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ing, etc. How to lay a Floor. Oak, Cherry, and other Woods; cost, etc. III. TECHNOLOGY .- A Reed and How it is Made, 3 figures .- A Novel Brick Kiln.

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MIND, MUSCLE, AND MACHINERY.

Speaking of the influence of machinery upon the artisan, nature of his occupation be less intelligent than the man who sits at the bench and makes a whole shoe."

Our friend merely expressed in a pointed way what many the greater its effect in subordinating the man to the machine; by a liberal patent law. skill, and so lower the intellectual grade of the operator.

vidual cases. Only by considering the relative conditions sion as to the influence of a factor like machinery upon the the writer goes on to say: intellectual condition of those who use it.

by schooling him to greater alertness and thoughtfulness.

There is one phase of this question which may be touched this connection; yet we are confident that the facts will bear us out in the assertion that the skilled machinists and tool makers now employed in the occupations we have mentioned, outnumber many times the skilled mon displaced by labor saving machinery.

While the introduction of machinery has in no wise diminished the demand for the higher grades of skilled labor, low grade men in mechanical employments. To meet this demand we have imported men largely from Europe, from the French provinces of Canada, and to a small extent from China. The wisdom or folly of these importations we do not propose to discuss here. In any case machinery is not to be blamed, so long as it has not diminished high grade employment for men of native birth.

to the level of brute matter? We have heard this charge only of mechanics, but of everybody. laid at the door of machinery time and again by people by no means unintelligent. It is one of the current fallacies of the labor question.

We doubt if there was ever a keener or more intelligent body of critics ever set to judge the results, and indirectly the processes, of a nation's industries than the foreign judges of the Centennial Exhibition. They were not prejudiced in our favor, and they had no axes to grind. We may safely quote their testimony, therefore, as to the influence of machinery upon the character of our working classes. One of them, a manufacturer of the first rank, well acquainted with this country and our industries, writes as follows:

fabrication both of the United States and of the Old World. But this mirror presents to the European a painful image. He learns too late the truth of the maxim that time is money, and consequently the importance of machinery in production. Scarcely has the European who goes to America to earn his bread put his foot in the country when already his star

no people has made, in so short a time, so many useful inventions as the Americans; and if to-day machinery apan intelligent professional man said to us the other day: parently does all the work, it by no means reduces the work-"It stands to reason that a man who operates a machine man to a machine. He uses it as a machine, it is true, but for polishing boot heels, for instance, must by the very he is always thinking about some improvement to introduce into it, and often his thoughts lead to fine inventions or useful improvements." The chief reason for the tendency of the American workman's mind to run in the direction of infeel, namely, that the more nearly automatic machinery is, vention is very properly found in the inducements held out

the more it tends to depress the value of mind and manual A manufacturer of even wider experience, in France as well as in Switzerland, observes that "the use of new Where so many elements enter the problem-elements and admirable automatic machinery has revolutionized every whose value and bearing it is difficult if not impossible to kind of manufacture, by dispensing more and more with estimate—it is no easy matter to pick out one, and say posi- hand labor; but we must not forget that to manage these tively how much of a man's industrial condition and mental machines, to adjust them, to get out of them all that can be character is due to it. Indeed, it is quite useless to attempt got, requires workmen better and better taught, careful, exthe solution of such a problem as this by the study of indi- perienced, and steady." Subsequently, after referring to the Swiss commissioner's report with regard to the superior inof masses of men is it possible to arrive at any just conclu- telligence and productive power of American machine users,

