THE LICENSE FEE AS A MEASURE OF DAMAGES.

body, or any other, may sit and listen to attorneys representtelligent conclusion, and still, in a matter so complex as this, it is more than likely that, when the converging rays of a tion is the ordinary license fee? great many minds are turned upon that subject, new considerations and new thoughts may be suggested, which it is well worth while to utilize.'

The remarks of the distinguished New York statesman ters retained for that purpose by associations more or less proposed rule offer a premium for just such a policy? inimical to patents.

It is observable that advocates and apologists of the Wadleigh bill-perhaps conscious of the fallacious character of their conclusions-seem desirous to subordinate legislation to such mere judicial fictions and technicalities of the forum as that which finds it necessary to regard the infringer of a patent as a "trustee," before the rights of recovery of profits can be adjudged against him; and the fiction which would exalt the license fee from its position as one of several tests of value to be the absolute "measure" of compensation to the defrauded patentee; thus placing the clandestine user on ship in the machinery itself. Manufacturers and users of a level with the licensee, and arbitrarily fixing the price at which the private property of one man may be appropriated problem. It is perhaps simple enough to lubricate surfaces by any other.

Instead of the procrustean rules with which it is sought to tie the hands of tribunals, much better would be the mode recommended by Senator Matthews, who, in closing the debate, remarked: "I am of opinion that every avenue of evidence ought to be kept open, for proof, in each individual such a case should be reasonable and fair, and that that should be left absolutely, upon that evidence, to the discretion of the tribunal charged by law with the finding of such a verdict or the making of such a decree, without any restraint, shutting out any light; so that every fact and every circum-oils, stance which is material and important to the determination of the question shall be permitted to be proved."

Now, is not the much insisted rule of the license fee, as the absolute measure of damage or profit, directly in conflict with the Ohio Senator's well stated principle of action? oils of vegetable origin. Next to olive oil come the oils ex-Does not the drift of reasoning that prescribes such a rule virtually destroy the "EXCLUSIVE" attribute which the Constitution makes inherent in the franchise?

It is conceded by Mr. Christiancy that the right, so long as as he pleases with, as much so as the right of possession in in considerable quantities. a mine or a field; nay, more, that, in such a close monopoly, the patentee is entitled as a measure of damage against an infringer, to the entire usufruct or beneficial results of his improvement, although such results are very well known to

well known to be attributable to the anxiety of the patentee ! away-to get the manufacture into the hands of competent but not one cent to the marauder.

and the places in which and by whom his franchise shall be nary machinery. utilized?

twenty-five or thirty years ago the manufacture of tongued large and the weight great. flooring was subject to the Wood worth patent. This manuof \$1,000. The ability of these licensees to undertake the bility. manufacture rested implicitly on the patentee's guarantee as hecome of their contracts and of the business founded on association—could have stepped in and defied the inventor and the honest licensees, in the assurance that Justice—should the reasonable compensation for the tortious use?

The frequent, somewhat promiscuous disposal of their rights at almost nominal figures, by necessitous or unthrifty inventors, does not, as some would have us believe, necessarily imply a total surrender to the public at a given price, nor does it invest any one with the liberty to appropriate such right on the terms thus granted to others, or any terms; nor does Congress, nor all the tribunals between the two and wears them away. oceans, step in between the humblest patentee that can be cited by Senator Christiancy and that patentee's "EXCLU-SIVE" property in his own invention.

ests of those who may, with my consent, have undertaken medal of superiority to Mr. R. J. Chard, of this city, for the adelphia, Pa.

and session of Senate bill No. 300, Senator Conkling quoted might not even the public, be best served by my doing so? the familiar aphorism that "everybody knows more than Well, now, what becomes of this option, if any irresponsianybody," and he added: "The ablest committee in this ble party may step in and manufacture my device on no royalty at all-for many patentees are unable to incur the ing somebody else, and come to a most conscientious and in- expense of a patent suit, and with the further assurance that, in the event of prosecution, the measure of compensa-

Gentlemen who concede my exclusive right to my invention in its integrity so long as I confine the manufacture to page, are located at 134 Maiden Lane, in this city. Here my own attic, and that even to the extent of the entire benefits, usually manifold the amount of an ordinary license lose none of their pertinency from the fact that the arguments fee, will scarcely allege that the interests of the community before the committee were almost wholly by eminent barris. are subserved by such a narrow policy. But does not the

> Gentlemen call this a Statute of Repose. Truly, of repose with a vengeance—the REPOSE OF DEATH!

