

bushel of barley in water, let it germinate, then dry it thoroughly. (See article on Lager Beer, page 192, current volume.) Mash this malt in about 8 gallons of water heated to 170° Fah., cover the vessel, and after an hour's standing pour off the liquid, and stir up the malt again with a like quantity of hot water. Let it soak as before, then draw off, mix the liquors, add 34 lb. hops, and boil for an hour. Cool down to about 90° Fah., and stir in the decomposed dough thoroughly beaten up with tepid water. Keep in a warm place for a few hours, when active fermentation will take place, carbonic acid gas be disengaged, and when the action is complete and the liquid clear, a large quantity of yeast of excellent quality will be found at the bottom.

(27) T. H. C. writes: S. R. B. can remove his wart by using chloral hydrate. Get a little and rub it up with just enough water to make a thick sirup. Apply this to the wart with a match whittled to a wedge shape, carefully so as not to get the chloral on the well skin. It will burn without discoloring, and destroy the surface, which may be rubbed or scratched off and fresh chloral applied. This is infallible, and leaves no scar. If by accident a little gets on the well skin, no harm is done save a slight reddening and soreness.

(28) A. C. L. writes: I was told by one who professed to be a machinist, that a right hand thread could be cut in a lathe by running the carriage to the right. But I believe it to be impossible. A. It can be done. Reverse the motion of the lathe spindle and turn the cutting tool upside down, or place it behind the work.

(29) S. E. W. writes: I have heard that cold pressure upon a boiler, as when testing it with water, strains boiler more than having same number of pounds of steam. Is this so? A. Cold pressure does not strain the boiler more, if the pressure is increased gradually. If injury is done, it is by improper manipulation. The difference in strength, hot or cold, is so small as to be of no account.

(30) L. B. asks: 1. Will you please tell me, through the SCIENTIFIC AMERICAN, how to make a hole about three-quarters of an inch in diameter into the bottom of a glass bottle? A. A three-quarter brass or copper tube used as a drill and supplied with emery and water will cut the hole. You may guide your drill with a wooden guide. Great care should be taken as the work nears completion. 2. How is transparent paint for coloring the glass slides of a magic lantern prepared? A. Prussian blue, gamboge, carmine, verdigris, madder brown, indigo, crimson lake, ivory black, and the coal tar, or aniline dyes, are the principal pigments used. Raw sienna, burnt sienna, copper brown, and vandyke brown are also sometimes used. The coal tar or aniline dyes afford the richest colors, and tints are most transparent, but are unfortunately apt to fade on exposure to white light. The pigments may be ground in oil or water, but ordinary megilp (strong mastic varnish mixed with an equal quantity of pale drying oil) is preferred as the vehicle. Not a drop more than is necessary for properly working should be used, for if the colors are mixed too thin they will run into one another. A thin size of transparent gelatin in hot water may be laid on the glass when water colors are employed. The transparency of many of these colors is heightened by a thin coat of pure mastic varnish, after drying.

(31) H. E. asks (1) how to make the platinum point of a plated blowpipe remain on the instrument. A. It should be screwed on. 2. How can I make an aniline blue ink? A. Dissolve an ounce of good aniline blue in half a pint of hot water, cool and dilute with cold water until it flows properly from the pen. See Inks, SUPPLEMENT, No. 157.

(32) H. B. ask for a recipe for japanning tin covers, cheap. A. Give the ware a coat of good japan varnish and heat it in an oven at about 300° Fah. until properly hardened.

(33) H. J. N. L. asks how to supply himself with a calcium or magnesium light, or other very bright and strong light for a sign, to attract attention now and again, and the cheapest way of manufacturing the same. A. For the lime or calcium light use the jet described in answer to A. M. B. (28), page 123, current volume. The jet is supplied with oxygen and hydrogen (or illuminating gas) from India-rubber gas-bags. It is cheaper to purchase the apparatus and bags. See our advertising columns for addresses of dealers in such things. The oxygen is prepared by heating in a copper retort pure chloride of potash mixed with about one-fourth its weight of powdered peroxide of manganese. The gas given off is washed by passing it through water in a bottle similar to D., in answer to C. M., page 123 (26), current volume, and collected, is then put in the bag. Use a smooth cylinder of good quicklime three-quarters of an inch in diameter and 2 inches long, perforated to fit tightly on the spindle, or shaped with a knife to fit the lime cap. In the magnesium light a thin ribbon of the metal magnesium is placed between slender rollers operated by clockwork, so that the ribbon, when ignited, is fed forward as rapidly as consumed.