"We have constantly made the same observation in our Machinery can affect the artisan class in two ways-by its own machine shops. Whenever we compare the work of selective action, and by its direct influence upon those who two mechanics of unequal skill, both using automatic mechanuse it. In other words, machinery may alter the average ism or performing the same work by hand, we always find intellectual grade of the men required to do a given work, the relative excess of production of the more skillful work by demanding on the one hand a higher average grade, or man over that of the other much greater in the first case on the other by allowing the work to be done by less capable than in the second. Manual labor when it is irksome and men; and it may less directly affect the membership of a monotonous dulls the mind. But when a workman who postrade either by dulling the intelligence of the operative, or sesses the spirit of order, some training, and the elementary principles of geometry and mechanics, has charge of an automatic machine his mind cannot be at rest. When his main passing, and that is the vastly increased demand for the chine is in operation, he profits by his leisure to examine the highest grades of skilled labor in making the machinery used work which it has performed. He detects and remedies the in our shops, and in making the machines used in making causes which make it irregular; he keeps the detached parts that machinery. Trustworthy statistics are not to be had in of the machine in order, and the whole well regulated. Thus he avoids waste and interruptions." And in doing all this he necessarily raises himself in the scale of intelligence.

One line of testimony of this sort is worth any amount of guesswork from those who lack practical experience with men and machinery, no matter how learned they may be in other directions. No machine can put brains into a mechanic's skull. The most perfect piece of antomatic mechanbut has rather increased it, we must admit that it has like- ism cannot educate a natural born fool. But if a man has wise opened the door for a large increase in the number of any brains, if he has any desire to improve himself, the management of a machine, even for polishing boot heels, will leave his mind as open to thought, as free to improve itself, as the best equipped cobbler's bench in the world. One great obstacle to the introduction of improved machinery has always been the circumstance that the average workman has seldom been intelligent enough to use such machinery at once to advantage. How much has the sewing machine done to We now come to the main point at issue: Does the using give an idea of mechanics to our women! To be a successof machinery dull the intellect? Does the machine user: ful farmer now, one has almost to take a course in practical

lose his manliness in proportion to the perfection of the ma- mechanics, in order to be able to handle his machinery propchine, allow his skill of hand and acuteness of sense to die erly. So it is more or less largely in every department of away, and, becoming, as it were, a part of a machine, sink labor. Machinery has compelled the better education not

A NEGLECTED INDUSTRY.

A new field awaiting the employment of an immense amount of labor, capital, and inventive talent now exists ready at hand in the neglected flax and linen industry of America. Forty years ago nearly every farmer in the country knew how to raise and prepare flax for domestic use, and many of our fathers and mothers were to some extent en gaged in this manufacture. In 1845-55 several manufactories were put into existence in New England to make the various kinds of fine linen goods. Among these were the Stevensmills at Webster, Mass., the Willimantic, in Connecticut, and the American Linen Company, of Fall River, "Machinery hall is the mirror of the processes and of Mass. The latter was established in 1852 with a capital of \$500,000, and had at one time 250 looms running upon sheeting, table linen, and coating and pantalooning, besides the coarser kinds of fabrics.

These mills were enabled to start by the placing of a duty of 25 per cent upon linen goods in 1842, while they had previously been admitted free of duty. But in 1857 the duty cries to him, 'Time is money;' for he sees immediately | was removed and linen again admitted free of duty, and the with what facility the American works, and how much in infant industry was strangled. Nothing of the old industhis respect he himself remains behind. The American pro- try now remains excepting the Stevens mills, making crash American Academy of Sciences, 5 figures.-New Apparatus for Frac- duces twice or thrice as much as he, and with less trouble. and huckaback, at Webster, Mass. These mills are no longer tional Distillation under Diminished Pressure. By E. J. BEVAN, 1 fig- The reason is that the European works as he has learned to in the possession of those who originally established them.

