(31) A. W. writes: I wish to become a lo. direction. What will be the best course for me to pur suef A. If you are a good mechanic, try to obtain a
position as freman, and work your way up. If you have no shop experience it would be well to acquire
(32) "Wisconsin" writes: 1. I have a stationary engine having an $8 \times 20$ cylinder that was
bored out in good shape 4 years ago, and fitted, as I supposed, with two springs or rings in the piston follower. The engine became less powerful all at once, and on oxamining the piston I found it was solid, with
groove in the face evidently intent ing. It did good service for one year. I now use hemp packing, and it lasts two or three days only. What should be done? A. From your account we think it would bo well to reft the piston, and either put in new rings set by their own elasticity, or add springs to the
present oncs. 2 . Where should a blower for producing an artificial draught be attached, in the smoke stack or underthe grates? A. It usually does not make a great eal of difference.
(33) K. K. writes: The ceiling of our cellar is very low, being only about a foot above the top of
the furnace, and the draught pipe is between the ceiling and the top of the furnace. The ceiling is lath and plaster. We are afraid that it will take fire some time
when the furnace is hot. What remedy is advisable? A. It would be well tointerpose a screen of some uninflammable material; but, if the other arrangements would permit, it would be safer to excavate $a$ space in
the floor of the cellar of dimensions sufficient to accommodate the heater, and increase the interval betwee its top and the ceiling by at least 2 feet.
(34) J. C. B. writes: 1. In a recipe for relief pictures, I am tolat to " mix mabout 3 drops to the relief pictures, 10 am
100 cb. m. . Is that correct? A. A. Read 100 cubic centi.
meters. 2 . What is the length- of time required for meters. 2. What is the length- of time required fo
drying the plate before exposure? A. An hour to an drying the plate before exposure9 A. An hour to an
hour and a half sumfices; buit it is better to let itstand a hour and a half sunfices; but it is better to let itstand a
day or more if possible.
3. How should the plate be washed after exposure? A: Use hot water, changing it everal times if necessary.
(35) In answer to J. G.: A well built cistern, properly faced with genuinePortland cement, will
hold water tight for years. The walls should be laid in hold water tight for years. The walls should be laid in
cement and, unless quite thick and in a frm clayey soil, cement and, unless quite thick and in a irm clayey soint.
faced on the outside as well as inside with the cement. For small rain water cisterns the brick work is occawhite lead tempered with oil; such require no cement facing, and are very strong. The materials must be dry
Water from such a reservoir must not be used for drink Water from such a reservoir must
ing purposes or in preparing food.
(36) J. S. A. asks how to stain wood in va rious colors. A. Brown: Concentrated solution of potas-
sium permanganate in water. Red: Boil $1 / 4 \mathrm{lb}$. of logwood and $1 / 2 \mathrm{oz}$. of soda in a pint of water; apply hot, and then go over the work with strong aqueous solution of alum
Rose: Potassium iodide in 12 parts of water for frst bath as second, mercuric chloride (corrosive sublimate) in 43 parts of water. Indigo solutions give blue washes
Wood dipped in concentrated hot solution of coppe sulphate, and then in solution of washing soda, becomes
light blue. Verdigris dissolved in 4 parts of vinegar imparts a good green color to dry wood. Turmeric dis solved iñ wood naphtha produces a yellow wash. Aqua
regia (nitro-muriatic acid), when diluted with 3 parts of water, though somewhat destructive, is often ueed o
(37) F. P. H. asks: 1. What battery do you consider best for small electrotypes and also for silver
plating? A. Either Daniell's or the gravity battery 2. Can I make a solution of German silver in the same would treat the metal nickel in making a bath for nickel plating. 3 . I have a small Daniell's battery and strip of copper, a porous cup and jar. I have been
making small electrotyes of copper. I have lately found that the strip of copper has increased in weight, so that now it is about three times as heavy as when I
first commenced to use it. What is the cause, and how first commenced to use it. What is the cause, and how
can it be avoided? A. The formation of metallic copper on the positive pole is a natural result of the prope cuit is closed the sulphuric acid of the sulphate of copper solution, with which the battery is charged, unites with the zinc, for which it has a superior affinity, and thus induces galvanic action, by which the copper of the sulphate of copper solution is deposited on the cop per plate or positive pole of the battery. With the ar
rangement described, we do not know of any positive remedy
(38) F. M. S. writes: I am constructing an electric bell to be used in connection with a telephone
over a wire line about 500 feet in length, over which lineI have not been able to obtain any answer by the use of an electro-magnet wound with 50 feet insulated increase, the magnet or battery power, or both; and how much shall I increase them to obtain a good stroke upon the bell? A. Use four 1 gallon cells of gravit battery, with the magnet that you have.
(39) W. R. asks: What will remove ink from law solution of calcium hypochlorite in acetic acid.
(40) E. W. asks: 1. How can small castings be nickel plated? A. See Scientific American
June 30,1877 , p. 408; and April 6, 1878, p. 209. 2. How can I bronze the castings in case I fail to nickel plate them satisfactorily? A. Varnish the castings with
clear shellac varnish, and before the varnish dries dus the castings with copper bronze powder.
(41) R. B. R. asks: What is the simplest and least expensive mode of rendering shingled roofs
fire or water proof, or both, without causing the water fre or water proof, or both, without causing the wate
collected from such roof to be injurious or unfit for
drinking? A. We are inclined to think that this prob lem has never been fully solved.
(42) J. L. writes: I have heard that it is lass tumblers under the bedposts of the beds they sleep n . The theory is that the glasses prevent the electricity from escaping. Has the plan any merit? A. It can
hardly do any harm; but we are somewhat skeptical in egard to the benefit.
(43) W. M. M. asks how to render light paces with (pure) white lead and linseed oil, mixed the thick consistency, and allow time to dry and harden
horoughly before using the boat. White lead already mixed can be purchased in small tins. If the seams re wide, calk with oakum, driving it in solidly
(44) F. W. D. asks: How many leaves of gold (such as used by bookbinders) would make a block
1 inch high, if firmlJ compacted? $A$. About 160,000 .
(45) C. M. B.-The recipe referred to is not atisfactory; lampblack alone is not a suitable basis for blacking, and a large quantity of glycerin is likegive better results: Boneblack (best dried from sugar house filters), 30 lbs.; sulphuric acid (commercial
oil of vitriol), 2 quarts; strong malt vinegar, 2 quarts; oil of vitriol), 2 quarts; strong malt vinegar, 2 quarts;
mix and digest; then add with constant stirring coarse mix and digest; then add with constant stirring coarse
brown sugar, 11 lbs.; molasses (average New Orleans), 30 lbs.; sperm oil, 2 gallons. The ingredients must be each other for several days before using. If too dry, little water may be added.
(46) J. C. M. asks: 1. How is dextrin made? A. Commercial destrin, or "British gum," is obtained Fah., in sheet iron trays or revolving iron or copper drums, similar to those used in coffee roasting, whereby it is transformed into semi-transparent, brownish mps, which are converted into a pale yellow powder able in cold water, from which it may be precipitated byaddition of excess of strong alcohol. 2. Is potato starch the best substance from which to prepare it? A.
Potato starch is generally used, but starch from other Potato starch is generally used, but starch from other certain its purity? A. Agitate briskly a few grains of the dextrin in a test tube with fifty times its weight of pure cold water; then set it aside for 10 minutes. Pure dextrin dissolves completely in cold water to a clear solution. If not all dissolved pour off the solution, add
a littlewater to the residue, heat to boiling, let cool, and add ater to the residue, heat to boiling, let cool, and add a few
dicates starch.
(47) J. W. S. writes: 1. If I should construct a battery on the following principles, would it be a success? Take a one gallon glazed crock, put inside a zinc cylinder as high as the crock (cylinder open at one side); then use for porous cup a common unglazed plant jar, used for house plants; have inside the latter a strip of copper; then use around the zinc a solution of salt and water, and with the copper a solution of blue vitriol. pare with a Grove's cell? A. It would have about one pare with a Grove's cell? A. It would have about one
fifth of the power of the Grove's cell. 3. How many Grove's cells combined, ordinary size, will it require to operate successfully an electric lamp, or a light with carbon points, to be used for purposes of illustration in cording to their condition, will give a good light. In diluting acids for battery purposes, how much water do you use? A. About cwelve parts of water to one part Grove battery without renewing? A. About 48 hours, if the zincs of the battery are thoroug advise one to use
with mercury. 6. Which would you al for experimental purposes, considering expense and usefulness, Grove's or a bichromate battery? A. Grove's would perhaps be the most suitable for your purpose.
Please give a recipe for mending broken glassware Please give a recipe for mending broken glassware. A. Heat the glass and
united with shellac.
(48) J. W. S. writes: I am building a small steam yacht. It is to draw only about 1 foot of water.
I propose using a propeller 1 foot in diameter and 16 propose using a propeller 1 foot in diameter and 16
inches pitch, but to obtain 6 miles per hour $I$ shall have to run the screw at about 400 revolutions per mincan I use a larger screw and not have it wholly merged? I do not want it to project below the bottom of the boat on account of running in shallow water. Or, can I increase the pitch without increasing the di-
meter? A. There is no objection to running the propeller at that speed. You can increase the pitch to 20 inches if desired.
(49) E. H. R. writes: I have an interest is 3,000 ; of $10,3,600$; of 9 , 4,000 , ive divi of $10,3,600 ;$ of $9,4,000$, etc. What is a relabe used in obtaining the interest for one day, or $\frac{3}{\mathrm{~s} 日 \mathrm{a}}$ of year. Thus at 12 per cent the interest for one day is

