AMERICAN INSTITUTE OF THE CITY OF NEW YORK New York, October 14, 1878.

## R. J. CHARD, ESQ 134 Maiden Lane, New York

Dear Sir:-For your exhibit at Forty-sixth Exhibition. of Lubricating Oils, "The Medal of Superiority" has been awarded, based upon practical test made by Prof. R. H. Thurston, of Stevens Institute. The medal will be prepared, and you will be notified when ready for delivery. Yours,

CHAS. WAGER HULL, General Superintendent.

## TO INVENTORS.

An experience of more than thirty years, and the preparation of not less than one hundred thousand applications for patents at bome and abroad, enable us to understand the laws and practice on both continents, and to possess unequaled facilities for procuring patents everywhere. In addition to our facilities for preparing drawings and specifications quickly, the applicant can rest assured that his case will be filed in the Patent Of-fice without delay. Every application, in which the fees havebeen paid, is sent complete-including the modelto the Patent Office the same day the papers are signed at our office, or received by mail, so there is no delay in filing the case, a complaint we often hear from other sources. Another advantage to the inventor in securing his patent through the Scientific American Patent Agency, it insures a special notice of the invention in the SCIENTIFIC AMERICAN, which publication often opens negotiations for the sale of the patent or manufacture of the article. A synopsis of the patent laws in foreign countries may be found on another page, and persons contemplating the securing of patents abroad are invited to write to this office for prices. which have been reduced in accordance with the times. and our perfected facilities for conducting the business Address MUNN & CO., office Scientific American.

## Business and Lersonal.

The Charge for Insertion under this head is One Dollar a line for each insertion : about eight words to a line. Advertisements must be received at mublication office as early as Thursday morning to appear in next issue.

Vertical Engines, 10 to 15 H. P., thoroughly wellmade. John Hartrick & Co., 47 Gold street, New York.

Magic Lanterns and Stereopticons of all prices. Views illustrating every subject for public exhibitions. Profitable business for a man with a small capital. Also lanterns for college and home amusement. 74 page cata-logue free. McAllister, Mf. Optician, 49 Nassau St., N.Y.

The Asbestos Roofing is the only reliable substitute for tin, it costs only about one half as much, is fully as durable, and can be easily applied by any one. H. W. Johns Manufacturing Co. are the sole manufacturers.

Northrop's Sheet Iron Roofing makes most durable fireproof roof. Used on all kinds of buildings. Send for circular and prices. Northrop & Co., Pittsburgh, Pa.

Engines, 1/2 to 5 H. P. Geo. F. Shedd, Waltham, Mass Mail Bag Locks and Fastenings. New Patent. Valu able. Address D. J. Miller, Santa Fe, New Mexico

Wanted.-Second-hand 1 to 3 H. P. Boiler and Engine. Address H. A. Johnson, Medina, N. Y.

For Sale Cheap.-One Horizontal Engine, 18 in. x 36 in; one Plant Hoisting Engine, four drums; and two 25 H. P. Vertical Engines. Apply to Wm. Taylor & Sons, 25 Adams St., Brooklyn, N. Y.

New Hand, Foot, or Steam Band Saws that will cut 7% in. thick; price \$35. G. W. Baker, Wilmington, Del. Giant Car Pusher. Tackle Block Works, Lockport, N.Y.

Gold, Silver, and Nickel Plater wants a situation. Ad dress Plater, Waterbury, Conn.

Wanted.-Low priced, second hand Lewis, Oliver & Phillips Bolt Header. G. C. Chase, Manchester, N. H. H. Prentiss & Co., 14 Dey St., N. Y., Manufs. Taps,

Dies, Screw Plates, Reamers, etc. Send for list. Extension of time.-Proposals for Jacksonville Water

Works will be received until November 21, 1878. See advertisement page 237, October 12, 1878.

Emery in bbls. and cans, all numbers, Polishing Sup plies. Greene, Tweed & Co., 18 Park Place, New York. Right to manufacture a salable patented article de-

sired by an old established house; would pay royalty or purchase. G. Thomas, Box 23, West Troy, N. Y.