- V. MEDICINE AND HYGIENE.-The Art of Preserving the Eyesight. No. III. The Ophthalmoscope. The Fixed, the Hand, and the Achromatic Ophthalmoscope, and their Use. Diseases of the Eye and their Remedies. Iritis, Trichiasis, Albugo of the Cornea, Muscæ Volitantes, Pterigion, Staphyloma of the Corne, Scierotitis, Cone-shaped Cornea, Onyx, Perforated Cornea, Louchettes for Strabisme, Spectacles for Mydriasis, and Cross Eye. The Retina of a Normal Eye. Retina of a Diseased Eye. 20 figures.-Koumiss. By WILLIAM PEPPER. Its Pre. good schools of Europe nor his former experience have paration and Remedial Value. Substitution of Koumiss for Milk in Nutrition. Koumiss a Remedy for Diabetes Mellitus. Its Use in Polyuria, etc.-Opium vs. Coffee.-SomeRecent Additions to the Botanical Materia Medica. -The Physiological and Therapeutical Properties of Glycerin. By M. A. CATILLON.-Lines on the Surface of the Nails. Hemiplegia from Cerebral Hemorrhage. Clinical Lecture by Prof. AUSTIN FLINT, SR., Bellevue Hospital, New York .- Pill Coating. By EDWARD S. BULL. Gelatine Solution, Varnishing, Chalk, Sugar, and Gold and Silver Leaf Coating. Collodion.
- VI. CHESS RECORD.-Biographical Sketch of W. Grimshaw, of England. With Portrait .- Two Problems by W. H. ATKINS .- Not a Gambling Game.-Letter Problem.-The Onondaga Problem Tournament.-Solutions to Problems.

do, that the master continually teaches his apprentice the The Willimantic no longer exists, and the American Liner same routine, while the American seeks unceasingly to sim- Company changed to cotton manufacture long ago.

plify the manipulation, to invent, and to apply every possi- Besides the Stevens, which is much the most extensive ble improvement. The first thing which must be done by mill in the country, making some fifteen kinds of coarse the European who comes to work in America is to break off goods, there are the Stark, at Manchester, N. H., the Ludthe old routine, and to seek, while practicing himself in the low and the Bay State, in Massachusetts, all small producers of coarse linen fabrics. These, we believe, are the only mills American system of work, to acquire that which neither the weaving flax fabrics in the United States. Tow bagging is made in several places in Ohio, Indiana, Louisville, and in taught him," and that, in brief, is to be quick, wide awake, Illinois, while the initial steps toward the establishment of a and exact in his work. Further on the same observer says: "My workmen also work with American machines. They linen mill have been taken in Oregon.

have the same tools, but their productive capacity is far inferior to that of the American operative. The same observation has been made to me by superintendents who have and who often cannot succeed with German workmen." We with German shoemakers—after they have been sufficiently the South now covers her cotton. educated by the use of machinery.

Extensive flax thread mills exist, one at Paterson, N. J., employing 500 hands; one at Troy, N. Y.; and one in New York city, employing 600 hands. Up to 1872 there were established German shoe factories after the American system, nearly a hundred flax bagging mills in the central Western States, but the reduction of duty upon jute caused an almost may note here that American manufacturers have no trouble | complete transfer to jute bagging, the material with which

