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PATENT ROYALTIES ON SHOE MACHINERY.

fault with our patent laws and the way in which they are enforced, without, as we conceive, a just apprehension of the courts. The convention thereupon appointed a committhe grounds on which their complaint is based. They recently held a National Convention of the trade in Philadelphia, for the discussion of this question, and matters related thereto, during the progress of which, not withstanding that many untenable propositions were made, and very extreme opinions were put forward by individual members, it must be allowed that great good sense was manifested, the conclusions reached pointing in what was perhaps the might be reached.

For some years past it has been an extremely unpopular and up-hill work to endeavor to sell to shoe manufacturers a machine for which a royalty was charged on the work done to cover the rights of the patentee. There were many cided advantage to them, they would be willing to pay a to use as they saw fit, while they did not believe it was possible to offer them a machine the payment for the patent tory. rights in which was to be made on the basis of a specified royalty as would be enforced upon all other users of the strength of the containing vessel. improvements are intended. The old workmen are preju- into steam in small converting chambers. must, of course, always go to the courts for final decision, heat not available for heating purposes or for steam power. although the patent itself is prima facie evidence of its own The alleged advantages of this system of circulating methods, and so be free from all royalty payments. In this the central generator. way many of the most valuable patented improvements prizes can be counted on the finger ends.

ticable, and certainly was at the time eminently satisfactory are able to obtain now. to the trade. Under the able management of one who wasas accomplished a mechanic as he was a shrewd business man, the machine almost revolutionized the boot and shoe manufacture, and has yielded magnificent profits to the patentee.

ject in calling the meeting was to consult in regard to how powers. much longer the royalties must be paid on the sole-sewing machine.

We noticed, a few weeks ago, the decision of Judge Blatchford, virtually affirming that the patents would hold VI. MISCELLAN BOUS — A Miner's Daring and Endurance.

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the law on their side. Great as had been their profits, it was not denied that they had done a vast deal for the prostruction of the Earth

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The Doublation and international peace is yet a long way off; and it will not do for the wealthiest country of the world off; and it will not do for the wealthiest country of the world off; and it will not do for the wealthiest country of the world off; and it will not do for the wealthiest country of the world off; and it will not do for the wealthiest country of the world off; and it will not do for the wealthiest country of the world off; and it will not do for the wealthiest country of the world off; and it will not do for the wealthiest country of the world off; and it will not do for the wealthiest country of the world off; and it will not do for the wealthiest country off; and it will not do for the wealthiest country off; and it will not do for the wealthiest country of the world off; and it will not do for the wealthiest country of the world off; and it will not do for the wealthiest country off; and it will not do for the wealthiest country off; and perity of the trade, particularly among small manufacturers; consciousness of insecurity inseparable from a lack of means

but while they now stood, as a strong corporation, ready The shoe manufacturers of the United States, or at least a and able to meet the issues at law with the manufacturers, they considerable proportion of them, have lately been finding were willing to confer and negotiate in regard to such future royalties as had not been decided upon in their favor by tee of representative manufacturers to take charge of such negotiations, not only with this company, but with all others owning patents which were paid for by royalties, with power to commence legal proceedings should they deem such course

Patentees generally can certainly have no objections to negotiations looking to a settlement in cash in lieu of royalties for their rights, and such moderate action on the part of the only direction from which practically beneficial results convention is far more sensible than it would have been for its members to rush blindly into expensive and almost interminable litigation.

THE PRALL SYSTEM OF HEATING.

During their recent convention in this city the members in the trade, including some of its most influential members, of the American Society of Civil Engineers were entertained who took the position that, for any machine that was of de- by the Prall Union Heating Company. The dinner was cooked throughout by superheated water; and whatever sufficient round sum down, and then be the owners thereof, may have been the cost on the relative economy of the system, the cooking was accepted as unquestionably satisfac-

That bread can be baked and meat roasted by hot water tax for each pair of shoes produced. There are, of course, may seem quite incredible to those who think of boiling water two sides to this question. There are many manufacturers only as commonly seen in open vessels. Under atmospheric who would not be able to purchase outright a machine pressure water can be heated no higher than 212°, far below covering the introduction of valuable patents, but who a roasting temperature. But when confined there is no limit would find it no tax, comparatively speaking, to pay such to the temperature it may receive save the weakness or

