

TO INVENTORS.

An experience of more than thirty years, and the preparation of not less than one hundred thousand applications for patents at home and abroad, enable us to understand the laws and practice on both continents, and to possess unequalled facilities for procuring patents everywhere. In addition to our facilities for preparing drawings and specifications quickly, the applicant can rest assured that his case will be filed in the Patent Office without delay. Every application, in which the fees have been paid, is sent complete—including the model—to the Patent Office the same day the papers are signed at our office, or received by mail, so there is no delay in filing the case, a complaint we often hear from other sources. Another advantage to the inventor in securing his patent through the Scientific American Patent Agency, it insures a special notice of the invention in the SCIENTIFIC AMERICAN, which publication often opens negotiations for the sale of the patent or manufacture of the article. A synopsis of the patent laws in foreign countries may be found on another page, and persons contemplating the securing of patents abroad are invited to write to this office for prices, which have been reduced in accordance with the times, and our perfected facilities for conducting the business. Address MUNN & CO., office SCIENTIFIC AMERICAN.

Business and Personal.

The Charge for Insertion under this head is One Dollar a line for each insertion; about eight words to a line. Advertisements must be received at publication office as early as Thursday morning to appear in next issue.

Going Abroad.—Any family intending to visit Europe this summer, and desiring the services of a competent and experienced courier, can hear of an honest and obliging man, who speaks most of the Continental languages, to accompany them, by addressing the editor of this paper. P. O. Box 773, New York.

Steam Tug Machinery, Engines, Boilers, Sugar Machinery Atlantic Steam Engine Works, Brooklyn, N.Y. The reason why Downer's Anti-Incrustation Steam Boiler Liquid is so successful, lies in the fact that it is a scientific preparation. It meets all cases. When properly used it cannot fail. Is not injurious to iron. Office 17 Peck Slip, New York.

Jarvis Patent Boiler Setting, same principle as the Siemens process for making steel; burns screenings and all kinds of waste fuel, without blower. A. F. Upton, Agent, 48 Congress St., Boston, Mass.

The new fragrant Vanity Fair Cigarettes. New combinations of Frere Old Perique and Virginia.

Valves and Hydrants, warranted to give perfect satisfaction. Chapman Valve Manuf. Co., Boston, Mass.

I beg to state that owing to lack of manufacturing facilities I am unable to fill the numerous orders from all sections for my Economy Hydraulic Motors, and would ask manufacturers and others desirous of purchasing the right to manufacture in any State or the United States and Canada, to address me for good cash bargains. James Talley, Jr., Kansas City, Mo.

Wanted—Second-hand 1 inch iron pipe. Address, with prices. W. B. Creight, Winstboro, S. C.

Steel Castings true to pattern, of superior strength and durability. Gearing of all kinds. Hydraulic cylinders, crank shafts, cross heads, connecting rods, and machinery castings of every description. For price list and circular, address Chester Steel Castings Company, 407 Library St., Philadelphia, Pa.

Linen Hose.—Sizes: 1 1/2 in., 20c.; 2 in., 25c.; 2 1/2 in., 29c. per foot, subject to large discount. For price lists of all sizes, also rubber lined hose, address Eureka Fire Hose Company, No. 13 Barclay St., New York.

Best Turkey Emery in kegs, half kegs, and cans; liberal rates by the ton. Greene, Tweed & Co., 18 Park Place, New York.

Steam Boiler.—In cost, efficiency, safety, durability, economy, beats everything 50, weight and bulk 20, per cent, three years' actual use; for steam heating cheap as furnace. Partner with capital desired. A. D. Brock, 178 Devonshire St., Boston, Mass.

Lehigh Valley Emery Wheel Co., Weissport, Pa., have reduced prices of machines 26 per cent. Send for their new catalogue and price list.

Wanted—A 100 H. P. Variable Cut-off Engine. Address P. O. Box 1208, New Haven, Conn.

Sutton's Patent Pulley Cover.—If you are losing power, get it again by using these covers. Calculate how much power you are losing and find the gain you will make in your work by adopting a positive remedy. Send for a circular. Address Joseph Woodward, proprietor and manufacturer, P. O. Box 3419, New York.

For Punches, Patent Bending Rolls, Radial Drills, and Angle Iron Shears, Hilles & Jones, Wilmington, Del.

S. C. Forsyth & Co., Manchester, N. H., and 213 Center St., New York. Specialties—Bolt Forging Machines, Power Hammers, Combined Hand Fire Engines and Hose Carriages, new and second-hand machinery. Send stamp for illustrated catalogues, stating just what you want.