Useful Books for Engineers and Mechanics. Catalogues free. E. & F. N. Spon, 446 Broome St., New York.

Wanted.—A foundry foreman with experience in melting for malleable and gray castings. Address, stating wages expected. references, etc., 2116 Market St., St. Louis, Mo.

Dead Pulleys, that stop the running of Loose Pulleys and Belts, taking the strain from Line Shaft when Ma-chine isnot in use. Taper Sleeve Palley Works, Erie, Pa.

Pulverizing Mills for all hard substances and grinding purposes. Walker Bros. & Co., 23d and Wood St., Phila. The Lawrence Engine is the best. See ad. page 286.

dress E. & F. Gleason. 52 Canal St., Philadelphia, Pa.

ings are the most durable, effective, and economical of retically, to obtain the whole power with either system. any in use. H. W. Johns Manufacturing Company, 87 (7) T. B. O. asks for a recipe for a walnut. Maigen Lane, New York, are the sole manufacturers. Do not be deceived by worthless imitations.

Oak Tanned Leather Belting, Rubber Belting, Cotton Belting, Round Leather Belting. Greene, Tweed & Co., 18 Park Place, New York.

Machine Cut Brass Gear Wheels for Models, etc. (new list). Models, experimental work, and machine work generally. D.Gilbert & Son, 212 Chester St., Phila., Pa. Elevators, Freight and Passenger, Shafting, Pulleys,

and Hangers. L. S. Graves & Son, Rochester, N. Y. Wheels and Pinions, heavy and light, remarkably

strong and durable. Especially suited for sugar mills and similar work. Pittsburgh Steel Casting Company, Pittsburgh, Pa.

Self-feeding upright Drilling Machine of superior construction. Drills holes from % to % in. diameter. Pratt & Whitney Co., Manufs., Hartford, Conn.

Cities and Villages. See advertisement in Scientific we think, would be best. American of this week.

Hand Fire Engines, Lift and Force Pumps for fire and all other purposes. Address Rumsey & Co., Seneca Falls, N.Y., U.S.A. The Turbine Wheel made by Risdon & Co., Mt. Holly,

N.J., gave the best results at Centennial test. For Shafts, Pulleys, or Hangers, call and see stock

kept at 79 Liberty St. Wm. Sellers & Co. Wm. Sellers & Co., Phila., have introduced a new

Injector, worked by a single motion of a lever.

Address Star Tool Co., Providence, R. I., for Screw Cutting Engine Lathes of 13, 15, 18, and 21 in. swing.

Latest and best Books on Steam Engineering. Send stamp for catalogue. F. Keppy, Bridgeport, Conn. Solid Emery Vulcanite Wheels-The Solid Original

Emery Wheel - other kinds imitations and inferior. Caution .- Our name is stamped in full on all our best Standard Belting, Packing, and Hose. Buy that only. The best is the cheapest. New York Belting and Packing Company, 37 and 38 Park Row, N. Y.

For Solid Wrought Iron Beams, etc., see advertise-ment. Address Union Iron Mills, Pittsburgh, Pa., for Lthograph, etc.

The SCIENTIFIC AMERICAN Export Edition is published monthly, about the 15th of each month. Every for water to fall in the gauge when steam goes down, number comprises most of the plates of the four preced-ing weekly numbers of the SCIENTIFIC AMERICAN, with case mentioned by you, as the water shows on the adother appropriate contents, business announcements, etc. It forms a large and splendid periodical of nearly one hundred quarto pages, each number illustrated with about one hundred engravings. It is a complete record of American progress in the arts.

Best Wood Cutting Machinery, of the latest improved kinds, eminently superior, manufactured by Bentel, Margedant & Co., Hamilton, Ohio, at lowest prices.

Presses, Dies, and Tools for working Sheet Metals, etc. Fruit and other Can Tools. Bliss & Williams, Brooklyn, N. Y., and Paris Exposition, 1878.