Minerals, etc.-Specimens have been re ceived from the following correspondents, and examined, with the results stated:
J. A. McK.-It is asbestos (amianthus), used extensively for boiler felting, fire proof paints, etc. See ad--Minerals not received.-J. W. K.-Principally impure morphous silica, probably from the decomposition of a soluble alkaline silicate-as water-glass. Not of con-
siderable value unless occurring in large deposits.-L. N.-The syenite contains much iron sulphide-not otherwise metalliferous.-J. E. H.-It contains lime,
magnesia, alumina, and potassa, combined with organic acids.-J. $\mathrm{K} . \mathrm{M}$.-No. 1 is smithsonite (calamine)-native zinc carbonate-of some value. No. 2 (small spe-site-magnesium carbonate.-M. F. C.-It is lenticular
iron ore-a variety of hematite.-A. M. K.-It is iron ore-a variety of hematite.-A. M. K.-It is
kaolin, of good quality, and if properly freed from gritty matters by washing, would be of value.-H. P.-
We cannot judge of the coating We cannot juage of the coating from the small sample
sent. A number of such varnishes have been patented.
 powder appears to consist principally of a lime salt,
probablythe sulphate (plaster of Paris), a salt of zinc and the powder of a roct containing tannin.-W. E. The igneous rock contains crystals of tourmaline and
quartz, and a little chlorite.-A. R. Q.-The samples in the wooden box consist of a clay Rerruginons marl They are not of value.-A. B. T.-The two light colored specimens are sandstone conglomerate containing mica schist and hornblende; the other is
sandstone with seams of lime carbonate