Belcher & Bagnall, 95 Murray St., N. Y., have the most economical Steam Engines, Boilers, Pumps, in market; also improved wood and iron working machinery.

17 and 20 in. Gibed Rest Screw Lathes. Geo. S. Lincoln & Co., Hartford, Conn.

New Pamphlet of "Burnham's Standard Turbine Wheel" sent free by N. F. Burnham, York, Pa.

5-16 Plug Taps, 30 cts. York & S., Cleveland, O.

Vertical Burr Mill. C. K. Bullock, Phila., Pa.

Diamond Tools. J. Dickinson, 64 Nassau St., N. Y.

Gaume's Electric Engine. 171 Pearl St., B'klyn, N. Y.

Sheet Metal Presses, Ferracut Co., Bridgeton, N. J.

Excelsior Steel Tube Cleaner, Schuylkill Falls, Phila., Pa.

Tube Cleaners, 50 cts. per in. York & S., Cleveland, O.

Mundy's Pat. Friction Hoist, Eng., of any power, double and single. Said by all to be the best. J. S. Mundy, Newark, N. J.

For Sale.—7 foot bed Putnam Planer, \$350. A. A. Pool & Co., Newark, N. J.

Bevins & Co.'s Hydraulic Elevator. Great power, simplicity, safety, economy, durability. 94 Liberty St. N. Y.

A Cupola works best with forced blast from a Baker Blower. Wilbraham Bros., 2818 Frankford Ave., Phila.

Blake's Belt Studs. The most durable fastening for rubber and leather belts. Greene, Tweed & Co., N. Y.

Lehigh Valley Emery Wheel Co., Weissport, Pa., manufacture standard wheels of best Turkey Emery or American Corundum. Send for prices.

The Asbestos Roofing is the only reliable substitute for tin; it costs only one half as much, is fully as durable, and can be easily applied by any one. H. W. Johns Manufacturing Company, 87 Malden Lane, New York, are the sole manufacturers.

Solid and Opening Die Bolt Cutters, Screw Plates, and Taps. The Pratt & Whitney Co., Hartford, Conn.

Patent Office Reports.—A complete set for sale. Address Room 64, 229 Broadway, New York.

American Watch Tool Company, Waltham, Mass. Lathes for Jewelry Manufacturers.

Wanted—Situation by a Chemist. Accurate and rapid worker. Address "H." P. O. Box 733, Bethlehem, Pa.

A Mechanical Draughtsman desires a situation. Address P. O. Drawer 55, New Haven, Conn.

The Western and Southern States of a good Patent for sale. R. F. E. Co., Indiana, Pa.

Shaw's Noise Quieting Nozzles and Mercury Pressure Gauges. T. Shaw, 915 Ridge Ave., Philadelphia, Pa.

For Solid Wrought Iron Beams, etc., see advertisement. Address Union Iron Mills, Pittsburgh, Pa., for lithograph, etc.

H. Prentiss & Company, 14 Dey St., N. Y., Manufs. Taps, Dies, Screw Plates, Reamers, etc. Send for list.

Presses, Dies, and Tools for working Sheet Metal, etc. Fruit & other can tools. Bliss & Williams, B'klyn, N. Y.

Nickel Plating.—A white deposit guaranteed by using our material. Condit, Hanson & Van Winkle, Newark, N. J.

Hydraulic Elevators for private houses, hotels, and public buildings. Burdon Iron Works, Brooklyn, N. Y.

The Lathes, Planers, Drills, and other Tools, new and second-hand, of the Wood & Light Machine Company, Worcester, are being sold out very low by the George Place Machinery Agency, 121 Chambers St., New York.

Hydraulic Presses and Jacks, new and second hand. Lathes and Machinery for Polishing and Buffing Metals. E. Lyon & Co., 470 Grand St., N. Y.

Solid Emery Vulcanite Wheels.—The Solid Original Emery Wheel—other kinds imitations and inferior. Caution.—Our name is stamped in full on all our best Standard Belting, Packing, and Hose. Buy that only. The best is the cheapest. New York Belting and Packing Company, 37 and 38 Park Row, N. Y.

For Shafts, Pulleys, or Hangers, call and see stock kept at 79 Liberty St., N. Y. Wm. Sellers & Co.

Portland Cement.—Roman & Keene's, for walks, cisterns, foundations, stables, cellars, bridges, reservoirs, breweries, etc. Remit 25 cents postage stamps for Practical Treatise on Cements. S. L. Merchant & Co., 83 Broadway, New York.