> > GEO. H. KNIGHT.

Cincinnati, January 23, 1879.

AMERICAN INDUSTRIES.-No. 5.

THE MANUFACTURE OF LUBRICENE.

One of the inevitable problems connected with the general introduction of machinery is that of proper lubrication; this is second only to correctness of design and good workmanmachinery well know how difficult it is to cope with this so that friction is minimized; but there are other elements in the problem, which are quite as important as this, among which we mention the matter of economy, the time consumed in applying the lubricant, and the effect of the lubricant on the surface to which it is applied.

These points, although apparently quite simple, are really case, according to its-circumstances, and that the amount in complex and have recently commanded a great deal of atten-great numbers by approved machinery in the shop shown tion in the mechanical world; so much indeed that it has at the lower right hand corner of the engraving. been made the subject of the most delicate tests known in

Oils for lubricating purposes are generally comprised in without any artificial rules to bind that discretion, without three classes, viz.: vegetable oils, animal oils, and mineral

Among the vegetable oils, olive oil holds without dispute the first place; it has the great advantage that it can be purified without the assistance of mineral acids, and thus attains a higher value, which cannot be approached by other tracted from sesame, sometimes called "gingelly oil;" from ground nuts, which, to a certain extent, can also be purified without acids. Colza and cotton-seed oils follow at a long distance; they must needs be purified by acids, which free it remains wholly in the hands of the inventor, is his, to do them from the pectic and azotic matters which they contain

Unfortunately, this necessary treatment with, say, sulphuric acid, while it bleaches the oil, also alters materially its composition, predisposing it to easy decomposition. Be- friction surfaces are continuously lubricated without waste, sides, if the proper proportions of acid are not carefully em and without the necessity of constant attention. be often manifold the amount of the customary license fee. | ployed, fatty acids are produced, which, dissolving in the The sometimes relative insignificance of the license fee is oil, are detrimental to its application as a lubricant.

The second class comprises the oils and greases derived it is growing in favor wherever it is introduced. -before many months of his brief franchise have slipped from animal substances. They are used for the finest machinery, for which they are specially valuable, and where men, and, in order to accomplish this, and that the device the quantity is so small that the price is no consideration. may fight its way against the vis inertiæ of routine and pre-| They must all be much refined, either to remove the free judice and reach early and extensive sale, the patentee is fatty acids which sometimes are present in comparatively willing to forego a very large proportion—often exceeding very great amounts, or other animal matters which very often nine tenths of the actual benefit. He is willing to surrender accompany them in solution, which, not being wanted, are so much to the legitimate manufacturer and to the public, impurities. To this class belong the lard and neat's-foot oils, pressed cold, and purified with salts of lead; also, Now, apart from questions of justice, apart from questions spermaceti and others. The lower qualities of these oils are of constitutional right, can any one doubt that it is for the sometimes used in place of vegetable oils, as not being more public interest that the patentee should be encouraged expensive, but their price is kept down by deficient rectifito relax somewhat of this strict monopoly, should be permit-, cation, and as thus they are apt to oxidize soon and to desicted, without let or hinderance, to select the mode, the agents, cate, they can never be used with any advantage for ordi. plan, it is believed, may be made useful.

Well purified animal oils are also applicable to the lubri-An illustration may be cited familiar to many. Some cation of heavy machinery where the bearing surfaces are

Mineral oils form the third class. They are not suitable facture, in Hamilton county, Ohio, was restricted to fourteen for the heaviest class of machinery, on account of their mills, of which each paid to the patentce a stipulated annuity want of cohesion, and generally high degree of infiamma-

Olive oil thus stands first as a lubricant. It has of late to the maximum number of mills. Now what would have been much displaced by mineral oils, on account of its price, but it is a question whether, all things considered, it is not those contracts, if any trespasser—say, a wealthy building cheaper in the end. Of course it must, like other vegetable oils, be purified, and is more valuable the better this has been done. These purifying processes deprive it not only she be invoked-could at most but adjudge the license fee as of the fatty acid, but also of its odor; but, as other vegetable oils are equally neutralized and bleached, these qualities can be no guide to its lubricating properties.