This is the condition of the linen industry in the United Again we read: "I am satisfied from my knowledge that' States at this time. Of the raw flax used by the crash and thread mills, 4,000 tons are imported and 1,000 tons are home the end a puzzled expression was generally apparent on the tries, where the displacement of manual labor was still grown, chiefly from the northeastern portion of the State of | faces of the assembly New York. A considerable portion of the imported is Rus- The Secretary, Mr. C. H. Schuellermann, then began a of hands employed in manufactories of all kinds more than sian, a part, that of the best, is Belgian, a part Canadian, series of appeals for funds. He said that if the \$4,000 neces- doubled. Yet those were years of wonderful progress in and some Irish. The use of American flax is for the most sary was not subscribed the 124 shares of stock in the treasury, the invention and improvement of machinery. part to adulterate the better imported kinds, and thus lessen or else territory, would have to be sold. One half of the the cost of the product. There is a general complaint that New England States, valued at \$450,000, had only elicited a undue expansion in all directions, times of over-stimulation the American fiber is less skillfully cared for, and carelessly bid of \$1,500. The motor was a grand success, and there and over-production, and that we are suffering the consecured and prepared, and certainly its value, 9 cents a pound, was no doubt but that a 150 horse power machine would be quences now. To a large extent true; but machinery was indicates that either too little attention is given to the growth going by September 1. He vigorously remonstrated against not to blame for that. If it were, manufacturing countries of the flax or to the preparation of the fiber. The imported funds being raised by contributions of stock for resale. would be the worst sufferers now, which is not the case. flax fiber, simply separated from the coarse stalk and with the "Stock isn't money," he remarked. Finally he reached the Nor is it true that employments into which the largest protow still in it, and not of a fine quality, has a value of 12 and true inwardness of the meeting by announcing that Mr. portion of labor saving inventions were introduced are now 15 cents per pound in Belgian and Russian ports. Upon Keely's salary for nine months, \$1,800, had not been paid; worse off than others. On the contrary, those are the emthis there is still an additional cost of 30 per cent duty, be- nor had the Secretary's-a like sum. This rather disheartened ployments best off to-day, the employments which show sides cost of transportation, making the cost of a good qual- the stockholders, as it was not clear, if \$3,600 were taken fewest men out of work. It is chiefly in those lines of ity of Belgian flax at this port nearly 20 cents a pound. But from the prospective \$4,000 to pay Keely and the Secretary, manufacture in which new and improved machinery has so little of this is used, and that to give a better finish, a longer | how such expensive undulatory processes and vibratory in- | improved and cheapened the product as to exclude foreign and stronger fiber to thread, but is largely adulterated with ductions could be got for the remaining \$400. There being competition and gain the world for a market, that business the cheaper Canadian, Russian, and American. The crash a general repugnance to a subscription list, the stock contri- is most active to day. Witness the shoe trade. Within mills would use the American fiber altogether if its character bution was finally agreed to, and the price of shares fixed at twenty years invention has turned over to machinery not could be depended upon; but from its careless manipulation \$20 each; but when we departed no eagerness was manifested less than 85 per cent of the work, yet that machinery has and want of attention to growing and dressing it is of less to contribute stock, and there seemed to be a widespread made occupation for more men than it has displaced. By value and more difficult to use.

What is required at this time is that our farmers attend to the requirements of fertilizers and the rotation of crops necessary to grow the fiber to perfection, and then sow the all belonging to the upper walks of life, and probably are as gained for American shoes a market wide as the world. proper amount of seed, 2 to 3 bushels per acre, pull it before good a representative body of the business men of this city as As a natural consequence many more shops are required to it is over-ripe, steep it, and spread it just long enough to sep- could be collected. It is, therefore, all the more surprising meet the increased demand, more workmen are employed, arate the fiber completely, and the present demand for flax that individuals of this stamp should be so lacking, not higher wages are paid, and multitudes are furnished with may be easily supplied at home.

This is the first step, and if it cannot be secured without the assistance of a flax association, such should be organized. The importation of raw flax is about 4,000 tons annually, at have invested large sums of money upon the chance of its productive industry. Thanks to labor saving machinery a cost of about \$1,250,000, the importation of linseed about ultimate success. Their reluctance to come forward in an- our leather industries have been raised to the front rank, \$6,000,000 annually, and of linen goods about \$15,000,000 swer to the Secretary's appeals for them to "protect their along with those of iron and cotton and flour; and from annually.

The value of the flax industry to Russia is above \$100,000,-000 annually, the exports of linen goods by England is upwards of \$50,000,000 annually, while the number of looms with Keely's previous glowing predictions. in Great Britain in 1870 was 39,738, and in 1875, 51,601, having increased tenfold since 1850.

The establishment of a linen industry in America is not a work of a day, but the fact that the country has every requisite of the world for its successful establishment should structed common sense of mankind invariably avers that the of carpets? Without power looms for this purpose we incite our people to make the necessary effort. Much inventive skill would of necessity be called into action to supply labor-saving appliances, and considerable capital, labor, and patience would be required to obtain success. The government should be willing to accord it the same assistance, by way of a duty upon imported goods, which it afforded men are doing a certain kind of productive labor, and some ill paid foreigners, is it possible for our industries to conthe silk industry, and with that there need be no risk of ultimate success.

