.
Portland cement was patented in England by Joseph Asp in in 1824. He tookthe limestone of Leeds, pulverized and burned it, then mixed it with water and an equal weight of clay to a plastic mass. When dry this was broken up and urned again until all the carbonic acid was all expelled. It was then pulverized and was ready for use. Pasley made ic rom chalk or limestone with Medway River clay, which contains salt. Pettenkofer suggests that cementis improved by soaking the clay in salt water.
Portlavd cement is now made, says Wagner, by making bricks of an intimate mixture of limestone and clay, drying them in the air and burning them in a tall shaft furnace from 45 to 100 feet, 12 feet in diameter, with a strong grate 4 feet from the bottom. It is charged with alternate layers largely dependent on the temperature employed in burnine a white heat is best, but if the temperature is toohigh it will no longer unite with water, and may even be melted to a glass. If the temperature does not exceed a red heat it unites readily with water and gets hot, like ordinary lime, but possesses very little strength. The color changes with the burning and forms a criterion for judging the quality. In normal condition it forms a gray, sharp powder, with a shade of green, but not glassy.

The manufacture of Portland cement is now carried on in very part of the world where limestone and clay are to be fouvd. In order to obtain a good cement, not only must the proper heat be employed in burning, but the proper propor tion of clay, usually 25 per cent, must be used, and the clay must have certain properties, such as a large proportion of silica, must be very finely divided, and must be very intimately mixed with the limestone. Analyses of Portland cement from various sources show the percentage of lime to vary from 55 to 62 ; silica, 23 to 25 ; alumina, 5 to 9 ; oxide of iron, 2 to 6 ; soda and potash, usually less than 1 per cent.
A calcareous marl found near Kufstein forms a natural Portland cement on burning without any other admixture. The analysis shows that it contains 21.77 per cent of insoluble substance containing 16 per cent of silica. The portion soluble in hydrochloric acid consists of 70.64 carbonate of lime; 1.02 carbonate of magnesia; oxide of iron, 2.58 ; alumina, 286. These figures lead us to expect that a marl of
when burned. The presence of much magnesia seems to have in all cases an injurious effect; all excellent hydraulic lime contains very little magnesia.
Erdmenger, who has studied the constitution of Portland cement very carefully, concludes that it is not a definite chemical compound. He considers it rather as water glass, in which the alkali is replaced by lime.
A consideration of the use of Portland cement in the manufacture of artificial stone would exceed the limits of ou present article.

## general grant as president of the world's fair COMMISSION.

General Ulysses S. Grant was chosen permanent President of the World's Fair Commission, at a meeting of the Commissioners held in this city January 13. It was announced that he had consented to serve.
General Grant's ability as an executive officer is known the world over; and probably no other name would have carried so much influence at home and abroad. With a leader so well known, popular, and capable, the Commission should be able to raise promptly all the money needed to secure at Inwood, in 1883, an exhibition worthily representing the progress of the world since 1876.

## SOLAR CLODDS AND SON SPOTS.

Some recent studies of solar spectra in connection with un spots and other features of the sun's envelope have led Mr. Charles S. Hastings, of the Johns Hopkins University, to form a somewhat novel theory of the sun's constitution and the conditions producing the more notable phenomena familiar to solar students.
Mr. Hastings finds, contrary to the received opinion, that the spectra of the center and the outer edge of the sun's disk are not precisely alike, though the differences are so minute as to escape all but the most perfect instruments and all methods which do not place them in close juxtaposition. Certain of the Fraunhofer lines, the thickest and darkest in the spectrum, notably those of hydrogen, magnesium, and sodium, which appear with a haze on either side in the spectrum of the center of the solar disk, are sharp and distinct in the spectrum of the limb. Certain very fine lines are stronger at the limb, while other very fine lines are stronger at the center. The ordinarily accepted theory of the solar constitution and the origin of the Fraunhofer lines fails to explain these phenomena. The probable reasons for this failure Mr. Hastings discusses at considerable length in the January issue of the American Journal of Science, and then proceeds to frame a theory of the sun's constitution, which, he thinks, will satisfactorily explain all the observed phenomena. The limitof our space forbids more than the briefest summary of his conclusions.
His theory differs from that of Faye chiefly in localizing the phenomena of precipitation instead of regarding it as proper to all portions of the photosphere, and in supposing the precipitation confined to one or two elements. He attributes the granular appearance of the solar surface to as cending currents directed generally from the center of the sun. About these currents are necessarily currents in an opposite direction, which serve to maintain a general equilibrium in the distribution of mass. The ascending currents start from a level where the temperature is probably above the vaporizing temperature of every substance. As they move upward the vapors are cooled, mainly by expansion, until a certain element (probably of the carbon group) is precipitated. This precipitation, restricted from the nature of the action, forms the granules. The precipitated material rapidly cools, on account of its great radiating power, and forms a fog or smoke, which settles through the spaces between the granules till revolatilized below. It is this smoke which produces the general absorption at the sun's limb, and the "rice grain" structure of the photosphere. The reasons for supposing the precipitated element to be of the carbon group (carbon or silicon) is simply that no other substances present the properties indicated by the cloud masses of the photosphere. It is pretty clear that the substance has a boiling point above that of iron, for iron vapor at a lower temperature exists in its immediate neighborhood. The element is not a rare one, and its molecular weight cannot be great, for though precipitated below the upper natural limit of its rapor there are few elements found in abundance above it, and those in general of low vapor density. It is possible that the light coming from the sun is radiated from solid or liquid particles of carbon just at the point of vaporization; but Mr. Hastings is rather inclined to suspect that the photospheric material is silicon. There is also good reason to suppose, he thinks, that carbon is precipitated at a higher level, possibly along with the less common element boron.
The clouds of carbon or other smoke would naturally be drifted into spaces of downward flowing currents, thus form ing sun spots, the characteristics of which are readily accounted for by the necessary behavior of smoke cloudssink ing into regions of higher temperature. This explanation of sun spots and their allied phenomena is certainly plausible, and we shall look with interest for what older stu dents of the sun shall have to say about it.

The Matanzas International Fair.-Mr. Benjamin Giberga, general agent for the United States of the ap proaching Cuban World's Fair, announces that the opening day has been definitely fixed for February 10, 1881.

