Business and Lersonal.

The Charge for Insertion under this head is One Dollar a line for each insertion ; about eight words to a line. Advertisements must be received at publication office as early as Thursday morning to appear in next issue. The publishers of this paper guarantee to adver- History of Progress made in Wood-working Machinery," tisers a circulation of not less than 50,000 copies every weekly issue.

A Mechanical Engineer, thorough mechanic and draughtsman, desires engagement. Pumping and hydraulic machinery a specialty. Address Hydraulics, Box 773, New York city.

Many of the largest and finest structures in this coun try are painted with H. W. Johns' Asbestos Liquid Paints, which are rapidly taking the place of all others for the better classes of dwellings, on account of their superior richness of color and durability, which render them the most beautiful as well as the most economical paints in the world. H. W. Johns' M'f'g Co., 87 Maiden Lane, New York, are the sole manufacturers.

Stationary, Paddle, and Propeller Yacht Engines, Propeller Wheels, etc. W. J. Sanderson, Syracuse, N. Y Judson's Sectional Assay Furnaces. Muffles 6 x 12 and 9x15in. W. E. Judson, Cleveland, O.

Walrus Leather, Solid Walrus Wheels; Wood Wheels covered with walrus leather. Greene, Tweed & Co., N.Y.

We will purchase or manufacture on royalty, patented articles of real merit. Farley & Richards, Phila., Pa.

Wanted-A Button Machine that will draw and pierce Levi Houston, Montgomery, Pa. See ad. page 45. a tin blank; second-hand; give price; also tin blanks and strips wanted. Opal Ware Co., 323 Chestnut St., Philadelphia, Pa.

Peck's Patent Drop Press. See adv., page 173.

Nickel Solution for dipping. Only boiling; no battery; no royalty. Fine coating; stands polishing. Half gallon sample cans sent on receipt of \$1. Recipe, \$5. Reliable gold, silver and copper dips. Recipe. \$2 each. A. Lovie, 92 N. Broadway, Baltimore, Md.

All kinds Machine Drawings. Inventors' work a specialty. Office hours 9 to 6. 733 Broadway,3d floor front. Vertical & Yacht Engines. T.P.Pemberton, 276 Water St., N. Y.

Brick Presses for Fire and Red Brick manufactured at 309 S. Fifth St., Phila., Pa. S. P. Miller & Son.

Having bought the Forsythe Scale Works here, we offer our present manufactory, with 25 H. P. engine and boiler, for sale This property is well situated for manufacturing, only three blocks from depot. Will be sold low. Waukegan, Ill. is 35 miles north of Chicago. Full description sent on application. Powell & Douglas, M'f'rs Pumps and Windmills, Waukegan, Ill.

Spokes and Rims, white oak and hickory, best quaity, to any pattern, and Hammer Handles of best hickory. John Fitz, Martinsburg, West Va.

For the best Stave, Barrel, Keg, and Hogshead Machinery, address H. A. Crossley, Cleveland, Ohio.

Collection of Ornaments .- A book containing over 1,000 different designs, such as crests, coats of arms, vignettes, scrolls, corners, borders, etc., scnt on receipt of \$2. Palm & Fechteler, 43 Broadway, New York city.

Linen Hose and Rubber Hose of all sizes, with or without coupling. Greene, Tweed & Co., New York. Brass & Copper in sheets, wire & blanks. See ad. p. 173.

Best Oak Tanned Leather Belting. Wm. F. Forepaugh, Jr., & Bros., 531 Jefferson St., Philadelphia, Pa.

National Steel Tube Cleaner for boiler tubes. Adjustable, durable. Chalmers-Spence Co., 40 John St., N. Y. Split Pulleys at low prices, and of same strength and

appearance as Whole Pulleys. Yocom & Son's Shafting Works, Drinker St., Philadelphia, Pa. Stave, Barrel, Keg, and Hogshead Machinery a spe-

cialty, by E. & B. Holmes. Buffalo, N. Y. Solid Emery Vulcanite Wheels-The Solid Original

Emery Wheel - other kinds imitations and inferior. Caution.-Our name is stamped in full on all our best Standard Belting, Packing, and Hose. Buy that only. The best is the cheapest. New York Belting and Packing Company, 37 and 38 Park Row, N. Y.

Sheet Metal Presses. Ferracute Co., Bridgeton, N. J.

Nickel Plating. - Sole manufacturers cast nickel anodes, pure nickel salts. importers Vienna lime, crocus, etc. Condit, Hanson & Van Winkle, Newark, N. J., and 92 and 94 Liberty St., New York.