Crude vegetable oils contain, as a rule, from one to six per cent. of impurities, which depreciate their efficiency, and which must be removed by the application of acids. The amount of acid left in the oil is of the highest import-

In 1877, the American Institute, by a series of exhaustive tests of various lubricants, conducted by Prof. R. H. Thur- to be fallacious. ston, of the Stevens Institute of Technology, determined As the patentee of a valuable device, jealous of the reputa- the qualities of a great number of lubricants, and as a final monthly publication, devoted to practical dyeing, bleaching, tion of this offspring of my brain, and regardful of the inter- result, after several months of investigation, awarded the printing, finishing, etc., by Dr. M. Frank. \$4 a year. Phil-

its manufacture, can I be denied the exercise of my own dis- product now widely known as lubricene, which is said to During the debate, on the 16th ult., in reference to the sec- cretion in the selection of licensees? Would not they, and combine the desirable qualities of the lubricants above enumerated, while it is without their objectionable features.

> Prior to this, in 1875 Mr. Chard received a silver medal from the American Institute, and he received a medal for his products at the Centennial.

In view of the great importance of this subject, and of the merits of this particular lubricant, we describe, as far as the manufacturer will permit. the process of making lubricene.

The works and office, which are illustrated on our title three principal grades of lubricants are made, which are known as Lubricene, Cylinder oil, and Engine oil. The materials used in the manufacture of these lubricants are tested and properly compounded by sample in the laboratory. The ingredients, which are common well known substances, consist of animal fats and oils, mineral and vegetable oils, caoutchouc, and an alkali.

The fat after being carefully refined is put in a melted state into the caldron seen at the upper left hand corner of the engraving; the oils, caoutchouc, and alkali are added, the whole is then subjected to a rather high but well regulated temperature for two hours, after which it is drawn off into pans, and conveyed to the cooling room shown at the lower left hand corner of the engraving. In the winter the natural temperature of the air will cool the compound with sufficient rapidity, but in warm weather the temperature is reduced by artificial means; the tables upon which the pans rest being hollow, a current of cool water is permitted to flow through. When the compound attains the required temperature, it is conveyed to the packing room, where it is removed from the pans and packed into cans or kegs, each package being weighed to insure a proper measurement of the lubricene.

The cans or pails for containing the lubricene are made in

Cylinder oil, which is composed of mineral and animal oils and an alkali, is compounded in the caldron in the middle ground at the top, and is drawn directly from the caldron into barrels for shipment.

Engine oil is compounded in the larger caldron at the right. It consists of animal oil with the addition of a percentage of mineral oil.

The secret of the success of these lubricants lies in the care exercised in their manufacture, and in the peculiar combination of materials, whereby homogeneity and smoothness are secured. The engine oil is compounded with a view to the neutralization of the fatty acids, which, in the case of oils and fats not treated in this manner, are freed by the action of steam and work havoc with the valves, valve seats, piston, and cylinder.

Beside economy in the lubricant itself, Mr. Chard claims a great saving in the matter of time, as, when these lubricants are applied with a peculiar cup of his own manufacture, the

We are informed that these lubricants have been adopted by some of the principal railroads in the country, and that

A FLOATING ELECTRIC LIGHT.

M. de Lussex, of Belgium, has lately tried with success an electrically lighted beacon or buoy, for coast and harbor purposes, made as follows: The lantern of the buoy is provided with a Rhumkorff coil, a vacuum tube or globe. A battery composed of large zinc and carbon plates placed close together are carried on the lower part of the buoy in contact with the sea water. Wires from this battery lead to the primary circuit of the induction coil, and the secondary electric discharges appear in the vacuum tube. This apparatus yields a constant electrical light as long as the battery lasts. It is not very strong, only becomes visible at night; but the

Is the Subdivision of Electric Light a Fallacy?