(1) G. S. Y. writes : Is the manufacture of sugarfrom the beet root a success? Are there any factories for its manufacture in this country, and if so, where located? A. Consult the SCIENTIFIC AMERICAN SUPPLEMENT, pp. 1947, 1963, 1324, 1032, and Scientific AMERICAN, p. 169, vol. 37.

(2) A. F. B. asks: 1. Was there a good and sufficient reason for basing our system of numeration upon 10 rather than 12 parts? If so, what? A. The decimal system is not the best; but it is historical, founded on the circumstance that we have ten fingers and not twelve, or any other number. 2. What sufficient reason is there for spelling contrary to pronuncia-A. No reason but custom. 3. Are any or all of tion? the other branches equally faulty? A. All human devices fall short of ideal perfection.

(3) J. M. McC. asks; 1. What are the capabilities of a rather strong medical magneto-electric machine? Can I magnetize with it iron and steel and make magnets strong enough for a telephone; or strong enough to serve as magnets in a larger magneto-electric machine? Can I electroplate with it? A. Your machine is not suited to any of the purposes named. 2. By what rule can I calculate the size or length of wire required in the bobbins for a magnet of given size? A. The amount of wire varies with the use to which the magnet is applied. 3. What battery would be best for a good medical galvano-faradic machine-how many pairs? A. An ordinary sulphate of copper battery, or two mall cells of Marié Davy sulphate of mercury. 4.What size of induction coil? A. See p. 203 (14), current volume of SCIENTIFIC AMERICAN.

(4) S. B. T. asks (1) for a recipe for making glue to fasten leather to iron, in order to cover iron pul-For the most substantial Wood-Working Tools, ad- leys. A. 1 part of crushed nutgalls is digested 6 hours der is used for this purpose. with 8 parts distilled water, and strained. Glue is mac- Can you give me the audiess of some methods with 8 parts distilled water, and strained. Glue is mac- firm where I can get iron such as used for tinning? Sheet Metal Presses, Ferracute Co., Bridgeton, N. J. erated in its own weight of water for 24 hours and then dissolved. The warm infusion of galls is spread upon From any large dealer in sheet iron. the leather, the glue solution upon the roughened surface of the warm metal; the moist leather is pressed upon it and theu dried. 2. Also a good dressing to maks rubber belts adhere to pulleys. A. We think you should use wider belts or larger pulleys if the adhesion is insufficient. It is a good plan to occasionally wash theworn surface of rubber belts with soap and water. 3. Also a glue for sticking leather to leather at splices. A. See recipes on p. 187 (5), in current volume.

The genuine Asbestos Steam Pipe and Boiler Cover- Who is right? A. We think it might be possible, theo-

(7) T. B. O. asks for a recipe for a walnut stain. A. Water, 1 quart; sal soda, 11/2 oz.; Vandyke brown, 21/2 ozs.; potassium bichromate, 1/4 to 1/2 oz.; boil for ten minutes, replacing the water lostby veapor-ation. Use hot, and allow the work to dry thoroughly before oiling or varnishing.

(8) M. T. writes: 1. In the SCIENTIFIC AMERICAN of August 24 you give the plan of a simple phonograph, but you do not tell what proportions to make it by. How large should the mouthpiece be? A. 21/4 inches external diameter. The smallaperture 1/2 inch diameter. 2. What size should the diaphragm be? A. 21/4 inches, leaving a portion, 1% inches diameter, free to vibrate. 3.Whatwouldmake agood spring? A.Wood, steel or brass. 4. Will the machine work perfectly when properly made? A. Yes, with careful management. 5. What should the body of the instrument be for making artificial ice? A. There are several pro-made of? A. Wood of almost any kind. Mahogany, cesses. See pp. 159 and 337, vol. 38, and 95, 168, and Holly System of Water Supply and Fire Protection for made of? A. Wood of almost any kind. Mahogany,

> (9) E. E. writes: I want to make a Prussian blue that will dissolve in water. I have made a blue, but it is insoluble. A. Mix 1 lb. of the dry blue with a little hot water to form a paste, and triturate this with about 11/2 oz. of potassium ferrocyanide (yellow prussiate).