## COMMONICATIONS RECEIVED.

The Editor of the Scientific Anerican acknowledges
with much pleasure the receipt of original papers and contributions on the following subjects:

## Cinders in the Eye. By W. S. N. Locomotive Strokes. By J. A. H.

## Aerial Navigation. <br> Liverpool Engineering Society. By W. B. The Science of Life. By J.R. H.

## LISTS AND SPECIFICATIONS OF PATENTS

 A circular issued from the Patent Office at Washing printing that, the appropriation made by Congress for lication of the Official Gazette (containing the lists of patents) has been suspended; and the printing of spe cifications has been stopped for the same reason, whichwill necessarily delay the regular issue of patents. We will necessarily delay the regular issue of patents. It ithout our usual lists this week. It believed that the suspension will only be temporary, a a deficiency bill is now pending before Congress,
Whenever this appropriation shall become available the work of printing and issuing the regular Patent of fice documents will be resumed at once.
English Patents Issued to Americans. March 26 to April 8, inclusive.
Aerial machine,-F. A. Lelmann et al., Washington, D.C Baling hoops.-
ham, Eng.
Check valve trap.-G. Waring, Newport, R. I.
Gas lighter.-G. H. Kitchen et al., Rye, N. Y.
Hot blast apparatus.-S. C. Salisbury, New York city.
Inhalingapparatus.-L. E. Felton et
Lamp.-R. S. Merrill, Boston, Mass.
Measure for liquids.- -B. Fitts, worcester, Mass.
Ordnance.-G. Paulding, Cold Spring, N. Y.
Railway truck.-E. R. Esmond, N. Y. city.
Reaper-Wood Mowing and Reapin Mach. $\mathrm{Co}_{\boldsymbol{n}}$ Hoosic
Frigls, N. Y.
Regulating electric motors.-H. C. Spalding, Bloomfleld,
N. J.
oliers for wringing machines.-G. P. Clark, Windso
Locks, Conn.
spinning machinery.-J. W. Wattles, -, Mass.
steam, hydraulic, etc., press.-J.W.H yat,
Steam boiler.-B. T. Babbitt, N. Y. city.
York city.
Oool sharpening machine.-A. K. Rider, Walden, N.
Vapor burner.-F. A. Brown et al., Newton, Mass.
Water meter.-C. C. Barton, Rochester, N.
Waterprooflig.- H. A. Clark, Boston, Mass.

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