Mr. W. H. Preece, the eminent electrician and manager of the English postal telegraph system, contributes a paper to the Philosophical Magazine, in which he points out that the theory of the electric light cannot be brought absolutely within the domain of quantitative mathematics, for the reason that we do not yet know the exact relationship existing between the production of heat and the emission of light with a given current. We, however, know sufficient to predicate that what is true for the production of heat is equally true for the production of light beyond certain limits. He shows that the full effect of a current can only be obtained by one lamp on a short circuit, and that when we add to the lamps by inserting more of them on the same circuit, or on a circuit so that the current is subdivided, the light emitted by each lamp is diminished in the one case by the square, and in the other case by the cube, of the number inserted. With dynamo-electric machines there is a limit which has to be reached before this law begins to act, and it is this fact that, in Mr. Preece's opinion, has led so many ance, for it is this acid which attacks the lubricated surfaces sanguine experimenters to anticipate the ultimate possibility of extensive subdivision of the light—a possibility which he considers hopeless, and which experiment has hitherto proved

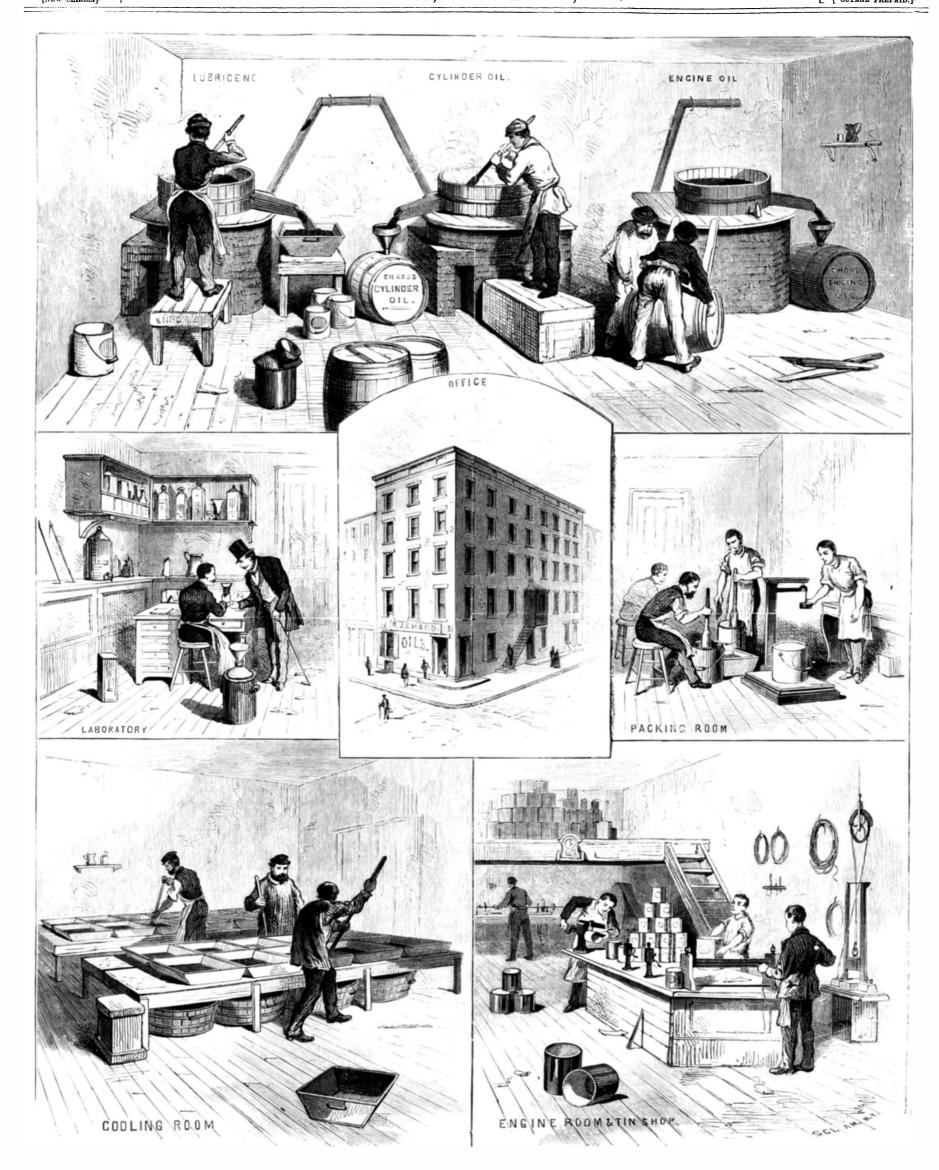
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Vol. XL.—No. 7. [NEW SERIES.]

NEW YORK, FEBRUARY 15, 1879.

\$3.20 per Annum. [OSTAGE PREPAID.]



THE MANUFACTURE OF LUBRICENE.