(10) J. L. S. asks: What is the best polish for cleaning the end of the cylinder, and caps that fit over the end of the cut-off? A. One of the best is tripoli, applied with a piece of fiannel and a drop of oil. If the metal is very dirty, use first fine emery or emery flour and oil. In some cases it is preferable to use first a little emery moistened with solution of oxalic acid in 5 or 6 parts of warm water.

(11) F. H. D. asks: Did you ever know the water to leave the gauge glass entirely after the fires had been banked under the boiler and the steam pressure gone down of its own accord? What is the cause of its doing so? It is a case that has come under my own personal observation, all the valves being shut at the time; when on opening the gauge cock and air being admitted the water will return gradually, until the water resumes its proper level in the boiler. A. It is not uncommon and the boiler becomes comparatively cool; but in the mission of air, we are inclined to think that the connec tions between the gauge and the boiler must be partly closed, and that there must be a small leak in the gauge through which air could enter as a vacuum formed in the boiler. Air entering the boiler through the gauge in this way would carry the water with it.

(12) H. D. H. asks: What is the intrinsic value of gold per ounce, both 14 carat and 18 carat fine? A. Coin value of fine metal 20.67 per troy ounce; 14 carat 1/3 and 18 carat # of this value.

(13) G. W. B. asks if forest leaves will answer for filling between the two walls of an icehouse built above ground. A. If the leaves are thoroughly dried, broken, and not too closely packed, they will answer the purpose very well. Sawdust, however, is considered preferable.

(14) E. P. writes: I am making a medicine (of which I am not the inventor; however it is a secret). Can I sellit, or must I have a license? A. If the medicine is not patented, we think you may sell it.

1. SCIENTIFIC AMERICAN, vol. 39, p. 171 (2), contains a recipe for a silver solution. I made it so, but took too much potassium cyanide to settle the silver nitrate, which produced a white foam. What is that foam, and what does the liquid contain? Can it be usedyet, and how? A. If the water used was free from chlorides, the white body is silver cyanide. Dilute the mixture somewhat with warm water and let it stand, when the precipitate will settle. If too much potassium cyanide has been added, the supernatant liquid will give a fresh precipitate on addition of more silver nitrate. To prepare silver cyanide the proportion should be 85 parts of silver nitrate to 33 parts of dry potassium cyanide. 2. How much potassium cyanide for 1 gallon solution would you recommend? I have a few recipes which differ from 11/2 to 8 ozs. A. The precipitate requires for its proper solution at least 33 additional parts of potassium cyamide dissolved in water. Electroplaters' baths usually contain much free potassium cyanide-water, 1 gallon; potassium cyanide, 9 to 12 ozs ; silver cyanide, 1 oz. 3. How can I make a silver colution for a bright deposit? We know of nothing that will obviate the necessity of burnishing; polishing is not always necessary. It is said that a little sulphuret of carbon added to the plating solution prevents the chalky appearance and gives the deposit the appearance of metallic silver. 4. Does gold plating need any polishing? A. Yes.

(15) F. H. wishes to know what material is used to prevent rubber in vulcanizing from sticking to iron, brass or steel moulds. A. Soapstone (steatite) pow-

See p. 171 (2), current volume, Scientific To clean the brass dip it first in a strong boiling hot solution of caustic soda to remove grease, and (without touching) rinse with clean water, dip for a few moments in nitric acid diluted with two parts of water, rinse again and scour with fine clean sand and a stiff brush; then dip momentarily in the acid bath, rinse quickly, and transfer immediately to the plating bath.