A KEELY SEANCE.

lion dollars' worth of the stock of the Keely Motor Company, the nine men going without work, the probability is rather rates of wages higher, the working day shorter, the intelrecently gathered at the Fifth Avenue Hotel, in this city, for that they will have more work to do, at higher wages, and ligence of the native working class greater, than here in the purpose of hearing a statement from Mr. Keely "as to ten other men will be called in to help them. That is the America, where machinery is most used? And where in the present condition and future prospects of the company." way labor-saving inventions usually work. The proceedings began with a report from the board of directors to the effect that they were " convinced of the entire in- Arkwright's jenny would ruin their business; so they times the world over of late years; the American workers, tegrity of Mr. Keely, and ultimate success of the new motive smashed it. The weavers did the same by Cartwright's however, least of any; and of these, machine users have power," but that the affairs of the concern were now at a loom. Yet these two inventions doubled the number not standstill, owing to the funds having been exhausted eighteen merely of English spinners and weavers, but the number of tistics could be given to prove the assertion made a moment months ago. The directors had personally contributed working Englishmen of all trades. The wealth of England \$9,000, and now called upon the stockholders to put in as to a principal part of its trade and commerce is mainly about \$4,000 more, which, according to Mr. Keely, was all their doing. The early commercial and industrial prosperity duced. For the sake of variety, take a less striking case. that was required to "carry the enterprise to a point of of our own country was very largely based upon cotton; but In the introduction to the American edition of the Swiss patenting and render it able financially to take care of itself." where would our cotton crop have been without Whitney's This address was not enthusiastically received.

of two years he was now able to prove the practicability of 'could not be met without the other. By their great saving his system. The difficulty had been in getting apparatus of labor they gave occupation to thousands, and cheapened which would produce vibratory inductions. The system be- the apparel of millions, ing now changed, all that was necessary was to intensify to | Quite as marked has been the influence of labor-saving get the vibratory inductions to produce power. Still it was machinery in the production of breadstuffs. But in estima an infinite success. It necessitated (sic) to carry undulatory | ting that influence it will not do to calculate how many men action to intensify the undulative process to intensify the it would have taken to sow by hand and reap with a sickle undulative force. He had demonstrated by rotating ma- the two thousand million bushels of grain we raised last year, chinery have more than kept up with the increase in wages; chine the action of vapor under vibratory rotation. Suc and then say that the excess over the number of farm hands and the relative cost of making cotton goods here compared cess had been encountered at every point. All that is employed were so many men shut out from work by machin with the cost in other countries is so low that we not only needed now is a tube that will stand 25,000 pounds press- ery. It is to labor-doing machinery that we owe the possibil The volume of half a pint of water is more at vi- ity of any crop at all in the larger part of the great grain propeculiar feature of the new machine is inducing operation and sow and reap and carry the product to market, the induce without connecting the vibrating medium. The success had ment to open up the Western wilderness would have been as been triumphant. The motor is not microphonic or acoustic, slight as the possibility of its execution. The West owes every and hence his investigations differed from those of "Mr. Ediphone," who did not work by globular transmission. Keely produced evolution by vibratory induction. The machine was strong enough for undulatory process for single reaction free of compound reaction, which is disadvantageous. By September 1st he would show the stockholders the "luminosity of the ether," and it followed that the moment scientists saw that they would be convinced. A pressure of 28,800 pounds had been maintained, and the motor was a great success

aversion to buying any.

The Keely stockholders, so far from being ignorant or uneducated, are an apparently intelligent body of gentlemen, of the wages paid to the factory hands, machinery has merely in special scientific knowledge, but in ordinary new employment in tanning the additional leather required, acumen, as to become the dupes of Keely. Yet they have in putting up and transporting the additional product, in undoubted faith in the deception as a business venture, and making the machinery used, and in collateral branches of property " with more cash, seems due to a dawning impres- having other countries make our shoes the tables have been sion, not of the infeasibility of the scheme, but of the fact turned, and our people are employed by the thousand in that it involves very much more disbursements than accords making shoes for other nations. The same may be said of

AN INDUSTRIAL PARADOX.