(34) J. H. W. asks: 1. Is there any publication existing that gives the names of the different kinds of vegetable, animal, and mineral oils, their gravity, their process of manufacture, their illuminating and lubricating qualities, formulas for compounding, to refine or clarify? Or can you suggest a way I can obtain the above information? A. We know of no single book that will afford all the information required. Consult Wagner's "Chemical Technology," Muspratt's "Chemistry," Ure's "Dictionary of Arts and Manufactures," Knight's "New Mechanical Dictionary," and the encyclopedias.

(35) R. W. H. writes: 1. At a meeting of farmers in Westchester County, the writer stated that the length of rope used for draught made no other difference than its extra weight if the angle of draught were the same, and proved it by the ordinary steel yard and weight close to yard and three feet distant, the cord being balanced. Then arose a discussion on the most effective angle of draught. I was under the impression that it was 18°, but diligent search has failed to give me any information, and I think it a subject of such general interest that I trouble you for an answer through the SCIENTIFIC AMERICAN. A. Gregory says

18½°; a French author 14° to 15°. 2. The parties in charge of portable engines that are left out-of-doors paint boilers once or twice a month with gas tar (that is the tar obtained from the works for making illuminating gas). Is this deleterious, and is there not something better? A. It is not deleterious, but would be better if first heated sufficiently to drive off the more volatile matters. This heating should be done with caution or the vapors will take fire.

(36) F. P. asks: 1. What proportion does the electrical resistance of one copper wire bear to another of half its diameter? A. It is inversely proportional to its sectional area; that is, the smaller wire would have four times the resistance of the larger. 2. What treatise on electricity can I get which takes up the theory and practical construction of the most approved dynamo-electric machine, and also the induction coil, fully explaining the construction of each? A. Back numbers of the SUPPLEMENT, Prescott's "Electricity and the Electric Telegraph," the "Electric Light," by Higgs, also recent text books on physics. 3. Is an electric light worked direct from the dynamo-electric machine, or is an induction coil inserted? If the latter, is there a circuit breaker in the primary circuit? A. The machine works direct. 4. How much does an induction coil increase the force? A. It does not increase the dynamic force. The electro motive force of a secondary current is very high. 5. What is a condenser as used with induction coil? A. A condenser is a series of sheets of tin foil insulated from each other and connected in alternation with opposite electrodes of the primary circuit, its office being to neutralize the extra current of the primary circuit.

**MINERALS, ETC.—Specimens have been received from the following correspondents, and examined, with the results stated:**

A. M. D.—It is a yellow ochre ground and washed it will make a cheap red or brown pigment.—O. G. S.—A nimpure kaolin—used in making cheap pottery, tiles, drain pipes, etc.—G. J. H.—Crystallized quartz rock crystal.

#### COMMUNICATIONS RECEIVED.

On the Coming Treatment of Ores. By J. C. C.

[OFFICIAL.]

#### INDEX OF INVENTIONS FOR WHICH

**Letters Patent of the United States were  
Granted in the Week Ending**

April 19, 1881.

**AND EACH BEARING THAT DATE.**

[Those marked (r) are reissued patents.]

A printed copy of the specification and drawing of any patent in the annexed list, also of any patent issued since 1866, will be furnished from this office for one dollar. In ordering please state the number and date of the patent desired and remit to Munn & Co., 37 Park Row, New York city. We also furnish copies of patents granted prior to 1866; but at increased cost, as the specifications not being printed, must be copied by hand.

Acid, process of and apparatus for concentrating sulphuric. J. Gridley ..... 240,248  
Air or other gas in vessels, storing compressed, A. James ..... 240,423  
Air purifying apparatus, J. F. Mallinekrodt ..... 240,320  
Album clasp, W. J. Fitzgerald ..... 240,314  
Annunciator for telephone exchanges, C. H. Haskins ..... 240,412