(19) A. T. R. writes: At our temperance meeting recently there was a spirited discussion in reference to the composition of soda water, one man claiming that he could drink enough to produce intoxication; another claimed that its ingredients were wholly mineral, and therefore not intoxicating. A Common soda water is water supercharged with carbonic acid. It is not intoxicating. Some of the sirups used with it not unfrequently contain alcohol.

(20) A. T. J. asks: 1. What is the process 335, vol. 37, Scientific American. Also pp 425, 507, 1159, 1430, and 1348, SCIENTIFIC AMERICAN SUPPLEMENT. 2. Will you please inform me of the name of some book which treats of the subject "Water," and that subject only. A. "Forms of Water "-Tyndall.

(21) C. K. asks how to fasten rubber on brass. A. Melt together in an iron vessel equal parts of pitch and gutta percha. Use moderately hot.

(22) E. W. E. asks: Is there any recipe to make cloth waterproof, and one to make it mildew proof? A. Pass the cloth slowly through a strong, boiling aqueous solution of yellow soap, and then digest for an hour or more in a strong bath of alum or lead acetate (sugar of lead) dissolved in water.

(23) F. G. H. asks: How can I make a good nickel plating liquid, and use it? A. Dissolve 34 lb. of nickel ammonium sulphate, or 4 ozs. of the correspond, ing chloride, in a gallon of soft water. See article on nickel plating on p. 209, vol. 38, SCIENTIFIC AMERICAN.

Where can silk and cotton covered wire be bought A. Of any dealer in telegraph and electrical supplies See our advertising columns.

I saw somewhere that the saltness of the oceanand Great Salt Lake was owing to the water escaping only by evaporation. Is this true? A. The saltness is due to a greater loss of water by evaporation than other wise.

(24) M. C. B. asks for a recipe for remov ing superfluous hair. A. See p. 107 (8), vol. 38.

Can you inform me how to give canvas a soft, black aterproof coating that will not harden and crack of A. Soften 2 parts of gutta percha with 3 or 4 parts of benzole by aid of heat over a water bath. Boil vegetable oil to the consistence of jelly, cool, and add 75 per cent of benzole. To seven gallons of this add three gallons of the gutta percha solution, and an additional gallon of benzole containing a sufficient quantity of lampblack, graphite, and boneblack to color.

(25) L. V. S. asks: Is there any substance known which will render copper more easily melted? It so, what is it? A. As we understand you, no.

(26) M. L. A. writes: 1. Two men pulling upon the ends of a rope in opposite directions, each one pulls 25 lbs. What is the strain on the rope? A 25 lbs. 2. If one end is fast, and 25 lbs. weight applies on the other, what strain does the rope sustain? A. 2. lbs. + its weight.

(27) N. B.-See pp. 1326, SUPPLEMENT No. 83, and 48, current volume, SCIENTIFIC AMERICAN.

(28) A. I. asks for a good work which treats fully on the practical manufacture of Portlan, and other cements. A. Consult Reid's "Practicul Treatise on Cements."

(29) I. E. P. asks: 1. Does any white lead used for painting or commercial purposes contain 98 per cent pure lead? A. No. Commercial white lead is a compound of lead carbonate and hydrate in variable proportions. In general the composition may be represented by the formula  $2PbCO_3+PbH_2O_2$ . 2. I get from a very fine article, after treating it with dilute nitric acid, a precipitate which does not entirely dissolve is muriatic acid, which would seem o show something be-sides baryta. What is it? A. It is frequently adulter. ated with barium sulphate (heavy spar), barium carbon ate (witherite), calcium carbonate and zinc oxide, and sometimes with pipe clay or kaolin. Of these the first and last named substances remain as a residue after treatment with nitric and hydrochloric acids. The residue may also contain lead sulphate. 3. What is the best and most decisive test for white lead, and how can I ascertain the percentage of adulteration? A. See p. 269. Thorpe's " Quantitative Chemical Analysis."