Wright's Patent Steam Engine, with automatic cutoff. The best engine made. For prices, address William Wright, Manufacturer, Newburgh. N. Y.

Presses. Dies. and Tools for working Sheet Metal. etc. Fruit & other can tools. Bliss & Williams. B'klyn, N. Y. Bradley's cushioned helve hammers. See illus. ad. p. 110.

Ice Machines selected. Information on all kinds. Benjamin's Sci. Expert Office, 37 Park Row, New York.

Forsaith & Co., Manchester, N. H., & 213 Centre St., Bolt Forging Machines, Power Hammers, Comb'd

Horizontal Steam Engines and Boilers of best construction. Atlantic Steam Engine Works, Brooklyn, N.Y. The Paragon School Desk and Garretson's Extension Table Slide manufactured by Buffalo Hardware Co.

Planing and Matching Machines, Band and Scroll Saws, Universal Wood-workers, Universal Hand Jointers, Shaping, Sand-papering Machines, etc. manufid by Bentel, Margedant & Co., Hamilton, Ohio. "Illustrated sent free.

Fire Brick, Tile, and Clay Retorts, all shapes. Borgner & O'Brien M'f'rs, 23d St., above Race, Phila., Pa.

The Chester Steel Castings Co., office 407 Library St. Philadelphia, Pa., can prove by 15,000 Crank Shafts, and 10,000 Gear Wheels, now in use, the superiority of their Castings over all others. Circular and price list free. Diamond Saws. J. Dickinson, 64 Nassau St., N. Y.

The Improved Hydraulic Jacks. Punches, and Tube Expanders. R. Dudgeon, 24 Columbia St., New York, All makes and sizes of Steam Hammers bored out. L. B. Flanders Machine Works, Philadelphia, Pa.

For Superior Steam Heat. Appar., see adv., page 172. Valve Refitting Machine. See adv., page 174.

Cut Gears for Models. etc. Models, working machinery, experimental work, manufacturing, etc., to order. D. Gilbert & Son, 212 Chester St., Phila., Pa.

Holly System of Water Supply and Fire Protection for Cities and Villages. See advertisement in SCIEN-TIFIC AMERICAN of last week.

The E. Horton & Son Co., Windsor Locks, Conn., manufacture the Sweetland Improved Horton Chuck. Special Wood-Working Machinery of every variety.

The best Truss ever used. Send for descriptive circu-

lar to N. Y. Elastic Truss Co., 683 Broadway, New York. Inventors' Institute, Cooper Union. A permanent exhibition of inventions. Prospectus on application. 733 Broadway, N. Y.

For Reliable Emery Wheels and Machines, address The Lehigh Valley Emery Wheel Co., Wcissport, PaSteam Engines; Eclipse Safety Sectional Boiler. Lam-

bertville Iron Works, Lambertville, N. J. See ad. p. 174. For Shafts, Pulleys, or Hangers, call and see stock kept at 79 Liberty St., N. Y. Wm. Sellers & Co.

Nellis' Cast Tool Steel, Castings from which our spe cialty is Plov Shares. Also all kinds agricultural steels and ornamental fencings. Nellis, Shriver & Co., Pittsburg, Pa. Wheels and Pinions, heavy and light, remarkably strong and durable. Especially suited for sugar mills and similar work. Circulars on application. Pittsburg

Steel Casting Company, Pittsburg, Pa. New Economizer Portable Engine. See illus. adv. p. 174. Fine Taps and Dies in Cases for Jewelers, Dentists, and Machinists. Pratt & Whitney Co., Hartford, Conn. Hand Fire Engines, Lift and Force Pumps, for fire and all other purposes. Address Rumsey & Co., Seneca Falls, N.Y., and 93 Liberty St., N.Y. city, U.S.A.

.Vm. Sellers & Co., Phila., have introduced a new injector, worked by a single motion of a lever.

Ore Breaker, Crusher, and Pulverizer. Smaller sizes run by horse power. See p. 177. Totten & Co., Pittsburg

NEW BOOKS AND PUBLICATIONS.

CIVILIZATION: IS ITS CAUSE NATURAL OR SUPERNATURAL? Philadelphia: Chas. OR H. Marot. 8vo, pp. 140.

The author describes himself as a wayfarer in search of the truth, but it is very clear that he had made up his mind on that score long before he began these sermon-like chapters. He holds the origin of civilization to be supernatural, and pronounces the theory of evolution a dream. Christianity, as popularly taught, he describes as no better than Darwinism; but holds. notwithstanding, that true Christianity is the sole foundation of human progress.