Anvil and vise, combined, J. Allen ..... 240,217  
Atomizer, A. Iske ..... 240,421  
Axle lubricator, car, N. Cross ..... 240,305  
Baling press, L. A. Corning ..... 240,308  
Bath cover, J. O'Donnell ..... 240,327  
Bath tub, cabinet, F. H. Fickett ..... 240,313  
Bed, folding, F. B. Williams ..... 240,486  
Bed spring clamp, I. A. Clippinger ..... 240,385  
Bellows, J. Fletcher ..... 240,242  
Billiard table, C. Reingardt ..... 240,461  
Boiler furnace, steam, J. Mahony ..... 240,434  
Bolt and nut lock, J. Cowdy ..... 240,387  
Bolt fastening, E. Leslie ..... 240,260  
Book clamp, W. E. Bradner ..... 240,225  
Book rest, L. F. Fuller ..... 240,246  
Boot and shoe press, F. Winslow ..... 240,487  
Boot leg, J. H. Howard ..... 240,417  
Boring machine, S. W. Putnam ..... 240,458  
Bottle and stopper, H. Barrett ..... 240,222  
Bottle washer, S. Traber ..... 240,285  
Box fastener, E. L. Mueller ..... 240,264  
Boxes, packages, etc., ornamenting the surfaces of, M. W. Brown ..... 240,228  
Bracelet gauge, W. H. Howes ..... 240,478  
Brick and other presses, Case & Bosworth ..... 240,302  
Brick machine, Phillips & Williams ..... 240,457  
Bronze powder, manufacture of, L. Brandeis (r) ..... 9,667  
Brush, J. B. Halbert ..... 240,410  
Buckle, trace, O. W. Moon ..... 240,446  
Buffing wheel, G. B. Dunham ..... 240,395  
Button and method of ornamenting the same, C. L. Woodbridge ..... 240,489  
Button, separable, I. L. Garside ..... 240,401  
Button, sleeve, T. W. Feeley ..... 240,241  
Cap, A. Adams ..... 240,351  
Car brake, Bongardner & Kerns ..... 240,370  
Car coupling, J. G. Baader ..... 240,356  
Car coupling, Cook & Leas (r) ..... 9,678  
Car coupling, M. J. Dougherty ..... 240,238  
Car door fastening, F. M. Alexander ..... 240,353  
Car heater, W. B. Pope ..... 240,267  
Car stock, H. C. Hicks ..... 240,250  
Car wheel, R. N. Allen ..... 240,218  
Carpet sweeper, M. R. Bissell ..... 240,224  
Carriage top, H. J. Miller ..... 240,444  
Caster, G. M. Ballard ..... 240,221  
Caster, G. Custer ..... 240,391  
Caster, H. Ogborn ..... 240,328  
Centrifugal machine, T. H. Müller ..... 240,325  
Chair, E. T. Starr ..... 240,476  
Cheese manufacture device for, J. Naylor, Jr ..... 240,326  
Chuck, drill, W. H. Wilson ..... 240,350  
Churn, S. T. Curtiss ..... 240,306  
Churn, reciprocating, Bartlett & Burd ..... 240,364