Needle Pointed Iron, Brass, and Steel Wire for all purposes. W. Crabb, Newark, N. J.

Galland & Co.'s Improved Hydraulic Elevators. Office 206 Broadway, N. Y., (Evening Post Building, room 22.)

For Sale Cheap.—Second-hand 8 foot Boring and Turning Mill, Lathes, Planers, Drills, Bolt Cutters, etc. Circulars. D. Frisbie & Co., New Haven, Conn.

Elevators, Freight and Passenger, Shafting, Pulleys, and Hangers. L. S. Graves & Son, Rochester, N. Y.

Machine Cut Brass Gear Wheels for Models, etc. (new list). Models, experimental work, and machine work generally. D. Gilbert & Son, 212 Chester St., Phila., Pa.

Holy System of Water Supply and Fire Protection for Cities and Villages. See advertisement in SCIENTIFIC AMERICAN of this week.

Howard Patent Safety Elevators, Howard Iron Works, Buffalo, N. Y.

Best Power Punching Presses in the world. Highest Centennial Award. A. H. Merriman, W. Meriden, Conn.

Wheels and Pinions, heavy and light, remarkably strong and durable. Especially suited for sugar mills and similar work. Pittsburgh Steel Casting Company, Pittsburgh, Pa.

Deoxidized Bronze. Patent for machine and engine journals. Philadelphia Smelting Co., Phila., Pa.

H. W. Johns' Asbestos Liquid Paints contain no water. They are the best and most economical Paints in the world.

Wm. Sellers & Co., Phila., have introduced a new Injector, worked by a single motion of a lever.

Pulverizing Mills for all hard substances and grinding purposes. Walker Bros. & Co., 23d & Wood St., Phila., Pa.

Notes & Queries

HINTS TO CORRESPONDENTS.

No attention will be paid to communications unless accompanied with the full name and address of the writer.

Names and addresses of correspondents will not be given to inquirers.

We renew our request that correspondents, in referring to former answers or articles, will be kind enough to name the date of the paper and the page, or the number of the question.

Correspondents whose inquiries do not appear after a reasonable time should repeat them.

Persons desiring special information which is purely of a personal character, and not of general interest, should remit from \$1 to \$5, according to the subject, as we cannot be expected to spend time and labor to obtain such information without remuneration.

Any numbers of the SCIENTIFIC AMERICAN SUPPLEMENT referred to in these columns may be had at this office. Price 10 cents each.

(1) W. asks: 1. How large or what sized spool, silk insulated copper wire No. 35, must one have to obtain the best results in making a pair of bell telephones? A. The spool should be about 1/4 inch long and 1 1/2 inch diameter. 2. Is it absolutely necessary for the spool to fit close up to the magnet, or must the wire be wound directly on the bar? A. The spool should fit the bar, and it should be very thin, so that the wire may be as near as possible to the magnet. 3. Will common annealed iron, such as is used for self-binding harvesters, do for a line for working telephones from one half to three miles? A. It is not large enough. Use No. 12. No. 10 is still better.

(2) F. P. H. asks (1) how to make nitroglycerine in quantities of, say, 50 lbs. A. To 33 parts of an

ice cold mixture, 1 part fuming nitric acid (sp. gr. 1.49), and 2 parts strongest sulphuric acid, add slowly by drops 5 parts of pure and concentrated glycerine (sp. gr. 1.25). The liquid should be constantly agitated by blowing a uniform current of cold air through it. After standing for 10 minutes or so the whole contents of the vessel is cautiously transferred to a large tub of very cold water to which a rotary motion has been imparted. The nitroglycerine sinks to the bottom as a heavy oily liquid, which may be washed by decantation with fresh water. Consult Mowbray's "Trinitroglycerine." 2. How is the oil of glycerine manufactured and from what? A. Glycerine in a more or less impure state is a by product from the manufacture of candles and soap. It is most readily obtained in a pure state by the action of superheated steam or neutral fats. See Wagner's "Chemical Technology," p. 684.

(3) F. K. writes: I have a large plate of glass that has a scratch on it. Is there any way to fix it so the scratch cannot be seen, that is, to replace the quicksilver? A. Clean the bare portion of the glass by rubbing it gently with fine cotton, taking care to remove any traces of dust and grease. If this cleaning is not done very carefully, defects will appear around the place repaired. With the point of a knife cut upon the back of another looking glass around a portion of the silvering of the required form, but a little larger. Upon it place a small drop of mercury; a drop the size of a pin's head will be sufficient for a surface equal to the size of the nail. The mercury spreads immediately, penetrates the amalgam to where it was cut off by the knife, and the required piece may now be lifted and removed to the place to be repaired. This is the most difficult part of the operation. Then press lightly the renewed portion with cotton; it hardens almost immediately, and the glass presents the same appearance as a new one.