MINES OF MAINE, 1879-80. By F. L. Bartlett, State Assayer. Portland: B. Thurston & Co. Price 25 cents.

Describes the present condition and future prospects of the mines of Maine. Four years ago such a book would have been an impossibility, for there were then no developed mines in Maine. Now there are half a hundred in full operation, yielding gold, silver, and copper. Tin, zinc, arsenic, iron, nickel, and cobalt are also found. There is besides an abundance of non-metallic minerals of value; so that Maine promises soon to take rank among our great mining States. Mr. Bart-lett's well made little book will be likely to attract much attention to these long-neglected sources of wealth.

REVISTA CIENTIFICA MEXICANA. Tomo L, Num. 1. Mexice, Diciembre de 1879.

We have here the first number of a New Mexican publication which gives promise of being a valuable addition to the already large list of journals devoted to general science. It contains an illustrated article on Hand Fire Eng. & Hose Carriages, New & 2d hand Machin- the "Different Species of Maguey (Agave) which are ery. Send stamp for illus. cat. State just what you want. cultivated on the Plains of Apam and in the Districtof holula " by Professor icio Bl

CRIME AND PAUPERISM. By Henry W. Lord. Lansing, Mich: W. S. George & Co.

This is an address by the Secretary of the Michigan State Board of Charities to the Michigan Superintendents of the Poor in their sixth annual convention. Mr. Lord takes the ground that idleness is more demoralizing than ignorance, and supports it with a sufficient array of fact and logic to justify his opposition to the provision of the Michigan constitution forbidding the teaching of mechanical trades in the State prison.

THE FRANCO-AMERICAN TREATY OF COM-MERCE. Pamphlets by Leon Chotteau. New York and Paris.

1. Reports and resolutions relative to a treaty of commerce between the United States and France, adopted in the Chambers of Commerce of the United States and France. 2. Report by Leon Chotteau, delegate of the French" committee, of his two campaigns in the United States to secure a lowering of the customs tariffs of France and America, with an introduction by the Secretary of the French Committee, Auguste Desmolins. 3. Translation of "My two Campaigns."

RECENT GOVERNMENT REPORTS. States. Washington: Government Printing Office.

United States Commission of Fish and Fisheries. Part V. Report of the Commission for 1877. Annual Report of the Secretary of the Treasury on the State of the Finances for the year 1879. Annual Report of the Director of the Mint for 1879. Statistical Abstract of the United States, first number, 1878, Bureau of Statistics. Annual Report of the Chief of the Bureau of Statistics for 1879. Quarterly Report of the Bureau of Statistics relative to imports, exports, immigration, and navigation, to June 30, 1879. Annual Report of the Operations of the United States Life Saving Service for 187'8.

REPORT ON EXPERIMENTS IN BOILER BRA. to former answers or articles, will be kind enough to CING. U.S. Navy Department, Bureau of name the date of the paper and the page, or the number Steam Navigation. Washington: Gov. of the question. ernment Print.

Contains plates, tables, etc., with a short résumé of the work and results of a series of test experiments to determine the value and resistance of screw stay bolts for boilers under different conditions, using iron, steel, and copper plates of different thicknesses, etc. Bolts those riveted with the ordinary low conical head required an average strain of 35,033 lb. to draw them through the plate, the rivet head giving an additional strength of 2,248 lb. to a 1 inch stay bolt. The gain in favor of the button head bolt over the ordinary conical head ranged from 23 to 36 per cent.

THE NEW DEPARTURE IN THE COMMON Schools of Quincy. By Charles F. Adams, Jr. Boston: Estes & Lauriat. Price 25 cents.

Contains three papers: 1. The Public Library and the mon Schools of Quincy, Mass. Thenew departure is in advocated, and the results are of such importance as to here

VAN NOSTRAND'S SCIENCE SERIES, New York: D. Van Nostrand. Price 50 cents.

The recent addition to this series of reprints are as follows: No 47. Linkages; the different forms and uses of Articulated Links; by J. D. C. DeRoos. No. 48. Theory of Solid and Braced Elastic Arches, applied to arch bridges and roofs in iron, wood, concrete, or other and made of finance material; Graphical Analysis; by Wm. Cain, C.E. No. 49. On the Motion of a Solid in a Fluid, and the Vibration of Liquid Spheroids; by Thos. Craig, Ph.D.

HOW AND WHEN THE WORLD WILL END. By Rev. Joseph Wild, D.D. New York: James Huggins, 372 Pearl street.

Brooklyn. the title of the book being that of the last the composition made up of 11/2 barrels cement; 3x11/2,

THE WORLD'S TIME.