Chute and dump, flexible, T. H. Walbridge ..... 240,239	Power compensator, automatic, K. Vogel ..... 240,287
Cigar mould, Miller & Peters ..... 240,443	Printing textile fabrics, composition for, G. Schwarzwald ..... 240,467
Cigarette machine, J. Beninger ..... 240,367	Prop, A. S. McDermott ..... 240,437
Cigarette machine, portable, P. P. Pratt ..... 240,336	Puddling and heating furnace, B. C. Lauth ..... 240,429
Clock, alarm, A. D. Smith ..... 240,340	Pulley, belt, P. Medart (r) ..... 9,671
Clock, portable, D. A. A. Buck ..... 240,379	Pulp machine, wood, A. Kreider ..... 240,427
Clothes pounder, D. Asire ..... 240,355	Razor strap, cushioned, J. R. Torrey ..... 240,343
Clothes wringer, Shepardson & Russell ..... 240,468	Reaping machine, J. P. Adriance ..... 240,352
Coffee, etc., pot or cup for making, W. Gee ..... 240,402	Refrigerator, S. A. Hosmer ..... 240,415
Coffee roasters, stirrer for, R. J. Morton ..... 240,448	Rivets, machine for clinching split, W. F. Dial ..... 240,393
Coin case, outside, C. C. Bower ..... 240,372	Rock drill, S. Webber ..... 240,346
Combining fibrous substances, machinery for, P. Heilmann-Ducommun ..... 240,394	Saddle bags, G. W. Elliott (r) ..... 9,669
Compound engine, H. D. Dunbar ..... 240,239	Salt, apparatus for the manufacture of, Browne & Porter ..... 240,378
Copper and silver from sulphurated ores, regenerative process for extracting, J. Debay ..... 240,309	Sash cord fastener, H. R. Young ..... 240,491
Corn sheller and cleaner, comb'd, H. A. Barnard ..... 240,362	Sashes, trunks, etc., fastener for holding open, A. Montant ..... 240,265
Corner filling, D. McFee ..... 240,438	Saw, swinging, W. F. Rothenberg ..... 240,339
Corset, M. P. Bray ..... 240,373	Sawing machine, hand, W. W. Giles ..... 240,316
Cotton openers, etc., beater and cylinder for, W. E. Whitehead ..... 240,483	Sawing machine, wood, C. F. Needham ..... 240,350
Cultivator, W. P. Brown ..... 240,377	Seeding machine, M. Runstetter ..... 240,463
Dish washer, J. B. Gibbs ..... 240,404	Sewing machine, C. M. Hine ..... 240,414
Door, sliding, G. R. Kidder (r) ..... 9,675	Sewing machine, N. Meyers ..... 240,323, 240,324
Doors, hanging and fastening, C. N. Earl (r) ..... 9,679	Sewing machine, H. O. Naun ..... 240,449
Double tree, J. Jensen ..... 240,424	Sewing machine, J. T. Schimmler ..... 240,466
Doweling machine attachment, Weber & Schaefer ..... 240,481	Sewing machine needles, machine for scouring, J. Brooks ..... 240,226
Drop light fixture, C. F. Spencer ..... 240,472	Sewing machine shuttle, R. M. Rose ..... 240,338
Dyeing fabrics with artificial indigo blue, Baeyer & Caro ..... 240,360	Sewing machine, sole, Daniel & Eppler, Jr. ..... 240,307
Electric switch, J. O. Ziegler ..... 240,492	Shaft coupling, W. L. Church ..... 240,232
Emery wheels, tool for dressing and turning, G. J. & S. J. Shimer ..... 240,279	Sheave, Springer & Keeska ..... 240,474
Exhaust pipe, vacuum, D. Harrigan ..... 240,249	Sheet metal working presses, machine for feeding, G. H. Perkins ..... 240,333
Fan, S. Scheuer ..... 240,275	Shingle edging machine, F. J. Drake ..... 240,310
Faucet, beer, J. H. Farley ..... 240,240	Shirt, S. C. Wright ..... 240,396
Feed water heater, Ashcroft & Tucker ..... 240,220	Shoe box indicator, J. Baker ..... 240,297
Feed water heater, F. Shickle ..... 240,278	Shoe fastening, W. T. Strasser ..... 240,283
Feeding stock in cars, device for, J. S. Butterfield ..... 240,230	Shutter fastener, Salisbury & Wilbur ..... 240,274
Fence, T. D. Fritter ..... 240,315	Silo, L. H. Whitney ..... 240,485
Fence link, E. M. Crandall ..... 240,388	Skate, roller, E. H. Barney ..... 240,363
Fencing, machine for manufacturing metallic strip, D. C. Stover ..... 240,477	Sleeve support, elastic, W. E. Smith ..... 240,471
Filter press, A. Gordon ..... 240,406	Sleigh brace, W. H. Pettit ..... 240,456
Firearms, butt cushion for, F. H. Holton ..... 240,251	Sleigh brake, P. C. Flick ..... 240,243
Flooring clamp, O. O. Woodruff ..... 240,490	Smoke consuming furnace, F. B. Giesler ..... 240,005
Folding machine, Cross & Stocking ..... 240,390	Soldering machine, can, W. D. Brooks ..... 240,375
Folding machine, L. C. Crowell ..... 240,235	Sole, inner, G. W. Day ..... 240,3:2
Fruit picker, I. N. Jackson ..... 240,422	Sole nailing machine, A. Knowlton ..... 240,254
Fuel feeding apparatus, C. H. Palmer ..... 240,265	Sound applicable to revolving wheels, method of absorbing, F. Wegmann ..... 240,347
Game apparatus, W. D. Pittman ..... 240,341	Soup compound, J. F. Tyrell ..... 240,343
Garment, bifurcated, F. C. Shaw ..... 240,277	Spool, M. W. Marsden ..... 240,436
Governor, marine engine, Crane & Platts ..... 240,389	Stalk and weed roller and cutter, H. H. Spencer ..... 240,473
Grain binder, J. B. Greenhut (r) ..... 9,670	Stamp, canceling, F. E. Grothaus ..... 240,409
Grain binder, S. D. Locke ..... 240,432	Steam boiler, E. H. Ashcroft ..... 240,219
Grain binder, E. D. McLean ..... 240,446	Steam boiler, G. H. Babcock et al. ..... 240,358
Grain or ores, toller for, J. M. Wallace ..... 240,344	Steam engine, G. H. Babcock et al. ..... 240,357
Grain separator, E. C. Nichols ..... 240,451	Steam engine, H. H. Westinghouse ..... 240,492
Grain separator attachment, C. H. Taylor ..... 240,478	Steam generator, B. Brazelle ..... 240,299
Grinding grain, etc., roller mill for, O. Oexle ..... 240,453	Steam generator, G. A. Wells ..... 240,292
Grinding mill, J. Stevens ..... 240,285	Steam trap, G. W. Blake ..... 240,368
Gun, heavy rifled, T. T. S. Laidley ..... 240,319	Stove, oil, H. McConnell ..... 240,322
Hand drill, G. D. Belcher ..... 240,223	Stove urn, H. M. Ryder ..... 240,273
Harrow, earth pulverizing, E. Naramore ..... 240,494	Straw burning furnace, E. Huber ..... 240,420
Harrow, pulverizing disk, R. D. Norton (r) ..... 9,676	Table, G. W. Buss ..... 240,301
Harrow teeth, machine for bending spring, J. K. Wagner ..... 240,288	Take up hook for ropes or chains, L. Rawcliffe ..... 240,271
Hat brims, method of and apparatus for softening,	