same improvement, and hence would become a regular item . The Union Heating Company propose to supply heat and in the cost of production in all goods of the kind. In this powerto houses by a system of pipes circulating water heated way the royalty system, where all are taxed alike, places under pressure to about 376°, that is, a pressure of about 160 the small manufacturer on an equal basis with the producer pounds above the atmosphere. In being conveyed a mile possessed of unlimited means. Perhaps quite as common a in boxed pipes, under ground, the water, it is claimed, loses ground, however, for the adoption of the royalty system in not more than 1°, so that a temperature of 375° can be mainthe introduction of any particular patented improvement, is tained in the pipes of a cooking range, a heat sufficient for the skepticism with which new inventions are sometimes all culinary purposes. The heating of houses can be effected looked upon when first brought to the attention of those either by air currents circulating around hot-water coils, or practically engaged in the particular industry for which the by means of steam radiators, the hot water being converted

diced against and look with distrust upon the innovation, In the operation of the system, central boiler stations will so that, if they give to the inventor any credit at all, their be established in districts of about one square mile area. allowance is so meager that it would hardly afford a basis The pipes conveying the superheated water from the cenfor fixing any proper compensation for the improvement, Ital station and back again, are laid in the same trench, and and even this concession is frequently accompanied by the are so connected as to allow a forced circulation. The reassertion that the patent is for something not new, or not turn pipe conveys to the generator all the water not drawn entitled to the protection of a patent. The last question off for domestic or other purposes, thereby saving all the

validity. But the manufacturer who takes a machine on superheated water over systems of steam heating consist trial, the patentee to be paid by royalties, seldom binds him- in the smaller size and cost of the service pipes; in self to pay anything for the improvement unless he finds it the smaller loss of heat by radiation and condensation, valuable to him; in other words, he need not produce his owing to the smallness of the pipes; and the saving of fuel goods with its aid, but may keep on according to his old through the return of all the unused condensed water to

At the trial station at 125th street about 3,000 feet of pipe have been introduced, and, with a little practice and the re- have been laid. The water to be circulated is heated to moval of first prejudices, been made to work successfully, about 342°, and is said to be driven through the system at the tax at first being so light as to seem insignificant. The such a rate that no water is allowed to be more than fifteen inventor, in fact, has been to all the expense of perfecting minutes away from the boiler. It is estimated that two or his machine, device, or process, overcoming objections three cubic feet of water an hour will suffice for heating an thereto, and proving its practical success, before obtaining ordinary city house, and that the cost to consumers will be any return for his outlay, and, therefore, according to all much less than with any other system of heating. To debusiness principles, is eatitled to a proportionate reward. termine this, however, we are inclined to think that some-There are many inventors and patentees who have traveled thing more than brief experimental trials, under the mathis road to meet failure only; many more have achieved a nagement of the company's engineers, will be necessary. fair degree of success; the few who have won the grand However promising a system may be theoretically, serious difficulties are apt to be encountered when it is put to the The boot and shoe trade affords one conspicuous instance test of practical use at the hand of ignorant and unskillful of the splendid success of a patented improvement, as exem-servants. In the ordinary use of steam at low pressure for plified in the sole-sewing machine. It was only by a long domestic purposes, leaking joints and valves are a source of course of experiment and the investment of a great deal of constant trouble; much more must they be troublesome money that it was perfected; it did not easily obtain a first under a pressure four or five times as great. At any rate introduction, so the system of putting it in factories, and the successful use of superheated water in the wav proallowing the manufacturers to pay for its use a small royalty posed will necessitate a style of valve making and steam per pair of shoes made, was the only one then thought prac- fitting marvelously better than builders and house owners

THE RESTORATION OF OUR COMMERCIAL AND NAVAL

No question before the American people to-day presents This triumph, however, gave a strong encouragement to so wide a range of problems of national interest, so many other patentees to adopt the royalty system, and the number problems having a direct and vital bearing on the prosperity has become so great as to cause much opposition to royal- and security of the country as a whole, as that which seeks ties in the trade; and this was a principal topic of discus- an answer in the restoration of the United States to their sion at the late convention in Philadelphia. The prime ob- former and proper place among the commercial and naval

Our industrial interests cry aloud for a reconquest of the sea by a commercial marine flying the Stars and Stripes. The security of our coasts, not less than the protection of the mercantile fleets which our enterprising traders are good, and royalties thereon be collectible, till next August, bound to set affoat before another generation passes, demands but there are many in the trade who were not disposed to the speedy building of a navy commensurate in magnitude, accept this as final. Ample discussion at the convention, capacity, and power, with our position as a nation among however, showed the doubtful utility of any further contest the ruling nations of the civilized world. The universal on this point, as the representatives of the sole-sewing marreign of arbitration and international peace is yet a long way