(30) M. J. S. asks: 1. How can I separate small particles of emery gathered by means of an exhaust pan? We use wooden wheels covered with leather, upon which we glue No. 60 emery. The emery Can you give me the address of some manufacturing firm where I can get iron such as used for tinning? A mixed with it. A. Use a magnet. 2. How can I cement leather to the periphery of an iron wheel, so that it will withstand continual jar, to be used as a buff wheel subjected to rough usage? A. Melt together in an iron vessel equal parts of pitch and gutta percha; oughen the iron and use the cement. What is the best method for using exhaust steam to create a strong draught for two boilers 30 inches diameter and 30 feet long? A. Direct a thin flat jet of steam up the smoke stack.

Manufacturers can save 25 per cent of customary outlays by use of H. W. Johns' Asbestos Liquid Paints, which are of a higher grade than any other paints in use.

Nickel Plating .- A white deposit guaranteed by using ourmaterial. Condit, Hanson & Van Winkle, Newark, N.J. English Agency, 18 Caroline St., Birmingham.

Boilers ready for shipment, new and 2d hand. For a good boiler, send to Hilles & Jones, Wilmington, Del.

Punching Presses, Drop Hammers, and Dies for working Metals, etc. The Stiles & Parker Press Co., Middletown, Conn.

Hydra ulic Presses and Jacks, new and second hand Lathes and Machinery for Polishing and Buffing Metals. E. Lyon & Co., 470 Grand St., N. Y.

The Cameron Steam Pump mounted in Phesphor Bronze is an indestructible machine. See advertisement.

steel now running and proved superior to wrought iron. Circulars and price list free. Address Chester Steel Castings Co., Evelina St., Philadelphia, Pa.

Diamond Drills, J. Dickinson, 64 Nassau St., N. Y.

(5) I. H. A. writes: I have been making a mercurial barometer. Can you tell me how to proceed to set the scale? A. Zero of your scale is at the level of the mercury in the cistern. The scale simply indicates the height in inches of the column of mercury contained by the tube.

(6) H. I. writes: A. says the whole work-We make steel castings from  $\frac{1}{4}$  to 10,000 lbs. weight, (6) H. I. writes: A. says the whole work-<sup>3</sup> times as strong as cast iron. 12.000 Crank Shafts of this ing power of steam can only be obtained by an unmaterrupted flow of steam from the boiler into the cylinder. B. says the same amount of power can be obtained if (18) W. H. B. asks for an electro silver the steam comes from the boiler in puffs, provided these plating solution; also what is the best mixture for puffs are sufficiently rapid (say ten puffs per second). removing grease, etc., from brass before plating. A. page.

(16) H. L. A. asks: What is the percentage of rosin oil in rosin? What is the residue, after the oil is distilled, used for? In what sort of stills is rosin distilled for oil making? A. When rosin is distilled it yields about 74 per cent of liquid distillation. The first portions, called essence of rosin, are yellow and strong smelling. Later in the distillation " pinolin," or rosin oil proper, passes over. The latter is used in paints, for the manufacture of printer's ink, in soap making and in cheap lubricators. The pitchy residue may be used for roofing and similar purposes. The stills may be constructed of iron.

(17) J. S. B. writes: In the September 7 number of the SCIENTIFIC AMERICAN you speak of "Mosso's plethysphygmograph." Please state what it is. A. It is the name given by Mr. Mosso to an instrument of his invention designed for observing the variations in the circulation of the blood in the arms, etc.

(18) W. H. B. asks for an electro silver

(31) E.A. D.P. asks: Will well glazed earthen jars do for a battery for a short telegraph line, say 1/2 mile, as well as glass? A. Yes.

(32) C. L. writes: 1. In your issue of 28th ult., you describe a simple electric light. Should the carbon holders be made of brass? A. Yes. 2. Could the upright be made of varnished wood? A Yes 3 What is a Bunsen cell? A. See reply (24), p. 139, current volume of SCIENTIFIC AMERICAN. 4. Would the light produced by this apparatus be sufficient to light a room 20  $\times$  20? Would several common copper and zinc batteries suffice? A. See reply to H. E. M., on next