(4) J. S. asks: 1. How can I stain white holly wood to a suitable dark brown color for scroll sawing? A. Paint over the wood with a solution made by boiling 1 part of catechu, cutch, or gambier, with 30 parts of water and a little soda. This is allowed to dry in the air, and then the wood is painted over with another solution made of 1 part of bichromate of potash and 30 parts of water. By a little difference in the mode of treatment, and by varying the strength of the solutions, various shades of color may be given with these materials, which will be permanent, and tend to preserve the wood. After drying, slightly oil and finish with shellac varnish if desired. 2. Will the same materials do for staining butternut gunstock? Is it best to use varnish or shellac after? A. Yes, if the wood is free from oil. 3. Also please tell how to make a hand mirror, that is, what will I put on the back for reflecting? A. See SCIENTIFIC AMERICAN SUPPLEMENT, No. 105.

(5) D. T. J. asks for the number of pounds pressure per square inch from twenty to forty feet head of water. A. A column of water one foot in height produces a pressure of about 0.433 lb. per square inch.

(6) J. E. S. asks: Is there a receipt for softening cast iron so that it can be drilled? I have used quicklime and it had no effect on sleigh shoe. A. To get a good effect from the lime, you must have a large quantity, that is, sufficient to prevent the radiation of heat from the iron after it is immersed in it. Try heating the shoe and leaving it in the fire until the fire dies out.

(7) L. H. D. writes: In the preface to "The Pioneers," Appleton's edition, page xiii., occurs the following: "It is worthy of remark that one of the most ingenious machines known in European art is derived from the keen ingenuity which is exercised in this remote region." What machine did Mr. Cooper allude to? [Perhaps some of our readers may be able to answer Mr. D.'s question.]

(8) J. D. H. asks: What are the proportions of the ingredients of a bichromate battery? A. For information concerning batteries see SCIENTIFIC AMERICAN SUPPLEMENTS, Nos. 157, 158 and 159.

(9) C. W. H. asks: What is best to use for whitening belts worn by the militia? Something that will not rub off. A. If not enameled, rub them thoroughly with chalk reduced to impalpable powder and a trace of spern oil.

(10) N. A. C. asks how to clean nickel-plated brass or iron which has become coated with burned grease and dirt, without injuring the nickel surface. A. Boil in strong solution of potash or soda, rinse in water, and rub first with moistened and then with dry rouge or chalk.

(11) J. W. W. asks: 1. What degree of centigrade is water at its greatest density? A. 4°. 2. How is the degree of centigrade converted into Fahr.? A. See SCIENTIFIC AMERICAN SUPPLEMENT, No. 141. 3. What would the degree of 4° centigrade be if converted into Fahr.? A. 39°2'.

(12) A. B. C. asks: What is the best method of cleaning and polishing old copper coins which have become badly coated with dirt and oxide? A. Boil them in a strong aqueous solution of caustic soda, rinse in soft water, and dip bright in nitric acid, and quickly rinse again. Polish with a little putty powder, rouge or tripoli.

(13) C. L. writes: 1. I have made two electro-magnets which, when connected with the battery, are very strong, but retain the magnetism for several days after being disconnected. Please let me know cause and remedy. A. If the armature of a magnet is left in contact with its poles during and after the rupture of the electric current, the magnetism will be retained. If the cores of the magnets are not of the softest iron, they will retain more or less magnetism. 2. Is "bichromate battery" described in SUPPLEMENT No. 159, suitable for telegraphing purposes? A. If you refer to the Grenet, it is not sufficiently constant.

(14) F. S. asks (1) how to construct an electro-magnet of about 4 lb. sustaining power, and how many cells of gravity batteries it will take to run it? A. Take a 1/2 inch bar of soft iron, 8 inches long, bend it into U form, with the arms about 2 inches apart. Wind on each limb of the U 8 or 10 layers of No. 18 wire.

These coils must be wound in opposite directions. Use three or four cells of gravity battery. 2. How many of the same cells will it take to run an electric engine powerful enough to run a large sewing machine? A. 40 or 50. 3. How can I clean a straw hat that became dark? A. Hang it in a barrel or box filled with the acid fumes of burning sulphur.