Common sense is a capital guide-when it is properly educated; otherwise it is the basis of all delusions. The uninlabor-doing machinery. To them the case is plain. If ten one invents a machine wherewith one man can do as much as the ten have been doing, nine men must lose their job. Forty gentlemen, representing, as we are informed, a millence. Here comes in the industrial paradox: So far from

The common sense of English spinners told them that gin to clean it and Lowell's loom to weave it? The demand Mr. Keely then remarked that after an elaborate research for American cotton was as nothing without the one, and

greater. During the same years the increase in the number

Again, it is objected that those were flush times, times of improving the quality and lessening the cost of shoes, in spite of a large increase in the cost of stock and the doubling scores of useful products; and with many others there would be no possibility of their furnishing employment to any of our people were it not for our superior machinery. How, for instance, would it have been possible for us to compete with the hand looms of England and France in the weaving world is flat; but, the Rev. Jasper to the contrary notwith- should have to import all our carpets; with the labor saving standing, we know that it isn't. The common sense of the inventions of American mechanics, we make our own carworking class, by no means the least intelligent part of the pets, and so give employment to thousands of our own citcommunity, has invariably objected to the introduction of izens. Only by means of inventions, which enable a few of our well paid men to do more and better work than many trol our own markets, let alone those of other lands.

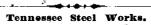
We hear it said that machinery subordinates mind and Henceforth for them Othello's occupation's gone. That is manual skill to brute matter, and so debases the worker; common sense. But fortunately it is not common experi- that men are made of less account thereby and wages depressed. Where is the proof? Where will one find the America is the artisan better off than in our manufacturing towns? The laboring classes have been distressed by hard suffered far less than manual laborers. Trustworthy staago, that the wages paid in shoe factories are now or lately were double what they were before machinery was intropamphlet "Look Out for Yourselves," the editor says that the books of a New England mill, which has employed from 350 to 450 hands for 45 years in the manufacture of the same grade of standard sheetings, show that the product per hand has more than doubled since 1835, and nearly doubled since 1855. Meantime, while the hours of labor have been lessened, the average daily pay of the operatives has increased since 1855 over 22 per cent for females and 46 per cent for males. This on the basis of even the low prices of January, 1878. Fortunately improvements in masupply ourselves but are able to export, and thus secure

Mr. Keely's remarks in this strain-and the sentences above given are quoted verbatim-continued for some twenty minutes. Although, as is obvious, they were nonsense, unalloyed by even the semblance of sense or logical connection,

employment for many that might otherwise have to go bratory induction than a gallon at undulatory process. The ducing regions of the interior. Without machinery to plow idle.

> thing to machinery. In our great grain-producing States, in spite of-more correctly, in consequence of-the rapid introduction and improvement of agricultural machinery, the farmers and farm hands increased in number more than 50 per cent during the ten years ending 1860; and about 30 per cent during the next ten, notwithstanding the losses in-cident to war. This was 13 per cent more than their share of the gain of the entire population. Yet there never was a time when labor-saving machines were introduced more rapidly or in larger numbers.

A volume of similar illustrations could be given if needed. The reverse would naturally be expected, but experience shows that instead of lessening the demand for labor, laborsaving machinery so called invariably increases the demand. The effect of machinery in compelling rapid readjustments of labor, and in crowding the incompetent and unimprovable to the wall, thereby intensifying the struggle for place, and the ultimate effect upon the intelligence and versatility of the artisan class, must be left for discussion hereafter.



The first open hearth steel ever made in the South was turned out June 6th by the Roane Iron and Steel Company But it may be said that this is not a fair illustration; a of Chattanooga. The cast, an experimental one of six tons vast multitude of new farms were brought under cultivation product, by the Siemens-Martin process, was a perfect success in quality. Specular ore from near Cartersville, Ga., during those twenty years, and these made the increase of farm hands possible. True, but the same effect was prowas used. When in full operation the company expect to they were listened to with profound gravity, though toward duced, in even greater ratio, in purely mechanical indus-produce 150 tons a day.