A table showing equivalent local time every ten minutes during the day at prominent cities in the Eastern and the Western Hemisphere. Issued by the Baltimore and Ohio Railroad Company, 315 Broadway, N.Y.

Volume XXI. July to December, 1879. New York: D. Van Nostrand.

The bound volumes of this well conducted magazine

RELATIONS OF EDUCATION AND INDUSTRY TO BOLETIN DE LA SOCIEDAD DE GEOGRAFIA Y ESTADISTICA DE LA REPUBLICA MEXI-Tomo IV. Nos. 6 and 7 Mexico, CANA. 1879.

The present double number of the Mexican Geographical Society's Bulletin, which has just come to hand, is mainly taken up with orations delivered by different members on the occasions of the two sessions held in honor of M. Thiers and of Father Secchi. The scientific paper in this issue is by Sr. V. Reyes, and entitled Statistico-Geographical Teachings as to mortality in the State of Morellos. This article, which must prove of considerable local interest and value, is illustrated with well executed colored charts showing the percentages of death in the different municipalities of the State from various prominent diseases. As with former numbers of this Society's publications, the general make up of the Bulletin is most excellent, and the taste displayed in the typography reflects great credit on the editors and printers.

PROTECTION OF FORESTS A NECESSITY. By S. v. Dorrien. New York: B. Westermann & Co. Paper, pp. 33.

Discusses the devastation of forests in Europe and the lessons learned therefrom, and argues that the protection of forests is a matter of immediate serious so-United | licitude, the existence of forests being absolutely necessary to our national prosperity and life.



HINTS 'TO CORRESPONDENTS.

No attention will be paid to communications unless accompanied with the full name and address of the writer.

Names and addresses of correspondents will not be given to inquirers.

We renew our request that correspondents, in referring to former answers or articles, will be kind enough to

Correspondents whose inquiries do not appear after a reasonable time should repeat them. If not then published, they may conclude that, for good reasons, the Editor declines them.

Persons desiring special information which is purely of a personal character, and not of general interest, should remit from \$1 to \$5, according to the subject, not riveted drew out at an average strain of 32,785 lb.; as we cannot be expected to spend time and labor to obtain such information without remuneration.

Any numbers of the SCIENTIFIC AMERICAN SUPPLE-MENT referred to in these columns may be had at this office. Price 10 cents each.

(1) J. B. W. asks: Would there be danger of springing or breaking a circular or crosscut saw with a press gummer, or would it be safer to use an emery wheel? A. We think it would be safer to use an emery wheel.

(2) W. H. C. asks: (1) In using insulated Public Schools; 2. Fiction in Public Libraries and Edu-cational Catalogues; 3. The New Departure in the Com-PIEMENT, No. 160, how many layers are necessary to PLEMENT, No. 160, how many layers are necessary to make a spark of about one inch? A. About 30. 2. Would a direction which the SCIENTIFIC AMERICAN has long not the extra current and its effects be increased if there were more layers (than two) in the primary? A. Not call for a fuller consideration than there is space for seriously. 3. Will not a carbon button pressed by a platinum tipped screw make a good commutator? A. No: the carbon will soon burn out. 4. What mixture is used on a copper disk for engraving glass? A. Emery and oil.

> (3) F. F. writes: I am replating spoons which have been in use and become badly scratched. How can the surface be made smooth again most exand grades of fineness. 2. How is the fine polish seen on new work obtained? A. By burnishing

(4) C. M. writes: In Vol. xli., No. 25, page 392, SCIENTIFIC AMERICAN, near the bottom of right hand column, I find this: "The concrete is composed of 5 parts sand and grave! as found in the river, 3 parts broken stone, and 1½ barrels Rosendale cement." A course of sermons delivered in a popular church in $\$ In this case is the 1½ barrels taken as a unit? And is discourse. The entire series is remarkable for the evi- that is, 41/2 barrels of broken stone; 5x11/2, that is, 71/2 dence it furnishes of the survival of a phase of culture barrels sand and gravel? When parts are spoken of, is that most men imagine to have long since passed away. weight or measure intended? When the expression parts is used, as in parts of a compound, parts of an estate, is anything definite said unless a definite unit is given? A. The constituents of concrete mixtures are generally measured. In compositions of matter, when parts are mentioned without reference to a definite unit, weights are usually implied. 2. What is the com-VAN NOSTRAND'S ENGINEERING MAGAZINE position of the potato flour spoken of in the No. 5, present volume, page 72, as being extensively used for sizing and other purposes? A.

> Potatoes dried at 100• Fah. Composition of Newly dug potatoes