(15) E. N. S. asks how to put on the watered or mottled appearance to brass articles. A. The brass is first polished to the required degree, and if it is a fine surface, the mottled appearance is imparted by rubbing over it with a gyratory motion a Scotch gray stone moistened with water. If the work is not very fine, a piece of fine emery paper may be used in the same way. If it is coarse, a dead smooth file may be used. Another method is to secure emerycloth or paper to the end of a small round stick, placing the stick in the universal chuck of a lathe, holding the work against it with a light pressure, and moving it along while the lathe revolves.

(16) F. A. S. asks: 1. Does the strength of a bar magnet increase in proportion to its size? A. No. 2. Does the strength of a telephone depend more upon the strength of the magnet or size of the induction coil? A. It has been determined that the strength of a telephone magnet may be varied between very wide limits without materially affecting the loudness of the tones. If an induction coil is used, it should have about the same resistance as the telephone bobbin. 3. What sized magnet and induction coil are used upon the latest improved telephones? A. A triple bar magnet with a round wrought iron pole extension seems to answer well. The induction coil may have in its secondary wire 200 or more ohms resistance. 4. Is there an advantage in rounding the end of a bar magnet? A. Yes.

(17) H. H. J. asks: 1. Would a steel flue, 1/4 inch thick, or an iron one, 1/2 inch thick, 20 inches in diameter, and 7 feet long, be safe without stays of any kind? A. Five sixteenths inch thick would do for ordinary purposes, if but 7 feet long. 2. Would you prefer a boiler like that in the steamship Columbus, for portable use, to locomotive type? A. No. 3. In SCIENTIFIC AMERICAN, February, 1, 1879, in an article headed "A Hint for an Invention," you say the construction of the fire box of the locomotive boiler "is an arrangement necessitated by the requirements of science, and not indicated by rules of utility or good construction." Will you please give the scientific reasons for this construction? I have long supposed there must be some cause not apparent for this style of boiler. A. From the design of the machine as a whole, the parts attached to and depending upon each other.

(18) N. M.—Professor W. R. Brooks, in Rural New Yorker, gives the following simple but very effective smoking arrangement for all kinds of meats, especially hams, shoulders, and bacon. The smoking is effected in a very thorough manner and in a short time. The writer had for this morning's breakfast some ham which was smoked in a contrivance precisely similar to this, in six hours. The arrangement can be made by any one without the least trouble, and it is sure to "work" every time. The sketch almost explains itself. The device consists of the barrel, A, of any suitable size. An ordinary flour or apple barrel will smoke four or five moderate sized hams or shoulders. Both heads are removed and a movable cover provided for the top. This may be of boards, or an old oil cloth or tight blanket will answer. A short trench is dug, in which is laid a length of old stove pipe, B. A larger excavation, C, is then made, in which a pan



of burning coals or chips can be placed. This is covered by a tightly fitting plank, D. One end of the stove pipe communicates with this excavation; over the other end the barrel is placed, the earth banked up around the bottom of the barrel and over the stovepipe, to keep all tight, as plainly shown in the cut. The meat may be suspended from a stick laid across the top of the barrel, and then all covered tight with an oil cloth or blanket. On placing a pan of smoking coals or chips in the place provided, the smoke passes through the stovepipe into the barrel, filling it with a dense, cool smoke. Should the support of the hams, etc., break, the latter cannot be hurt by coming in contact with the fire or ashes, as sometimes happens in the regular smokehouse.

(19) W. H. asks: Will you please tell me the composition of the mixture with which manifold paper is prepared, and what keeps the black from rubbing off on the hands? A. Melt together one part of beeswax and 6 or 7 parts of good lard, and add to the fused mixture sufficient lampblack. Rub this mixture into the paper placed on a heated iron plate. Then pass between heavily weighted rollers to remove excess.

(20) R. F. B. asks for the method of preparing what is known as "bottled light." It is used by the watchmen in Paris to give light in places where explosives are stored. A. Agitate a few fragments, about the size of peas, of clean phosphorus, with about 3 fluid drachms of pure olive oil, hot enough to melt it. Then close the flask, which should not be more than one-fifth full, with a glass stopper. When required for use agitate and remove the stopper for a minute.

(21) "Subscriber" asks: Is there an electric light that would be suitable for lighting a mine; if so what would be the cost? The mine is about 200 feet deep and 600 feet long. Want to light the bottom when the men are at work. A. There are several electric lights that would answer your purpose. Consult our advertising columns, or insert in the SCIENTIFIC AMERICAN an advertisement for proposals to light your mine.